

04/17/2026

Chiller Replacement Project at Roy Guess E.S. CSP 26.15

BEAUMONT INDEPENDENT SCHOOL DISTRICT

Issue Date: April 17, 2026

Salas O'Brien, LLC Project No.: 2650-00566

Salas O'Brien, LLC

TABLE OF CONTENTS "ATTACHMENT A"

Chiller Replacement Project at Roy Guess E.S.
Salas O'Brien Project No. 2650-00566



04/17/2026

I. PROPOSAL DOCUMENTS

II. SPECIFICATIONS

DIVISION 2 – 22 - NOT USED

DIVISION 23 – MECHANICAL

Section	
23 01 00	HVAC OPERATING AND MAINTENANCE MANUALS
23 05 00	MECHANICAL GENERAL PROVISIONS
23 05 10	HVAC CONTRACT QUALITY CONTROL
23 05 11	MECHANICAL ALTERATIONS PROJECT PROCEDURES
23 05 12	SHOP DRAWINGS, COORDINATION DRAWINGS & PRODUCT DATA
23 05 13	ELECTRICAL PROVISIONS OF HVAC WORK
23 05 14	HVAC CONDENSATE DRAIN PIPING SYSTEM
23 05 19	HVAC PRESSURE AND TEMPERATURE INSTRUMENTS
23 05 23	HVAC VALVES, STRAINERS, AND VENTS
23 05 48	VIBRATION ISOLATION
23 05 93	TESTING, BALANCING AND ADJUSTING (TAB) OF ENVIRONMENTAL SYSTEMS
23 05 94	COORDINATION OF TESTING AND BALANCING
23 07 16	VESSEL INSULATION
23 07 19	HVAC PIPING INSULATION
23 20 00	MECHANICAL PIPE AND FITTINGS – GENERAL
23 21 13	HOT WATER AND CHILLED WATER PIPING, VALVES AND APPURTENANCES
23 21 23	HVAC PUMPS
23 25 13	CIRCULATING WATER SYSTEM CHEMICAL TREATMENT
23 65 28	AIR COOLED VARIABLE SPEED ROTARY SCREW CHILLER

DIVISION 24 – 25 - NOT USED

DIVISION 26 - ELECTRICAL

Section	
26 01 05	ELECTRICAL OPERATING AND MAINTENANCE MANUALS
26 05 00	ELECTRICAL GENERAL PROCEDURES
26 05 05	ELECTRICAL ALTERATIONS PROJECT PROCEDURES
26 05 10	CONTRACT QUALITY CONTROL
26 05 12	ELECTRICAL SHOP DRAWINGS, COORDINATION DRAWINGS AND PRODUCT DATA
26 05 19	CONDUCTORS AND CONNECTORS – 600 VOLT
26 05 27	EXPANSION OF EXISTING ELECTRICAL GROUNDING SYSTEM
26 05 33	CONDUIT SYSTEMS
26 05 35	ELECTRICAL CONNECTIONS FOR EQUIPMENT
26 05 37	ELECTRICAL BOXES AND FITTINGS
26 05 40	ELECTRICAL GUTTERS AND WIREWAYS
26 05 50	FIRESTOPS
26 09 22	MODIFICATION OF EXISTING MOTOR CONTROL CENTERS
26 24 25	ENCLOSED SWITCHES AND CIRCUIT BREAKERS
26 24 30	FUSES
26 27 73	LINE VOLTAGE WIRING DEVICES

CS-1 COVER SHEET - INDEX OF DRAWINGS
M1.1 MECHANICAL DEMOLITION ENLARGED FLOOR PLAN - CHILLER YARD
M2.1 MECHANICAL ENLARGED FLOOR PLAN - CHILLER YARD
M3.1 MECHANICAL PIPING DIAGRAMS
M4.1 MECHANICAL DETAILS AND LEGENDS
E1.1 ELECTRICAL FLOOR PLANS – MECHANICAL YARD

SECTION 23 01 00

HVAC OPERATING AND MAINTENANCE MANUALS

PART 1 - GENERAL

1.1 SECTION INCLUDES

A. Compilation product data and related information appropriate for Owner's operation and maintenance of products furnished under Contract. Prepare operating and maintenance data as specified.

B. Instruct Owner's personnel in operation and maintenance of equipment and systems.

C. Submit three copies of complete manual in final form.

1.2 SUBMITTALS

A. Thirty (30) days after the Contractor has received the final scheduled identified submittals bearing the Architect/Engineer's stamp of acceptance (including resubmittals), submit for review one copy of the first draft of the Operating and Maintenance Manual. This copy shall contain as a minimum:
   1. Table of Contents for each element.
   2. Contractor information.
   3. All submittals, coordination drawings and product data, reviewed by the Architect/Engineer; bearing the Architect/Engineer's stamp of acceptance. (When submittals are returned from Engineer "Correct as Noted", corrected inserts shall be included.)
   4. All parts and maintenance manuals for items of equipment.
   5. Warranties (without starting dates)
   6. Certifications that have been completed. Submit forms and outlines of certifications that have not been completed.
   7. Operating and maintenance procedures.
   8. Form of Owner's Training Program Syllabus (including times and dates).
   9. Control operations/equipment wiring diagrams.
   10. Schedule of filters for each item of equipment.
   11. Schedule of belts for each item of equipment.
   12. Other required operating and maintenance information that are complete.

B. Copy will be returned to the Contractor within 15 days with comments for corrections.

C. Submit three (3) completed manuals in final form to the Architect/Engineer one day after substantial completion, and prior to Owner's instructions. Include all specified data, test and balance reports, drawings, dated warranties, certificates, reports, along with other materials and information.

D. The Architect/Engineer will review the manuals for completeness within fifteen (15) days.

E. The Contractor shall be notified of any missing or omitted materials. The Manuals shall be reworked by the Contractor, as required, in the office of the Architect / Engineer. The manuals will not be retransmitted.

F. Two (2) complete Manuals will be delivered to the Owner.

PART 2 - PRODUCTS

2.1 BINDERS

A. Commercial quality black three-ring binders with clear overlay plastic covers.

B. Minimum ring size: 1".
Maximum ring size: 3".

C. When multiple binders are used, correlate the data into related groupings.

D. Label contents on spine and face of binder with full size insert. Label under plastic cover.

PART 3 - EXECUTION

3.1 OPERATION AND MAINTENANCE MANUAL

A. Form for Manuals:
1. Prepare data in form of an instructional manual for use by Owner's personnel.
2. Format:
a. Size: 8-1/2" x 11".
b. Text: Manufacturer's printed data or neatly typewritten.
3. Drawings:
a. Provide reinforced punched binder tab and bind in text.
b. Fold larger drawings to size of text pages.
4. Provide flyleaf indexed tabs for each separate product or each piece of operating equipment.
5. Cover: Identify each volume with typed or printed title "Operating and Maintenance Instructions". List:
a. Title of Project
b. Identity of separate structures as applicable.
c. Identity of general subject matter covered in the manual.
6. Binder as specified.

B. Content of Manual:
1. Neatly typewritten Table of Contents for each volume arranged in systematic order as outlined in the specifications.
a. Contractor, name of responsible principal, address and telephone number.
b. A list of each product required to be included, indexed to content of the volume.
c. List with each product, name, address and telephone number of:
1) Subcontractor or installer.
2) Maintenance contractor as appropriate.
3) Identify area of responsibility of each.
4) Local source of supply for parts and replacement.
d. Identify each product by product name and other identifying symbols as set forth in Contract Documents.
2. Product Data:
a. Include those sheets pertinent to the specific product.
b. Annotate each sheet to:
1) Identify specific product or part installed.
2) Identify data applicable to installation.
3) Delete references to inapplicable information. (All options not supplied with equipment shall be marked out indicated in some manner.
3. Drawings:
a. Supplement product data with drawings as necessary to illustrate:
1) Relations of component parts of equipment and systems.

2) Control and flow diagrams.

b. Coordinate drawings with information in Project Record Documents to assure correct illustration of completed installation.

c. Do not use Project Record Documents as maintenance drawings.

4. Written text, as required to supplement product data for the particular installation:
   a. Organize in consistent format under separate headings for different procedures.
   b. Provide logical sequence of instructions for each procedure.
5. Copy of each warranty, bond and service contract issued.
   a. Provide information sheet for Owner's personnel, giving:
      1) Proper procedures in event of failure.
      2) Instances that might affect validity of warranties or bonds.
6. Shop drawings, coordination drawings and product data as specified.

C. Sections for Equipment and Systems.
1. Content for each unit of equipment and system as appropriate:
   a. Description of unit and component parts.
      1) Function, normal operating characteristics, and limiting conditions.
      2) Performance curves, engineering data and tests.
      3) Complete nomenclature and commercial number of replaceable parts.
   b. Operating procedures:
      1) Start up, break-in, routine and normal operating instructions.
      2) Regulation, control, stopping, shut down and emergency instructions.
      3) Summer and winter operating instructions.
      4) Special operating instructions.
   c. Maintenance procedures:
      1) Routine operations
      2) Guide to trouble-shooting.
      3) Disassembly, repair and reassembly.
      4) Alignment, adjusting and checking.
      5) Routine service based on operating hours.
   d. Servicing and lubrication schedule. List of lubricants required.
   e. Manufacturer's printed operating and maintenance instructions.
   f. Description of sequence of operation by control manufacturer.
   g. Original manufacturer's parts list, illustrations, assembly drawings and diagrams required for maintenance.
      1) Predicted life of part subject to wear.
      2) Items recommended to be stocked as spare parts.
   h. As installed control diagrams by controls manufacturer.
   i. Complete equipment internal wiring diagrams.
   j. Schedule of filters for each air handling system.
   k. Schedule of belts for each item of equipment.
   l. Each Contractor's coordination drawings.
   m. As installed color coded piping diagrams.
   n. Charts of valve tag number, with location and function of each valve.
   o. List of original manufacturer's spare parts and recommended quantities to be maintained in storage.
   p. Other data as required under pertinent sections of the specifications.
2. Prepare and include additional data when the need for such data becomes apparent during instruction of Owner's personnel.
3. Additional requirements for operating and maintenance data as outlined in respective sections of specifications.
4. Provide complete information for products specified in Division 23.
5. Provide certificates of compliance as specified in each related section.
6. Provide start up reports as specified in each related section.
7. Provide signed receipts for spare parts and material.
8. Provide training report and certificates.

9. Provide extended compressor warranty certificates.

END OF SECTION

SECTION 23 05 00

MECHANICAL GENERAL PROVISIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Except as modified in this Section, General Conditions, Supplementary Conditions, applicable provisions of the General Requirements, and other provisions and requirements of the contract documents apply to work of Division 23 Mechanical.

B. Applicable provisions of this section apply to all sections of Division 23, Mechanical.

1.2 CODE REQUIREMENTS AND FEES

A. Perform work in accordance with applicable statutes, ordinances, codes and regulations of governmental authorities having jurisdiction.

B. Mechanical work shall comply with applicable inspection services:
1. Underwriters Laboratories
2. National Fire Protection Association
3. State Health Department
4. Local Municipal Building Inspection Department
5. Texas Department of Licensing & Regulations (ADA)

C. Resolve any code violations discovered in contract documents with the Engineer prior to award of the contract. After Contract award, any correction or additions necessary for compliance with applicable codes shall be made at no additional cost to the Owner.

D. This Contractor shall be responsible for being aware of and complying with asbestos NESHAP regulations, as well as all other applicable codes, laws and regulations.

E. Obtain all permits required.

1.3 CONTRACTOR'S QUALIFICATIONS

A. An approved contractor for the work under this division shall be:
1. A specialist in this field and have the personnel, experience, training, skill, and organization to provide a practical working system
2. Able to furnish evidence of having contracted for and installed not less than 3 systems of comparable size and type that has served their Owners satisfactorily for not less than 3 years

1.4 REFERENCE SPECIFICATIONS AND STANDARDS

A. Materials which are specified by reference to Federal Specifications; ASTM, ASME, ANSI, or AWWA Specifications; Federal Standards; or other standard specifications must comply with latest editions, revisions, amendments or supplements in effect on date bids are received. Requirements in reference specifications and standards are minimum for all equipment, material, and work. In instances where specified capacities, size, or other features of equipment, devices, or materials exceed these minimums, meet specified capacities.

1.5 CONTRACT DRAWINGS

A. Contract drawings are diagrammatic only and do not give fully dimensioned locations of various

elements of work. Determine exact locations from field measurements.

1.6 PROJECT RECORD DOCUMENTS

A. Maintain at the job site a separate set of white prints (black line) of the contract drawings for the sole purpose of recording the "as-built" changes and diagrams of those portions of work in which actual construction is at variance with the contract drawings. Mark the drawings with a colored pencil. Prepare, as the work progresses and upon completion of work, reproducible drawings clearly indicating locations of various lines, valves, ductwork, traps, equipment, and other pertinent items, as installed. Include flow-line elevation of sewer lines. Record existing and new underground and under slab piping with dimensioned locations and elevations of such piping.

B. At the conclusion of project, obtain without cost to the Owner, erasable mylars of the original drawings and transfer as-built changes to these. Prior to transmittal of corrected drawings, obtain 3 sets of blue-line prints of each drawing, regardless of whether corrections were necessary and include in the transmittal (2 sets are for the Owner's use and one set is for the Architect/Engineer's records). Delivery of these as-built prints and reproducibles is a condition of final acceptance. Provide record drawings on one set each (reproducible Dayrex mylar film positives) and AutoCad 2014 files on disk (CD Rom).

C. As-Built drawings should indicate the following information as a minimum:
1. Indicate all addendum changes to documents.
2. Remove Engineer’s seal, name, address and logo from drawings.
3. Mark documents RECORD DRAWINGS.
4. Clearly indicate: DOCUMENT PRODUCED BY
5. Indicate all changes to construction during construction. Indicate actual routing of all piping, ductwork, etc. that were deviated from construction drawings.
6. Indicate exact location of all underground mechanical piping and elevation.
7. Indicate exact location of all underground electrical raceways and elevations.
8. Correct schedules to reflect (actual) equipment furnished and manufacturer.
9. Location and size of all ductwork and mechanical piping above ceiling including exact location of isolation of domestic and mechanical valves.
10. Exact location of all electrical equipment in and outside of the building.
11. Exact location of all roof mounted equipment, wall, roof and floor penetrations.
12. Cloud all changes.

1.7 SPACE REQUIREMENTS

A. Consider space limitations imposed by contiguous work in selection and location of equipment and material. Do not provide equipment or material that is not suitable in this respect.

1.8 RELATION WITH OTHER TRADES

A. Carefully study all matters and conditions concerning the project. Submit notification of conflict in ample time to prevent unwarranted changes in any work. Review other Divisions of these specifications to determine their requirements.

B. Because of the complicated relationship of this work to the total project, conscientiously study the relation and cooperate as necessary to accomplish the full intent of the documents.

C. Provide sleeves and inserts in forms as required for the work. Stub up and protect open ends of pipe before any concrete is placed. Furnish sizes of required equipment pads. Furnish and locate bolts and fittings required to be cast in them.

D. Locate and size openings required for installation of work specified in this Division in sufficient time to prevent delay in the work.

E. Refer to other Divisions of the specifications for the scope of required connections to equipment furnished under that Division. Determine from the Contractor for the various trades, the Owner, and by direction from the Architect/Engineer, the exact location of all items.

1.9 CONCEALED AND EXPOSED WORK

A. When the word "concealed" is used in connection with insulating, painting, piping, ducts and the like, the work is understood to mean hidden from sight as in chases, furred spaces or above ceilings. "Exposed" is understood to mean open to view.

1.10 GUARANTEE

A. Guarantee work for 1 year from the date of substantial completion of the project. During that period make good any faults or imperfections that may arise due to defects or omissions in material, equipment or workmanship. At the Owner's option, replacement of failed parts or equipment shall be provided.

1.11 MATERIAL AND EQUIPMENT

A. Furnish new and unused materials and equipment meeting the requirements of the paragraph specifying acceptable manufacturers. Where two or more units of the same type or class of equipment are required, provide units of a single manufacturer.

1.12 NOISE AND VIBRATION

A. Select equipment to operate with minimum noise and vibration. If objectionable noise or vibration is produced or transmitted to or through the building structure by equipment, piping, ducts or other parts of work, rectify such conditions at no additional cost. If the item of equipment is judged to produce objectionable noise or vibration, demonstrate at no additional cost that equipment performs within designated limits on a vibration chart.

1.13 ACCEPTABLE MANUFACTURERS

A. Manufacturers names and catalog number specified under sections of Division 23 are used to establish standards of design, performance, quality and serviceability and not to limit competition. Equipment of similar design, equal to that specified, manufactured by a named manufacturer will be acceptable on approval. A request for prior approval of equipment not listed must be submitted ten (10) days before bid due date. Submit complete design and performance data to the Engineer.

1.14 OPERATING TESTS

A. After all mechanical systems have been completed and put into operation, subject each system to an operating test under design conditions to ensure proper sequencing and operation throughout the range of operation. Tests shall be made in the presence of the Architect/Engineer. Make adjustments as required to ensure proper functioning of all systems. Special tests on individual systems are specified under individual sections. Submit 3 copies of all certifications and test reports adequately in advance of completion of the work to allow for remedial action as required to correct deficiencies discovered in equipment and systems.

1.15 WARRANTIES

A. Submit 3 copies of all warranties and guarantees for systems, equipment, devices and materials. These shall be included in the Operating and Maintenance Manuals.

1.16 BUILDING CONSTRUCTION

A. It shall be the responsibility of each sub-contractor to consult the Architectural and Engineering drawings, details, and specifications and thoroughly familiarize himself with the project and all job related requirements. Each sub-contractor shall cooperate with the General Contractor to verify that all piping and other items are placed in the walls, furred spaces, chases, etc., so there will be no delays in the job.

PART 2 - PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 OPENINGS

A. Framed, cast or masonry openings for ductwork, equipment or piping are specified under other divisions. Drawings and layout work for exact size and location of all openings are included under this division.

3.2 AIR FILTERS AND PIPE STRAINERS

A. Immediately prior to substantial completion of the project, inspect, clean and service air filters and strainers. Replace air filters.

3.3 LUBRICATION, REFRIGERANT AND OIL

A. Provide a complete charge of correct lubricant for each item of equipment requiring lubrication.

B. Provide a complete and working charge of proper refrigerant, free of contaminants, into each refrigerant system. After each system has been in operation long enough to ensure completely balanced conditions, check the charge and modify for proper operation as required.

C. Provide a complete charge of special oil for refrigeration use, suitable for operation with refrigerant, in each system.

3.4 HOUSEKEEPING PADS

A. Provide equipment housekeeping pads under all floor mounted and ground mounted HVAC equipment, and as shown on the drawings.

B. Concrete work as specified in Division 3.

C. Concrete pads:
1. 4" high, rounded edges, minimum 2500 psi unless otherwise indicated on the drawings
2. Chamfer strips at edges and corner of forms.
3. Smooth steel trowel finish.
4. Doweled to existing slab

D. Install concrete curbs around duct penetrations or multiple pipe penetrations.

3.5 INSTRUCTION OF OWNER'S PERSONNEL

A. Prior to final inspection, conduct an on-site training program to instruct the Owner's operating personnel in the operation and maintenance of the mechanical systems.
1. Provide the training during the Owner's regular working day.
2. The Instructors shall each be experienced in their phase of operation and maintenance of building mechanical systems and with the project.

B. Time to be allocated for instructions.
   1. Minimum of 4 hours dedicated instructor time.
   2. 4 hours on 1 day

C. Before proceeding with the on-site training program, submit the program syllabus; proposed time and dates; and other pertinent information for review and approval.
   1. One copy to the Owner.
   2. One copy to the Architect/Engineer.

D. The Owner will provide a list of personnel to receive instructions, and will coordinate their attendance at the agreed upon times.

E. Use the operation and maintenance manuals as the basis of instruction. Review contents of manual with personnel in detail to explain all aspects of operation and maintenance.

F. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shut down of each item of equipment.

G. Demonstrate equipment functions (both individually and as part of the total integrated system).

H. Prepare and insert additional data in the operating and maintenance manuals when the need for additional data becomes apparent during instructions.

I. Submit a report within one week after completion of the training program that instructions have been satisfactorily completed. Give time and date of each demonstration and hours devoted to the demonstration, with a list of people present.

J. At the conclusion of the on-site training program, have the person designated by the Owner sign a certificate to certify that he/she has a proper understanding of the system, that the demonstrations and instructions have been satisfactorily completed, and the scope and content of the operating and maintenance manuals used for the training program are satisfactory.

K. Provide a copy of the report and the certificate in an appropriately tabbed section of each Operating and Maintenance Manual.

3.6 EQUIPMENT IDENTIFICATION

A. Provide a laminated engraved plastic nameplate on each piece of equipment and starter.
   1. Designation approved by Architect/Engineer.
   2. Equipment includes, but is not limited to, air handling units, fan coil units, variable volume boxes, fans, pumps, boilers and chillers.
   3. Submit schedule of equipment to be included and designations.

B. Provide nameplates with 1/2" high letters and fastened with epoxy or screws.

3.7 OBSTRUCTIONS

A. The drawings indicate certain information pertaining to surface and subsurface obstructions which has been taken from available drawings. Such information is not guaranteed, however, as to accuracy of location or complete information.
   1. Before any cutting or trenching operations are begun, verify with Owner's representative, utility companies, municipalities, and other interested parties that all available information has been provided.
   2. Should obstruction be encountered, whether shown or not, alter routing of new work, reroute existing lines, remove obstruction where permitted, or otherwise perform whatever work is necessary to satisfy the purpose of the new work and leave existing

services and structures in a satisfactory and serviceable condition.

B. Assume total responsibility for and repair any damage to existing utilities or construction, whether or not such existing facilities are shown.

3.8 PROTECTION

A. Protect work, equipment, fixtures, and materials. At work completion, work must be clean and in original manufacturer's condition.

3.9 INDOOR AIR QUALITY

A. All equipment and ductwork shall be installed to allow sufficient space for testing, maintenance, and commissioning functions. Access doors or panels shall be installed in ventilation equipment, ductwork, and plenum enclosures for inspection and cleaning of outdoor air intakes, mixing plenums, up and downstream of coils, filters, drain pans and fans.

B. Practice source control and eliminate potential contaminants in material selection, installation, and maintenance.

C. Provide installation and disposal instructions for all materials and chemicals that are potential contaminants.

D. Obtain and conform to the requirements of the Material Safety Data Sheets (MSDSs) in the use of materials.

E. Utilize manufacturer’s recommendations and provide installation instructions for all chemicals, compounds, and potential contaminants including pre-installation degassing if required.

F. Ventilate completed building prior to final completion using no less than design outside air for at least 48 hours before occupancy.

G. Make provisions for controls to prevent the entry of air contaminants into the HVAC air distribution system.

H. Steps shall be taken to ensure that the HVAC system continues to function effectively and are not damaged or contaminated during construction activities.

END OF SECTION

SECTION 23 05 10

HVAC CONTRACT QUALITY CONTROL

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Contract quality control including workmanship, manufacturer's instructions, mock-ups and demonstrations.

1.2 QUALITY CONTROL PROGRAM

A. Maintain quality control over supervision, subcontractors, suppliers, manufacturers, products, services, site conditions and workmanship to produce work in accordance with contract documents.

1.3 WORKMANSHIP

A. Comply with industry standards except when more restrictive tolerances or specified requirements indicate more rigid standards or more precise workmanship.

B. Perform work by persons qualified to produce workmanship of specified quality.

C. Secure products in place with positive anchorage devices designed and sized to withstand stresses, vibration, and racking. Under no conditions shall material or equipment be suspended from structural bridging.

D. Provide finishes to match approved samples. All exposed finishes shall be approved by the Architect. Submit color samples as required.

1.4 MANUFACTURER'S INSTRUCTIONS

A. Comply with instructions in full detail, including each step in sequence.

B. Should instruction conflict with Contract Documents, request clarification from Architect / Engineer before proceeding.

1.5 MANUFACTURER'S CERTIFICATES

A. When required in individual Specification Sections, submit manufacturer's certificate in duplicate, certifying that products meet or exceed specified requirements.

1.6 MANUFACTURER'S FIELD SERVICES

A. When required in individual Specification Sections, manufacturer shall provide qualified personnel to observe:
   1. Field conditions.
   2. Condition of installation.
   3. Quality of workmanship.
   4. Start-up of equipment.
   5. Testing, adjusting, and balancing of equipment.

B. Representative shall make written report of observations and recommendations to Architect / Engineer.

PART 2 - PRODUCTS

2.1 REFERENCE APPLICABLE SPECIFICATION SECTIONS.

PART 3 - EXECUTION

3.1 PROTECTION OF EQUIPMENT

A. Do not deliver equipment to the project site until progress of construction has reached the stage where equipment is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather will be rejected, and the Contractor is obligated to furnish new equipment of a like kind at no additional cost to the Owner.

B. Adequately protect equipment from damage after delivery to the project. Cover with heavy tarpaulins, drop cloths or other protective coverings as required to protect from plaster, paint, mortar and/or dirt. Do not cover with plastic materials and trap condensate and cause corrosion.

END OF SECTION

SECTION 23 05 11

MECHANICAL ALTERATIONS PROJECT PROCEDURES

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Inspect and service existing equipment and materials that are to remain or to be reused.

B. Disposal of equipment, materials, or housekeeping pads to be abandoned. Prior to disposal, the Contractor shall verify with the Owner what is to be salvaged by the Owner and what is to become the property of the Contractor.

C. Handling of equipment and materials to be removed.

1.2 QUALITY ASSURANCE

A. Coordination with the Owner prior to the disconnection or shutdown of existing equipment, or to the modification of existing operational systems.

1.3 CONTRACT DRAWINGS

A. There is the possibility that existing conditions and devices are affected by the work indicated on the drawings and called for in the specifications (project manual) which do not appear on the drawings. It is the Contractor's responsibility to visit the site and determine all of the existing conditions and to consider these existing conditions when making and presenting a proposal, to have a complete proposal.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

A. Material used to upgrade and repair existing equipment shall conform to that specified.

B. Material used to upgrade and repair existing equipment shall not void existing warranties or listings of the equipment to be upgraded or repaired.

C. Material used to upgrade and repair existing equipment shall be new and shall be of the same manufacturer of the existing equipment, shall be acquired through the existing original equipment manufacturer's approved distribution channels, shall have manufacturer's warranties for the new material being used, and shall be listed for the use intended.

PART 3 - EXECUTION

3.1 INSPECTION

A. Existing materials and equipment indicated on the drawings or in the specifications to be reused shall be inspected for damaged or missing parts. Contractor shall notify the Architect / Engineer, in writing, accordingly.

B. If using materials specified or shown on the drawing voids or diminishes the warranty or operation of remaining equipment or systems, the Contractor shall notify the Architect / Engineer, in writing.

C. Verify field measurements, above and underground piping connections and flows.

D. Demolition Drawings are based on casual field observation, and when available, existing record documents. Report discrepancies to Architect before disturbing existing installation, and immediately after such discrepancies are discovered.

E. Field verify existing conditions and actual utility uses prior to final connections. Existing drawings may not have been available for all required information. Use pipe inspection camera system to field verify existing sanitary / grease waste connections. Verify actual HVAC supply and return piping connections. Verify flow direction and depth prior to connection to existing plumbing systems.

3.2 APPLICATION

A. Existing materials and equipment indicated on the drawings or in the specifications to be reused shall be cleaned and reconditioned, including cleaning of piping systems and HVAC coils prior to installation and reuse.

B. Material and equipment removed that is not to be salvaged for Owner's use or for reuse on the project shall become the property of the Contractor and be removed from the site.

C. Material or equipment salvaged for Owner's use shall be carefully handled and stored where directed by the Owner or the Architect / Engineer. Relocate material and / or equipment as directed by Owner.

D. Materials and equipment not indicated to be removed or abandoned shall be reconnected to the new system.

E. Materials, equipment and housekeeping pads not to be reused or reconnected shall be removed for Owner’s review and salvaged by Contractor.

F. Prior to start of construction, Contractor shall walk areas to be renovated with Owner to identify and document items to be salvaged for Owner’s use.

G. Clean and repair existing materials and equipment that remain or are to be reused.

H. Contractor shall utilize spaces efficiently to maximize accessibility for other installations, for maintenance, and for repairs.

3.3 SEQUENCE AND SCHEDULE

A. Coordinate utility service outages with Utility Company, Architect and Owner.

B. Provide additional or temporary valves, piping, ductwork and connections to maintain existing systems in service during construction.

C. Existing HVAC and Plumbing Service: Refer to drawings for work in remodeled areas. Where facilities in these areas are to remain in service, any related work to keep the facilities in operation is specified in this Division. Maintain existing system in service until new system is complete and ready for service. Disable system only to make switchovers and connections. Obtain permission from Owner at least 48 hours before partially or completely disabling system. Minimize outage duration. Make temporary connections to maintain service in areas adjacent to work area. Maintain acceptable temperature and humidity control within existing building during renovation activities.

D. Remove and replace existing Mechanical systems and appurtenances as occasioned by new or remodeled construction. Re-establish service that may be interrupted by remodeled construction.

E. Refer to other drawings series for work in remodeled areas. Where facilities in these areas are required to remain in service, any related work required to keep these facilities in operation is specified in this Division.

F. Remove and replace existing piping, grilles, boxes and ductwork coincident with the construction.

G. Remove or relocate existing piping, grilles, ductwork or housekeeping pads as occasioned by new or remodeled construction. Cap unused HVAC or domestic piping and duct beyond the new finish line.

H. Relocate all HVAC and or domestic piping, grilles, boxes and ductwork as required to accommodate new work requiring precedence.

I. Remove concrete housekeeping pad where materials or equipment have been removed.

J. Remove all known utilities, which do not provide service to the buildings that remain.

K. Remove existing plumbing or mechanical vent penetrations through roof not to be reused.

3.4 DEMOLITION AND EXTENSION OF EXISTING MECHANICAL WORK

A. The Contractor shall modify, remove, and/or relocate all materials and items so indicated on the drawings or required by the installation of new facilities. All removals and/or dismantling shall be conducted in a manner as to produce maximum salvage. Salvage materials shall remain the property of the Owner, and shall be delivered to such destination as directed by the Owner's representative unless they are not wanted, then it will be the responsibility of this Contractor to remove such items and properly dispose of them. Materials and/or items scheduled for relocation and which are damaged during dismantling or reassembly operations shall be repaired and restored to good operative condition. The Contractor may, at his discretion, and upon approval of the Owner's representative substitute new materials and/or items of like design and quality in lieu of materials and/or items to be relocated.

B. All items to be relocated shall be carefully removed in reverse to original assembly or placement and protected until relocated. The Contractor shall clean, repair, and provide all new materials, fittings, and appurtenances required to complete the relocations and to restore them to good operative order. All relocations shall be performed by workmen skilled in the work and in accordance with standard practice of the trades involved.

C. When items scheduled for relocation and/or reuse are found to be in damaged condition before work has been started on dismantling, the Contractor shall call the attention of the Owner's representative to such items and receive further instructions before removal. Items damaged in repositioning operations are the contractor's responsibility and shall be repaired or replaced by the contractor as approved by the owner's representative, at no additional cost to the Owner.

D. HVAC, Plumbing, piping, ductwork and appurtenances to be removed, salvaged, or relocated shall be removed to points indicated on the drawings, specified, or acceptable to the Owner's representative. Piping and ductwork not scheduled for reuse shall be removed to the points at which reuse is to be continued or service is to remain. Such services shall be sealed, capped, or otherwise tied-off or disconnected in a safe manner acceptable to the Construction Inspector. All disconnections or connections into the existing facilities shall be done in such a manner as to result in minimum interruption of services to adjacent occupied areas. Services to existing areas or facilities that must remain in operation during the construction period shall not be interrupted without prior specific approval of the Owner's representative hereinbefore specified.

E. Repair adjacent construction and finishes damaged during demolition and extension work.

F. Maintain access to mechanical installations that remain active. Modify installation or provide access panel as appropriate.

G. Extend existing installations using materials and methods compatible with existing mechanical installations, or as specified.

H. Existing mechanical piping and devices found to need additional hangers installed should be added at no additional cost to the Owner.

3.5 PROTECTION OF THE WORK

A. Provide adequate temporary support and auxiliary structure as necessary to ensure structural value or integrity of affected portion of work.

B. Provide devices and methods to protect other portions of work from damage.

C. Execute fitting and adjustment of products to provide a finished installation to comply with specified products, functions, tolerances and finishes.

3.6 IDENTIFICATION OF EQUIPMENT IN RENOVATED AREAS

A. Identification of Equipment: Provide new identification of all existing equipment to be reused and located within the renovated areas. Do not include the description “existing”. Provide new nameplates for all existing mechanical equipment in renovated areas as specified in Section 23 05 00 Mechanical General Provisions.

3.7 REFRIGERANT DISPOSAL

A. Contractor shall dispose of refrigerant from all DX equipment including refrigerant piping per OSHA, EPA, Federal, State and Local Codes.

END OF SECTION

SECTION 23 05 12

SHOP DRAWINGS, COORDINATION DRAWINGS & PRODUCT DATA

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Prepare submittals as required by these specifications as outlined below.

B. The term submittal, as used herein, refers to all:
1. Shop Drawings
2. Coordination Drawings
3. Product data

C. Submittals shall be prepared and produced for:
1. Distribution as specified
2. Inclusion in the Operating and Maintenance Manual, as specified, in the related section

1.2 SHOP DRAWINGS

A. Present drawings in a clear and thorough manner. Identify details by reference to sheet and detail, schedule, or room numbers shown on Contract Drawings.

B. Show all dimensions of each item of equipment on a single composite Shop Drawing. Do not submit a series of drawings of components.

C. Identify field dimensions; show relationship to adjacent features, critical features, work, or products.

D. Submit shop drawings in plan, elevation and sections, showing equipment in mechanical equipment areas.

1.3 COORDINATION DRAWINGS

A. Present in a clear and thorough manner. Title each drawing with project name. Identify each element of drawings by reference to sheet number and detail, or room number of contract documents. Minimum drawing scale: ¼” = 1’-0”.

B. Prepare coordination drawings to coordinate installations for efficient use of available space, for proper sequence of installation, and to resolve conflicts. Coordinate with work specified in other sections and other divisions of the specifications.

C. For each mechanical room and for each outside equipment pad where equipment is located, submit plan and elevation drawings. Show:
1. Actual mechanical equipment and components to be furnished
2. Service clearance
3. Relationship to other equipment and components
4. Roof drains and leader piping
5. Fire protection piping and equipment

D. Identify field dimensions. Show relation to adjacent or critical features of work or products.

E. Related requirements:
1. Ductwork shop drawings
2. Coordination drawing specified in Division 26

F. Submit shop drawings in plan, elevation and sections, showing equipment in mechanical equipment areas.

G. Gas piping sketch indicating proposed location of piping prior to proceeding with the installation.

1.4 PRODUCT DATA AND INSTALLATION INSTRUCTION

A. Submit only pages which are pertinent to the project. All options which are indicated on the product data shall become part of the contract and shall be required whether specified are not.

B. Mark each copy of standard printed data to identify pertinent products, referenced to specification section and article number.

C. Show reference standards, performance characteristics and capacities; wiring and piping diagrams and controls; component parts; finishes; dimensions and required clearances.

D. Modify manufacturer's standard schematic drawings and diagrams to supplement standard information and to provide information specifically applicable to the work. Delete information not applicable.

E. Mark up a copy of the specifications for the product. Indicate in the margin of each paragraph the following: COMPLY, DO NOT COMPLY, or NOT APPLICABLE. Explain all DO NOT COMPLY statements.

F. Provide a separate transmittal for each submittal item. Transmittals shall indicate product by specification section name and number. Separate all submittals into appropriate specification section number. Do not combine specification sections.

1.5 MANUFACTURERS INSTRUCTIONS

A. Submit Manufacturer's instructions for storage, preparation, assembly, installation, start-up, adjusting, calibrating, balancing and finishing.

1.6 CONTRACTOR RESPONSIBILITIES

A. Review submittals prior to transmittal.

B. Determine and verify:
1. Field measurements
2. Field construction criteria
3. Manufacturer's catalog numbers
4. Conformance with requirements of Contract Documents

C. Coordinate submittals with requirements of the work and of the Contract Documents.

D. Notify the Architect/Engineer in writing at time of submission of any deviations in the submittals from requirements of the Contract Documents.

E. Do not fabricate products, or begin work for which submittals are specified, until such submittals have been produced and bear contractor's stamp. Do not fabricate products or begin work scheduled to have submittals reviewed until return of reviewed submittals with Architect / Engineer's acceptance.

F. Contractor's responsibility for errors and omissions in submittals is not relieved whether Architect / Engineer reviews submittals or not.

G. Contractor's responsibility for deviations in submittals from requirements of Contract Documents is not relieved whether Architect/Engineer reviews submittals or not, unless Architect / Engineer gives written acceptance of the specific deviations on reviewed documents.

H. Submittals shall show sufficient data to indicate complete compliance with Contract Documents:
   1. Proper sizes and capacities
   2. That the item will fit in the available space in a manner that will allow proper service
   3. Construction methods, materials and finishes

I. Schedule submissions at least 15 days before date reviewed submittals will be needed.

1.7 SUBMISSION REQUIREMENTS

A. Make submittals promptly in accordance with approved schedule, and in such sequence as to cause no delay in the Project or in the work of any other Contractor.

B. Number of submittals required:
   1. Shop Drawings and Coordination Drawings: Submit one reproducible transparency and three opaque reproductions.
   2. Product Data: Submit the number of copies which the contractor requires, plus those which will be retained by the Architect/Engineer.

C. Accompany submittals with transmittal letter, in duplicate, containing:
   1. Date
   2. Project title and number
   3. Contractor's name, address and contact number.
   4. The number of each Shop Drawing, Project Datum and Sample submitted
   5. Other pertinent data

D. Submittals shall include:
   1. The date of submission
   2. The project title and number
   3. Contract Identification
   4. The names of:
      a. Contractor
      b. Subcontractor
      c. Supplier
      d. Manufacturer
   5. Identification of the product
   6. Field dimensions, clearly identified as such
   7. Relation to adjacent or critical features of the work or materials
   8. Applicable standards, such as ASTM or federal specifications numbers
   9. Identification of deviations from contract documents
   10. Suitable blank space for General Contractor and Architect/Engineer stamps
   11. Contractor's signed and dated Stamp of Approval

E. Coordinate submittals into logical groupings to facilitate interrelation of the several items:
   1. Finishes which involve Architect/Engineer selection of colors, textures or patterns
   2. Associated items which require correlation for efficient function or for installation

1.8 SUBMITTAL SPECIFICATION INFORMATION

A. Every submittal document shall bear the following information as used in the project manual:
   1. The related specification section number
   2. The exact specification section title

B. Submittals delivered to the Architect/Engineer without the specified information will not be processed. The Contractor shall bear the risk of all delays, as if no submittal had been delivered.

1.9 RESUBMISSION REQUIREMENTS

A. Make re-submittals under procedures specified for initial submittals.
   1. Indicate that the document or sample is a re-submittal
   2. Identify changes made since previous submittals

B. Indicate any changes which have been made, other than those requested by the Architect / Engineer.

1.10 CONTRACTOR'S STAMP OF APPROVAL

A. Contractor shall stamp and sign each document certifying to the review of products, field measurements and field construction criteria, and coordination of the information within the submittal with requirements of the work and of Contract Documents.

B. Contractor's stamp of approval on any submittal shall constitute a representation to Owner and Architect/Engineer that Contractor has either determined and verified all quantities, dimensions, field construction criteria, materials, catalog numbers, and similar data or assumes full responsibility for doing so, and that Contractor has reviewed or coordinated each submittal with the requirements of the work and the Contract Documents.

C. Do not deliver any submittals to the Architect/Engineer that do not bear the Contractor's stamp of approval and signature.

D. Submittals delivered to the Architect/Engineer without Contractor's stamp of approval and signature will not be processed. The Contractor shall bear the risk of all delays, as if no submittal had been delivered.

1.11 ARCHITECT / ENGINEER REVIEW OF IDENTIFIED SUBMITTALS

A. The Architect / Engineer will:
   1. Review identified submittals with reasonable promptness and in accordance with schedule
   2. Affix stamp and initials or signature, and indicate requirements for re-submittal or approval of submittal
   3. Return submittals to Contractor for distribution or for resubmission

B. Review and approval of submittals will not extend to design data reflected in submittals which is peculiarly within the special expertise of the Contractor or any party dealing directly with the Contractor.

C. Architect / Engineer's review and approval is only for conformance with the design concept of the project and for compliance with the information given in the contract.
   1. The review shall not extend to means, methods, sequences, techniques or procedures of construction or to safety precautions or programs incident thereto.
   2. The review shall not extend to review of quantities, dimensions, weights or gauges, fabrication processes or coordination with the work of other trades.

D. The review and approval of a separate item as such will not indicate approval of the assembly in which the item functions.

1.12 SUBSTITUTIONS

A. Do not make requests for substitution employing the procedures of this Section.

B. The procedure for making a formal request for substitution is specified in Div. 1.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION - NOT USED

END OF SECTION

SECTION 23 05 13

ELECTRICAL PROVISIONS OF HVAC WORK

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Electrical provisions to be provided as mechanical work are indicated in other Division 23 sections, on drawings, and as specified.

B. Types of work, normally recognized as electrical but provided as mechanical, specified or partially specified in this Section, include but are not necessarily limited to the following:
   1. Motors for mechanical equipment.
   2. Starters for motors of mechanical equipment, but only where specifically indicated to be furnished integrally with equipment.
   3. Wiring from motors to disconnect switches or junction boxes for motors of mechanical equipment, but only where specifically indicated to be furnished integrally with equipment.
   4. Wiring of field-mounted float control switches, flow control switches, and similar mechanical-electrical devices provided for mechanical systems, to equipment control panels.
   5. Wiring of smoke detectors for shutdown of air handling equipment when a fire alarm system is not included in the project.
   6. Wiring of oil pump, vibration and oil level limit switches for cooling towers.
   7. Refrigerant monitor/sensor/alarming and field installed visual/audible display alarms.
   8. Pipe heat tracing.
   9. Cooling tower vibration switch/interlock/reset.
   10. Field interlock wiring from chiller: flow switches, pump aux. Contacts, pump start/stop.
   11. Power supply 120 VAC and control signal from chiller control panel to condenser water flow control valve installed in piping leaving chiller.
   12. Wiring of all related circulating water system chemical treatment devices.
      a. Low voltage electric contacting water meter
      b. Solenoid valve/blow-down assembly
   13. Radiant heater timer switches and/or thermostats
   14. Low Voltage thermostat wiring

C. Refer to Division 23 Controls Sections for related control system wiring.

D. Refer to Division 23 sections for specific individual mechanical equipment electrical requirements.

E. Refer to Division 26 sections for motor starters and controls not furnished integrally with mechanical equipment.

F. Refer to Division 26 sections for junction boxes and disconnect switches required for motors and other electrical units of mechanical equipment.

1.2 RELATED WORK

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Specification Sections, apply to work of this Section.

1.3 QUALITY ASSURANCE

A. Wherever possible, match elements of electrical provisions of mechanical work with similar elements of electrical work specified in Division 26 sections for electrical work not otherwise specified.

B. For electrical equipment and products, comply with applicable NEMA standards, and refer to NEMA standards for definitions of terminology. Comply with National Electrical Code (NFPA 70) for workmanship and installation requirements.

1.4 SUBMITTALS

A. Include in listing of motors, voltage, notation of whether motor starter is furnished or installed integrally with motor or equipment containing motors.

PART 2 - PRODUCTS

2.1 MOTORS

A. Provide motors for mechanical equipment manufactured by one of the following:
1. Baldor Electric Company.
2. Century Electric Div., Inc.
3. General Electric Co.
4. Louis Allis Div.; Litton Industrial Products, Inc.
5. Lincoln Electric
6. Marathon Electric Mfg. Corp.
7. Reliance Electric Co.
8. Westinghouse Electric Corp.
9. WEG

B. Motor Characteristics. Except where more stringent requirements are indicated, and except where required items of mechanical equipment cannot be obtained with fully complying motors, comply with the following requirements for motors of mechanical work:

C. Temperature Rating. Rated for 40 Degrees C environment with maximum 50 Degrees C temperature rise for continuous duty at full load (Class A Insulation).

D. Provide each motor capable of making starts as frequently as indicated by automatic control system, and not less than 5 starts per hour for manually controlled motors.

E. Phases and Current Characteristics. Provide squirrel-cage induction polyphase motors for 3/4hp and larger, and provide capacitor-start single-phase motors for 1/2hp and smaller, except 1/6hp and smaller may, at equipment manufacturer's option, be split-phase type. Coordinate current characteristics with power specified in Division 26 sections, and with individual equipment requirements specified in other Division 23 requirements. For 2-speed motors provide 2 separate windings on polyphase motors. Do not purchase motors until power characteristics available at locations of motors have been confirmed, and until rotation directions have been confirmed.

F. Service Factor. 1.15 for polyphase motors and 1.35 for single-phase motors.

G. Motor Construction. Provide general purpose, continuous duty motors, Design "B" except "C" where required for high starting torque.
1. Frames. NEMA #56.
2. Bearings are to be ball or roller bearings with inner and outer shaft seals, regreasable except permanently sealed where motor is inaccessible for regular maintenance. Where belt drives and other drives produce lateral or axial thrust in motor, provide bearings

designed to resist thrust loading. Refer to individual section of Division 23 for fractional-hp light-duty motors where sleeve-type bearings are permitted.

3. Except as indicated, provide open drip-proof motors for indoor use where satisfactorily housed or remotely located during operation, and provide guarded drip-proof motors where exposed to contact by employees or building occupants. Provide weather-protected Type I for outdoor use, Type II where not housed. Refer to individual sections of Division 23 for other enclosure requirements.
4. Provide built-in thermal overload protection and, where indicated, provide internal sensing device suitable for signaling and stopping motor at starter.
5. Noise Rating: Provide "Quiet" rating on motors.

H. All motors shall be premium efficiency.

I. Provide an inverter duty motor on all equipment that utilizes a variable frequency drive.

2.2 EQUIPMENT FABRICATION

A. Fabricate mechanical equipment for secure mounting of motors and other electrical items included in work. Provide either permanent alignment of motors with equipment, or adjustable mountings as applicable for belt drives, gear drives, special couplings and similar indirect coupling of equipment. Provide safe, secure, durable, and removable guards for motor drives. Arrange for lubrication and similar running-maintenance without removal of guards.

2.3 GENERAL REQUIREMENTS – SHAFT GROUNDING RINGS

A. All motors operated on variable frequency drives shall be equipped with a maintenance-free, conductive microfiber shaft grounding ring to meet NEMA MG-1, 3.4.4.4.3 requirements, with a minimum of two rows of circumferential microfibers to discharge damaging shaft voltages away from the bearings to ground. SGR’s Service Life: Designed to last for service life of motor. Provide AEGIS SGR Conductive MicroFiber Shaft Grounding Ring, or approved equal.

B. Application Note: Motors up to 100 HP shall be provided with one shaft ground ring installed on either the drive end or non-drive end. Motors over 100 HP shall be provided with an insulated bearing on the non-drive end and a shaft grounding ring on the drive end of the motor with the exception of line contact bearings in the drive end of the machine. In this instance the line contact bearing must be electrically insulated and the AEGIS Bearing Protection Ring installed on the opposite drive end of the motor. Grounding rings shall be provided and installed by the motor manufacturer’s recommendations.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motors on motor mounting systems in accordance with motor manufacturer’s instructions, anchored to resist torque, drive thrusts, and other external forces inherent in mechanical work. Secure sheaves and other drive units to motor shafts with keys and Allen set screws on flat surface of shaft. Unless otherwise indicated, set motor shafts parallel with machine shafts.

B. Verify voltage with Electrical Plans.

END OF SECTION

SECTION 23 05 14

HVAC CONDENSATE DRAIN PIPING SYSTEM

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Provide and install air conditioning condensate drains.

1.2 RELATED WORK

A. Division 23 - Mechanical
   1. Insulation
   2. Air Handling Units
   3. Chilled Water Pumps
   4. Equipment Drain Pans

PART 2 - PRODUCTS

2.1 PIPE MATERIAL

A. Type “L” copper with drainage pattern fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install the system to facilitate easy removal.
   1. Use threaded plugged tee at each change of direction to permit cleaning.
   2. Install a cleanout every 50 feet of straight run piping
   3. Maintain a positive slope on all piping

B. Install a water seal trap leg based on the fan pressure.
   1. Size the length of the trap leg 1 inch larger than the actual system pressure.

C. Install traps and cleanout as shown in the drawing details.
   1. Confirm requirements with manufacturer's installation instructions

3.2 SIZE PIPE AS SHOWN ON DRAWINGS.

A. Do not install piping sized smaller than the unit drain connection size.

3.3 SECONDARY DRAINS

A. Provide secondary drains where required by code, shown on the drawings, or where equipment has secondary drain connections.

END OF SECTION

SECTION 23 05 19

HVAC PRESSURE AND TEMPERATURE INSTRUMENTS

PART 1 - GENERAL

1.1 WORK INCLUDED

A. This section specifies gauges, thermometers, wells and/or pressure and temperature test stations to be installed as specified.

1.2 RELATED WORK

A. Division 23, Mechanical
   1. 23 05 00 - Mechanical General Provisions
   2. 23 20 00 - Pipe and Pipe Fittings, General
   3. 23 05 23 - Valves, Strainers and Vents
   4. 23 21 13 - Hot Water and Chilled Water Piping, Valves and Appurtenances

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS - GAUGES AND THERMOMETERS

A. Trerice

B. Taylor

C. Marsh

D. Weksler

E. Marshalltown

F. Weiss

G. Miljoco

2.2 PRESSURE GAUGES

A. Case and Ring: 4" type 304 stainless steel; liquid filled case with stainless steel bayonet ring.

B. Dial: White aluminum with black markings

C. Window: Clear acrylic

D. Tube: Phosphor bronze and forged brass socket.

E. Gauge accuracy: +/- 1% over operating range.

F. For pulsating service, provide impulse dampers.

G. Without flange for pipe mounting.

H. With flange for wall mounting.

I. Weiss Model: LF44S-1B or equal.

2.3 THERMOMETER WELLS

A. Brass or type 300 stainless steel. Machined bar stock, 1-piece construction.

B. Where installed in insulated piping or vessels, provide with extension neck to match insulation thickness.

C. Provide metal-to-metal contact with bulb chamber for maximum sensitivity.

D. Wells shall be sized to extend a minimum of 50% into pipe.

2.4 THERMOMETERS IN PIPING SYSTEMS OR VESSELS

A. Die cast aluminum case with baked epoxy finish.

B. Adjustable angle 9" scale length.

C. Clear acrylic window.

D. Brass stem, length to match well.

E. Red reading organic spirit filled-in magnifying glass column.

F. White background with black figures and markings.

G. Brass stems and union connections.

H Accuracy: +/- 1% of scale range.

I. Range:
1. Hot water lines: 30°F to 240°F.
2. Chilled water lines: 0°F to 100°F or 120°F
3. Condenser water: 0°F to 100°F.

2.5 PRESSURE AND TEMPERATURE TEST STATIONS

A. "Test Station" fitting to receive either a temperature or pressure probe. Fitting shall be solid brass with two valve cores of Nordel.
1. Fitted with a color coded cap strap with gasket.
2. Acceptable Manufacturer: Peterson Equipment Company.
3. Provide with extension neck to match insulation thickness.

B. Provide to the Owner a fitted case with:
1. Two 0-100 psi pressure gauges as specified and adapters with 1/8" OD probe.
2. Four 5" stem pocket testing thermometers.
   a. Two with range 25°F to 125°F for chilled water and condenser water.
   b. Two with range 0°F to 220°F for hot water.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install in accordance with drawing details and manufacturer's recommendations.

B. Provide a ball valve at each gauge.

C. Locate gauges and thermometers to be easily readable from the floor at a 5'-6" eye level. Use adjustable angle or rigid stem as required. Install gauges in upright position.

D. Install gauges in the following locations: across pumps, chiller cooler and condenser, storage tanks, heat exchangers.

E. Test wells for automatic temperature controls shall be furnished by Building Management Control Section and installed by Mechanical Contractor.

F. Install thermometer in the following locations: Across chiller cooler and condenser, storage tanks, across heat exchangers, across boiler, leaving side of water heater, leaving water side of tempered water valves, common chilled and hot water lines.

1. Hot water lines: 30°F to 240°F.
2. Chilled water lines: 0°F to 100°F or 120°F
3. Condenser water 0°F to 100°F.

END OF SECTION

SECTION 23 05 23

HVAC VALVES, STRAINERS AND VENTS

PART 1 - GENERAL

1.1 SECTION INCLUDES

A. HVAC Valves

B. Pipe strainer and suction diffusers.

PART 2 - PRODUCTS

2.1 VALVES

A. Pressure Ratings:
1. Unless otherwise indicated, use valves suitable for 125 minimum psig working steam pressure (WSP) and 450°F.
2. The pressure temperature rating of valves shall be not less than the design criteria applicable to components of the system.

B. Butterfly Valves
1. Butterfly valves shall conform to MSS-SP67.
2. Liners, inserts and discs shall be suitable for the intended service.
3. Valves shall have a full lug type body designed for installation between ANSI standard flanges, and shall be rated at full working pressure with downstream flange removed.

C. Balancing Valves
1. Provide balancing valves with:
   a. Corrosion resistant plug with resilient seal when required.
   b. O-ring stem seal.
   c. Permanently lubricated, corrosion resistant bearings.
2. Connections
   a. Through 2" pipe size use threaded connections.
   b. For valves 2-1/2" pipe size and larger shall be provided with 150 psig flange connections.
3. Provide each valve with:
   a. Memory stop.
   b. Plastic drip cap.
   c. 1/8" gauge tap.

D. Ball Valves
1. Provide ball valves with:
   a. Blowout proof stem.
   b. Full size port, 316 stainless steel ball and stem.
   c. Cast bronze body.
   d. Threaded ends.
2. Seat, seals, thrust washers and packing shall be suitable for the intended service.
3. Service rating:
   a. 150 psi saturated steam.
   b. 600 psi WOG.
4. Where piping is insulated, ball valves shall be equipped with 2” extended handles of non-thermal conductive material. Provide a protective sleeve that allows operation of the valve without breaking the vapor seal or disturbing the insulation.
5. Provide with memory stop for balancing valves.

E. Valve Connections
1. Provide valves suitable to connect to adjoining piping as specified for pipe joints. Use pipe size valves. Sweated joints are not allowed.
2. Thread pipe sizes 2" and smaller.
3. Flange pipe sizes 2-1/2" and larger.
4. Use screw to solder adapters for copper tubing.
5. Use grooved body valves with mechanical grooved jointed piping.

F. Valve Operators
1. Where butterfly valves are provided:
a. Provide gear operators on valves 6" and larger.
b. Where valves are located 7' or more above the finished floor in equipment room areas provide chain-operated sheaves. Extend chains to about 5' above floor and hook to clips, arrange to clear walking space.
c. Lever lock handle with toothed plate for shut-off service and infinitely adjustable handle with lock and nut and memory stop for throttling service on valves 4" and smaller.
d. Provide worm gear operators on discharge side of pumps for balancing, for all sizes of valves.
e. All valves 2-1/2” and larger provided by Milwaukee Valve shall be provided with gear operators.

G. Acceptable Manufacturers
1. Dezurik
2. Crane
3. Nibco
4. Keystone
5. Milwaukee Valve

H. Check Valves
1. Bronze body, 2" and smaller, bronze disc (Teflon disc for steam service), regrinding swing check, screw-in cap, threaded connection.
2. Iron body, 2-1/2" and larger, bronze trim, non-slam: stainless steel pins and springs, and bronze plate or bronze mounted, regrind-renew check, bronze seat ring and disc. Provide either wafer or threaded lug.
3. Acceptable Manufacturers
a. Mission Duochek
b. Nibco
c. Keystone
d. Milwaukee Valve

I. Provide valves of same manufacturer throughout where possible.

J. Provide valves with manufacturer's name and manufacturing location, duty and pressure rating clearly marked on outside of body.

K. Where valves are installed in insulated piping, provide with extended neck so valve operator and stop plate clears the full thickness insulation.

L. Provide valve, seat and trim materials suitable for the intended service.

M. Provide memory stops for all valves used for throttling service. Valves for throttling service shall be butterfly, plug, caged or ball type.

2.2 PIPE SYSTEMS STRAINERS

A. Body:
   1. "Y" pattern or basket as shown on the drawings.
   2. Line size.
   3. Threaded strainer blow down port.
   4. ASTM A #126 Class B Cast Iron Body.

B. Construction:
   1. 2" size and smaller with screw connections rated 400 psi WOG.
   2. Over 2" size with flanged connections, rated 125 psi WOG.

C. Fabricate screens of Monel or type 304 stainless steel:
   1. With 20 mesh woven wire in piping systems through 2".
   2. With 0.45 perforations in piping systems 2-1/2" and 3".
   3. With 0.125 perforations in piping systems 4" and larger.

D. Start-up:
   1. Provide an additional fine mesh disposable screen for use during start-up operations.
   2. Remove after 30 days.
   3. Attach to piping for owners review.

E. Acceptable Manufacturers
   1. Crane
   2. Keckley
   3. Zurn
   4. Mueller
   5. McAlear
   6. Muesco

2.3 SUCTION DIFFUSER

A. For each pump as shown on the drawing, provide an angle type suction diffuser. Body is to fit both the pump inlet and suction pipe size.

B. Components:
   1. Inlet straightening vanes.
   2. Removable end cap.
   3. Gauge ports.
   4. Threaded strainer blow down port.
   5. Adjustable support foot.
   6. Removable magnetic insert.

C. The screen shall be as specified for pipe system strainers.

D. Provide an additional fine mesh disposable strainer for use during start up operations.
   1. Remove after 30 days operation and all flushing is complete.
   2. Attach to piping for owners review.

E. Construction:
   1. 2" size and smaller with screw connections rated 400 psi WOG.
   2. Over 2" size with flanged connections, rated 125 psi WOG.

F. Fabricate screens of Monel or type 304 stainless steel:
   1. With 20 mesh woven wire in piping systems through 2".
   2. With 0.045 perforations in piping systems 2-1/2" and 3".
   3. With 0.125 perforations in piping systems 4" and larger.

2.4 VALVE SCHEDULE

A. Hydronic Service
   1. Chilled Water Service
      a. Ball Valves up to 2": Nibco T-585-70-66 w/Nib-Seal insulated Handle
      b. Butterfly Valve 2-1/2" and larger: Nibco LD - 2000
         Keystone Figure 222
   2. Heating & Condenser Water Service
      a. Ball Valves up to 2": Nibco T-585-70-66
      b. Butterfly Valve 2-1/2" and larger: Nibco LD - 2000
         Keystone Figure 222
   3. Check Valve:
      a. Nibco Check Valve: T - 413 - B
      b. Nibco Check Valve 2-1/2" and larger: F - 918 - B
      c. Nibco Check Valve 2-1/2" and larger: W - 920 -W (Wafer)
      d. Keystone Check 2-1/2" and larger: FIQ 810

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install valves with stems upright or horizontal, not inverted.

B. Install valves for shut-off and isolating service at each piece of equipment, at vertical risers, and where shown on the drawings.

C. Use butterfly valves and ball valves in circulating water systems, for balancing duty. Provide infinite position gear operator with memory stop.

D. Provide drain valves at main shut-off valves and low points of piping and apparatus so the systems can be entirely drained.
   1. 1" valve for pipes 6" and larger.
   2. 3/4" valve for pipes smaller than 6".
   3. Terminate with pipe plug.
   4. Drain valves shall be ball valves.

E. Where valves are installed in insulated pipe, valve operator shall have an insert so the lever or handle will not damage the insulation. Install handles so the lever or handles will not damage the insulation.

F. Provide clearance for installation of insulation and access to valves.

G. Provide access where valves are not exposed.

H. Provide float valves / stilling wells in cooling tower or condenser water basins for water level control. Provide stilling wells around float valve to prevent turbulence ripples or wind interference.

3.2 PIPE SYSTEMS STRAINERS

A. Provide an additional fine mesh disposable strainer for use during start up operations.
   1. Remove after 30 days operation and all flushing is complete.
   2. Attach to piping for owners review.

B. Provide strainer in supply piping for all coil connections.

C. Provide strainer in condenser water piping entering chiller.

3.3 WATER SYSTEM AIR VENTS

A. Provide manual air vents at high points and at any other air pockets of closed circulating pipe systems. Extend 3/8" hard drawn copper tubing discharge drains to nearest floor or hub drain. Provide 1/4" Ball Valve as specified.

B. Where high point vents are not readily accessible provide additional valves at vent termination.

END OF SECTION

SECTION 23 05 48

VIBRATION ISOLATION

PART 1 - GENERAL

1.1 SCOPE

A. Furnish, install, and adjust vibration isolation.

1.2 RELATED WORK

A. Division 23 Mechanical.
   1. Refer to the Section on Ductwork for flexible connections between fans and ducts.
   2. Refer to the Section on Equipment Supports for equipment foundation pads.

1.3 SUBMITTALS

A. Submit product data showing type, size, load, deflection and other information required. Include clearly outlined procedures for installing and adjusting isolators.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Amber Booth
B. Kinetics
C. Mason
D. Korfund
E. VSI.
F. Vibration Eliminator Co., Inc.
G. Metraflex

2.2 ISOLATOR TYPES

A. Neoprene mountings shall have a minimum static deflection of 0.35 inches (9mm). All metal surfaces shall be neoprene covered and have friction pads both top and bottom. Bolt holes shall be provided on the bottom and a tapped hole and cap screw on top. Steel rails shall be used above the mountings under equipment such as small vent sets to compensate for the overhang.

B. Flexible spherical expansion joints shall employ Peroxide cured EPDM in the covers, tubes and frictioning of the reinforcement. Reinforcement must be DuPont Kevlar. Solid steel rings shall be used within the raised face rubber ends to prevent pullout. No substitutions for the DuPont Kevlar or the solid steel embedded flange rings are acceptable. Sizes 2 inch (50mm) and larger shall have two spheres reinforced with a metal ring between spheres to maintain shape and complete with split ductile iron or steel flanges with hooked or similar interlocks. Sizes 16 inch (400m) to 24 inch (600mm) may be single sphere. Sizes 3/4 inch (20mm) to 1-1/2 inch (40mm) may have threaded bolted flange assemblies, one sphere and cable retention. 14 inch (300mm) and smaller connectors shall be rated at 250 psi (17 BAR) up to 190°F (88°C) with a uniform drop in allowable pressure to 190 psi (13 BAR) at 250°F (121°C). 16 inch (400mm) and larger connectors are rated 180 psi (12 BAR) at 190°F (88°C) and 135 psi (9 BAR) at 250°F (121°C). Safety factors to burst and flange pullout shall be a minimum of 3/1. All joints must have permanent markings verifying a 5 minute factory test at twice the rated pressure. Concentric reducers to the above specifications may be substituted for equal ended expansion joints.

   High pressure joints shall be substituted for the above where operating pressures are higher than

standard. Expansion joints shall be installed in piping gaps equal to the length of the expansion joints under pressure. Control rods need only be used in unanchored piping locations where the manufacturer determines the installation exceeds the pressure requirement without control rods. Control rods are not desirable in seismic work. If control rods are used, they must have ½- inch (12mm) thick Neoprene washer bushings large enough in area to take the thrust at 1000 psi (6.9 N/mm5) maximum on the washer area. Standard diameter bolt washers are not acceptable.

Submittals shall include two test reports by independent consultants showing minimum reductions of 20 DB in vibration accelerations and 10 DB in sound pressure levels at typical blade passage frequencies on this or a similar product by the same manufacturer. All expansion joints shall be installed on the equipment side of the shut off valves.

2.3 ISOLATOR APPLICATION

EQUIPMENT	ISOLATOR TYPE	MINIMUM DEFLECTION
Chiller	A	0.35”

2.4 PIPING ISOLATOR APPLICATIONS

EQUIPMENT	ISOLATOR TYPE
Floor Mounted Pumps	B
Chiller Pipe Connections	B

2.5 FLEXIBLE CONNECTIONS IN PIPING AT PUMPS

A. Provide flexible connections at suction and discharge of chilled water, and hot water pumps, piping connections on chillers and where indicated on drawings. Refer to schedule above.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Stock Requirements. The isolation manufacturer's representative shall maintain an adequate stock of springs and isolators of type used so that changes required during construction and installation can be made.

B. Factory Representation. After installation, furnish factory-trained representative of the isolation manufacturer to check various isolators and report measured versus anticipated deflection on all isolators. Have the representative certify that isolators have been installed in accordance with manufacturer's recommendations and approved submittals. Provide written report to Engineer indicating compliance prior to final acceptance.

END OF SECTION

SECTION 23 05 93

TESTING, BALANCING AND ADJUSTING (TAB) OF ENVIRONMENTAL SYSTEMS

PART 1 - GENERAL

1.1 SECTION INCLUDES

A. Balance, adjust and test the air distribution system including the exhaust system.

B. Balance, adjust and test the hydronic system.

C. Verify and record the duct test results performed by the mechanical contractor.

1.2 RELATED SECTIONS

A. COORDINATION OF TESTING AND BALANCING

1.3 PAYMENT PROCEDURES

A. The work of this Section of the Specifications shall bid the project directly to the Prime Contractor.

1.4 SUBMITTALS

A. History of the TAB organization.

B. Agency certification.

C. Personnel qualifications.

D. TAB data forms.

E. Instrumentation list.

F. Name of the project supervising engineer.

G. Name and address and contact person of five successfully completed projects of similar size and scope.

H. To perform required professional services, the balancing agency shall have a minimum of one test and balance engineer certified by the Associated Air Balance Council.

1.5 TAB FIRM QUALIFICATIONS

A. The organization performing the work shall be a Certified member in good standing of the (AABC) Associated Air Balance Council.

B. Able to furnish evidence of having contracted for and completed not less than five systems of comparable size and type that have served their Owners satisfactorily for not less than five years.

C. A specialist in this field and have the personnel, experience, training, skill, and the organization to perform the work.

D. The balancing agency shall furnish all necessary calibrated instrumentation to adequately perform the specified services. An inventory of all instruments and devices in possession of the balancing agency may be required by the engineer to determine the balancing agency's performance

capability.

E. The balancing agency shall have operated for a minimum of five years under its current name.

F. Personnel:
1. The project supervisor shall be a Professional Engineer registered in Texas.
   a. Extensive knowledge of the work involved.
   b. At least five years experience conducting tests of the type specified.
   c. This test and balance engineer shall be responsible for the supervision and certification of the total work herein specified.
2. All work shall be conducted under the direct supervision of the supervising engineer.
3. Technicians shall be trained and experienced in the work they conduct.

1.6 WARRANTY

A. Provide (AABC) guarantee in writing.

B. Extended warranty.
1. Include an extended warranty of 2 years after completion of test and balance work, during which time the Architect/Engineer may request a retest or resetting of any outlet or other items as listed in the test report.
2. Provide technicians and instruments to assist the Architect/Engineer in making any tests he may require during this period.
3. The balancing agency shall perform an inspection of the HVAC system during the opposite season from that which the initial adjustments were made. The balancing agency shall make any necessary modifications to the initial adjustments to produce optimum system operation.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION

3.1 TAB TOLERANCES

A. The water, outside air, supply air, return air, and exhaust air for each system shall be adjusted to within +/- 5% of the value scheduled on the drawings.

3.2 SITE VISITS

A. During construction, the balancing agency shall inspect the installation of the piping systems, sheetmetal work, temperature controls, energy management system, and other component parts of the heating, ventilating, and air conditioning systems. One inspection shall take place when 60% of the ductwork is installed and another inspection shall take place when 90% of the equipment is installed. The balancing agency shall submit a brief written report of each inspection to the architect and engineer.

B. Upon completion of the installation and start-up of the mechanical equipment by the mechanical contractor, the balancing agency shall test and balance the system components to obtain optimum conditions in each conditioned space of the building. If construction deficiencies are encountered that preclude obtaining optimum conditions, and the deficiencies cannot be corrected by the mechanical contractor within a reasonable period of time, the balancing agency shall cease testing and balancing services and advise the architect, engineer, general contractor and owner, in writing, of the deficiencies.

C. Note proper piping installation, location of valves, and flow measuring instruments.

D. Make one series of visits, phased as required by construction progress, prior to installation of the

ceiling. Note proper installation of balancing dampers.

E. Continue the site visits up to completion of project. In each succeeding report, list corrections made from previous reports.

3.3 TESTING INSTRUMENTS

A. Submit a list of all instruments to be used for the test and balance procedures.
   1. Catalog sheets
   2. Certificate of last calibration
   3. Calibration within a period of six months prior to balancing

B. Testing equipment shall be in good working order and tested for accuracy prior to start of work.

3.4 COORDINATION WITH OTHER SPECIFICATION SECTIONS

A. Review the related ductwork shop drawings and piping shop drawings. Make recommendations concerning suitability with respect to the testing, balancing and adjusting work.

B. Make tests to verify proper placement of the static pressure sensors for the variable air volume fan system control.

C. In cooperation with the work specified in Building Management and Control System section, a systematic listing of the testing and verification shall be included in the final TAB report. The TAB firm shall provide a laptop computer to operate with the Building Management and Control System. Building Management and Control System shall provide all necessary software and special interface cables, as required, to communicate with the DDC system:
   1. Work with the temperature control contractor to ensure the most effective total system operation within the design limitations, and to obtain mutual understanding of the intended control performance.
   2. Verify that all control devices are properly connected.
   3. Verify that all dampers, valves, and other controlled devices, are operated by the intended controller.
   4. Verify that all dampers and valves are in the position indicated by the controller (open, closed or modulating).
   5. Verify the integrity of valves and dampers in terms of tightness of close-off and full open positions. This includes dampers in multizone units, terminal boxes and fire/smoke dampers.
   6. Observe that all valves are properly installed in piping system in relation to direction of flow and location.
   7. Observe the calibration of all controllers.
   8. Verify the proper application of all normally opened and normally closed valves.
   9. Observe the locations of all thermostats and humidistats for potential erratic operation from outside influences such as sunlight, drafts or cold walls.
   10. Observe the location of all sensors to determine whether their position will allow them to sense only the intended temperatures or pressures of the media. Control contractor will relocate as deemed necessary by the Engineer.
   11. Verify that the sequence of operation for any control mode is in accordance with the approved shop drawings and specifications. Verify that no simultaneous heating and cooling occurs.
   12. Verify the correct operation of all interlock systems and installation is per the manufacturer recommendations.
   13. Check all dampers for free operation.
   14. Verify that all controller setpoints meet the design intent.
   15. Perform variable volume system verification to assure the system and its components track with changes from full flow to minimum flow.

D. Upon completion of the testing and balancing, submit three days prior notice that the systems are ready for a running test. A qualified representative of the test and balance organization shall be present, with a representative from the engineers office, to field verify TAB report readings. Specific and random selections of data recorded in the certified test and balance report will be reviewed.

3.5 INSTRUMENT TEST HOLES

A. When it is required to make holes in the field to measure temperature, static pressure or velocity in the ducts:
   1. Drill holes, plug and tape external duct insulation.
   2. Repair damaged insulation to Engineer's approval.

3.6 TESTING THE AIR DISTRIBUTION SYSTEM

A. The TAB agency shall verify that all ductwork, dampers, grilles, registers, and diffusers have been installed per design and set full open. The TAB agency shall perform the following TAB procedures in accordance with the AABC National Standards and all results shall be recorded in the TAB report:
   1. Supply Fans:
      a. Fan speeds: Test and adjust fan RPM to achieve design CFM requirements.
      b. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure fan motor is not in or above the service factor.
      c. Pitot-Tube Traverse: Perform a Pitot-Tube traverse of the main supply and return ducts, as applicable, to obtain total CFM. If a Pitot-Tube traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. Measurements must be recorded with an Inclined Manometer or an Inclined/Vertical Manometer.
      d. Outside Air: Test and adjust the outside air on applicable equipment using a Pitot-Tube traverse. If a Pitot-Tube traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. If a traverse is not practical, use the mixed air temperature method, if the inside and outside temperature difference is at least 20°F, or use the difference between Pitot-tube traverse of the supply and return ducts.
      e. Static Pressure: Test and record system static pressure, including the static pressure profile of each supply fan.
   2. All Other Fans:
      a. Fan speeds: Test and adjust fan RPM to achieve design CFM requirements.
      b. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure fan motor is not in or above the service factor.
      c. Pitot-Tube Traverse: Perform a Pitot-Tube traverse of the main return ducts, as applicable, to obtain total CFM. If a Pitot-Tube traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. Measurements must be recorded with an Inclined Manometer or an Inclined/Vertical Manometer.
      d. Static Pressure: Test and record system static pressure, including the static pressure profile of each return fan.
   3. VAV Terminal Units:
      a. Set and record volume regulators on all terminal boxes to meet design maximum and minimum CFM requirements.
      b. Identification: Identify the type, location, and size of each terminal unit. This information must be recorded on the terminal box data sheets.
   4. Diffusers, Registers and Grilles:
      a. Tolerances: Test, adjust, and balance each diffuser, grille, and register to within 5% of design requirements. Minimize drafts. Observe throws are in direction as

indicated on drawings.

5. Coils (including electric coils):
   a. Air Temperature: Once air flows are set to acceptable limits, take wet bulb (cooling coil only) and dry bulb air temperatures on the entering and leaving side of each coil. Calculate the sensible and latent (cooling coil only) capacity of the coil. Provide information in TAB report.

B. Record preliminary air handler data, including fan RPM and static pressures across filter, fans and coils.

C. Perform a velocity traverse of the main supply ducts using a pitot-tube and inclined manometer to establish initial air delivery. Perform a Pitot-tube traverse of main supply and return ducts, as applicable, to obtain total CFM. If a pitot-tube traverse is not practical, a detailed explanation of why a traverse was not made must appear on the appropriate data sheet.

D. Where air measuring stations are installed, use pitot tube traverse readings to verify and record the correct calibration of the stations output.

E. Make adjustments in fan RPM and damper settings, as required, to obtain design supply air, return air, and outside air.

F. Measure and adjust all supply and return branches to design air delivery.

G. Measure and adjust all diffusers to design air delivery to +/- 5% of design requirements.

H. Make a set of recordings showing final system conditions.

3.7 TESTING THE HYDRONIC SYSTEMS

A. The TAB agency shall, as applicable, verify that all hydronic equipment, piping, and coils have been filled and purged; that strainers have been cleaned; that water has been flushed and is in a clean condition, and that all balancing valves (except bypass valves) are set full open. As applicable, check air vents and expansion or compression tank for proper operation. The TAB agency shall perform the following testing and balancing functions in accordance with the AABC National Standards and all results shall be recorded in the TAB report:

1. Record preliminary pump data.
   a. Pump RPM.
   b. Pump shut-off differential head.
   c. Pump operating differential head.
   d. Check and verify pump alignment.
   e. Verify impeller diameter.

B. Adjust balancing valves in the pump discharge lines to obtain design water quantity as read from the manufacturer's pump curve and from a flow meter.

C. In variable flow systems, the water flow of the pump shall be set at the scheduled gpm, not the total of all the valves. Determine the diversity of the system and balance the individual coils with the maximum pump water quantity flowing in the system.

D. Balance flow through:
1. Chillers.
2. Coils.
3. Boiler.
4. Pumps
5. Condensers.
6. Cooling tower.
7. Heat Exchanger.

E. Use flow meters, differential pressures and temperature relationships as required.

F. Balance by-pass lines to obtain the same pressure drop with systems on by-pass as full flow through the coil including the valve.

G. Repeat steps, as required, to obtain a final systems balance and make a set of recordings showing final systems conditions.

H. Pumps:
1. Test and adjust pumps to meet design water flow requirements. Check pumps for proper operation. Pumps shall be free of vibration and cavitation Record appropriate gauge readings for final TDH and Block-Off\Dead head calculations. Check and verify pump alignment.
2. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure pump motor is not in or above the service factor.

I. Coils:
1. Tolerances: Test, adjust, and balance all chilled water and hot water coils within 5% of design flow requirements.
2. Verification: Verify the type, location, final pressure drop and water quantity (GPM) of each coil. Calculate the actual capacity of all coils. This information shall be recorded on coil data sheets.

J. Chillers:
1. Verify that chillers have been started by the manufacture and are in operation. Test and adjust chiller water flows to within 5% of the design requirements by using a U-TUBE manometer and setting balancing valves.
2. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure compressor motor is not in or above the service factor.
3. Test and record temperature profiles of each chiller at design water flow.

3.8 EQUIPMENT POWER READINGS

A. Record the following information for each motor:
1. Equipment designation.
2. Manufacturer.
3. Unit model number and serial number and frame.
4. Motor nameplate horsepower; nameplate voltage; phase and full load amperes.
5. Heater coil in starter.
   a. Rating in amperes.
   b. Manufacturer's recommendation.
6. Motor RPM/driven equipment RPM.
7. Power reading (voltage, amperes of all legs at motor terminals).

3.9 CHILLERS (Water Cooled)

A. Balance flow of water thru each evaporator and condenser to be within a range of 100% to 110% of design flow with all pumps operating. With only one pump operating, the maximum flow shall not exceed the maximum tube velocity recommended by the manufacturer.

B. Verification of safety interlocks and controls are the responsibility of the manufacturer.

C. With each chiller operating at near design temperature and water flow conditions, measure and record the following:
1. Manufacturer, model number, serial number and all nameplate data.

2. Evaporator water entering temperature, leaving temperature, pressure drop (ft.) and water quantity (GPM).
3. Condenser water entering temperature, leaving temperature, pressure drop (ft.) and water quantity (GPM).
4. Evaporator and condenser refrigerant temperatures and pressures (using instruments furnished with the machine by the manufacturer).
5. Volts and amps for each phase.
6. Power factor.
7. KW input.
8. Tons of cooling.
9. KW per ton of cooling.

D. Reference chiller specification for additional requirements.

3.10 CHILLERS (Air Cooled)

A. Balance flow of water through each evaporator to be within a range of 100% to 110% of design flow with all pumps operating. With only one pump operating, the maximum flow shall not exceed the maximum tube velocity recommended by the manufacturer.

B. Verification of safety interlocks and controls are the responsibility of the manufacturer.

C. With each chiller operating at near design temperature conditions, measure and record the following:
1. Manufacturer, model number, serial number and all nameplate data.
2. Evaporator water entering temperature, leaving temperature, pressure drop (ft.) and water quantity (GPM).
3. Condenser air entering temperature, leaving temperature.
4. Evaporator and condenser refrigerant temperatures and pressures (using instruments furnished with the machine by the manufacturer).
5. Volts and amps for each phase.
6. Power factor.
7. KW input.
8. Tons of cooling.
9. KW per ton of cooling.

D. Reference chiller specification for additional requirements.

3.11 TESTING THE VARIABLE AIR VOLUME SYSTEM

A. All VAV boxes used are to be calibrated to produce the rated air quantity.

B. Set and record the supply air static pressure controller to provide actual design air flow at the most resistive terminal.

C. Measure and adjust the design air delivery at the inlet of each VAV box.

D. Measure and record the air quantity from each VAV box at its maximum flow. Manipulate the controller to achieve maximum flow.

E. Reset each box to yield and record minimum primary air flow.
1. DDC controllers record the correction factor required to establish actual desired air quantity as designed.
2. Pneumatic controllers adjust velocity controller as required to establish actual desired air quantity as designed.

F. If the box is operating with inlet static pressure in excess of the minimum cataloged pressure

specified by the manufacturer and is not producing rated air quantity, field adjust the box to produce rated air quantity. Retest until approved results are obtained.

G. Position the VAV boxes to the proportion of maximum fan air volume to total installed box maximum volume.

H. Set the fan to deliver the AHUs scheduled design airflow.

I. Perform and record a total air traverse.

J. With the system terminal boxes set for full flow or diversity, the system will be delivering the scheduled design CFM with the most restrictive box in control. Make a speed increase if either or both static and volume are low.

K. Set the boxes to minimum and adjust the inlet vanes and or speed controllers to prevent excessive static in the system.

L. Coordinate with the work specified in Building Management and Control System on the final location of the sensors for the static pressure controller. Locate in the supply duct far enough from the fan discharge to be truly representative of the average static pressure in the system.

M. Modulate the fan speed on the supply fan. Adjust as required to coordinate with the static pressure sensing network.

N. Make a set of recordings showing final system conditions including system duct static pressures and control system setpoint.

3.12 DUCT TEST

A. Test and Balancing Contractor shall verify and record the duct test results. A copy of the duct test results, as completed, shall be submitted to the engineer for review within five days. Provide a complete report of all the duct test results in the final TAB report.

3.13 DIRECT EXPANSION EQUIPMENT

A. With each unit operating at near design conditions, measure and record the following:
1. Manufacturer, model number, serial number and all nameplate data.
2. Ambient temperature, condenser discharge temperature.
3. Amperage and voltage for each phase.
4. Leaving and entering air temperatures.
5. Suction and discharge pressures and temperatures.
6. Tons of cooling.
7. Verification that moisture indicator shows dry refrigerant.

3.14 TAB REPORT

A. The activities described in this specification shall be recorded in a report form; and four individually bound copies shall be provided to the Architect and Engineer. Neatly type and arrange data. Include with the data the date tested, personnel present, weather conditions, nameplate record of the test instruments used and list all measurements taken after all corrections are made to the system. Record all failures and corrective action taken to remedy any incorrect situation. The intent of the final report is to provide a reference of actual operating conditions for the Owner's operations personnel. Provide a "Preface" which shall include a general discussion of the system and any abnormalities or problems encountered.

B. All measurements and recorded readings (of air, water, electricity, etc.) that appear in the report must have been recorded on site by the permanently employed technicians or engineers of the

TAB firm.

C. Submit reports on forms approved by the engineer that will include the following data as a minimum:

1. Title Page
    a. Company Name
    b. Company Address
    c. Company telephone number
    d. Project name
    e. Project location
    f. Project Manager
    g. Project Engineer
    h. Project Contractor
    I. Project Identification Number
2. Summary of the TAB report data
3. Index
4. Instrument List
    a. Instrument
    b. Manufacturer
    c. Model
    d. Serial Number
    e. Range
    f. Calibration Date
    g. What test instrument is to be used for:
5. Fan Data
    a. Location
    b. Manufacturer
    c. Model
    d. Air flow, specified and actual
    e. Total static pressure (total external) specified and actual
    f. Inlet pressure
    g. Discharge pressure
    h. Fan RPM
6. Return Air/Outside Air Data
    a. Identification/location
    b. Design return air flow
    c. Actual return air flow
    d. Design outside air flow
    e. Actual outside air flow
    f. Return air temperature
    g. Outside air temperature
    h. Required mixed air temperature
    I. Actual mixed air temperature
7. Electric Motors
    a. Manufacturer
    b. HP/BHP
    c. Phase, voltage, amperage, nameplate, actual
    d. PM
    e. Service Factor
    f. Starter size, heater elements, rating
8. V-Belt Drive
    a. Identification/location
    b. Required driven RPM
    c. Drive sheave, diameter and RPM
    d. Belt, size and quantity
    e. Motor sheave, diameter and RPM
    f. Center-to-center distance, maximum, minimum and actual

9. Duct Traverse
    a. System zone/branch
    b. Duct size
    c. Area
    d. Design velocity
    e. Design air flow
    f. Test velocity
    g. Test air flow
    h. Duct static pressure
    I. Air correction factor
10. Air Monitoring Station Data
    a. Identification/location
    b. System
    c. Size
    d. Area
    e. Design velocity
    f. Design air flow
    g. Test velocity
    h. Test air flow
11. Air Distribution Test Sheet
    a. Air terminal number
    b. Room number/location
    c. Terminal type
    d. Terminal size
    e. Correction factor
    f. Design velocity
    g. Design air flow
    h. Test (final) velocity
    i. Test (final) air flow
12. Pump Data
    a. Identification/number
    b. Manufacturer
    c. Size/model
    d. Impeller
    e. Service
    f. Design flow rate, pressure drop, BHP
    g. Actual flow rate, pressure drop, BHP
    h. Discharge pressure
    I. Suction pressure
    j. Total operating head pressure
    k. Shut off, discharge and suction pressures
    l. Shut off, total head pressure
    m. Pressure differential settings
13. Cooling Coil Data
    a. Identification/number
    b. Location
    c. Service
    d. Manufacturer
    e. Entering air DB temperature, design and actual
    f. Entering air WB temperature, design and actual
    g. Leaving air DB temperature, design and actual
    h. Leaving air WB temperature, design and actual
    i. Water pressure flow, design and actual
    j. Water pressure drop, design and actual
    k. Entering water temperature, design and actual
    l. Leaving water temperature, design and actual
    m. Air pressure drop, design and actual

n. Capacity - sensible and latent

14. Heating Coil Data
    a. Identification/number
    b. Location
    c. Service
    d. Manufacturer
    e. Entering air DB temperature, design and actual
    f. Leaving air DB temperature, design and actual
    g. Water pressure flow, design and actual
    h. Water pressure drop, design and actual
    i. Entering water temperature, design and actual
    j. Leaving water temperature, design and actual
    k. Air pressure drop, design and actual
    l. Capacity
15. Electric Coil Data
    a. Identification/number
    b. Location
    c. Service
    d. Manufacturer
    e. Entering air DB temperature, design and actual
    f. Leaving air DB temperature, design and actual
    g. Electrical Characteristics
    h. Capacity
16. Sound Level Report
    a. Location (Location established by the design engineer)
    b. N C curve for eight (8) bands-equipment off
    c. N C curve for eight (8) bands-equipment on
17. Vibration Test on equipment having 10 HP motors or greater in size.
    a. Location of points:
        1) Fan bearing, drive end
        2) Fan bearing, opposite end
        3) Motor bearing, center (if applicable)
        4) Motor bearing, drive end
        5) Motor bearing, opposite end
        6) Casing (bottom or top)
        7) Casing (side)
        8) Duct after flexible connection (discharge)
        9) Duct after flexible connection (suction)
    b. Test readings:
        1) Horizontal, velocity and displacement
        2) Vertical, velocity and displacement
        3) Axial, velocity and displacement
    c. Normally acceptable readings, velocity and acceleration
    d. Unusual conditions at time of test
    e. Vibration source (if non-complying)
18. Control verification indicating date performed and any abnormalities identified.
    a. Point Location/Description
    b. EMS Readout (Setpoint and Actual)
    c. Actual Readout of all points
    d. Interlocks
    e. Safeties
    f. Variable speed drive tracking with EMS input
    g. Variable speed drive Bypass operation
    h. Sequence of operation

END OF SECTION

SECTION 23 05 94

COORDINATION OF TESTING AND BALANCING

PART 1 - TESTING, BALANCING AND ADJUSTING

1.1 WORK INCLUDED

A. Balancing and adjusting of the environmental systems is specified in Section 23 05 93.

B. Coordination of the work is specified in this Section.

PART 2 - PRODUCTS / NOT USED

PART 3 - EXECUTION

3.1 COORDINATION

A. Bring the work to a state of readiness for testing, balancing, and adjusting.
   1. Install air terminal devices.
   2. Provide specified filters in air handling equipment. Install clean filters just prior to the start of the test and balance work.
   3. Verify lubrication of equipment.
   4. Install permanent instrumentation.
   5. Clean piping systems and fill with clean water.
   6. Complete "Start-up" of equipment.
   7. Check rotation and alignment of rotating equipment and tension of belted drives.
   8. Verify ratings of overload heaters in motor starters.
   9. Verify that safety and operating control set points are as designed and automatic control sequences have been checked.
   10. Provide control diagrams and sequence of operation.
   11. Collect material for maintenance manuals and prepare one manual especially for use in testing and balancing.
   12. Verify that graphic operational data such as start/stop instructions, valve tag schedules, and piping identification schedules have been provided where needed.
   13. Verify that equipment and piping identification work has been completed with valve tags, schedules, and piping identification system.
   14. Comb out fins on extended-surface heat transfer coils where damaged.
   15. Clean all strainers as required.
   16. Remove construction strainers after water is cleaned and treated.
   17. Remove all temporary filters from HVAC equipment.
   18. Provide start-up reports listing all start-up information and manufacturer’s information attached.

B. Provide and install new pulleys and belts as required to effect the correct speed ratio. Adjustments where no belt or pulley change is required, is specified in Section 23 05 93.

C. Verify that the systems are ready for balancing and adjusting.

D. Submit a letter stating:
   1. The specified pieces of equipment have been checked, started, and adjusted by the manufacturer.
   2. Other equipment has been checked and started.
   3. The systems have been operated for the specified period of time.
   4. The automatic controls system has been adjusted, calibrated, and checked, and is operating as specified.

E. Provide the services of a technician full time at all times at the project when testing, balancing and adjusting work is being conducted.

F. Provide instrumentation and services to take readings of the required data for the refrigerant circuits.

G. Provide and install volume dampers required for balancing by the TAB Contractor.

3.2 START-UP OF EQUIPMENT

A. Pre-start & Start-up equipment using the procedures as recommended by the manufacturers.

B. Complete start-up of equipment prior to start of testing & balancing.

C. Submit start-up procedures as outlined by the manufacturers and complete the "HVAC FAN / AIR HANDLING / START-UP REPORT FORM" to Engineer.

HVAC FAN / AIR HANDLING UNIT / START-UP REPORT FORM

Equipment Description	*Actual*			*Disc. Switch Wired*	*Rotation Correct*	*Belt*		*RPM Correct Submittal*	*Vibration Isolation Correct*	*Attachment To Roof Curb*	*List Of Damage Parts*	*Bearings Lubricated*	*Filter Installed*	*Interlocks & Dampers Operational*
	Voltage	*Amps*	*HP*			*Condition & Part #*	*Tension Correct*							

END OF SECTION

SECTION 23 07 16

VESSEL INSULATION

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Furnish and install insulation for both high and low temperature vessels.

B. Low temperature installations include expansion tanks, air eliminators, chiller nozzles, chiller heads and other vessels containing liquids 60°F and below.

C. High temperature installations include expansion tanks, air eliminators, domestic water storage tanks, boiler stack / transition and other vessels containing liquids above 60°F.

1.2 QUALITY ASSURANCE

A. The intent of insulation specifications is to obtain superior quality workmanship resulting in an installation that is absolutely satisfactory in both function and appearance. Provide insulation in accordance with the specifications for each type of service and apply as recommended by the manufacturer and as specified.

B. An approved contractor for this work under this Division shall be:
1. A specialist in this field and have the personnel, experience, training, skill, and the organization to provide a practical working system.
2. Able to furnish evidence of having contracted for and installed not less than 3 systems of comparable size and type that have served their owners satisfactorily for not less than 3 years.

C. All vessel insulation used on the project inside the building must have a flame spread rating not exceeding 25 and a smoke developed rating not exceeding 50, as determined by test procedures ASTM E 84, NFPA 255 and UL 723. These ratings must be as tested on the composite of insulation, jacket or facing, and adhesive. Components such as adhesives, mastics and cements must meet the same individual ratings as the minimum requirements and bear the UL label.

D. Condensation on any insulated vessel system is not acceptable.

E. Replace insulation damaged by either moisture or other means. Insulation that has been wet, whether dried or not, is considered damaged. Make repairs where condensation is caused by improper installation of insulation, also repair any damage caused by the condensation.

F. Where existing insulated vessel, or other surfaces are tapped, remove existing insulation back to undamaged sections for hot surfaces or to nearest insulation stop for cold surfaces, and replace with new insulation of the same type and thickness as existing insulation. Apply as specified for insulation of the same service.

1.3 APPROVALS

A. Submit product data on each insulation type, adhesive, and finish to be used in the work. Make the submittal as specified in Division 1 General Requirements and obtain approval before beginning installation. Include product description, list of materials and thickness for each service and location and the manufacturer's installation instructions for each product.

B. Make an application of each type of insulation to display the material, quality and application method. Obtain approval of the sample application before proceeding with installation of the work.

1.4 RELATED WORK

A. Division 9 Finishes. Painting and color-coding

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Glass fiber pipe & tank insulation:
1. Schuller Type 817
2. Owens-Corning Type 705
3. Knauf 2.8 PCF

B. Closed cell, non-wicking pipe & tank insulation:
1. Armaflex FS, 2” thickness

C. Aluminum Jacketing:
1. Childers
2. Pabco
3. RPR

D. Monel Staples
1. Bostich Monel
2. Duo-Fast Monel
3. Markwell Monel

E. Fiberglass reinforcing cloth mesh:
1. Perma Glass Mesh
2. Alpha Glass Mesh
3. Childers Chil-Glas
4. Foster Mast a Fab

F. Weather Resistant Coating:
1. WB Armaflex Finish

2.2 CEMENT, MASTICS, SEALANTS, ADHESIVES AND COATINGS

A. Adhesive: Provide Childers CP-127 or Foster 85-60 fiberglass adhesive to seal insulation for low temperature vessels.

B. Adhesive / Joint Sealant: Provide Armaflex 520 adhesive to seal insulation for low and temperature vessels.

C. Lagging Adhesive / Coating: Furnish Childers CP50AHV2 or Foster 30-36 lagging adhesive / coating to provide a finish coat and to secure finish cloth for high temperature vessels.

D. Insulation Joint Sealant: Use Childers CP-76 or Foster 95-50 to seal the joints of insulation on low temperature vessels.

E. Metal Jacketing Sealant: Use Childers CP-76 or Foster 95-44 on all metal jacketing laps outdoors.

F. Vapor Barrier Coating: Indoors - Use Childers CP-38 or Foster 30-80 vapor barrier coating finish to coat the canvas finish on low temperature vessels. Permeance shall be 0.013 perms or less as tested by ASTM E96. Coating must comply with MIL-C-19565C, Type II and be QPL listed. Permeance shall be 0.03 perms or less at 30 mils, dry. Tested at 100°F and 90% RH per ASTM F 1249 and by Hypalon rubber based.

G. Weather Barrier Mastic: Furnish Childers CP-10/11 or Foster 46-50 weather barrier mastic and reinforcing mesh for outdoor finish.

H. Reinforcing Mesh: Furnish 10 X 10 white glass or polyester reinforcing mesh.

PART 3 - EXECUTION

3.1 HIGH TEMPERATURE VESSELS (FIBERGLASS)

A. Apply a first layer of insulating board. Band the board on immediately after application, using bands on 12” centers, drawn tight and securely fastened.

B. Apply successive layers of insulation as specified for the first layer, with joints staggered. After insulation has been applied, finish with Childers CP-38 or Foster 30-80 vapor barrier coating reinforced with glass or polyester reinforcing mesh per manufacturer's recommendations. Provide a flood coat of Childers CP-10/11 or Foster 46-50 with Foster Mast a Fab polyester or Chil Glas #10 reinforcing mesh.

C. To insulate removable heads, provide two equal sections of heavy-gauge, galvanized sheet metal covers, angle reinforced and lined with insulation board. Make covers easily removable to allow free access to the heads for inspection, cleaning and dismantling. Provide suitable flanges on the sections with neoprene gaskets between them, permitting a tight seal when the two sections are bolted together. Fill the voids with glass fiber wall cavity insulation.

3.2 LOW TEMPERATURE VESSELS (CLOSED CELL)

A. Apply a layer of insulating board. Band the insulation on immediately after application, using bands on 12” centers, drawn tight and securely fastened.

B. To insulate removable heads, provide two equal sections of heavy-gauge, galvanized sheet metal covers, angle reinforced and lined with insulation board. Make covers easily removable to allow free access to the heads for inspection, cleaning and dismantling. Provide suitable flanges on the sections with neoprene gaskets between them, permitting a tight seal when the two sections are bolted together. Fill the voids with closed cell insulation.

C. Apply weather protective finish on closed cell insulation. Provide a minimum of three coats.

3.3 ALUMINUM JACKETING (Insulated vessels outdoors above grade)

A. Apply aluminum jacket on vessels according to manufacturer's recommendations using aluminum strapping and metal jacketing sealant to provide weather tight covering.

B. Aluminum jacketing is not considered as contributing to the vapor barrier or the insulation jacket. The vapor barrier must be sufficient in itself for this function.

C. Install straps on 12” centers.

3.4 VESSEL INSULATION REQUIREMENTS

A. Insulate all low and high temperature vessels located exterior (outside) of the building, including the following:
   1. Air separators
   2. Expansion Tanks
   3. Chemical feeders
   4. Chilled water system volume tanks
   5. Insulation thickness shall match thickness of adjoining pipe insulation

B. Insulate all low temperature vessels located interior (inside of the building, including the following:
   1. Air separators
   2. Chemical feeders
   3. Chilled water system volume tanks
   4. Insulation thickness shall match thickness of adjoining pipe insulation

C. Insulate the following high temperature vessels located interior (inside the building).
   1. Air Separators
   2. Insulation thickness shall match thickness of adjoining pipe insulation

D. As indicated on the drawings

END OF SECTION

SECTION 23 07 19

HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Furnish and install piping insulation, jackets, accessories and covering of specified materials. The insulation shall be used for high and low temperature piping applications including chilled water, hot water, and condensate piping.

1.2 QUALITY ASSURANCE

A. The intent of insulation specifications is to obtain superior quality workmanship resulting in an installation that is absolutely satisfactory in both function and appearance. Provide insulation in accordance with the specifications for each type of service and apply as recommended by the manufacturer and as specified.

B. An approved contractor for this work under this Division shall be:
   1. A specialist in this field and have the personnel, experience, training, skill, and the organization to provide a practical working system.
   2. Able to furnish evidence of having contracted for and installed not less than 3 systems of comparable size and type that have served their owners satisfactorily for not less than 3 years.

C. All piping insulation used on the project inside the building must have a flame spread rating not exceeding 25 and a smoke developed rating not exceeding 50, as determined by test procedures ASTM E 84, NFPA 255 and UL 723. These ratings must be as tested on the composite of insulation, jacket or facing, and adhesive. Components such as adhesives, mastics and cements must meet the same individual ratings as the minimum requirements and bear the UL label.

D. Condensation on any insulated piping system is not acceptable.

E. Replace insulation damaged by either moisture or other means. Insulation that has been wet, whether dried or not, is considered damaged. Make repairs where condensation is caused by improper installation of insulation. Also repair any damage caused by the condensation.

F. Where existing insulated piping, or other surfaces are tapped, remove existing insulation back to undamaged sections for hot surfaces or to nearest insulation stop for cold surfaces, and replace with new insulation of the same type and thickness as existing insulation. Apply as specified for insulation of the same service.

1.3 SUBMITTALS

A. Submit product data on each insulation type, adhesive, and finish to be used in the work. Make the submittal as specified in General Requirements and obtain approval before beginning installation. Include product description, list of materials and thickness for each service and location and the manufacturer's installation instructions for each product.

B. Make a field application of each type of insulation to display the material, quality and application method. Obtain approval of the sample application before proceeding with installation of the work.

1.4 RELATED WORK

A. Finishes. Painting and color-coding

B. Pipe Heat Tracing

PART 2 PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Glass fiber pipe insulation:
   1. Johns-Manville Micro-Lok AP-T
   2. Owens-Corning ASJ/SSL
   3. Knauf ASJ/SSL

B. Cellular Glass Insulation (Foamglass):
   1. Pittsburg Corning
   2. Cell-U-Foam

C. Rigid Foam Insulation:
   1. Kingsapan Tarec
   2. Dow Trymer
   3. Tarec Ecophen – Phenolic Foam

D. Aluminum Jacketing:
   1. ITW Lock-on (Childers)
   2. ITW Z-lock (Pabco)

E. Fiberglass reinforcing cloth mesh:
   1. Perma Glass Mesh
   2. Alpha Glass Mesh
   3. Childers Chil-Glas
   4 Foster Mast a Fab
   5. Vimasco

F. Mastics, Sealants, Coatings and Adhesives
   1. Childers
   2. Foster
   3. Vimasco
   4. Armacell 520 Adhesive

G. Elastomeric Insulation
   1. Armacell

H. Weather Resistant Coating
   1. WB Armaflex Finish
   2 Foster 30-64

I. Glass fiber blanket insulation
   1. Manville R-series Microlite FSKL
   2. Owens-Corning eD75 or ED100 RKF
   3. Knauf 0.75 PCF FSK

2.2 RIGID FOAM PIPE INSULATION

A. Polyisocyanurate pipe insulation or phenolic foam pipe insulation, with all service reinforced

vapor barrier jacket having integral laminated vapor barrier.

1. Polyisocyanurate: Thermal conductivity 0.14 @ 75°F mean (ASTM C518).
2. Phenolic Foam: Thermal conductivity 0.13 @ 75°F mean (ASTM C 518); minimum 2.5# density.
3. Polyisocyanurate is not to be used inside of buildings without 25/50 rating.

2.3 FIBERGLASS PIPE INSULATION

A. Heavy density, dual temperature fiberglass insulation with factory applied, all service, reinforced vapor barrier jacket having integral laminated vapor barrier. Provide with a factory applied pressure sensitive tape closure system and matching butt strips. Supply in thickness as shown.

1. Thermal conductivity 0.23 @ 75°F mean (ASTM 335).

2.4 CELLULAR GLASS INSULATION

A. ASTM C552:

1. "k" value of 0.35 @ 75°F ("ksi" value of 0.047 @ 24°C);
2. 8.0 lb/cu.ft. (128 kg/cu.m.) density

2.5 INSULATION/SHIELD AT HANGERS

A. Field fabricated: Use 360° sections of rigid foamglass insulation that will support the bearing area at hangers and supports. Further support insulation at hangers and supports with a shield of galvanized metal covering at least half of the pipe circumference, and conforming to the schedule. Insulation shall extend at least 1" beyond metal shield on each end. When pipe is guided at top and bottom, metal shields shall cover the whole pipe circumference. Adhere metal shield to insulation so that metal will not slide with respect to insulation with ½" aluminum bands (2) per shield.

1. Sections of foam glass insulation may be used of the same outside diameter of the adjoining pipe insulation.
2. Minimum thickness of foam glass insulation shall not be less than 1" thick.

B. Pipe saddles: Formed galvanized sheets at each support point for insulated pipe, shaped to fit pipe, and covering bottom half of pipe. Length at saddle shall be not less than twice the insulation outside diameter or more than 22". Provide 18 gauge through 4" pipe and 16-gauge 5" pipe and above.

2.6 SEALANT, ADHESIVE AND FINISH

A. Lap Adhesive. Provide Childers CP-82 or Foster 85-20 adhesive.

B. Vapor Barrier Finish:

1. Indoors: Provide as insulation coating Childers CP-38 or Foster 30-80, white. Coating must meet MIL Spec C-19565C, Type II and be QPL Listed. Permeance shall be 0.013 perms or less at 43 mils dry. Tested at 100ºF and 90% RH per ASTM E96.
2. Outdoors: Provide as insulation coating Childers Encacel X or Foster 60-90. Permeance shall be 0.03 perms or less at 30 mils dry. Tested at 100ºF and 90% RH per ASTM F 1249 and must be Hypalon rubber based.
3. Underground: Provide Childers CP-22/24 or Foster 60-25/26 for fittings and areas. Pittwrap cannot be used.

C. Insulation Joint Sealant. Provide Childers CP-76 or Foster 95-50 vapor barrier sealant.

D. Metal Jacketing Sealant. Provide Childers CP-76 or Foster 95-44 metal jacketing sealant for all outdoor metal jacketing laps.

E. Lagging Adhesive. Provide Childers CP-50AMV1 or Foster 30-36.

F. Other products of equal quality will be acceptable only upon approval.

2.7 ALUMINUM JACKETING

A. Finish insulated piping outdoors with a smooth prefabricated Z-lock aluminum jacket 0.016” thick with factory applied 1 mil polyethylene/40 lb and Fab strap. Kraft moisture barrier.

B. Valves, Fittings and Flanges. For finishing valves, fittings, flanges and similar installations, provide formed aluminum covers, 0.024” thick.

C. Straps and Seals. Provide ½” x 0.020 stainless steel strapping and seals for jackets and covers according to manufacturer's recommendations.

2.8 GLASS FIBER BLANKET INSULATION

A. Minimum density of 1.0 PCF, 2” thick, installed R value to be 6.0 or better at 75°F mean, facing of 0.35 mil foil reinforced with glass yarn mesh and laminated to 40 lbs fire resistant kraft.

PART 3 - EXECUTION

3.1 INTERIOR PIPING

A. Cover all piping with glass fiber, heavy density, dual temperature pipe insulation with a vapor barrier jacket. Apply insulation to clean, dry pipes. Longitudinal seams shall be joined firmly together and sealed with self-sealing lap joints. Butt insulation joints firmly together and seal with a 3” wide ASJ butt strip seal. Longitudinal seams and butt strip laps shall be coated and sealed with CP-38 or Foster 30-80 vapor barrier coating for chilled water piping applications.

B. Install hanger with protective shield, on the outside of all insulation.

C. Where domestic water pipes (1/2” & ¾” pipe sizes) are installed on trapeze type hangers, provide galvanized sheet metal protection shields at these locations. Place insulation jacket directly on hanger. Incompressible, load bearing insulation segments are not required.

D. Pipe Saddles: Formed galvanized sheets at each support point for insulated pipe, shaped to fit pipe, and covering bottom half of pipe. Length at saddle shall be not less than twice the insulation outside diameter. Provide 18-gauge through 4” pipe and 16-gauge for 5” pipe and above.

E. Seal ends of pipe for chilled water insulation with vapor barrier mastic at valves, flanges, fittings and every 21' on straight runs of piping. Mastic should extend on top of ASJ jacket, across the glass, down onto the pipe making a complete seal.

F. Apply a smooth flood coat of white lagging adhesive Foster 30-35 or Childers CP-35 over all exposed insulation within mechanical rooms.

G. Piping to be insulated as specified above:
1. Chilled water and heating water
2. Horizontal sanitary drain piping that receives condensate

3.2 REFRIGERANT AND CONDENSATE PIPING

A. Cover all pipe with elastomeric insulation by slitting tubular sections or sliding unslit sections over the open ends of piping or tubing. Seams and butt joints shall be adhered and sealed using Foster 85-75, Childers CP-82 or Armstrong 520 Adhesive.

B. All fittings shall be insulated with the same insulation thickness as the adjacent piping. All seams and mitered joints shall be adhered with Foster 85-75, Childers CP-82 or 520 Adhesive.

C. Pipe Saddles: Formed galvanized sheets at each support point for insulated pipe, shaped to fit pipe, and covering bottom half of pipe. Length at saddle shall be not less than twice the insulation outside diameter.

D. Outdoor exposed piping shall be painted with two coats of either WB or SB Armaflex finish or Foster 30-64 elastomer foam coating. All seams shall be located on the lower half of the pipe.

3.3 PIPING OUTDOORS ABOVE GRADE

A. Insulate all water piping exterior of building above grade with rigid foam insulation and aluminum jacketing.

B. Adhere the vapor barrier jacket longitudinal seam with vapor barrier adhesive.

C. Cover all valves, fittings and flanges with factory made molded or field fabricated segments of pipe insulation of a thickness and material equal to the adjoining insulation. Adhere segments together with no voids, using Childers CP-82 or Foster 85-20 adhesive. Secure fitting insulation covers and segments in place with ½" wide glass filament tape.

D. Apply a tack coat of fitting vapor barrier coating over the insulation and tape.

E. Neatly embed with 10 x 10 fiberglass or polyester reinforcing mesh into the tack coat.

F. Apply coating over the fiberglass cloth to a thickness where the mesh is not visible after completion.

G. Seal ends of pipe insulation with vapor barrier coating at valves, flanges, fittings and every 21' on straight runs of piping. Mastic should extend on top of ASJ jacket, across the foam, down onto the pipe, making a complete seal.

H. Finish with aluminum jacketing as specified.

3.4 FLANGE, VALVE AND FITTING INSULATION

A. Cover valves and flanges with fabricated segments, fittings with two-piece factory molded fittings, and both of matching pipe insulation type and thickness equal to that of the adjoining pipe. Fittings and fabricated segments shall be securely held in place.
   1. Apply a tack coat of insulating coating/mastic to the insulated fitting to produce a smooth surface.
   2. After mastic is dry, apply a second coat of vapor barrier coating/mastic. Neatly embed with 10 x 10 fiberglass or polyester reinforcing mesh into the tack coat.
   3. Overlap coating/mastic and fiberglass/polyester reinforcing mesh by 2" on adjoining sections of pipe insulation.
   4. Apply a second coat of coating/mastic over the fiberglass/polyester reinforcing mesh to present a smooth surface.
   5. Apply coating/mastic to a wet film thickness of 3/64".
   6. Fabric shall not be visible after completion.
   7. Vapor seal flanges, valves and fittings with Childers CP-38 or Foster 30-80. Coating must meet MIL Spec C-19565C, Type II and be QPL Listed. Permeance shall be 0.013 perms or less at 43 mils dry. Tested at 100ºF and 90% RH per ASTM E96.

B. PVC fitting covers are not acceptable.

3.5 ALUMINUM JACKETING (Insulated Piping Outdoors Above Grade)

A. Apply smooth aluminum jacket on piping, valves, fittings and flange covers according to manufacturer's recommendations, using stainless steel strapping and seals, to provide weather tight covering and to shed water.

B. Aluminum jacketing is not considered as contributing to the vapor barrier or the insulation jacket. The vapor barrier must be sufficient in itself for this function. Lap each adjoining jacket section a minimum of 3" to make a weather tight seal with the application of 1/8" bead of Childers CP-76 or Foster 95-44 metal jacketing sealant.

C. Install straps on 9" centers and at each circumferential lap joint.

D. Cover and seal all exposed surfaces.

E. The use of screws and rivets is not approved.

F. Provide isolation (30# felt) between the aluminum jacket and the sheetmetal protection shield at each pipe support point.

3.6 MISCELLANEOUS

A. Insulate pumps.

B. Install materials after piping has been tested and approved.

C. Apply insulation on clean, dry surfaces only.

D. Apply weather protective finish on elastomeric insulation installed in non-conditioned spaces. Provide a minimum of three coats.

3.7 INSULATION THICKNESS

INSULATED UNIT	THICKNESS (Inches)
Chilled Water Piping (through 2" pipe)	1-1/2
Chilled Water Piping (2-1/2" pipe and Larger)	2
Condensate Drains	1
Heating Water Piping 2" Pipe and Larger	2
Heating Water Piping 1-1/2" Pipe and Smaller	1-1/2
Exterior Chilled and Hot Water Piping, 5" Pipe and Larger	2
Exterior Chilled and Hot Water Piping 4" Pipe and Smaller	1-1/2

END OF SECTION

SECTION 23 20 00

HVAC PIPE AND PIPE FITTINGS - GENERAL

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Furnish and install pipe and pipe fittings for piping systems specified in Division 23 - Mechanical.

1.2 RELATED WORK

A. Division 23 Mechanical:
   1. Earthwork.
   2. Valves, Strainers and Vents.
   3. Vibration Isolation.
   4. Insulation.
   5. Other Piping Sections

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS

A. The particular type of pipe and fittings for each system is specified in the individual sections.

2.2 JOINTS

A. Make screwed joints using machine cut USASI taper pipe threads. Apply a suitable joint compound to the male threads only. Ream the pipe to full inside diameter after cutting. All-thread nipples are not permitted.

B. Dissimilar Metals. Make joints between copper and steel pipe and equipment using insulating unions or couplings such as Crane Company #1259; EPCO as manufactured by EPCO Sales, Inc.; or an approved equal.

C. Solder joints.
   1. Prior to making joints, cut pipe square and ream to full inside diameter. Clean exterior of pipe and socket. Apply a thin coat of suitable fluxing compound to both pipe and socket, and fit parts together immediately.
   2. Heat assembled joint only as required to cause the solder to flow. Run the joint full, slightly beaded on the outside, and wipe to remove excess solder.
   3. Use silver brazing alloy or Sil-Fos on refrigerant piping and on underground piping. Use lead free solder on all other copper piping.

D. Make welded joints as recommended by the standards of the American Welding Society. Ensure complete penetration of deposited metal with base metal. Provide filler metal suitable for use with base metal. Keep inside of fittings free from globules of weld metal. The use of mitered joints is not approved.

E. Flanged.
   1. Prior to installation of bolts, center and align flanged joints to prevent mechanical pre-stressing of flanges, pipe or equipment. Align bolt holes to straddle the vertical, horizontal or north-south centerline. Do not exceed 3/64" per foot inclination of the flange face from true alignment.
   2. Use flat-face companion flanges only with flat-faced fittings, valves or equipment. Otherwise, use raised-face flanges.

3. Install gaskets suitable for the intended service and factory cut to proper dimensions. Secure with manufacturers recommended gasket cement.
4. Use ANSI nuts and bolts, galvanized or black to match flange material. Use ANSI 316 stainless steel nuts and bolts underground. Tighten bolts progressively to prevent unbalanced stress. Draw bolts tight to ensure proper seating of gaskets.
5. Use carbon steel flanges conforming to ANSI B16.5 with pipe materials conforming to ASTM A 105 Grade II or ASTM A 108, Grade II, ASTM A 53, Grade B. Use slip-on type flanges on pipe only. Use welding neck type flanges on all fittings. Weld slip-on flanges inside and outside.
6. Keep flange covers on equipment while fabricating piping. Remove when ready to install in system.

F. Mechanical Joints: Provide a stuffing box type mechanical joint adapted to use gasket, cast iron gland and bolts. Coat bolts with bitumastic enamel. Use joint parts similar in design to one of the following:
1. Doublex Simplex Joint manufactured by the American Cast Iron Pipe Company, Birmingham, Alabama.
2. U.S. joints manufactured by the United States Pipe and Foundry Company, Burlington, New Jersey.
3. Boltite Joint manufactured by the McWane Cast Iron Pipe Company, Birmingham, Alabama.
4. Flexlamp manufactured by the National Cast Iron Pipe Company, Birmingham, Alabama.

2.3 UNIONS

A. Use 150 lb. standard (300 lb. WOG) malleable iron, ground joint unions with bronze seat. Provide flanged joints on piping 2-1/2" and larger.
1. Where pipe material of different types join, use a dielectric union. Union shall be threaded, solder or as required for its intended use.

2.4 BRANCH CONNECTIONS

A. Pipe 2" and Smaller: For threaded piping, use straight size reducing tee. When branch is smaller than header, a nipple and reducing coupling or swagged nipple may be used.

B. 2-1/2" through 36": For welding piping, when branch size is the same as header size, use welding tee. For threaded branch connections, use 3000 lb. full coupling or Thread-o-let welded to header.

2.5 GASKETS

A. High Temperature Piping: Provide 1/16" thick ring gaskets of aramid reinforced SBR such as Garlock #3200 or 3400 or equal by Advanced Products and Systems.

B. Other Piping: Provide ring rubber gaskets, Garlock #7992 or equal by Advanced Products and Systems. Use 1/8" thick cloth reinforced neoprene gaskets. For smaller than 6", use 1/16" thick gasket.

2.6 FLOORS AND CEILING PLATES

A. Provide chrome-plated floor and ceiling plates around pipes exposed to view when passing through walls, floors, partitions, or ceilings in finished areas; size plates to fit pipe or insulation and lock in place.

2.7 DOMESTIC MANUFACTURE

A. All piping material, pipe and pipe fittings shall be manufactured in the United States of America.

PART 3 - EXECUTION

3.1 PIPE FABRICATION AND INSTALLATION

A. Make piping layout and installation in the most advantageous manner possible with respect to headroom, valve access, opening and equipment clearance, and clearance for other work. Give particular attention to piping in the vicinity of equipment. Preserve the required minimum access clearances to various equipment parts, as recommended by the equipment manufactured, for maintenance.

B. Cut all pipes to measurement determined at the site. After cutting pipe, remove burrs by reaming. Bevel plain ends of ferrous pipe.

C. Install piping neatly, free from unnecessary traps and pockets. Work into place without springing or forcing. Use fittings to make changes in direction. Field bending and mitering is prohibited. Make connections to equipment using flanged joints, unions or couplings. Make reducing connections with reducing fittings only.

D. Install piping without tapping out of the bottom of pipe.

3.2 WELD

A. Weld and fabricate piping in accordance with ANSI Standard B31.1, latest edition, Code for Pressure Piping.

B. Align piping and equipment so that no part is offset more than 1/16". Set fittings and joints square and true, and preserve alignment during welding operation. Use of alignment rods inside pipe is prohibited.

C. Do not permit any weld to project within the pipe so as to restrict flows. Tack welds, if used, must be of the same material and made by the same procedure as the completed weld. Otherwise, remove tack welds during welding operation.

D. Do not split, bend, flatten or otherwise damage piping before, during or after installation.

E. Remove dirt, scale and other foreign matter from inside piping before tying into existing piping sections, fittings, valves or equipment.

F. Bevel ends of ferrous pipe.

3.3 OFFSETS AND FITTINGS

A. Due to the small scale of drawings, the indication of offsets and fittings is not possible. Investigate the structural and finish conditions affecting the work and take steps required to meet these conditions.

B. Install pipe close to walls, ceilings and columns so pipe will occupy minimum space. Provide proper spacing for insulation coverings, removal of pipe, special clearances, and offsets and fittings.

3.4 SECURING AND SUPPORTING

A. Support piping to maintain line and grade, with provision for expansion and contraction. Use approved clevis-type or trapeze-type hangers connected to structural members of the building. Single pipe runs to be supported by approved clevis type hangers. Multiple pipe runs to be

supported by approved trapeze type hangers. Do not support piping from other piping or structural joist bridging. Review structural drawings for additional information.

B. Provide supports both sides and within 12” of each horizontal elbow for pipe 6" and larger.

C. Support vertical risers with steel strap pipe clamps of approved design and size, supported at each floor. Support piping assemblies in chases so they are rigid and self-supported before the chase is closed. Provide structural support for piping penetrating chase walls to fixtures. On chilled water pipe supports shall be outside the insulation.

D. Where insulation occurs, design hangers to protect insulation from damage. Pipe saddles and insulation shields, where required, are specified in the appropriate insulation section and are sized in accordance with the schedule on the drawings.

E. Install trapeze hangers, properly sized, to support the intended load without distortion. Use hangers with 1-1/2” minimum vertical adjustment.

F. Use electro-galvanized or zinc plated beam clamps if acceptable to the structural engineer, threaded rods, nuts, washers and hangers. All hanger rods shall be trimmed neatly so that no more than 1 inch of excess hanger rod protrudes beyond the hanger nut. Use only on beams as directed by the Structural Engineer.

G. At outdoor locations, all supports, brackets and structural members shall be hot-dipped galvanized.

H. Provide hangers within 3' of pipe length from all coil connections.

I. Support spacing: As recommended by the project structural engineer and support manufacturer, but not more than listed below. Not to exceed spacing requirements of smallest pipe.

Pipe Size	Copper & Steel Max. Support Spacing, Ft.	Cast Iron Max. Support Spacing, Ft.	Minimum Rod Diameter, Inches
1" & smaller	6	5	3/8
1-1/4" & 1-1/2"	8	5	3/8
2"	10	5	3/8
3"	10	5	1/2
4" & 5"	10	5	5/8
6" and above	10	5	3/4

3.5 ANCHORS

A. Provide anchors as required. Use pipe anchors consisting of heavy steel collars with lugs and bolts for clamping to pipe and attaching anchor braces. Install anchor braces in the most effective manner to secure desired results. Do not install supports, anchors or similar devices where they will damage construction during installation or because of the weight or the expansion of the pipe. When possible, install sleeves in structural concrete prior to pouring of concrete.

3.6 PIPE SLEEVES

A. Sleeves through masonry and concrete construction:
   1. Fabricate sleeves of Schedule 40 galvanized steel pipe.
   2. Size sleeve large enough to allow for movement due to expansion and to provide continuous insulation.

B. Sleeves through gypsum wall construction.
   1. Fabricate sleeves of 16 gauge galvanized sheet metal.

C. Sleeves through elevated slab construction.
1. Fabricate sleeves of Schedule 40 galvanized steel pipe with welded center flange in floor.

D. Extend each sleeve through the floor or wall. Cut the sleeve flush with each wall surface. Sleeves through floors shall extend 2” above floor lines for waterproofing purposes. Slab on grade floors shall not be sleeved except where penetrating waterproofing membrane or insect control is required.

C. Caulk sleeves water and air tight. Seal annular space between pipes and sleeves with mastic compound to make the space water and air tight.

D. For sleeves below grades in outside walls, provide Thunderline Link-Seal or Advance Product and System Interlynx, with 316 stainless steel nuts and bolts, with cast iron pressure plate.

E. Provide chrome plated escutcheon plates on pipes passing through walls, floors or ceilings exposed to view. At exterior walls, stainless steel sheet metal is to be used.

F. For sleeves through fire and smoke rated walls, seal with a UL through-penetration firestop, rated to maintain the integrity of the time rated construction. Install in accordance with the manufacturer's installation instructions. Comply with UL and NFPA standards for the installation of firestops. Refer to Architectural drawings for all fire and smoke rated partitions, walls, floors, etc.

3.7 ISOLATION VALVES

A. Provide piping systems with line size shutoff valves located at the risers, at main branch connections to mains for equipment, to isolate central plant, and at other locations.

3.8 DRAIN VALVES

A. Install drain valves at low points of water piping systems so that these systems can be entirely drained. Install a line size drain valve for pipes smaller than 2" unless indicated otherwise. For pipes 2-1/2" and larger, provide 2" drain valves unless indicated otherwise. Drain valves shall be plugged when not in use and at completion.

3.9 CLEANING OF PIPING SYSTEMS

A. General cleaning of piping systems. Purge pipe of construction debris and contamination before placing the systems in service. Provide and install temporary connections as required to clean, purge and circulate. Flush the chilled and hot water systems utilizing the filter feeders.

B. Install temporary strainers at the inlet of pumps and other equipment as necessary where permanent strainers are not indicated. Keep strainers in service until the equipment has been tested, then remove either entire strainer or straining element only. Fit strainers with a line size blow down ball valve and pipe to nearest drain. Blow down strainers, remove and clean as frequently as necessary.

C. Phase One: Initial flushing of system. Remove loose dirt, mill scale, weld beads, rust and other deleterious substances without damage to system components. Open valves, drains, vents and strainers at all system levels during flushing procedures. Flush until “potable water clear” and particles larger than 5 microns are removed.

D. Connect dead-end supply and return headers, even if not shown on the drawings, and provide terminal drains in bottom of pipe end caps or blind flanges.

E. Dispose of water in approved manner.

F. Phase Two: Cleaning of Piping Systems. Remove, without chemical or mechanical damage to any system component, adherent dirt (organic soil), oil, grease, (hydrocarbons), welding and soldering flux, mill varnish, piping compounds, rust (iron oxide) and other deleterious substances not removed by initial flushing. Chemical shall be equal to Nalco 2578 prepping compound. Insert anti-foam compound as necessary. Circulate for 48 hours or as recommended by the manufacture. Dispose of water in approved manner. Flush system and replace with clean water. Verify compatibility of chemicals used with existing chemical treatment program on remodel projects.

G. Phase Three: Final flushing and rinsing: Flush and rinse until "potable water clear" and particles larger than 5 microns are removed. Operate valves to dislodge any debris in valve body. Dispose of water in approved manner.

H. Submit status reports upon completion of each phase of work on each system.

I. Special requirements, if any, are specified in the sections on each type of piping or in the section on Water Treatment Systems.

3.10 TESTING

A. Test piping after installation with water hydrostatic pressure of 1-1/2 times operating pressure (150 psig minimum) and carefully check for leaks. Repair leaks and retest system until proven watertight.

B. Do not insulate or conceal piping systems until tests are satisfactorily complete.

C. If any leaks or other defects are observed, suspend the test and correct the condition at once. Repeat testing until leaks are eliminated and the full test period is achieved.

D. The satisfactory completion of testing does not relieve the Contractor of responsibility for ultimate proper and satisfactory operation of piping systems and their accessories.

3.11 PIPE MARKERS

A. Identify interior exposed piping and piping in accessible chases or plenums with Opti-Code Brady Pressure Sensitive Adhesive Pipe Markers, consisting of pipe marker and direction of flow arrow tape. Clean pipe prior to installation. Background colors of markers, arrows and tape for each type of system shall be the same. Meet ANSI/OSHA standards and clearly identify each system. Provide minimum 2-1/4-inch letters through 4-inch pipe and 4-inch letters for 5-inch pipe and larger.

B. Identify exterior and mechanical room piping with Snap Around pipe markers through 4-inch pipe and Strap Around markers 5-inch pipe and larger. Pipe markers consisting of pipe marker and direction of flow arrow tape; background colors of markers, arrows and type for each type of system shall be the same. Meet ANSI / OSHA standards and clearly identify each system. Provide minimum 2-1/4-inch letters through 4-inch pipe and 4-inch letters for 5-inch pipe and larger.

C. Install identification in the following locations:
1. both sides of penetrations through walls, floors and ceilings.
2. Close to valves or flanges.
3. Intervals on straight pipe runs not to exceed 50 feet
4. Apply marker where view is obstructed.

D. Pipe markers shall meet or exceed the specifications of the ASME A13.1 "Scheme for Identification of Piping Systems".

END OF SECTION

SECTION 23 21 13

HOT WATER AND CHILLED WATER PIPING, VALVES AND APPURTENANCES

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Furnish and install heating water and chilled water piping, valves and appurtenances, including fittings and strainers. Domestic hot water piping is specified in the Domestic Water Piping and Appurtenances section.

1.2 RELATED WORK

A. Division 23 Mechanical:
   1. Pipe and Pipe Fittings - General
   2. Valves, Strainers and Vents
   3. Vibration Isolation
   4. Insulation

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS

A. For pipe 2" and less in diameter, provide pipe conforming to ASTM A 53, Grade A or B, or ASTM A106 standard weight seamless, or electric-resistance welded black steel pipe. Furnish 150 lb. screwed malleable iron fittings conforming to ANSI B 16.3 for chilled water. Provide fittings conforming to ANSI B 16.4 for hot water.

B. For pipe 2-1/2" in diameter and larger, provide pipe meeting the requirements of ASTM A 53, Grade A or B, or ASTM A 106 standard weight seamless, or electric-resistance welded black steel pipe with standard weight seamless steel welded fittings, satisfying ASTM A 234, Grade WPA or WPB, ANSI B16.9.

2.2 VALVES

A. Refer to Section 23 05 23.

B. Refer to Building Management and Control System.

2.3 WATER SPECIALTIES

A. Automatic air vents shall be float actuated high capacity air vent designed to purge free air from the system and provide shutoff at pressures up to 150 psig at a maximum temperature of 250 degrees F. The design of the high capacity air vent shall prevent air from entering the system if system pressure should drop below atmospheric pressure. The high capacity air vent shall purge free air at pressures up to 150 psig during normal system operation. The high capacity air vent shall be constructed of cast iron and fitted with components of stainless steel, brass, and EPDM.
   1. Acceptable Manufacturers: Bell & Gossett, Armstrong, Taco, and Wheatley.

B. Air and Dirt Separators shall be a full flow coalescing type combination air eliminator and dirt separator. The separator shall be designed for full flow high volume systems. The inlet and outlet connections shall be the same as adjoining pipe. Vessel shall be fabricated steel, rated for 150 psig working pressure, stamped and registered in accordance with ASME Section VIII, Division 1 for unfired pressure vessels, and include two equal chambers above and below the inlet and outlet nozzles. The vessel shall include copper or stainless steel coalescing medium to aid in the separation of air and dirt in the system entrained water. Air elimination efficiency shall be 100% free air, 100% entrained air, and a minimum of 99.6% dissolved air at the installed location. Dirt separation efficiency shall be a minimum of 80% of all particles 30 micron and larger within 100

passes. Unit shall be provided with a separate venting chamber to prevent system contaminants from harming the float and venting valve operation.

1. Acceptable manufacturer shall be Spirovent Series HV by Spirotherm, TACO High Velocity 4900, Thrush Aar-O-Vent

C. Automatic Air vents shall be float actuated high capacity air vent designed to purge free air from the system and provide shutoff at pressures up to 150 psig at a maximum temperature of 250 degrees F. The design of the high capacity air vent shall prevent air from entering the system if system pressure should drop below atmospheric pressure. The high capacity air vent shall purge free air at pressures up to 150 psig during normal system operation. The high capacity air vent shall be constructed of cast iron and fitted with components of stainless steel, brass, and EPDM.

1. Acceptable Manufacturers: Bell & Gossett, Armstrong, Taco, and Wheatley.

D. Pressure Reducing Valves shall be diaphragm operated with brass body, low inlet pressure check valve and inlet strainer. The strainer shall be easily removed without system shutdown. The valve seat, strainer, and stem must be removable and of non-corrosive material.

1. Acceptable Manufacturers: Bell & Gossett, Armstrong, Taco, and Wheatley.

PART 3 - EXECUTION

3.1 TESTING

A. Test all piping systems to assure they are absolutely leak free.

B. Apply a hydraulic pressure 1-1/2 times the operating pressure, 150 psig minimum, and check for leaks. Maintain test for a minimum of 24 hours. The piping system must remain absolutely tight during this period. The satisfactory completion of any test or series of tests will not relieve the contractor of responsibility for ultimate proper and satisfactory operation of piping systems and their accessories. The test should be observed by the Architect / Engineer before pressure is removed and water drained.

3.2 AIR HANDLING UNIT PIPING

A. Provide a minimum of 12" of straight pipe at all coil piping connections.

3.3 AIR AND AIR/DIRT SEPARATOR

A. Install full size drain to nearest floor drain.

END OF SECTION

SECTION 23 21 23

HVAC PUMPS

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Hydronic pumps for use with chilled and hot water applications.

1.2 RELATED WORK

Requirements for pumps are specified in other sections of Division 23 - Mechanical, including the following:

A. Division 23 Mechanical - Electrical Provisions of Mechanical Work.

1.3 PUMP SELECTION

A. Select pumps conservatively for scheduled conditions. Furnish pumps that have reasonably high efficiencies, with peak efficiency at or near rated conditions. Select pumps that will operate stably at 15' suction lift despite substantial reduction in head or substantial increase in delivery.

B. If the pumps proposed are not considered suitable, submit manufacturer's data on other pumps, for review.

C. Scheduled design flow, design head, pump efficiency, and motor horsepower are the minimum acceptable.

D. The pump curve shall rise continuously from maximum flow to cut-off.

E. Shut-off head approximately 10 percent greater than design head, unless otherwise indicated in pump schedules.

F. Pump brake horsepower shall not exceed the motor horsepower rating over the entire operating range from shut-off to run-out.

G. Select the pump for operation at or near peak efficiency.

H. Cavitation-free at all points on the curve.

I. Impeller diameter shall not exceed 90 percent of the maximum published diameter.

J. Pumps shall be suitable for parallel operation. Where pumps are operated in parallel, individual pumps shall be capable of stable operation with only one pump operating in the system. Submit pump curves with single and multiple pumps operating on system curve for approval.

1.4 PUMP SIZE AND TYPE

A. Provide motor-driven pumps of the type and speed scheduled. Select pumps that are not overloaded throughout the entire range of pump operation. Provide pump connection sizes as indicated.

B. The head capacities indicated in the schedules are listed for bidding purposes only. Calculate the operating head at each pump; take into consideration the actual routing of the various lines, pressure drops in heat exchangers and coils, exact lengths of pipe, fittings, etc. Submit these

calculations, together with copies of manufacturer's performance curves, as shop drawings on each pump. Clearly mark the curves for each pump to indicate the diameter of the impeller and the selection point.

1.5 CERTIFIED DATA

A. Submit factory certified pump curves showing pump performance characteristics with pump and system operating points plotted. Curves shall include as a minimum, flow (gallons per minute), head (feet of water), all available impeller diameters (inches), efficiency (percent), net positive suction head required (feet of water), brake horsepower, pump size and pump model. When multiple pumps are operating in parallel, show pump curves for one pump running, two pumps running, and so on. Show pump curves with system curve plotted.

PART 2 - PRODUCTS

2.1 HORIZONTAL PUMPS

A. Pump Construction:
1. Cast iron, designed for 175 psi working pressure
2. Bronze case wear rings
3. Grease lubricated ball bearings selected for an average life of 200,000 hours; pressure grease fittings
4. Flexible coupled
5. Hot Dipped galvanized drip-rim structural steel base extending past the pump flanges allowing all condensation to be accumulated. Galvanized integral drain pan.
6. Falk all-metal center dropout spacer coupling
7. Totally enclosed metal or high-impact polyethylene plastic (Orange Peel) coupling guard per ANSI B15.1, Section 8 and OSHA 1910.219
8. Suction and discharge flange gauge ports
9. Fully enclosed bronze impeller keyed to the shaft
10. 304 Stainless steel shaft minimum

B. End suction pump volute with integrally cast pedestal support foot for back pullout to allow pump to be serviced without disturbing the system piping. Pumps utilizing pedestal mounted bearing frames in lieu of volute will not be accepted.

C. Bearings:
1. Conform to Anti-Friction Bearing Manufacturers Association (AFBMA) Standards
2. Ball or roller bearing pillow block type
3. Self-aligning
4. AFBMA L50 rating of 200,000 hours

D. Horizontal or vertical split case pumps: Double row grease lubricated ball bearing each side.

E. Provide each pump with an internally flushed mechanical seal. If external flush line is required, provide sediment filter for each line.
1. Use seal materials suitable for the pumped liquid
2. Renewable bronze or stainless shaft sleeve

F. Provide each pump with a stuffing box with packing:
1. Hardened 440C stainless steel renewable shaft sleeve
2. Bronze gland and stainless steel gland bolts
3. Oil graphite packing

G. Paint entire unit with two coats of machinery enamel after completion of installation.

H. Pump Motor:
1. Premium efficiency
2. Totally enclosed fan cooled
3. Cast iron frame and end plate
4. Forge steel lifting eye
5. Over sized conduit box with ground lug
6. So sized with relation to the pump impeller that the brake horsepower requirements will not overload the motor at any point on the pump curve
7. Designed for Variable Frequency Drive Application
8. Provide with factory installed shaft grounding rings by AEGIS.
9. Minimum Efficiency

3 hp	1800 rpm	89.5%
5 hp	1800 rpm	90.2%
7.5 hp	1800 rpm	91.7%
10 hp	1800 rpm	91.7%
15 hp	1800 rpm	92.4%
20 hp	1800 rpm	93%
25 hp	1800 rpm	93.6%
30 hp	1800 rpm	94.1%
40 hp	1800 rpm	94.5%
50 hp	1800 rpm	94.5%
60 hp	1800 rpm	95%
75 hp+	1800 rpm	95.4%

I. Data plates:
1. Provide the pump with a nameplate constructed of 300 series stainless steel securely fastened to pump casing with stainless steel pins.
2. Locate the nameplate for easy visibility.
3. Clearly stamp the rating conditions and other data below, as a minimum, on the nameplate.
   a. Manufacturer, address, telephone number
   b. Pump model number
   c. Pump serial number
   d. Size (including impeller diameter scheduled in inches)
   e. Type
   f. Equipment designation as listed on the pump schedule.
   g. Flow scheduled (gallons per minute)
   h. Dynamic head scheduled (feet of water)
   i. Efficiency (percent)
   j. Shut-off head (feet of water)
   k. Speed (rpm)
   l. Brake horsepower
   m. Maximum brake horsepower with rated impeller
   n. Rotation
   o. Maximum allowable pressure (psig)

J. The schedule on the drawing sets forth the type of pump and GPM required.
1. The head capacities and horsepower are for bidding purposes only.
2. Make pump selection based on actual system calculations.

K. Acceptable manufacturers:
1. Armstrong
2. Bell & Gossett

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install the pumps in accordance with Manufacturer's "Installation, Start-up and Service Instructions".
   1. Provide access space around pumps for service.
   2. Install pumps on concrete housekeeping base, with anchor bolts, set and level, and grout in place. Install stainless steel drain pan with trough under chilled water pumps only.
   3. Provide air cock and drain connection piped to floor drain.
   4. Lubricate pumps prior to start-up.
   5. Install condenser water pumps to ensure a full flooded suction.
   6. Paint entire unit with two coats of machinery enamel after completion of installation.
   7. Provide a spool piece between the suction diffuser and the suction side of the pump minimum length 8" face to face.
   8. Provide pressure taps with valves on each side of the pump.
   9. Install hot water circulator horizontally, properly supported to wall, in an accessible location for testing and maintenance at a height not to exceed 60” above finished floor. Install line size Ernst bronze rotating wheel, flow indicator with double window, downstream of circulator.

B. Provide a line size isolation valve and strainer on the pump suction and a line size silent check valve and balancing valve on the pump discharge. Provide an automatic air vent off the pump casing. For base mounted pumps, provide a drain line the full size of the base connection and extend it to and terminate it over the nearest floor drain.

C. Support piping adjacent to the pump such that no weight is carried on the pump casing. Decrease from pipe size with eccentric reducer on suction side and concentric increaser on discharge side.

D. Ensure pumps:
   1. Operate at specified system fluid temperatures without vapor binding and cavitation.
   2. Are non-overloading in parallel and individual operation.
   3. Operate within 25 percent of midpoint of published maximum efficiency curve.

E. Refer to pump detail on the Contract Drawings for piping accessories to be provided.

3.2 ALIGNMENT FOR BASE MOUNTED PUMPS

A. Set the pump on a concrete inertia base or concrete housekeeping pad as specified; anchor, level and grout.

B. Align the pump and driver in accordance with Hydraulic Institute Standards for centrifugal, rotary and reciprocating pumps.

C. Realign the pump and driver after initial leveling of pump base before placing the grout and again after the grout has set and the foundation bolts are tightened. Recheck the alignment after the piping has been connected.

3.3 MANUFACTURER START-UP SERVICE ALIGNMENT

A. After installation, the pumps and motors are to be aligned by the manufacturer or their representative utilizing a dial indicator. After completion, a formal report must be submitted by the Manufacturer to the Engineer prior to final acceptance. This report must include pump serial number, location, beginning and final alignment at a minimum.
   1. Technicians, as required, shall be trained and experienced in the work they perform (contractor start-up / alignment is unacceptable).

B. Before starting pumps, but after connecting piping:
   1. Align shafts and coupling with a precision dial indicator alignment instrument to the minimum tolerances .004 (TIR) per inch of coupling radius or as recommended by the manufacturer, whichever is the greater.
   2. Tabulate the actual pump alignment reading with manufacturer's minimum tolerances.
   3. Submit readings for approval.
   4. Include the approved readings in the Owner's Maintenance Manual.

3.4 FINAL PUMP FLOW CALIBRATION

A. Based on the results of the final phases of the test and balance sequences, if the flow of the unthrottled pump is more than 10% above the scheduled values:
   1. Request detailed instructions from the pump manufacturer for the correct impeller diameter.
   2. Trim the impeller to the diameter recommended by the manufacturer, employing precision machinery.

B. Enter the information on the final configuration of the pump in the Owner's Manual.
   1. Modify the pump nameplate to reflect the correct head and flow data and the impeller diameter.

3.5 SPARE PARTS

A. Provide the following spare parts and material to the Owner for his use after the warranty period.
   1. A mechanical seal for each pump
   2. A set of bearings for each pump

END OF SECTION

SECTION 23 25 13

CIRCULATING WATER SYSTEM CHEMICAL TREATMENT

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Provide equipment, chemicals and treatment materials for the complete water treatment system.

B. Determine which chemicals to use from the results of a water sample analysis taken from the building domestic water supply.

C. Provide water treatment products, holding reservoirs, equipment and labor for testing, cleaning, flushing and dispensing products to achieve the required water quality for each system specified.
1. Closed chilled and hot water systems
2. The cooling tower condenser water system

1.2 SERVICE AND SUPPLIES

A. All work shall be performed by a qualified, full-time, Water Program Manager.
1. Specialist in the field of industrial water treatment.
2. Facilities include water analysis laboratory, development facilities and service department.

B. Provide a water treatment test set for each system (pH, alkalinity, hardness, chloride) for field use including test equipment and reagents as required for specific use with the treatment products employed.

C. Where specialized supplementary testing or control equipment is required, provide appropriate items.

D. Provide a water management and service program for a period of one year beginning at substantial completion. Make routine visits bi-weekly during first two months of operation and monthly during the remainder of the specified period.

E. Routing Services
1. Check and adjust water treatment system operation.
2. Instruct, train and advise operating personnel.
3. Check efficiency of chemicals and chemical applications.
4. Replenish chemicals and replace expendables.
5. Clean or replace filter in feeder.

F. Chemically clean the piping system.

G. Provide a complete laboratory analysis of water samples. Insert in the Owner's manuals.

H. Provide review of report figures in the field water testing.

1.3 QUALITY ASSURANCE

A. Acceptable program manager shall have:
1. Research and development facilities.
2. Regional laboratories capable of making water analysis.
3. A service department and qualified technical service representatives located within a reasonable distance of the project site.
4. Service representatives who are registered Engineers or factory-certified technicians with

not less than 5 years of water treatment experience with the water treatment system manufacturer.

B. Ensure that all products, packaging, blow-down or other effluents do not violate local, state, or federal laws or regulations. Use only chemicals that are registered, when required, with the U.S. Department of Agriculture or the U.S. Environmental Protection Agency and that are labeled as required by law.

C. Provide electrical products that have been tested, listed and labeled by Underwriters Laboratories and comply with the National Electrical Manufacturers Association Standards.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Chem-Aqua

2.2 CLOSED CHILLED AND HOT WATER SYSTEM

A. By-pass filter feeders in the hot water and chilled water systems:
   1. Rated at 40-gpm capacity.
   2. Operating conditions: 150 psig and 250°F.
   3. Quick opening cap with a Buna N-O ring seal; or 1-1/2" valve and funnel.
   4. 5 micron polypropylene filter bag mounted in a perforated stainless steel holder. Filter bag shall be supported from top of feeder.
      a. Filter bag and holder shall extend full length of feeder tank.
      b. Bottom feed tanks are not acceptable.
   5. Fabricated hot dipped galvanized steel support legs and frame. Refer to detail drawing for requirements.
   6. Provide sufficient quantity of filter bags for warranty period. Minimum of six additional bags provided to owner.

B. Acceptable Manufacturers
   1. Neptune Model FTS-5
   2. Efficiency Dynamics FF-100.
   3. J.L. Wingert Model FHC-5HD.
   4. Hydro-systems HS-800
   5. Vector Industries, Inc. FA-900

C. Treatment chemicals:
   1. Furnished as a concentrated liquid in 5 gallon pails
   2. A corrosion inhibitor of the nitrite-borate type.
   3. Maintained at a nitrite residual of 600 – 800 ppm in chilled loops and 1000-1500 in hot loops.
   4. With effective copper, black iron, stainless steel and aluminum corrosion inhibitors.
   5. Form a protective film to prevent corrosion and scale formation.
   6. Have colored dye to indicate presence.

D. Multiple chemicals used in a common system shall be compatible.

E. Flow Indicator:
   1. Bronze Construction
   2. Rotating Wheel
   3. Line Size
   4. Double Window
   5. Ernst Flow Industries Model EFIE-57-3

PART 3 - EXECUTION

3.1 INSTALLATION/START-UP

A. In accordance with manufacturer's recommendations.

B. Anchor the chemical filter feeder to a concrete housekeeping pad using wedge type expansion anchors.

C. Clean and flush closed loops systems.
1. Clear water flush systems before introducing chemical cleaners.
2. Chemical cleaner shall be introduced into the systems to remove construction related oils, greases, threading compounds, and silt.
3. Chemical Cleaner shall passivate and pre-film pipe system.

3.2 WATER ANALYSIS

A. The chemical treatment agency shall provide the services of a testing laboratory to perform a site water analysis. As a minimum, conduct the following tests in accordance with ASTM standards and to the satisfaction of the Owner/Architect/Engineer.
1. Silica in water and wastewater.
2. Acidity or alkalinity of water.
3. Iron in water.
4. Hardness of water.
5. Ph of water.
6. Particulate and Dissolved Matter, Solids or Residue in Water.
7. Turbidity in water.
8. Corrosivity of water in absence of heat transfer.
9. Standard practices for sampling water.

B. Take water samples in accordance with ASTM.

C. Prepare a test report in accordance with ASTM for each of the tests conducted.

D. Submit the test reports to the Architect/Engineer.

3.3 CHEMICAL TREATMENT

A. The chemical treatment agency shall provide complete services necessary for chemically cleaning and treatment the following systems:
1. Chilled water.
2. Hot water.
3. Condenser water.

B. The chemical treatment agency shall provide, but not be limited to the following:
1. Equipment and installation.
2. Chemicals.
3. Analytical and testing work.
4. Inspection.
5. Calculations.
6. Assistance to the trade installing the piping.
7. Instruction to Owner.

C. Determine which chemicals to use from the results of site water analysis. Provide the chemical necessary to achieve the desired water condition.

D. Examine and supervise flushing and pipe cleaning operations and verify that the systems are clean, free of debris and rust and other construction materials before starting water treatment.

E. After the piping has been flushed, cleaned, rinsed and charged with chemicals, then start-up and operate the chemical treatment equipment to provide steady, stable characteristics for the systems treated.

F. During construction, instruct the Contractor in the field piping and wiring of chemical feeding equipment. If such piping and wiring details are not shown on the Contract Drawings, then provide all equipment, piping, wiring, instrumentation and chemicals to provide a complete and operating system without additional cost.

G. After the chemical treatment is functioning as intended, the chemical treatment agency shall demonstrate to the Architect/Engineer the chemical treatment operation.

3.4 OWNER TRAINING

A. A chemical treatment agency, in conjunction with the chemical treatment equipment manufacturer's factory representative, shall train the Owner to operate and maintain the chemical treatment system as a whole and in part for each piece of equipment.

B. Furnish to the Owner a chemical treatment administration manual covering the chemical treatment program for each of the systems treated. The manual shall include, but not be limited to:
1. Name, address and telephone number of the chemical treatment agency and each of the equipment manufacturers.
2. Operation and maintenance manuals.
3. Test reports.
4. Chemical data sheets.
5. A narrative describing the chemical treatment program for each of the systems being treated.

3.5 TESTING AND INSPECTION

A. After the systems have been accepted, the chemical treatment agency shall visit the site every month during the warranty period.

B. During each visit:
1. Check and adjust the chemical treatment equipment.
2. Check the chemistry of the treated system to confirm the chemicals are maintaining the system as intended.
3. Advise and instruct the Owner on operational changes made to the chemical treatment program.
4. Take a water sample of each system being chemically treated and have the samples tested by a testing laboratory. Prepare a report for each water sample and submit it to the Owner. Include in the test report the changes that need to be made to the chemical treatment program.
5. Maintain complete records of the treatment program for each system at the project site. Keep the records in a hardbound manual with the building manager. A second copy shall be maintained by the agency for the agency's records.

C. Routine visits must be coordinated with the Owner.

D. Send copy of monthly report to Engineer for Verification.

END OF SECTION

SECTION 23 65 28

AIR-COOLED VARIABLE SPEED ROTARY SCREW CHILLER

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Furnish and Install a packaged, electric-driven, air-cooled, water chilling unit with variable speed rotary screw compressors complete with controls.

1.2 RELATED WORK

A. Division 23 – Mechanical:
   1. Chilled Water Piping
   2. Insulation
   3. Building Management Control System
   4. Vibration Isolation.
   5. Electrical Provisions of Mechanical Work.

1.3 REFERENCES

A. ANSI/ARI 550/590 - Water Chilling Packages using the Vapor Compression Cycle.
B. ANSI/ASHRAE 15 - Safety Code for Mechanical Refrigeration.
C. ANSI/ASHRAE 90A - Energy Conservation in New Building Design.
D. ANSI/ASME SEC 8 - Boiler and Pressure Vessel Code
E. ANSI/NEMA MG 1 - Motors and Generators.
F. ANSI/UL 465 - Central Cooling Air Conditioners.
G. ANSI/AFBMA 9-1978 - Load Ratings and Fatigue Life for Ball Bearings. Bearings must have life of not less than 200,000 hours.
H. ANSI/NFPA Standard 70 - National Electrical Code (NEC)
I. ASTM B117 - Standard Method of Salt Spray (Fog) Testing
J. ASTM A123 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
K. ASTM A525 - Zinc (Hot-Dip Galvanized) Coatings on Sheet Steel Products
L. ASTM D1654 - Evaluation of Painted or Coated Specimens, Subjected to Corrosive Environments.

1.4 PERFORMANCE

A. Provide performance as scheduled on drawings.

1.5 WARRANTY

A. **BASE BID** - The Chiller manufacturer shall provide a full machine parts, labor, and refrigerant warranty for a period of five (5) years from substantial completion.
   1. The warranty shall include, but not be limited to the compressor assemblies including motor, condensers, fans, variable frequency drives, controls, evaporator, condenser, refrigeration system and all other auxiliary components and accessories as well as refrigerant and oils in systems.
   2. In the event of failure, provide new or factory authorized rebuilt parts. Shop or job site rebuilt parts are not acceptable.
   3. On all manufacturers warranties the chiller manufacturer shall provide a factory certificate listing as a minimum chiller model, serial, and warranty information as specified above. Each chiller tag shall be provided with an individual and unique warranty certificate. Manufacturer's representative warranty letters are not acceptable as an alternative to the original manufacturer's certificates.

4. The chiller manufacturer authorized service agency is required to perform any and all warranty service. Contractor warranty service is not authorized. Warranty work shall be performed with District Representative present.

B. **ALTERNATE BID** - The Chiller manufacturer shall provide a full machine parts, labor, and refrigerant extended warranty for an additional period of five (5) years, 6-10 year warranty.
1. The warranty shall include, but not be limited to the compressor assemblies including motor, condensers, fans, variable frequency drives, controls, evaporator, condenser, refrigeration system and all other auxiliary components and accessories as well as refrigerant and oils in systems.
2. In the event of failure, provide new or factory authorized rebuilt parts. Shop or job site rebuilt parts are not acceptable.
3. On all manufacturers warranties the chiller manufacturer shall provide a factory certificate listing as a minimum chiller model, serial, and warranty information as specified above. Each chiller tag shall be provided with an individual and unique warranty certificate. Manufacturer's representative warranty letters are not acceptable as an alternative to the original manufacturer's certificates.
4. The chiller manufacturer authorized service agency is required to perform any and all warranty service. Contractor warranty service is not authorized. Warranty work shall be performed with District Representative present.

1.6 SUBMITTALS

A. Submit manufacturer's certified computer generated performance and capacity data in accordance with specification requirements.

B. Submit the following information:
1. Manufacturer's installation instructions.
2. Minimum Circuit Ampacity.
3. Maximum Overcurrent Protection size.
4. Maximum conductor / Terminal Lug size.
5. Minimum flow thru evaporator.
6. Electrical interlocks.

C. Submit recommended clearance dimensions for air flow and service.

D. Submit coordination drawings as specified.
1. Give consideration to adjacent structures as they affect air flow patterns.

E. Submit internal wiring diagram of Control Center.

F. Submit sequence of operation in narrative form.

G. Submit a letter stating chiller being proposed meets the efficiency requirements of Centerpoint Energy's Score Program listed in Centerpoint Energy's Design Guide: HVAC Recommendations document.

H. Mark-up a copy of the specifications, indicating in the margin of each paragraph, the following: COMPLY, DO NOT COMPLY, NOT APPLICABLE.

1.7 STORAGE/HANDLING/SHIPPING

A. Comply with manufacturer's installation instructions for rigging, unloading, and transporting units.

B. Protect units from physical damage. Factory coil shipping covers shall be kept in place until installation.

C. Unit controls shall be capable of withstanding 203°F (95°C) storage temperatures in the control compartment for an indefinite period of time.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Carrier

B. Petra

2.2 COMPRESSORS

A. Provide a minimum of two independently circuited semi-hermetic direct drive, variable speed rotary screw compressors with the following:
1. Rubber isolation pads.
2. Crankcase heaters.
3. Semi-hermetic motor.
4. Oil sight glass.
5. Load and unload solenoid valves.
6. Discharge oil separator.

B. Provide compressor with automatic capacity reduction equipment consisting of a capacity control variable speed drive. The controls system logic must start the compressor at minimum speed for a soft start.
1. Control to be based upon leaving chilled water.

C. Ultra-Low Sound Compressor Control: Chiller manufacturer shall provide the following attenuation package and meet scheduled maximum A-weighted sound pressure level rating of 70dBA at 30' from the condenser coil side of chiller per AHRI. Complete sound attenuation package shall be provided regardless if scheduled dBA is met without.
1. Provide ultra-low sound blanket on a minimum of 100% coverage of each compressor, suction line, discharge line and oil separator.
2. Removable Sound Covers shall be constructed with a Silicone-fiberglass cloth outer jacket, a loaded vinyl barrier septum, fiberglass needle mat (11 lbs./ft.3 density), and a Silicone-fiberglass cloth inner jacket. The covers shall be connected together by means of a cloth straps with "D" rings and Velcro fasteners. The inner and outer jackets shall protect against UV rays, oil and water. Finished Surface Mass – 3 lbs. per sq. ft., to cover compressors and extended components for the specified chiller. Stainless steel wire tie fastening assemblies are not acceptable.
3. Provide detailed ultra-low sound acoustical data with submittal. Data shall include sound pressure rating across each octave band and A-weighted average for chiller as built with attenuation package.

2.3 CONDENSER COILS

A. Copper tube and aluminum fin construction with fin spacing no more than 17 fins per inch. Minimum 0.005-inch thick aluminum condenser fins. Coils shall carry a 4,000 hr salt spray rating.

B. Protect all vertical or angled coil sections from hail or physical damage with corrosion resistant louvered hail guard including chiller ends, factory installed to cover compressor and condenser sections.

C. Field adjustable head pressure based fan cycling controls for each circuit capable of maintaining minimum head pressure down to 20°F unless noted otherwise.

D. Protect condenser coils during shipping.

E. Provide condenser coils coated with corrosion resistant epoxy utilizing a dip and bake. Coating shall be flexible and uniformly bonded to all condenser coil surfaces.

2.4 FANS AND MOTORS

A. Direct drive propeller type fans.
   1. Vertical discharge with sound reduction.
   2. Protect fan blades with a heavy-gauge wire guard.
   3. Statically and dynamically balanced
   4. Sound reduction type fan blades and shrouds
   5. All condenser fans shall have integral drives to provide variable speed for optimized efficiency.

B. Motors with built in thermal overload protection
   1. Permanently lubricated ball bearings.
   2. Weatherproof (TEAO or TEFC) motors.

2.5 EVAPORATOR

A. Provide tube-in-shell direct expansion cooler with:
   1. Tube-in-shell
      a. Copper tube and steel shell construction
      b. 300 psig water side working pressure
      c. ASME coded 225 psig refrigerant side working pressure
      d. Fully independent refrigerant circuit for each group of compressors.
      e. Serviceable construction including removable heads and field replaceable tubes.
      f. Drain and vent connection.
      g. Inlet strainer

B. Protect cooler with ambient controlled heater cable and minimum 1-1/4" thick flexible elastomeric rubber closed cell insulation. Heater cable to protect evaporator to -20ºF (-29ºC). Heater cable shall be wrapped helically around the shell under the insulation.

C. Protect insulation and equipment from abrasion by unit enclosure.

D. After completion of successful start-up, installing contractor shall seal all openings and apply a protective aluminum sheet metal cover.

E. Provide water drain connection, vent and fittings for factory installed leaving water temperature control and low temperature cutout sensors.

F. Water connections shall be grooved or flanged.

G. Proof of flow shall be provided by the equipment manufacturer factory installed.

H. Provide field installed evaporator inlet strainer.

2.6 CASING/ENCLOSURES

A. House components in minimum 12 gauge galvanized steel frame and mounted on welded structural steel base. Hot-dip galvanized steel frame coating shall be Underwriters Laboratories Inc. (UL) recognized as G90-U, UL guide number DTHW2.

B. Unit panels, and control panels shall be finished with a baked on powder paint. Control panel doors shall have door stays.

C. Mount starters and disconnects in weatherproof panel provided with full opening access doors. Provide lockable disconnect operating handle external to panel and clearly visible from outside of unit indicating if power is on or off.

D. Casings fabricated from steel that do not have a Zinc coating conforming to ASTM A 123 or ASTM A525 shall be treated for the prevention of corrosion with a factory coating or paint system. The coating or paint system shall withstand 500 hours in a salt-spray fog test in accordance with ASTM B 117. Each specimen shall have a standard scribe mark as defined in ASTM D 1654. Upon completion of exposure, the coating or paint system shall be evaluated and rated in accordance with procedures A and B of ASTM D 1654. The rating of failure at the scribe mark shall be not less than six (average creepage not greater than 1/8"). The rating of the unscribed area shall not be less than ten (no failure). Thickness of coating or paint system on the actual equipment shall be identical to that on the test specimens with respect to materials, conditions of application, and dry-film thickness.

E. Coated wire mesh to limit access beneath the condenser coils, cooler, and compressor section area.

F. Convenience outlet (GFIC) at control panel connected to 120-vac circuit provided for heat tracing on cooler.

G. A control power transformer shall be factory installed within the chiller control panel to provide unit control power.

2.7 REFRIGERANT CIRCUIT

A. All units shall have a separate independent refrigerant circuit for each compressor.

B. Provide for each refrigerant circuit:
1. Liquid line isolation valve.
2. Filter dryer (replaceable core type).
3. Liquid line sight glass and moisture indicator.
4. Electronic expansion valve sized for maximum operating pressure. Expansion valves with less than five years of proven field operation are not acceptable.
5. Charging valve.
6. Discharge and oil line check valves.
7. Compressor suction and discharge service valves.
8. Relief valve.
9. Full operating charge of refrigerant and oil.

2.8 CONTROL PANEL

A. The Control Center.
1. NEMA 3R weatherproof cabinet with hinged lockable outer door.
2. Control system.
3. Solid-state compressor three phase motor protection.
4. Single point field power connection points.
5. Control interlock terminals.
6. Fan motor and control circuit fuses.
7. Individual contactors for each fan motor.
8. Unit power terminal blocks for connection to remove disconnect switch.
9. Power supply terminals for evaporator heater circuit.
10. Dead front panels over line voltage.
11. Control power / circuit transformer.
12. Provide incoming power terminals, sized to accept the feeder conductors.

13. Pump output relay for chilled water pump control
14. Freeze protection and low limit control of pumps
15. Chiller run and alarm status relay cards.

B. Microprocessor control system.
1. Stage unit based on leaving water temperature control.
2. Oil differential pressure setpoints.
3. Motor protection.
4. High pressure alarm.
5. Loss of refrigerant alarm.
6. Loss of water flow alarm.
7. Freeze protection alarm.
8. Low refrigerant pressure alarm.
9. Auto start/stop switch.
10. Chilled water setpoint adjustment.
11. Anti-recycle timer.
12. Compressor run status.
13. Password protection.
14. Low water temperature safety (freeze protection).
15. Automatic pump down cycle.
16. Limit supply water temperature pull down on start up to 1° per minute.
17. Automatic lead-lag sequence change of compressors.
18. Unload the compressors if the return water is too high.
19. Compressor starts with the controlled cylinders unloaded.
20. Reset of the chilled water temperature.
21. Indicate status of safeties.
22. Non-volatile memory (EPROM) with setpoints retained with battery backup.
23. Automatic high pressure unloader to unload compressor at pressures above 375 psig.
24. Auto restart after power failure.
25. Alarm Relay
26. Percent of Running Load Amperage

C. Display the following information with Alphanumeric Liquid Crystal Display for outdoor viewing.
1. Supply and Return water temperature.
2. Low water temperature cutout setting.
3. Low ambient temperature cutout setting.
4. Outdoor air temperature.
5. English and Metric data.
6. Suction pressure cutout setting.
7. Each system suction pressure.
8. Each system discharge pressure.
9. Each system oil pressure.
10. Percent of full load motor current.
11. Liquid control range. (2.0 - 20°F above setpoint)
12. Liquid pull down rate sensitivity adjustment.
13. Anti-recycle timer status for each compressor.
12. Compressor starts & operating run hours.
13. Safety shutdown shall be date and time stamped.
14. Compressor run status.
15. Display data in English or metric units.

D. All control functions and information shall be available at the unit control panel or via RS 232 cable and phone modem to personal computer.

E. Chiller shall include a relay board with dry contacts for alarms to notify a Building Automation System of certain events or statues of the chiller.

F. Chiller shall include input for leaving chilled water temperature setpoint based upon a 2-10VDS or 4-20mA signal from a Building Automation System.

G. Chiller shall include input for chiller current limit setpoint based upon a 2-10VDC or 4-20mA signal from a Building Automation System.

H. Unit shall include high short circuit current rating of 65,000 amps with single-point disconnect switch.

2.9 LOW VOLTAGE VARIABLE SPEED DRIVE, UNIT MOUNTED

A. The water chiller shall be furnished with an air cooled variable speed drive (VSD) as shown on the drawings.

B. The VSD will be specifically designed to interface with the water chiller controls and allow for the operating ranges and specific characteristics of the chiller.

C. The VSD efficiency shall be 97% or better at full speed and full load. Fundamental displacement power factor shall be a minimum of 0.96 at all loads.

D. The VSD shall be solid state, microprocessor based pulse-width modulated (PWM) design. The VSD shall be voltage and current regulated. Output power devices shall be IGBTs.

E. Power semi-conductor and capacitor cooling shall be from a liquid or air cooled heatsink.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install system in accordance with manufacturer's instructions.

B. Where the chiller unit is mounted on a grade, a concrete pad shall be provided that is a minimum of 4" high and extends 6" all around the chiller.

C. Align chiller package on steel or concrete foundations.

D. Locate away from overhead restrictions. Maintain side clearances according to manufacturer's recommendations and maintain overhead clearance to allow full elimination of hot air discharge.

E. Install units on vibration isolation pads.

F. Arrange piping for easy dismantling to permit tube cleaning, removing and or repair.

G. Level chiller.

H. Provide flexible elastomeric rubber closed cell insulation to prevent condensation from occurring at cooler and suction piping. After completion of successful start-up, installing contractor shall seal all openings in insulation and apply a protective aluminum sheetmetal jacket over insulation.

3.2 CHILLER MANUFACTURER START-UP/ FIELD SERVICES

A. Provide the services of a factory trained service technician employed full time by the chiller manufacturer to start-up the system. Technicians, as required, shall be factory trained and experienced in the work they perform. (Contractor startup is unacceptable.)

B. The technicians shall utilize comprehensive report forms to document results. Sample forms shall be submitted for review prior to commencing work.

C. Upon completion of the work, the report forms shall be signed by the technicians and their supervisor and included in the final report and Owner's manual.

D. Submit four copies of the final report to the Architect/Engineer for approval within 10 working days of start-up.

E. Follow the manufacturer's start-up procedures.
1. Verify interlocks.
2. Test and verify operation of safety controls.
3. Calibrate controls.
4. Verify microprocessor based control operation.
5. Test, calibrate, and set the chilled water temperature controls.
6. Verify chilled water temperature reset sequence.
7. Verify operation of the integrated control panel.

F. Measure and record the following data:
1. Chilled water entering/leaving temperature.
2. Chilled water flow through the chiller.
3. Suction pressure/condensing pressure.
4. Suction pressure/unloading steps.
5. Air entering/leaving condenser; dry bulb temperature.
6. Outdoor ambient; dry bulb.
7. Motor nameplate voltage; phase and full load amperes.
8. Heater coil in starter (as applicable)
    a. Rating in amperes.
    b. Manufacturer's recommendation.
9. Power reading (voltage and amperes of legs at motor terminals).

G. Test and calibrate the operation of the electronic ground current sensing devices.

H. If the system has been shipped with a holding charge, provide the following:
1. Leak test.
2. Refrigerant pressure test.
3. Evacuate, dehydrate and charge.

I. Verify that accessories are installed and performing the specified functions. Insert certification in Owner's manual.

J. Instruct the Owner's operating personnel. Provide Owner with 8 hours of training prior to substantial completion.

K. Do not operate the equipment for any reason until the factory start-up service has been completed.

L. Provide a printout from the unit microcomputer control system showing the correct operation of all system controls and components.

M. Provide minimum 24-hour history log displaying accuracy of temperature control system in 15-minute intervals and documented number of compressor cycles during the 24-hour period.

END OF SECTION

SECTION 26 05 00

ELECTRICAL GENERAL PROVISIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Except as modified in this Section, General Conditions, and Supplementary Conditions, applicable provisions of Division 1 General Requirements, and other provisions and requirements of the Contract Documents apply to work of Division 26 Electrical.

B. Applicable provisions of this section apply to all sections of Division 26, Electrical.

1.2 CODE REQUIREMENTS AND FEES

A. Perform work in accordance with applicable statutes, ordinances, codes and regulations of governmental authorities having jurisdiction.

B. Electrical work shall comply with applicable inspection services:
1. Underwriters Laboratories
2. National Fire Protection Association
3. State Health Department
4. Local Municipal Building Inspection Department adopted codes with amendments
5. National Electrical Code with local amendments
6. State Regulatory Agencies
7. Where the project is located outside a municipal jurisdiction, and has no municipal inspection services, the National Electrical Code with amendments of the municipality with extraterritorial jurisdiction shall govern.
8. Where the project is located outside any municipal jurisdiction, including extraterritorial jurisdictions, the National Electrical Code with local adopted amendments of the largest municipality located in the same county or parish shall govern.
9. International Energy Conservation Code
10. National Electrical Safety Code

C. Resolve any code violations discovered in contract documents with the Engineer prior to award of the contract. After Contract award, any correction or additions necessary for compliance with applicable codes shall be made at no additional cost to the Owner.

D. This Contractor shall be responsible for being aware of and complying with asbestos NESHAP regulations, as well as all other applicable codes, laws and regulations.

E. Obtain all permits required.

1.3 CONTRACTOR'S QUALIFICATIONS

A. An approved contractor for the work under this division shall be:
1. A specialist in this field and have the personnel, experience, training, and skill, and the organization to provide a practical working system.
2. Able to furnish evidence of having contracted for and installed not less than 3 systems of comparable size and type that has served their Owners satisfactorily for not less than 3 years.

1.4 REFERENCE SPECIFICATIONS AND STANDARDS

A. Materials which are specified by reference to Federal Specifications; ASTM, ASME, ANSI, APWA, or AWWA Specifications; Federal Standards; or other standard specifications must comply with latest editions, revisions, amendments or supplements in effect on date proposals are received. Referenced specifications and standards are minimum requirements for all equipment, material and work. In instances where specified capacities, size or other features of equipment, devices or materials exceed these minimums, meet specified capacities.

B. Use electrical materials and equipment that is constructed and tested in accordance with the standards of NEMA, ANSI, ASTM, or another recognized commercial standard. If materials and equipment is labeled, listed, or recognized by any Nationally Recognized Testing Laboratory (NRTL) acceptable to the Occupational Safety and Health Administration (OSHA), then provide NRTL-labeled, listed, or recognized material and equipment. Acceptable NRTLs include but are not limited to:
   1. Underwriters Laboratories, Inc. (UL)
   2. Factory Mutual Research Corp. (FMRC) (also referred to as "Factory Mutual Global," or "FM Global")
   3. Intertek Testing Services NA, Inc. (ITSNA, formerly ETL)
   4. Canadian Standards Association (CSA)
   5. A complete listing of acceptable NRTLs is published on the OSHA website at http://www.osha.gov/dts/otpca/nrtl/.

C. Where material and equipment are not labeled, listed, or recognized by any NRTL, provide a manufacturer's Certificate of Compliance indicating complete compliance of each item with applicable standards of NEMA, ANSI, ASTM, or other recognized commercial standard.

D. Do not install or use electrical material or equipment for any use other than that for which it was designed, labeled, listed, or identified unless formally approved for such use by the Owner's AHJ. This *National Electrical Code*® requirement is re-stated for emphasis.

E. Codes and Standards applicable to this Division:
   1. ANSI – American National Standards Institute
      a. ANSI Z535.1, Safety Colors
      b. ANSI Z535.2, Environmental and Facility Safety Signs
      c. ANSI Z535.3, Criteria for Safety Symbols
      d. ANSI Z535.4, Product Safety Signs and Labels
   2. ASHRAE – American Society of Heating, Refrigeration, and Air Conditioning Engineers:
      a. ASHRAE Standard 90.1, *Energy Standards for Buildings Except for Low Rise Residential Buildings [ANSI, IESNA]*
   3. ASTM – American Society for Testing and Materials
   4. CBM – Certified Ballast Manufacturers
   5. ICC – International Code Council
      a. International Building Code® (IBC)
      b. International Existing Building Code® (IEBC)
   6. ICEA – Insulated Cable Engineers Association
      a. ICEA S-93-639, *Shielded Power Cables 5-46kV* (NEMA WC-74)
   7. IEEE® - Institute of Electronics and Electrical Engineers
      a. IEEE C2™, *National Electrical Safety Code* (NESC) [ANSI]
      b. IEEE Std 141™, *Recommended Practice for Electric Power Distribution for Industrial Plans* ("Red Book")
      c. IEEE Std 143™, *Recommended Practice for Grounding of Industrial and Commercial Power Systems* ("Green Book")
      d. IEEE Std 241™, *Recommended Practice for Electric Power Systems in Commercial Buildings* ("Gray Book")

e. IEEE Std 242 ™, *Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems* ("Buff Book")
f. IEEE Std 315 ™, *Graphic Symbols for Electrical and Electronics Diagrams*
g. IEEE Std 399 ™, *Recommended Practice for Power Systems Analysis* ("Brown Book")
h. IEEE Std 446 ™, *Recommended Practice for Emergency and Standby Power Systems for Industrial and Commercial Applications* ("Orange Book")
i. IEE Std 493 ™, *Recommended Practice for the Design of Reliable Industrial and Commercial Power Systems* ("Gold Book")
j. IEEE Std 519 ™, *Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems*
k. IEEE Std 739 ™, *Recommended Practice for Energy Management in Industrial and Commercial Facilities* ("Bronze Book")
l. IEEE Std 902 ™, *Guide for Maintenance, Operation, and Safety of Industrial and Commercial Power Systems* ("Yellow Book")
m. IEEE Std 1015 ™, *Recommended Practice Applying Low-Voltage Circuit Breakers Used in Industrial and Commercial Power Systems* ("Blue Book")
n. IEEE Std 11oo ™, *Recommended Practice for Powering and Grounding Electronic Equipment* ("Emerald Book")
o. IEEE Std 1584 ™, *Guide for Performing Arc-Flash Hazard Calculations*

8. IESNA – Illuminating Engineering Society of North America
   a. IESNA *Lighting Handbook*, Ninth Edition
   b. IESNA RP-1, *American National Standard Practice for Office Lighting*
   c. IESNA RP-7, *American National Standard Practice for Lighting Industrial Facilities*
9. NECA – National Electrical Contractors Association:
   a. NECA 1, *Good Workmanship in Electrical Construction* [ANSI]
   b. NECA 90, *Recommended Practice for Commissioning Building Electrical Systems* [ANSI]
   c. NECA 100, *Symbols for Electrical Construction Drawings* [ANSI]
   d. NECA 101, *Standard for Installing Steel Conduits (Rigid, IMC, EMT)* [ANSI]
   e. NECA 104, *Recommended Practice for Installing Aluminum Building Wire and Cable* [ANSI]
   f. NECA / NEMA 105, *Recommended Practice for Installing Metal Cable Tray Systems* [ANSI]
   g. NECA 111, *Standard for Installing Nonmetallic Raceways (RNC, ENT, LFNC)* [ANSI]
   h. NECA / NACNA 120, *Standard for Installing Armored Cable (Type AC) and Metal-Clad Cable (Type MC)* [ANSI]
   i. NECA 202, *Recommended Practice for Installing and Maintaining Industrial Heat Tracing Systems* [ANSI]
   j. NECA 230, *Standard for Selecting, Installing and Maintaining Electric Motors and Motor Controllers* [ANSI]
   k. NECA 331, *Standard for Building and Service Entrance Grounding and Bonding*
   l. NECA 400, *Standard for Installing and Maintaining Switchboards* [ANSI]
   m. NECA 402, *Standard for Installing and Maintaining Motor Control Centers* [ANSI]
   n. NECA / EGSA 404, *Standard for Installing Generator Sets* [ANSI]
   o. NECA 407, *Recommended Practice for Installing and Maintaining Panelboards* [ANSI]
   p. NECA 408, *Recommended Practice for Installing and Maintaining Busways* [ANSI]
   q. NECA 409, *Recommended Practice for Installing and Maintaining Dry-Type Transformers* [ANSI]

r. NECA 410, *Recommended Practice for Installing and Maintaining Liquid-Filled Transformers* [ANSI]
s. NECA 411, *Recommended Practice for Installing and Maintaining Uninterruptible Power Supplied (UPS)* (ANSI]
t. NECA 420, *Standard for Fuse Applications* [ANSI]
u. NECA 430, *Standard for Installing Medium-Voltage Metal-Clad Switchgear* [ANSI]
v. NECA / IESNA 500, *Recommended Practice for Installing Indoor Lighting Systems* [ANSI]
w. NECA / IESNA 501, *Recommended Practice for Installing Exterior Lighting Systems* [ANSI]
x. NECA / IESNA 502, *Recommended Practice for Installing Industrial Lighting Systems* [ANSI]
y. NECA / MACSCB 600, *Recommended Practice for Installing and Maintaining Medium-Voltage Cable* [ANSI]
z. NECA / NEMA 605, *Installing Underground Nonmetallic Utility Duct* [ANSI]

10. NEMA – National Electrical Manufacturers Association
11. NETA – International Electrical Testing Association, Inc.:
    a. NETA ATS, *Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems*
    b. NETA MTS, *Maintenance Testing Specifications for Electrical Power Distribution Equipment and Systems*
    c. NETA ETT, *Standard for Certification of Electrical Testing Technicians* [ANSI]
12. NFPA – National Fire Protection Association:
    a. NFPA 20®, *Standard for the Installation of Stationary Pumps for Fire Protection®*
    b. NFPA 70 ™, *National Electrical Code® (NEC®)*
    c. NFPA 70E, *Standard for Electrical Safety in the Workplace.*
    d. NFPA 101®, Life Safety Code®
    e. NFPA 110, *Standard for Emergency and Standby Power Systems*
    f. NFPA 111, *Standard on Stored Electrical Energy Emergency and Standby Power Systems*
    g. NFPA 780, *Standard for the Installation of Lightning Protection Systems*
    h. All other NFPA codes and standards except NFPA 5000
13. OSHA – Occupational Safety and Health Administration
14. IECC – International Energy Conservation Code
15. ISO – International Organization for Standardization
16. State and Local Energy Conservation Code
17. Applicable County and Municipal Codes

1.5 CONTRACT DRAWINGS

A. Contract drawings are diagrammatic only and do not give fully dimensioned locations of various elements of work. Determine exact locations from field measurements.

B. Every effort has been made by the Engineer to indicate wiring of all receptacles, light fixtures, switches, telephone outlets, HVAC equipment, other equipment, elevator equipment, and all other devices / appliances requiring electrical power. It is the intent of the Engineer that all light fixtures be powered and controlled unless specifically noted on the plans; that all wiring devices (receptacles and direct connected equipment) be circuited to a power source of the correct voltage and that all HVAC, elevator equipment and other equipment be properly wired to the correct voltage power source; that all communications and security systems devices and equipment and all fire alarm system devices and equipment are installed, wired and systems are fully operational.

C. It is the responsibility of the Contractor to review the construction drawings (reflected ceiling plans) for light fixtures, casework elevation details for electrical devices which are not indicated on the electrical drawings; to review the mechanical and plumbing documents and all other drawings to determine the electrical rough-ins for all equipment requiring power connections, and to include in their proposals the correct and complete electrical rough-ins for all of these items which were inadvertently not indicated on the electrical drawings, OR the Contractor shall specifically enumerate each item requiring electrical rough-in which is not specifically shown on the electrical drawings, and indicate the electrical provisions of these items as specifically excluded from his proposal.

D. It is the responsibility of the Contractor to compare the scale of all electrical drawings with the scale of the architectural drawings and make adjustments to all electrical drawings which have the incorrect drawing scale so that his material takeoffs are not in error due to an incorrectly labeled drawing scale and his proposal is complete.

E. No proposal shall be accepted which specifically excludes any of the provisions of paragraphs B, C, or D above.

1.6 PROJECT RECORD DOCUMENTS

A. Maintain at the job site a separate set of white prints (black line) of the contract drawings for the sole purpose of recording the "as-built" changes and diagrams of those portions of work in which actual construction is significantly at variance with the contract drawings. Mark the drawings with a colored pencil. Prepare, as the work progresses and upon completion of work, reproducible drawings clearly indicating locations of various major and minor feeders, equipment, and other pertinent items, as installed. Record underground and under slab service and feeders installed, dimensioning exact location and elevation of such installations.

B. At conclusion of project, obtain without cost to the Owner, electronic PDF and AutoCAD 2014 and / or Revit CAD files of the original drawings and transfer as-built changes to these. Provide the following as-built documents including all contract drawings regardless of whether corrections were necessary and include in the transmittal: “2 sets of CDs and prints for Owner’s use, one set of CDs, prints, and mylars for Architect / Engineers Records”. Delivery of these as-built electronic, reproducibles and prints is a condition of final acceptance.
1. 3 sets of electronic AutoCAD (2014 dwg) and / or Revit CAD drawing files, on CD-ROM media, of each contract as-built drawing.
2. One reproducible Dayrex Mylar film positive of each contract as-built drawing.
3. Three sets of blue-line prints of each contract as-built drawing.
4. Three sets of pdf prints of each contract as-built drawing on CD.

C. As-Built Drawings should indicate the following information as a minimum:
1. Indicate all addendum changes to documents.
2. Remove Engineer’s Seal, name, address, and logo from drawings.
3. Mark documents RECORD DRAWINGS.
4. Clearly indicate: DOCUMENT PRODUCED BY:
5. Indicate all changes to construction during construction. Indicate actual routing of all conduits, etc. that was deviated from construction drawings.
6. Indicate exact location of all underground electrical raceways, and elevations.
7. Correct schedules to reflect (actual) equipment furnished and manufacturer.
8. During the execution of work, maintain a complete set of Drawings and specifications upon which all locations of equipment, devices, and all deviations and changes from the construction documents in the work shall be recorded.
9. Exact location of all electrical equipment in building. Label panel schedules to indicate actual location.
10. Exact location of all electrical equipment in and outside of the building.
11. Exact location of all outdoor lighting poles and equipment.

12. Location, size and routing of all feeder conduits, equipment, etc. shall be accurately and neatly shown to dimension.
13. Exact location of all roof mounted equipment, wall, roof and floor penetrations.
14. Cloud all changes.
15. Update all panel schedules with all additional circuits added or deleted through construction. Identify each circuit to include all information specified for directory cards for circuit identification in panelboards.

1.7 SPACE REQUIREMENTS

A. Consider space limitations imposed by contiguous work in selection and location of equipment and material. Do not provide equipment or material that is not suitable in this respect.

1.8 RELATION WITH OTHER TRADES

A. Carefully study all matters and conditions concerning the project. Submit notification of conflict in ample time to prevent unwarranted changes in any work. Review other Divisions of these specifications to determine their requirements. Extend electrical services and final connections to all items requiring same.

B. Because of the complicated relationship of this work to the total project, conscientiously study the relation and cooperate as necessary to accomplish the full intent of the documents.

C. Provide sleeves and inserts in forms as required for the work. Stub up and protect open ends of pipe before any concrete is placed. Furnish sizes of required equipment pads. Furnish and locate bolts and fittings required to be cast in them.

D. Locate and size openings required for installation of work specified in this Division in sufficient time to prevent delay in the work.

E. Refer to other Divisions of the specifications for the scope of required connections to equipment furnished under other Division. Determine from the General Contractor / Construction Manager for the various trades, the Owner, and by direction from the Architect / Engineer, the exact location of all items. The construction trades involved shall furnish all roughing-in drawings and wiring diagrams required for proper installation of the electrical work.
1. Make final electrical connections to all electrically operated equipment indicated on the drawings, except as noted.
2. The responsibility for alignment of motor and driven equipment is specified in the related division.

F. Request all Shop Drawings required in ample time to permit proper installation of all electrical provisions.

G. Extend services as indicated to the various items of equipment furnished by others. Rough-in for the various items and make final connections ready for operation upon placing of the equipment.

1.9 CONCEALED AND EXPOSED WORK

A. When the word "concealed" is defined as hidden from sight as in chases, furred spaces or above ceilings. "Exposed" is defined as open to view, in plain sight.

1.10 GUARANTEE

A. Guarantee work for 1 year from the date of substantial completion of the project. During that period make good any faults or imperfections that may arise due to defects or omissions in material, equipment or workmanship. Replacement of failed parts or equipment shall be provided.

1.11 MATERIAL AND EQUIPMENT

A. Furnish new and unused materials and equipment meeting the requirements of the paragraph specifying acceptable manufacturers. Where two or more units of the same type or class of equipment are required, provide units of a single manufacturer.

1.12 NOISE AND VIBRATION

A. Select equipment to operate with minimum noise and vibration. If noise or vibration is produced or transmitted to or through the building structure by equipment, piping, ducts or other parts of work, and judged objectionable by the Owner, Architect, or Engineer, rectify such conditions at no additional cost to the Owner. If the item of equipment is judged to produce objectionable noise or vibration, demonstrate at no additional cost that equipment performs within designated limits on a vibration chart.

1.13 ACCEPTABLE MANUFACTURERS

A. Manufacturers names and catalog number specified under sections of Division 26 are used to establish standards of design, performance, quality and serviceability and not to limit competition. Equipment of similar design, materials, energy efficiency characteristics (where applicable) and lighting performance characteristics (where applicable) equal to that specified, manufactured by a named manufacturer shall be acceptable on approval. A request for prior approval of equipment not listed must be submitted ten (10) days before proposal due date. Submit a marked-up set of the relevant specification section indicating all variances, a comparison to the specified product, and of construction and performance criteria, complete design and performance data for the specified product and the proposed substitution for comparison to the Engineer. The Architect issues approvals of acceptable manufacturers as addenda to the Construction Proposal Documents.

1.14 UTILITIES, LOCATIONS AND ELEVATIONS

A. Locations and elevations of the various utilities included within the scope of this work:
   1. Obtained from utility maps and other substantially reliable sources.
   2. Are offered separate from the Contract Documents as a general guide only without guarantees to accuracy.

B. Examine the site and verify the location and elevation of all utilities and of their relation to the work. Existing utilities indicated on the site plans are for reference only and shall be field verified by the Contractor with the respective public or private utility.

1.15 OPERATING TESTS

A. After all electrical systems have been completed and put into operation, subject each system to an operating test under design conditions to ensure proper sequencing and operation throughout the range of operation. Tests shall be made in the presence of the Architect / Engineer and Owner. Provide minimum 24-hour advance notice of scheduling of all tests. Make adjustments as required to ensure proper functioning of all systems. Special tests on individual systems are specified under individual sections. Submit 3 copies of all certifications and test reports adequately in advance of completion of the work to allow for remedial action as required to correct deficiencies discovered in equipment and systems.

1.16 WARRANTIES

A. All normal and extended warranties shall include parts, labor, miscellaneous materials, travel time, incidental expenses, normal freight / shipping, refrigerant, oils, lubricants, belts, filters and any expenses related to service calls required to diagnose and correct warranty problems.

B. Manufacturer’s warranty shall be from one year from date of substantial completion. Contractor shall be responsible for extending the warranties regardless of date of installation or commissioning.

C. Submit 3 copies of all warranties and guarantees for systems, equipment, devices and materials. These shall be included in the Operating and Maintenance Manuals.

1.17 BUILDING CONSTRUCTION

A. It shall be the responsibility of the sub-contractor to consult the Contract Drawings, details and specifications and thoroughly familiarize himself as to the construction and all job-related requirements. All construction trades shall cooperate with the General Contractor / Construction Manager Job site superintendent and lay out work so that all raceways and other items are placed in the walls, furred spaces, chases, etc., so that there shall be no delay in the job.

1.18 TEMPORARY FACILITIES

A. General: Refer to Division 1 for general requirements on temporary facilities.

B. Temporary Wiring: Temporary power and lighting for construction purposes shall be provided under this Division. Installation of temporary power shall be in accordance with NEC Article 527.

C. Temporary facilities, wire, lights and devices are the property of this Contractor and shall be removed by this Contractor at the completion of the Contract.

PART 2 - PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 IDENTIFICATION OF EQUIPMENT

A. Identification of Equipment:
1. All major equipment shall have a manufacturer's label identifying the manufacturer's address, equipment model and serial numbers, equipment size, and other pertinent data. Take care not to obliterate this nameplate. The legend on all nameplates or tags shall correspond to the identification shown on the Operating Instructions. All panels, cabinets, or equipment requiring 120 volt or higher power shall be labeled as required which includes circuit designation and circuit panelboard location, regardless of which discipline installs the equipment.
2. Three layer laminated plastic engraved identifying nameplate shall be permanently secured to each switchboard, distribution panel, motor control center, transformer, panelboard, safety disconnect switch, enclosed circuit breaker, transfer switches, remote generator transfer deices not installed inside light fixtures, wireway, busduct plug, terminal cabinet, surge protective device, capacitor, individual motor controller, contactor, fire alarm panels (main and remote booster), and communications (voice, data, video) cabinet or rack, security panels, time clocks, BMCS cabinets, sound reinforcement cabinets and racks, miscellaneous control cabinets, equipment integral disconnect switches, toggle or motor switches, disconnects for equipment, exterior junction boxes, exterior pull boxes, exterior wireways and gutters, and rooftop equipment (i.e.: supply and exhaust fans, rooftop HVAC equipment) with stainless steel screws.
   a. Utility Power: White letters on black background
      Generator Power (White letters on red background
      UPS Power: White letters on blue background
      Load Bank Circuits: White letters on green background
      Solar or Wind Power Generation: White on orange background

b. Identifying nameplates shall have 1/2-inch high, engraved letters for equipment designation and ¼-inch letters indicating source circuit designation, (i.e.: "PANEL HA –fed from MDP-6 located in Mech. Rm. 100"). The words "fed from" and "located" shall be included in the labeling.

Example: Panel HA
Fed From MSB
Located Main Elec. RM 100

Example: Disconnect for Panel LK
Location: Kitchen
Fed From Transformer TLK
Located Main Elec. RM 100

c. Each switchboard, distribution panel, transfer switch, generator transfer device (GTD) for emergency lighting, and motor control center feeder or branch circuit device shall have a nameplate showing the load and location of load served in ¼-inch high, engraved letters. Circuit breaker name and kirk key designation if applicable

d. Each section of multiple section panelboards shall also indicate panelboard section number (i.e.: Panel "HA-Section 2 – fed from MDP-6 located in Mech. Rm. 100")

e. Motor Controllers, starters, and contactors: Provide neatly typed label inside each motor controller and contactor enclosure door identifying motor or load served, nameplate horsepower, full load amperes, code letter, service factor, and voltage / phase rating.

f. Individual motor controller and contactor nameplates shall include load served, location of load served, panel and circuit numbers serving load, location of panel serving load, panel and circuit number serving control circuit, location of panel serving control circuit (if different from panel serving load), description and location (if applicable) of control controlling contactor (i.e. Controlled: Switch in RM 100, and Controlled: BMCS). Contactor nameplate is to include whether it is a lighting or receptacle contactor and name of contactor. i.e., C-1.

Lighting Contactor Example	Receptacle Contactor Example
Lighting Contactor C1 West Parking Lot Pole Lights Fed From Panel HA-2,4,6 Located Main Elec. Rm. 100 Control Circuit-Panel LA 42 Located Main Elec. Rm. 100 Controlled-BMCS	Receptacle Contactor C2 Table Recpts Lab Rm 100 Fed From Panel LA-2,4,6,8 Located Mech. Rm. 110 Control Circuit-Panel LA-42 Controlled-Emer Shut Off Mushroom Switch Rm 101
GTD Example	
Exterior lighting wall packs / north soffit / west metal canopy Fed from Panels EHA-2 located in Elec. RM 105 and HA-1 via Lighting Contactor controlled by BMCS located in Elec. RM 200.	

g. Exterior J-boxes, pull boxes, and gutters shall have panel identification, circuit numbers, and location of panel listed on name plate. Low voltage shall be identified per contents, examples: DATA, BMCS, F/A

h. Name plates on equipment served from switchboards, distribution panels, I-Line panels, and motor control centers are not to include circuit numbers shown on drawings as the circuit numbers are for construction drawing purposes only.

i. Panel names for 277/480v shall start with the letter "H" and 120/208v, 120/240v shall start with the letter "L". No panel shall be named to include a number other than multi sectional panels, example HA-section 2. New panels installed in renovation or site additions shall have names approved or designated by Owner's electrical representative. Panel names shall not include the letter "I".

Transformer names shall start with the letter "T" followed by the panel name it serves, i.e., TLA.

j. Main service ATS label shall include equipment name, emergency source and location, normal power source and location, panel served and location. Wall mounted ATS serving lighting loads shall include type of lighting and location, emergency panel and circuit ID and location of panel, normal panel and circuit ID and location of panel.

Main Service ATS Example ATS-1	Wall Mounted Lighting ATS Example ATS
Emer Power-Emer Generator	Exterior Wall Packs/Soffit Lights
Located Chiller Yard	North/West Metal Canopy Lights
Normal Power-MSB	Fed from EHA-2
Located-Mech Rm 100	Located Mech Rm 200
Serves Panel EHA	Fed From HB-4
Located-Mech Rm 100	Located Mech Rm 150

k. Name plates shall include rated bus amperage, voltage, number of phases, number of wires and type of essential electrical system as applicable.

l. Switchgear, switchboards, panelboards, motor control centers, or service equipment available fault current labeling: Provide a 2x3 inch permanently affixed (notice) label with white lettering on contrasting blue background permanently affixed to the equipment prior to energizing the equipment. The label shall include the date of installation and the date of calculation and comply with ANSI Z535.4 current standards design and durability. The date of calculation shall be the date indicated by the Engineer of Record's seal on the Construction Documents. Example:

AVAILABLE FAULT CURRENT: ##, ### AMPS
DATE OF INSTALLATION: MM/DD/YY
DATE OF CALCULATION: MM/DD/YY

3. Cardholders and directory cards shall be furnished for circuit identification in panelboards. Cardholder shall be located on inside of panel door and shall be in a metal frame with clear plastic front. Circuit lists shall be typewritten. Circuit descriptions shall include explicit description and identification of items controlled by each individual breaker, including final graphics room number or name designation and name of each item served. If no building appointed room number or name is given, list locations per the following examples – A. Storage in Rm 100 – B. Office in Rm 100 – C. Storage west of Rm. 100. List corridors as "corridors". Identify circuits controlled by contactors using a separate notation for each contactor used. List notation at bottom of schedule stating the circuits are controlled by a contactor, list exact location of contactor, and how switched. Do not use architectural room number designation shown on plans. Obtain final graphics room number identification from Architect's final room number graphics plan. All locations served by breakers shall be listed on schedule. Panel schedule shall be large enough to contain all information required. Also refer to Section 26 24 16.
4. Permanent, waterproof, black markers shall be used to identify each lighting and power grid junction box, gutter and wireway. Clearly indicate the panel and branch circuit numbers available at that junction box, gutter or wireway. Where low voltage relay panels are used for lighting control, identify the low voltage relay panel and number in addition to the branch circuit panel and number.
5. Pull Boxes, Transformers, Disconnect Switches, etc.: Field work each with a name plate showing identity, voltage and phase and identifying equipment connected to it. The transformer rating shall be shown on the panels or enclosures. For an enclosure containing a motor starter, the nameplate shall include the Owner's motor number, motor voltage, number of motor phases, motor load being serviced, motor horsepower, and motor full load current. Nameplates shall also indicate where panel is fed from.

B. Prohibited Markings: Markings intended to identify the manufacturer, vendor, or other source from whom the material has been obtained are prohibited for installation in public, tenant, or common areas within the project. Also prohibited are materials or devices that bear evidence that markings or insignias have been removed. Certification, testing (example, Underwriters Laboratories), and approval labels are exceptions to this requirement.

C. Warning Signs: Provide warning signs where there is hazardous exposure associated with access to or operation of electrical facilities. Provide text of sufficient size to convey adequate information at each location, mount permanently in an appropriate and effective location. Comply with industry standards for color and design.

D. Wire and Cable Markers: Provide vinyl cloth markers with split sleeve or tubing type, except in manholes provide stainless steel with plastic ties.

E. Wire and Cable Labeling: Provide wire markers on each conductor in all boxes, pull boxes, gutters, wireways, contactors, and motor controllers and load connection. Identify with panelboard / switchboard branch circuit or feeder number for power and lighting circuits, and with control wire number as indicated on equipment manufacturer's shop drawings for control wiring.

F. Underground Warning Tape: Thomas and Betts or approved equal. Six-inch wide plastic tape, colored red for 50 volts or above electrical, or orange for communications and control with suitable warning legend describing buried electrical lines; telephone lines and data lines per APWA recommendations. All underground electrical conduits shall be so identified. Tape shall be buried at a depth of 6-inches below grade and directly above conduits or ductbanks. Provide magnetic marking tape below all underground electrical conduits.

G. Lighting Controls and Equipment: Provide self-adhesive machine typed tape labels with ¼" high white letters on ½" tall black background for digital lighting modules as "DLM". Modules or relays located above ceiling: adhere label to bottom of ceiling T-grid below relay location. Modules or relays located in mechanical or electrical rooms or other areas other than above ceiling: Adhere label to the cover of the module or relay and identify the area they control as "MAIN GYM", "BAND HALL", or "CORRIDOR 100", etc. Remote lighting control switches or push-button stations located remotely from the area they control: Adhere label to device face plate, not obstructing screw fasteners, and intuitively identify function such as "GYM LTG LOW-HIGH" or "CAFE LTG DIM", etc.

3.2 CUTTING AND PATCHING

A. General: Comply with the requirements of Division 1 for the cutting and patching of other work to accommodate the installation of electrical work. Except as authorized by the Architect / Engineer, cutting and patching of electrical work to accommodate the installation of other work is not permitted.

3.3 INSTRUCTION OF OWNER'S PERSONNEL

A. Prior to substantial completion, conduct an on-site training program to instruct Owner's operating personnel in the operation and maintenance of the electrical systems.
   1. Provide the training during regular working day.
   2. The instructors shall be experienced in their phase of operation and maintenance of the electrical systems and with the project.
   3. Refer to other specification sections for additional training and commissioning requirements.

B. Time to be allocated for instructions.
   1. Minimum of 4 hours dedicated instructor time.
   2. 2 hours on each of 2 days

3. Additional instruction time for specific systems as specified in other Sections.

C. Before on-site training, submit the program syllabus; proposed time and dates; for review and approval, minimum 48 hours prior to proposed training time and date.
   1. One copy to the Owner
   2. One copy to the Architect / Engineer

D. The Owner shall provide a list of personnel to receive instructions and shall coordinate their attendance at the agreed upon times.

E. Use operation and maintenance manuals as the basis of instruction. Review manual with personnel in detail. Explain all aspects of operation and maintenance.

F. Demonstrate start-up, operation, control, adjustment, troubleshooting, servicing, maintenance, and shut down of each item of equipment.

G. Demonstrate equipment functions (both individually and as part of the total integrated system).

H. Prepare and insert additional data in the operating and maintenance manuals when the need for additional data becomes apparent during instructions.

I. Submit a report within one week after completion of training. List time and date of each demonstration, hours devoted to the demonstration, and a list of people present, with their respective signatures.

J. At the conclusion of the on-site training program, have the person designated by the Owner sign a certificate to certify that he / she has a proper understanding of the system, that the demonstrations and instructions have been satisfactorily completed, and the scope and content of the operating and maintenance manuals used for the training program are satisfactory.

K. Provide a copy of the report and the certificate in an appropriately tabbed section of each Operating and Maintenance Manual.

3.4 OPENINGS

A. Framed, cast or masonry openings for boxes, equipment or conduits are specified under other divisions. Drawings and layout work for exact size and location of all openings are included under this division.

3.5 HOUSEKEEPING PADS

A. Provide concrete equipment housekeeping pads under all floor and outdoor mounted electrical equipment.

B. Concrete and reinforcing steel shall be as specified in Division 3, or as indicated or noted.

C. Concrete pads:
   1. 6-inches thick minimum indoors; 8-inches thick minimum outdoors or match existing if indicated on the drawings to extend existing pads, or in other sections of the specifications.
   2. Chamfer strips at edges and corner of forms.
   3. Smooth steel trowel finish.
   4. Extend 3-inches minimum indoors beyond perimeter of equipment unless otherwise shown.
   5. 6-inch x 6-inch #8 wire reinforcement mesh.

3.6 OBSTRUCTIONS

A. The drawings indicate certain information pertaining to surface and subsurface obstructions, which has been taken from available drawings. Such information is not guaranteed, however, as to accuracy of location or complete information.
   1. Before any cutting or trenching operations are begun, verify with Owner's representative, utility companies, municipalities, and other interested parties that all available information has been provided.
   2. Should obstruction be encountered, whether shown or not, alter routing of new work, reroute existing lines, remove obstruction where permitted, or otherwise perform whatever work is necessary to satisfy the purpose of the new work and leave existing services and structures in a satisfactory and serviceable condition.

B. Assume total responsibility for and repair any damage to existing utilities or construction, whether or not such existing facilities are shown.

3.7 VANDAL RESISTANT DEVICES

A. Where vandal resistant screws or bolts are employed on the project, deliver to the Owner 2 suitable tools for use with each type of fastener used, and 25 percent spare fasteners.

B. Proof of delivery of these items to the Owner shall be included in the Operating and Maintenance Manuals.

3.8 PROTECTION

A. Protect work, equipment, fixtures, and materials. At work completion, work must be clean and in original manufacturer's condition.

B. Do not deliver equipment to this project site until progress of construction has reached the stage where equipment is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather shall be rejected, and the contractor is obligated to furnish new equipment of a like kind at no additional cost to the Owner.

3.9 COORDINATION OF BRANCH CIRCUIT OVERCURRENT AND PROTECTION DEVICES

A. Review with equipment specified which requires electrical connections. Review equipment shop drawings and manufacturer's nameplate data and coordinate exact branch circuit overcurrent protective device and conductors with equipment provided.
   1. Provide equipment manufacturer's recommended overcurrent protective device indicated on nameplate at no additional cost to the Owner.
   2. If branch circuit conductors and / or conduit sizing is less than the minimum required by equipment manufacturer, notify the Architect / Engineer immediately, prior to rough-in.
   3. If equipment manufacturer is a substitution to the specified equipment manufacturer, provide the greater of the conductors specified or those required for the installed equipment manufacturer’s minimum circuit conductors, at no additional cost to the Owner.
   4. If conductors indicated on plans are in excess of that permitted by equipment manufacturer, notify Architect / Engineer immediately, prior to rough-in.
   5. If conductors indicated on plans are in excess of that permitted by the equipment manufacturer, provide the maximum conductors permitted by the equipment manufacturer based on NEC ampacity tables, either in a single set, or as a set of parallel conductors as permitted by the NEC. Conductor size and quantity entering the equipment enclosures shall not exceed the equipment manufacturer’s maximum recommendations.

3.10 FAULT CURRENT AND ARC FLASH STUDY FOR OVERCURRENT DEVICE COORDINATION

A. Contractor shall provide a coordination study, fault current analysis, and Arc-Flash study report for new electrical distribution equipment downstream to the last new overcurrent device in each feeder or branch circuit, conducted and prepared by the switchgear manufacturer. The coordination study and fault current analysis shall include the manufacturer's recommendations for all adjustable overcurrent devices specified or provided. Study does not require inclusion of existing switchgear, except it shall include existing or new overcurrent devices in existing switchgear serving new switchgear. Contractor shall submit the report results prior to submitting switchgear submittals to allow changes or modifications to equipment selection.

B. Contractor shall adjust all overcurrent device settings based on manufacturer's recommendations, or as directed by Owner / Architect at no additional cost to Owner. Settings for GFI shall be set at maximum as permitted by the NEC.

C. Arc-Flash & Shock-Hazard Warning Labels: Provide arc-flash and shock hazard-warning labels that comply with ANSI Z535.4 on switchgear, switchboards, transformers, motor control centers, panelboards, motor controllers, safety switches, industrial control panels and other equipment that is likely to require examination, adjustment, servicing, or maintenance while energized. Locate the marking to be clearly visible to qualified persons before examination, adjustment, servicing, or maintenance of the equipment. On renovation projects, install arc-flash warning labels on existing equipment where lock-out / tag-out will be required for the renovation work. Provide the information listed below on each label. Specify that arc-flash warning label information be produced by the electrical equipment manufacturer or supplier as a part of the final power system studies to be submitted by the Contractor in accordance with the electrical acceptance testing.
   1. Note: In addition to the final arc-flash analysis, the final power system studies include load flow and fault-current calculations, and an overcurrent protective device (OCPD) coordination study based on the actual equipment to be installed for the project.

D. Information to be determined and applied to electrical equipment:
   1. Arc-Flash Protection Boundary
   2. Arc-Flash incident energy calculated in accordance with IEEE Std 15841 ™
   3. Working distance calculated in accordance with IEEE Std 1584a ™
   4. NFPA 70E Hazard / Risk Category Number or the appropriate personal protective equipment (PPE) for operations with doors closed and covers on.
      a. Typical operations include operating circuit breakers, fused switches, and meter selector switches.
   5. System phase-to-phase voltage
   6. Condition(s) when a shock hazard exists (e.g., "With cover off")
   7. Limited Approach Boundary as determined from NFPA 70E, Table 130.2(C)
   8. Restricted Approach Boundary as determined from NFPA 70E, Table 130.2(C)
   9. Prohibited Approach Boundary as determined from NFPA 70E, Table 130.2(C)
   10. Unique equipment designation or code (described under "Component Identification"
   11. Class for insulating gloves based on system voltage (e.g., Class 00 up to 500V)
   12. Voltage rating for insulated or insulating tools based on system voltage (e.g., 1000V)
   13. Date that the hazard analysis was performed.
   14. "Served from" circuit directory information including the serving equipment designation, location (e.g., room number), circuit number, and circuit voltage / number of phases / number of wires.
   15. If applicable, the "serves" circuit directory information including the served equipment designation, location (e.g., room number), circuit number, and circuit voltage / number of phases / number of wires.
   16. An abbreviated warning label may be used where it has been determined that no dangerous arc-flash hazard exists in accordance with IEEE 1584a ™, paragraph 9.2.3.
   17. Use a "DANGER" label where the calculated arc-flash incident energy exceeds 40 cal/cm.

E. Submittals: Submit four copies of coordination study and certified fault current study results to the Architect for review.

3.11 EQUIPMENT BACKBOARDS

A. Backboards: ¾ inch, fire retardant, exterior grade plywood, painted gray, both sides.
   1. Provide minimum of two 4-ft. by 8-ft. sheets of plywood for each new telephone equipment terminal location.
   2. Provide minimum of two 4-ft. by 4-ft. sheets of plywood for each new data / voice / video / communications equipment location / cable TV head end equipment, or security equipment location.

3.12 TESTING

A. The contractors for the various sub-systems shall submit proposed testing procedures for their systems, subject to review and approval and Owner acceptance. The contract will not be declared to be substantially complete until the functional operation of the subsystems have been demonstrated and verified and reports have been provided, reviewed and accepted.

B. The project will not be declared substantially complete until the following has taken place.
   1. The "As-Built" drawings have been submitted, reviewed and accepted by the Architect / Owner / Owner's Construction Representative.
   2. The building emergency lighting system and other systems including but not limited to those listed below have been tested, completed factory start-up and programming and adjusting as required for a complete and fully operational system acceptable to the Architect and Owner.
      a. Occupancy Sensor and Lighting Controls
      b. Surge protective device equipment
      c. Overcurrent devices
      d. Motor Controllers
      e. Emergency Lighting

3.13 LOAD BALANCING

A. Balance the loads on each low-voltage feeder so that the voltage on each phase is within +/- 1.0% of the average voltage of the three phases. Refer to the DOE Office of Industrial Technologies, "Motor Tip Sheet #7" dated September 2005 available for download to PDF format at no charge at: http://www1.eere.energy.gov/industry/bestpractices/pdfs/eliminate_voltage_un_balanced_motor-systemts7.pdf

END OF SECTION

SECTION 26 05 05

ELECTRICAL ALTERATIONS PROJECT PROCEDURES

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Inspection and service of existing equipment and materials to remain or be reused.

B. Handling of equipment and materials to be abandoned.

C. Handling of equipment and materials to be removed.

1.2 QUALITY ASSURANCE

A. Coordination with the Contractor prior to the disconnection or shutdown of existing equipment, or to the modification of existing operational systems.

1.3 CONTRACT DRAWINGS

A. There is the possibility that there exist conditions and devices that are affected by the work indicated on the drawings and called for in the specifications (project manual) that do not appear on the drawings. It is the Contractors responsibility to visit the site and determine all of the existing conditions and to consider these existing conditions when making and presenting a proposal, to have a complete proposal.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

A. Material used to upgrade and repair existing equipment shall conform to that specified.

B. Material used to upgrade and repair existing equipment shall not void existing warranties or listings of the equipment to be upgraded or repaired.

C. Material used to upgrade and repair existing equipment shall be new and shall be of the same manufacturer of the existing equipment, shall be acquired through the existing original equipment manufacturer’s approved distribution channels, shall have manufacturer’s warranties for the new material being used, and shall be listed for the use intended.

PART 3 - EXECUTION

3.1 INSPECTION

A. Existing materials and equipment indicated on the drawings or in the specifications to be reused shall be inspected for damaged or missing parts. Notify the Architect / Engineer, in writing, accordingly.

B. If using materials specified or shown on the drawing voids or diminishes the warranty or operation of remaining equipment or systems, the Contractor shall notify the Architect / Engineer, in writing.

C. Verify field measurements and circuiting arrangements.

D. Verify that abandoned wiring, panelboards, and switchboards, disconnect switches, and equipment

serve only abandoned facilities. Where abandoned wiring, panelboards, switchboards, and equipment which serve existing facilities are to remain, Contractor shall provide means and methods to ensure existing facilities remain energized with the correct voltage, overcurrent protection, conductors, and circuit ampacity required by the existing facilities to remain.

E. Demolition Drawings are based on casual field observation, and when available, existing record documents. Report discrepancies to Architect before disturbing existing installation, and immediately after such discrepancies are discovered.

3.2 APPLICATION

A. Existing materials and equipment indicated on the drawings or in the specification to be reused shall be cleaned and reconditioned, including tightening of feeder and bus bar lugs prior to installation and reuse in the modified system.

B. Remove existing luminaries for alterations/renovations. Use mild detergent to clean all exterior and interior surfaces; rinse with clean water and wipe dry. For each luminarie that is taken down for alteration and then reinstalled, replace damaged parts, provide new lamps and, with matching paint, touch-up scratched or abraded areas, and replace cracked, broken or missing lenses or diffusers. Replace unrepairable fixtures with new fixtures.

C. Material and equipment removed that is not to be salvaged for Owner's use or for reuse on the project shall become the property of the Contractor and shall be removed from the site.

D. Prior to start of construction, Contractor shall walk areas to be renovated with Owner to identify and document items to be salvaged for Owner’s use.

E. Material or equipment salvaged for Owner's use shall be carefully handled and stored where directed by the Owner.

F. Materials and equipment not indicated to be removed or abandoned shall be reconnected to the new system.

G. Clean and repair existing materials and equipment that remain or are to be reused.

H. Panelboards Reused and Modified for Renovation: Clean exposed surfaces and check tightness of electrical connections. Replace damaged circuit breakers and provide closure plates for vacant positions. Provide typed circuit directory showing revised circuiting arrangement.

3.3 SEQUENCING AND SCHEDULING

A. Coordinate utility service outages with Utility Company, Architect and Owner.

B. Provide temporary wiring and connections to maintain existing systems in service during construction. When work must be performed on energized equipment or circuits use personnel experienced in such operations.

C. Existing Electrical Service: Refer to drawings for work in remodeled areas. Where facilities in these areas are to remain in service, any related work to keep the facilities in operation is specified in this Division. Maintain existing system in service until new system is complete and ready for service. Disable system only to make switchovers and connections. Obtain written permission from Owner at least 10 business days before partially or completely disabling system. Minimize outage duration. Make temporary connections to maintain service in areas adjacent to work area. Disclose the extent, exact time and expected duration of the outage in a written request to the Owner.

D. Remove and replace existing conduit, wiring, outlets, devices, lighting fixtures, panels and appurtenances as occasioned by new or remodeled construction. Re-establish service to lights, switches and devices that may be interrupted by remodeled construction.

E. Disconnect electrical systems in walls, floors and ceilings scheduled for removal. When outlets are removed, wire shall be pulled out of the conduit back to the nearest remaining box or cabinet.
   1. Remove exposed conduit that has been abandoned.
   2. Cap conduit beyond the finish line.
   3. Provide unswitched circuit leg for emergency battery powered equipment; circuit from same branch circuit breaker as switched normal lighting circuit.

F. Where new/existing luminaries or devices are shown being connected to existing circuits:
   1. Field verify existing system voltage
   2. Provide ballast / device to match system voltage

G. Verify the loading of each circuit affected by remodeling work. The maximum load of any branch circuit shall not exceed 80% of its rating.

H. Remove equipment, systems, conductors, wiring, raceways, etc. abandoned or not required for existing or new systems. Coordinate with Architect / Owner for salvage by Owner. Remove abandoned / not required raceways and wiring back to nearest box serving load to remain, or back to panel if not serving remaining load.

I. Existing Power, and Lighting and Appliance Branch Circuit Distribution System: Maintain existing system in service unless as noted or specified otherwise. Disable system only to make switchovers and connections. Notify Owner at least 72 hours before partially or completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

J. Existing Lighting System: Maintain existing system in service unless as noted or specified otherwise. Disable system only to make switchovers and connections. Notify Owner at least 72 hours before partially or completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

K. Existing Fire Alarm System: Maintain existing system in service. Disable system only to make switchovers and connections. Notify Owner and local fire service at least 72 hours before partially or completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

L. Existing Telephone System: Maintain existing system in service. Disable system only to make switchovers and connections. Notify Owner and Telephone Company at least 72 hours before partially or completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

M. Existing Paging and Sound Reinforcement Systems: Maintain existing system in service. Disable system only to make switchovers and connections. Notify the Owner at least 72 hours before partially or completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

N. Existing Data Network: Maintain existing system in service. Disable system only to make switchovers and connections. Notify the Owner at least 72 hours before partially or completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

O. Existing Video Distribution System: Maintain existing system in service. Disable system only to make switchovers and connections. Notify the Owner at least 72 hours before partially or

completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

P. Existing Security System: Maintain existing system in service. Disable system only to make switchovers and connections. Notify the Owner at least 72 hours before partially or completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

Q. Existing Video Surveillance System: Maintain existing system in service. Disable system only to make switchovers and connections. Notify the Owner at least 72 hours before partially or completely disabling system. Minimize outage duration. Make connections to maintain service in areas adjacent to work area.

R. Prior to shutdown of existing power for any single extended period of time greater than 18 hours, provide at minimum 120/240 volt, 1-phase, 3-wire electrical service to provide temporary power to all critical loads as identified by Owner including but not limited to all security systems, fire alarm panel and associated remote power supplies. Contractor shall provide continuous operation temporary generator power or coordinate directly with local utility regarding temporary power service and metering and provide all necessary permits and fees at no cost to the Owner.

3.4 DEMOLITION AND EXTENSION OF EXISTING ELECTRICAL WORK

A. The Contractor shall modify, remove, and/or relocate all materials and items so indicated on the drawings or required by the installation of new facilities. All removals and/or dismantling shall be conducted in a manner as to produce maximum salvage. Salvage materials shall remain the property of the Owner and shall be delivered to such destination as directed by the Owner's representative unless they are not wanted, then it will be the responsibility of this Contractor to remove such items and properly dispose of them. Materials and/or items scheduled for relocation, and which are damaged during dismantling or reassembly operations shall be repaired and restored to good operative condition. The Contractor may, at his discretion, and upon approval of the Owner's representative substitute new materials and/or items of like design and quality in lieu of materials and/or items to be relocated.

1. Remove abandoned electrical distribution equipment, utilization equipment, outlets and accessible portions of wiring, raceway systems, and cables back to the source panelboard, switchboard, switchgear, communications closet, or cabinet. Abandoned wiring and raceways can result from actions that include the following:
    a. Equipment is removed or relocated
    b. Fixtures are removed or relocated
    c. System is no longer used
    d. There is no demonstrable near-term future use for the existing circuit or raceway system.
2. Leave abandoned electrical equipment, conductors, and material in place only if one or more of the following conditions exist:
    a. The removal requires the demolition of other structures, finishes, or equipment that is still in use. An example is abandoned conduit above an existing plaster ceiling.
    b. Removal is not feasible due to hazards, construction methods, or restricted access.
    c. Removal of abandoned conductors may damage conductors that must remain operational.
3. Remove conduits, including those above accessible ceilings, to the point that building construction, earth, or paving covers them. Cut conduit beneath or flush with building construction or paving. Plug, cap, or seal the remaining unused conduits. Install blank covers for abandoned boxes and enclosures not removed.
4. Extend existing equipment connections using material and methods compatible with the existing electrical installation and this division.

5. Restore the original fire rating of floors, walls, and ceilings after electrical demolition.
6. Use approved lock-out / tag-out procedures to control hazardous energy sources. Assure that an electrically safe work condition exists in the demolition area before beginning demolition. Where possible, disconnect the building from all sources of electrical power before beginning demolition.

B. All items to be relocated shall be carefully removed in reverse to original assembly or placement and protected until relocated. The Contractor shall clean, repair, and provide all new materials, fittings, and appurtenances required to complete the relocations and to restore them to good operative order. All relocations shall be performed by workmen skilled in the work and in accordance with standard practice of the trades involved.

C. When items scheduled for relocation and/or reuse are found to be in damaged condition before work has been started on dismantling, the Contractor shall call the attention of the Owner's representative to such items and receive further instructions before removal. Items damaged in repositioning operations are the contractor's responsibility and shall be repaired or replaced by the contractor as approved by the owner's representative, at no additional cost to the Owner.

D. Conduit and wiring to items to be removed, salvaged, or relocated shall be removed to points indicated on the drawings, specified, or acceptable to the Owner's representative. Conduit and wiring not scheduled for reuse shall be removed to the points at which reuse is to be continued or service is to remain. Such services shall be sealed, capped, or otherwise tied-off or disconnected in a safe manner acceptable to the Construction Inspector. All disconnections or connections into the existing facilities shall be done in such a manner as to result in minimum interruption of services to adjacent occupied areas. Services to existing areas or facilities that must remain in operation during the construction period shall not be interrupted without prior specific approval of the Owner's representative hereinbefore specified.

E. Disconnect abandoned outlets and remove devices. Remove abandoned outlets if conduit servicing them is abandoned and removed. Provide blank cover for abandoned outlets that are not removed. Replace existing wiring devices and cover plates with new wiring devices and new cover plates in renovated areas. Any corridor, room, or area indicated to have any new wiring devices installed shall have all of the existing wiring devices and cover plates replaced with new wiring devices and new cover plates.

F. Disconnect and remove electrical devices and equipment serving utilization equipment that has been removed.

G. Disconnect and remove abandoned luminaries. Remove brackets, stems, hangers, and other accessories.

H. Repair adjacent construction and finishes damaged during demolition and extension work.

I. Maintain access to existing electrical installations that remain active. Modify installation or provide access panel as appropriate.

J. Extend existing installations using materials and methods compatible with existing electrical installations, or as specified.

K. Existing conduit raceway found to need additional hangers installed and/or junction box covers shall be added at no additional cost to the Owner.

L. Disconnect and remove electrical devices and equipment serving utilization equipment that has been removed.

3.5 PROTECTION OF THE WORK

A. Provide adequate temporary support and auxiliary structure as necessary to ensure structural value or integrity of affected portion of work.

B. Provide devices and methods to protect other portions of work from damage.

C. Execute fitting and adjustment of products to provide a finished installation to comply with specified products, functions, tolerances and finishes.

3.6 IDENTIFICATION OF EQUIPMENT IN RENOVATED AREAS

A. Identification of Equipment: Provide new, typed panel directory cards (and card holders if needed) for existing panelboards located within the renovated areas. Ring out all new and existing circuits within these panelboards as specified in Section 26 05 00 Electrical General Provisions. Do not include the description “existing”. Provide new nameplates for all existing electrical equipment in renovated areas as specified in Section 26 05 00 Electrical General Provisions.

3.7 TESTING AND CORRECTIVE MEASURES FOR DAMAGE DURING CONSTRUCTION IN EXISTING LOW VOLTAGE SYSTEMS

A. Repairs, equipment replacements, and corrections to low voltage systems due to damage caused by contractor:
   1. Notify the Owner immediately of any disruption or damage to any low voltage system.
   2. Any disruption or damage to the existing access control system or fire alarm system shall be corrected the same day as the disruption or damage occurred. The access control system and fire alarm system shall be tested daily in the presence of the owner prior to the Contractor leaving the job site each day.
   3. For each low voltage system, a manufacturer certified contractor and certified technicians shall perform corrective measures to each system component that was functional prior to demolition and renovation and found defective or non-functional within 14-days prior to estimated date of substantial completion.
   4. Corrective measures to all low voltage systems to correct components of the low voltage systems found damaged by the contractor shall be completed to the satisfaction of the Owner and Architect / Engineer prior to acceptance of substantial completion at no additional cost to the Owner.

END OF SECTION

SECTION 26 05 10

CONTRACT QUALITY CONTROL

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Contract quality control including workmanship, manufacturer's instructions, mock-ups and demonstrations.

1.2 QUALITY CONTROL PROGRAM

A. Maintain quality control over supervision, subcontractors, suppliers, manufacturers, products, services, site conditions and workmanship to produce work in accordance with contract documents. Submit a narrative outline of the Quality Control Program or Plan.

1.3 WORKMANSHIP

A. Comply with industry standards except when more restrictive tolerances or specified requirements indicate more rigid standards or more precise workmanship.

B. Perform work by persons qualified to produce workmanship of specified quality. Persons performing electrical work shall be required to be licensed. There shall be on-site supervision at all times, including punch list work, with that person having a minimum of journeyman license. Helpers, apprentices shall have a minimum of apprentice license.

C. Secure products in place with positive anchorage devices designed and sized to withstand stresses, vibration, and racking. Under no conditions shall material or equipment be suspended from structural bridging.

D. Provide finishes matching approved samples; all exposed finishes shall be approved by the Architect / Engineer. Submit color samples as required.

1.4 MANUFACTURER'S INSTRUCTIONS

A. Comply with instructions in full detail, including each step in sequence.

B. Should instruction conflict with Contract Documents, request clarification from Architect / Engineer before proceeding.

1.5 MANUFACTURER'S CERTIFICATES

A. When required in individual Specification Sections, submit manufacturer's certificate in duplicate, certifying that products meet or exceed specified requirements.

1.6 MANUFACTURER'S FIELD SERVICES

A. When required in individual Specification Sections, manufacturer shall provide manufacturer’s qualified personnel to observe:
   1. Field conditions
   2. Condition of installation
   3. Quality of workmanship
   4. Start-up of equipment
   5. Testing, adjusting, and balancing of equipment

B. Manufacturer's qualified personnel shall make written report of observations and recommendations to Architect / Engineer.

1.7 MOCK UPS

A. Assemble and erect the specified equipment and products complete, with specified anchorage and support devices, seals and finishes.

B. Do not proceed with any work involving a mock-up, until the related mock up has been approved in writing.

C. Acceptable mock-ups in place shall be retained in the completed work where possible.

D. Perform tests and submit results as specified.

1.8 SCHEDULING OF MOCK-UPS

A. Schedule demonstration and observation of mock-ups, in phases, with Architect / Engineer.
   1. Rough-in
   2. Finish with all appurtenances in place
   3. Demonstrations

B. Refer to other specification sections for pre-functional checklist for requirements to aid in preparing mock-ups.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIAL

A. Comply with recognized National rating and approval agencies as well as all codes and ordinances at the federal, state and city levels.

PART 3 - EXECUTION

3.1 ADJUSTMENTS AND MODIFICATIONS

A. Contractor shall provide all adjustments and modifications as requested by the manufacturer's qualified personnel at no additional cost to Owner.

B. Coordination Drawings:
   1. Electrical room size and location required and to scale
   2. Equipment and accessories, switchgear and piping
   3. Indicate clearances and service access.

3.2 ELECTRICAL ACCEPTANCE TESTING

A. Perform electrical acceptance testing and inspections in accordance with the current edition of the International Electrical Testing Association (NETA), *Acceptance Testing Specification* (ATS).

B. Perform acceptance testing, inspection, function tests, and calibration to assure that installed electrical systems and components, both Contractor and user-supplied are:
   1. Installed in accordance with design documents and manufacturer's instructions.
   2. Tested and inspected in accordance with applicable codes and standards (e.g. NFPA 110 and NFPA 111).
   3. Ready to be energized.
   4. Operational within industry and manufacturer's tolerances.

3.3 INSPECTIONS BY LOCAL AUTHORITY HAVING JURISDICTION (AHJ)

A. Contractor shall notify design prime consultant and associated Architect / Owner's Construction Manager when he requests an inspection by the AHJ.

END OF SECTION

SECTION 26 05 12

ELECTRICAL SHOP DRAWINGS, COORDINATION DRAWINGS & PRODUCT DATA

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Prepare submittals as required by Division 01 and as outlined below.

B. Provide individual submittals based on the project specification section number and description and only items specified or required in that specific project specification section.

C. Submit product data shop drawings only for the following items indicated below when included as part of the project specifications, and for items specifically requested elsewhere in the Contract Drawings and Specifications. Architect / Engineer reserves the right to refuse shop drawings not requested for review, typically for basic materials and commodity off-the-shelf materials, and/or to imply that materials shall be provided as specified without exception.

D. The term submittal, as used herein, refers to all:
1. Shop Drawings
2. Coordination Drawings
3. Product data

E. Submittals shall be prepared and produced for:
1. Distribution as specified
2. Inclusion in the Operating and Maintenance Manual, in the related O&M manual section.

1.2 ARCHITECT / ENGINEER REVIEW OF SUBMITTALS

A. The Architect / Engineer will:
1. Review requested submittals with reasonable promptness. Specific equipment submittal within a materials specification section that may be required to be expedited shall be submitted separately without other submittal items not requiring the same prompt attention.
2. Affix stamp and initials or signature and indicate requirements for resubmittal or exceptions to submittal as submitted.
3. Return submittals to Contractor for distribution or for resubmission.

B. Review of submittals will not extend to design data reflected in submittals that is peculiarly within the special expertise of the Contractor or any party dealing directly with the Contractor.

C. Architect / Engineer's review is only for conformance with the design concept of the project and for compliance with the information given in the contract.
1. The review shall not extend to means, methods, sequences, techniques or procedures of construction or to safety precautions or programs incident thereto.
2. The review shall not extend to review of quantities, dimensions, weights or gauges, fabrication processes, or coordination with the work of other trades.

D. The review of a separate item as such will not indicate approval of the assembly in which the item functions.

1.3 SUBSTITUTIONS

A. Do not make requests for product or material substitution employing the procedures of this Section. The procedure for making a formal request for substitution is specified in Division 01.

PART 2 - PRODUCTS

A. Each individual submittal shall be an individual specific electronic data file with the file name resembling the product specification section number and title. Refer to Division 01 for additional data file format and media requirements.

PART 3 - EXECUTION

3.1 SPECIFICATION COMPLIANCE REVIEW

A. Do not submit an outline form of compliance, submit a complete copy with the product data.

B. Mark up a complete copy of the complete specification section for the product to indicate a) acknowledgement of the specification requirement (Comply), or b) acknowledgement that the particular specification requirement does not apply to this specific project (Not Applicable) or, c) acknowledgement that the specification requirement cannot be made or that a variance is being submitted for review to the Architect / Engineer / Owner (Does Not Comply, Explanation:).

C. Variances for roduct ot materials typically include updated model numbers or updated versions of the specified product from the same manufacture or an equal or better product from the approved manufactures list. Substutions from manufacture's not on the approved manufacture's will not be reviewed unless prior approval using one of the procedures for substitutions or changes in the contract documents are followed as requried in Division 01.

3.2 COMPOSITE COORDINATION DRAWINGS

A. Produce a set of composite coordination drawings for above ceiling, below ceiling, and below floor of electrical, mechanical, and technology equipment rooms and equipment yards for review and comment within four (4) weeks of receipt of Owner's official Notice to Proceed. Show coordination of items including but not limited to structural and architectural elements, all mechanical and plumbing piping, ductwork, equipment, electrical conduit, low voltage communications and safety/security systems cabling, cable trays, lighting, electrical switchgear, generators and UPSs, and any public or private building utility services.
   1. Prepare the composite plans at one-quarter inch (1/4") equals one-foot scale. Include larger scale sections with vertical elevations of elements as required to confirm coordinate of all elements.
   2. For each room containing major electrical switchgear and each outside equipment area with major electrical switchgear and other equipment also include NEC working space, NEC equipment space, and NEC access to NEC working space, and housekeeping pad location and dimensions.
   3. Prepare coordination drawings to coordinate installations for efficient use of available space allowing for future additional equipment wherever possible, for proper sequence of installation, and to resolve conflicts. Coordinate with work specified in other sections and other divisions of the specifications.
   4. Identify field dimensions. Show relation to adjacent or critical features of work or products.

B. Submit composite coordination shop drawings in plan, elevation and sections, showing receptacles, outlets, electrical and telecommunication devices in casework, cabinetwork and built-in furniture.
   1. Verify location of wiring devices and outlets, communication devices and outlets, safety and security devices, and other work specified in this Division.
   2. Coordinate with drawing details, site conditions, composite coordination drawings, and millwork other equipment shop drawings prior to installation.
   3. Submit coordination and shop drawings prior to rough-in and fabrication.

3.3 EQUIPMENT SHOP DRAWINGS AND PRODUCT DATA

A. Submittals shall not be combined or bound together with any other material submittal. Do not submit entire product catalogs, submit only specific data sheets indicating required product information and available product options or accessories.

B. Submittal Specification Information:
   1. Every submittal document shall bear the following information as used in the project manual:
      a. The related specification section number
      b. The exact specification section title
      c. Additional identifiers as required in Division 01.
   2. Submittals delivered to the Architect / Engineer without the specified information will not be processed. The Contractor shall bear the risk of all delays, as if no submittal had been submitted or delivered.

C. All product options specified shall be clearly indicated on the product data submittal. All options listed on the standard product printed data not clearly identified as either part of or not part of the product data submitted shall become part of the Contract and shall be assumed to be provided with the product submitted.

D. Mark each copy of standard manufacture’s printed data to identify pertinent products, referenced to specification section and article number.

E. Show reference standards, performance characteristics and capacities; wiring diagrams and controls; component parts; finishes; dimensions and required clearances.

F. Modify manufacturer's standard schematic drawings and diagrams to supplement standard information and to provide information specifically applicable to the work. Delete or strike through information not applicable.

G. Submit drawings in a clear and thorough manner. Identify details by reference to sheet and detail, schedule, or room numbers shown on Contract Drawings.

H. Show all dimensions of each item of equipment in its to be installed assembled condition with all components assembled. Include a series of drawings of individual components as necessary for reference.

I. Identify field dimensions; show relation to adjacent or critical features or work or products.

J. Submit individually bound shop drawings and product data for the following when specified or provided.

K. The Fault Current and Overcurrent Device Coordination Analysis shall be submitted prior to other electrical switchgear dependent on the results of the study for specific product selection by the vendor or contractor for compliance with the study.
   1. The emergency life safety power system equipment shall be fully coordinated as required by the NEC.
   2. The AIC and WCR ratings of all products meet or exceed the available fault current at that equipment’s location.
   3. Electrical systems other than life safety power systems shall be coordinated as much as practicable while reducing arc flash energy as much as practical.

L. Required submittals when products are indicated or specified:
   1. Fault Current and Overcurrent Device Coordination Analysis. Submit this analysis at a

minimum of three (3) weeks prior to any overcurrent device submittal to allow review for modifications to overcurrent device product selection submittal based on the manufacture's analysis and recommendations. Manufacture's recommendations for code compliance equipment fault tolerance are a project requirement and shall be provided at no additional cost to the Owner. Manufacture's recommendations for arc flash reduction that result in no additional cost to the Owner shall be provided. Manufacture's recommendations for arch flash reduction which would result in additional cost to the Owner are considered recommendations only and will be reviewed by the Engineer during the submittal review and may or may not result in changes to the specified or submitted equipment.

2. Enclosed Switches, non-fused, fused, or circuit breaker
3. Panelboards
4. Load centers
5. Wiring devices
6. Lighting fixtures
7. Lighting Controls
8. Surge Protection Devices
9. Transformers
10. Electrical Contactors
11. Enclosed Motor Controllers
12. Site Lighting Photometrics, Poles, and Fixtures
13. Switchboards, including renewal components for existing switchboards.
14. Elevator Power Module fused switches.
15. Fuses

3.4 MANUFACTURERS INSTRUCTIONS

A. Submit Manufacturer's instructions for storage, preparation, assembly, installation, start-up, adjusting, calibrating, balancing and finishing.

3.5 CONTRACTOR RESPONSIBILITIES

A. Review, make corrections or annotations for clarification of manufacturer supplied data, stamp and sign submittals prior to transmittal.

B. Determine and verify:
1. Field measurements
2. Field construction criteria
3. Manufacturer's catalog numbers
4. Conformance with the Contract Documents

C. Coordinate submittals with requirements of the work and of the Contract Documents.

D. Notify the Architect / Engineer in writing at time of submission of any deviations in the submittals from requirements of the Contract Documents.

E. Do not fabricate products, or begin work for which submittals are required, until such submittals have been produced and bear contractor's stamp of acceptance or approval. Do not fabricate products or begin work until return of reviewed submittals with Architect / Engineer's acceptance.

F. Contractor's responsibility for errors, omissions, or un-approved substitutions in submittals is not relieved whether Architect / Engineer reviews submittals or not.

G. Contractor's responsibility for deviations in submittals from requirements of Contract Documents is not relieved whether Architect / Engineer reviews submittals or not, unless Architect / Engineer gives written acceptance of the specific deviations identified by the Contractor on reviewed

documents.

H. Submittals shall show sufficient data to indicate complete compliance with Contract Documents:
   1. Proper sizes and capacities
   2. That the item will fit in the available space in a manner that will allow proper service; manufacture's and code required clearances.
   3. Construction methods, materials and finishes

I. Schedule submissions at least 15 days before date reviewed submittals will be needed by the Contractor for processing or for making corrections for re-submittal.

J. General and Electrical Contractor's Stamp of Approval
   1. The general contractor and the electrical contractor shall stamp and sign each document certifying to the review of products, field measurements and field construction criteria, and coordination of the information within the submittal with requirements of the work and of Contract Documents.
   2. Contractor's stamp of approval on any submittal shall constitute a representation to Owner and Architect / Engineer that Contractor has either determined and verified all quantities, dimensions, field construction criteria, materials, catalog numbers, and similar data or assumes full responsibility for doing so, and that Contractor has reviewed or coordinated each submittal with the requirements of the work and the Contract Documents.
   3. Do not deliver any submittals to the Architect / Engineer that do not bear the Contractor's stamp of approval and signature.
   4. Submittals delivered to the Architect / Engineer without Contractor's stamp of approval and signature will not be processed. The Contractor shall bear the risk of all delays, as if no submittal had been delivered.

3.6 SUBMISSION REQUIREMENTS

A. Make submittals promptly in accordance with approved schedule, and in such sequence as to cause no delay in the Project or in the work of any other Contractor. Product and equipment related to site work or other trades which require extensive rough-in, foundations, or structural support shall be submitted as soon as possible after given notice to proceed with construction.

B. Number of submittals required:
   1. Coordination Drawings: Submit one electronic data file (pdf) and three opaque reproductions or coordination drawings.
   2. Product Data: Submit electronic data PDF files. Refer to Division 01 for specific requirements. PDF files that are 20MB or larger may indicate that a submittal includes information not specifically relevant to the specific product being provided, information not required for the review of the specific product such as a complete product catalog or catalog section. Contractor shall include only the product data required to review the specific products characteristics for compliance with the contract documents.

C. Accompany submittals with transmittal letter containing:
   1. Date
   2. Project title and number
   3. Contractor's name, address and contact information.
   4. The number of each Shop Drawing, Project Datum and Sample submitted
   5. Other pertinent data as required in Division 01.

D. Submittals shall include:
   1. The date of submission
   2. The project title and number
   3. Contract Identification

4. The names of:
    a. Contractor
    b. Subcontractor
    c. Supplier
    d. Manufacturer
5. Identification of the product
6. Field dimensions, clearly identified as such
7. Relation to adjacent or critical features of the work or materials
8. Applicable standards
9. Identification of deviations from contract documents
10. Suitable blank space for General Contractor and Architect / Engineer stamps
11. Contractor's signed and dated Stamp of Approval.

E. Coordinate submittals into logical groupings to facilitate interrelation of the several items.
    1. Finishes which involve Architect / Engineer selection of colors, textures or patterns
    2. Associated items requiring correlation for efficient function or for installation

3.7 RESUBMISSION REQUIREMENTS

A. Make resubmittals under procedures specified for initial submittals. Re-submittals shall be a complete submittal as if it were the initial submittal unless otherwise instructed in the review comments on the original submittal.
    1. Indicate that the document or sample is a resubmittal
    2. Identify changes made since previous submittals

B. Indicate any additional changes which have been made by the contractor other than those requested by the Architect / Engineer.

END OF SECTION

SECTION 26 05 19

CONDUCTORS AND CONNECTORS – 600 VOLT

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Provide electrical conductors, wire and connector work as shown and specified.

B. Types: The types of conductors and connectors required for the project include the following:
1. 600V building conductors
2. 600V building conductor connectors

C. Application: The applications for conductors and connectors required on the project are as follows:
1. Power distribution circuitry
2. Lighting branch circuitry
3. Appliance, receptacle, and equipment branch circuitry
4. Motor branch circuitry
5. Control wiring
6. Line voltage

D. Refer to other specific specification sections for voice, video, data, alarm and instrumentation cables.

1.2 QUALITY ASSURANCE

A. UL Label: Conductors and connectors shall be UL labeled.

1.3 REFERENCES

A. Refer to other specific specification sections regarding specialized wiring and connections.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CONNECTORS

A. General: Except as indicated, provide conductors and connectors of manufacturer's standard materials, as indicated by published product information, designed and constructed as instructed by the manufacturer, and as required for the installation.

B. Conductors: Provide factory-fabricated conductors of the size, rating, material, and type as indicated for each use. Conductors shall be soft or annealed copper wires meeting, before stranding, the requirements of ASTM B 3, Standard Specification for Soft or Annealed Copper Wire for Electrical Purposes, latest edition.
1. Conductors for control wiring sized #14 AWG through #10 AWG shall be stranded.
2. Conductors for power and lighting shall be stranded. Stranding shall be Class B meeting the requirements of ASTM B 8, Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium Hard, or Soft.

C. Insulation for standard building conductors: Insulation shall meet or exceed the requirements of UL 83, Standard for Thermoplastic Insulated Wires.
1. All wiring inside lighting fixtures shall be temperature rated per NEC.
2. Insulation for copper conductors shall be UL Type THHN/THWN, 90 degrees C.

D. Cable Lubricant: Fire resistant, nonflammable, water-based type for standard building conductors. Provide cable lubricants for fire rated cables as recommended by the cable manufacturer.

2.2 COLOR CODES FOR CONDUCTORS FOR BRANCH CIRCUITS AND FEEDERS

A. Color coding for conductors as required by NEC 210.5. Color coding for phase and voltage shall be as required by local codes and local standards. Where such standards do not exist, color coding shall be as follows:

Color Code Table	**USE CONTINUOUS COLOR CODED INSULATION THROUGHOUT**					
System/ Phase	**A**	**B**	**C**	**N**	**G**	**IG**
120/208 3 Ph	Black	Red	Blue	White	Green	Green/Yellow Stripe
120/240 3 Ph	Black	Orange	Blue	White	Green	Green/Yellow Stripe
120/240 1 Ph	Black	N/A	Blue			
277/480	Brown	Purple	Yellow	Gray	Green	Green/Yellow Stripe

Notes to Color Code Table:
1. 120/208, 120/240, and 277/480 Volt Systems shall be routed in separate raceways.
2. Switched legs of phase conductors for lighting and appliance branch circuits shall be of the same color as described above throughout the entire circuit.
3. Conductors shall be the same color from breaker to device or outlet.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Install electrical conductors and connectors as shown, in accordance with the manufacturer's written instructions, the requirements of NEC, the NECA Standard of Installation, and industry practices.

B. Coordination: Coordinate conductor installation work with electrical raceway and equipment installation work, as necessary for interface.

C. Conductors:
1. Provide a grounded (neutral) conductor for each branch circuit. Do not share grounded (neutral) conductors.
2. No more than six phase conductors shall be installed in a single raceway. Any combination of phase conductors and grounded (neutral) conductors in any raceway shall not exceed nine.
3. When any combination of four or more phase and grounded (neutral) conductors are installed in a raceway, the minimum size for all conductors including equipment ground conductor shall be #10 AWG, and they shall be de-rated accordingly.
4. When more than four (4) conductors are size #10 AWG, they shall be installed in a one-inch conduit.
5. Pull conductors together when more than one is being installed in a raceway. Whenever possible, pull conductors into their respective conduits by hand. Use pulling lubricant when necessary.
6. Before any conductor is pulled into any conduit, thoroughly swab the conduit to remove foreign material and to permit the wire to be pulled into a clean, dry conduit.

7. Run feeders their entire length in continuous section without joints or splices.
8. No wire smaller than #12 AWG shall be permitted for any lighting or power circuit. No wire smaller than #14 AWG shall be used for any control circuit, unless shown otherwise.
9. Provide the same size wire form the panelboard to last outlet on circuit. For 20 amp branch circuits operating at 150V or less, provide #10 AWG wire when the first outlet is over 75-feet from the panelboard. For branch circuits operating at 150 to 600 volts, provide #10 AWG wire when the first outlet is over 150-feet from the panelboard.
10. Branch circuit voltage drop shall not exceed 3% of rated voltage.
11. No tap or splice shall be made in any conductor except in outlet boxes, pull boxes, junction boxes, splice boxes, or other accessible locations. Make taps and splices using an approved compression connector. Insulate taps and splices equal to the adjoining conductor. Make splices or taps only on conductors that are a component part of a single circuit, protected by approved methods. Taps or splices in feed through branch circuits for connection to light switches or receptacles shall be made by pigtail connection to the device.
12. Support conductors in vertical raceways, as required by the NEC.
13. Do not permit conductors entering or leaving a junction or pull box to deflect to create pressure on the conductor insulation.
14. Make joints in branch circuits only where circuits divide. These shall consist of one through circuit to which the branch from the circuit shall be spliced.
15. Make connections in conductors up to a maximum of one #6 AWG wire with two #8 AWG wires using twist-on pressure connectors of required size.
16. Make connections in conductors or combinations of conductors larger than specified using cable fittings of type and size required for specific duty.
17. After a splice is made, insulate entire assembly with UL-approved insulating tape to a value equivalent to the adjacent insulation.
18. Make splices and connections in control circuit conductors using UL-approved solderless crimp connectors.
19. All conduits shall be installed with an insulated grounding conductor per NEC 250.122. Where green conductor insulation is not available, the ground conductor shall be identified with green phasing tape at all accessible locations.
20. Neatly train and lace wiring inside boxes, equipment and panelboards. Provide tie-straps around conductors with their shared neutral conductor where there are more than two neutral conductors in a conduit.
21. Clean conductor surfaces before installing lugs and connectors.
22. Make splices, taps and terminations to carry full ampacity of conductors with no perceptible temperature rise.
23. Provide stranded conductors connected with pressure type connectors / compression fittings and terminal lugs UL listed for the type of conductor used (AL-CU) and correctly sized to the diameter of the bare conductors.
24. Run mains and feeders their entire length in continuous pieces without splices or joints.
25. Color code conductors.
26. Do not install a pull string in conduits containing conductors.
27. Conductors shall be the same color from load side of overcurrent protection device to outlet or utilization equipment.
28. Spare conductors shall not be installed in any conduit, gutter, raceway, panel or enclosure unless noted otherwise.

D. Identification: Label each phase conductor in each junction box with corresponding circuit number, using self-adhesive wire markers.

E. Splices and Joints:
1. In accordance with UL 486A, C, D, E, and NEC.
2. Aboveground Circuits (No. 10 AWG and smaller):
   a. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220˚ F, with integral insulation, approved for copper and aluminum conductors.

b. The integral insulator shall have a skirt to completely cover the stripped wires.
c. The number, size, and combination of conductors, as listed on the manufacturers' packaging, shall be strictly followed.

F. Aboveground Circuits (No. 8 AWG and larger):
1. Connectors shall be indent, hex screw, or bolt clamp type of high conductivity and corrosion resistant material, listed for use with copper and aluminum conductors.
2. Provide field-installed compression connectors for cable sizes 250 kcmil and larger with not less than two clamping elements or compression indents per wire.
3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

G. Underground Branch Circuits and Feeders:
1. Submersible connectors in accordance with UL 486D, rated 600 V, 190˚F, with integral insulation.

3.2 TESTING

A. Pre-Energization Check: Before energizing, check cable and conductors for circuit continuity and short circuits. Correct malfunctions.

B. Service Entrance and Feeder Insulation Resistance Test: Each main service entrance conductor and each feeder conductor shall have its insulation resistance tested after the installation is complete except for connection at its source and point of termination. Testing shall be performed by qualified technicians who have been trained in testing procedures and in the use of all test equipment.
1. Make tests using a Biddle Megger or equivalent test instrument at a voltage of not less than 1000 VDC; measure resistance from conductor to conductor, conductor to neutral (if present) and from conductor to ground. Insulation resistance shall not be less than the following:

Wire Size (AWG)	Insulation Resistance (Ohms)
#8	250 K
#6 through #2	100 K
#1 through #4/0	50 K
Larger than #4/0	25 K

2. Conductors that do not meet or exceed the insulation resistance values listed above shall be removed, replaced, and retested.

C. Submittals: Contractor shall furnish instruments and personnel required for tests. Submit 4 copies of certified test results to Architect for review. Test reports shall include conductor tested, date and time of test, relative humidity, temperature, and weather conditions.

D. Voltage and Current Values: The voltage and current in each conductor shall be measured and recorded after connections have been made and the conductor is under load.

SAMPLE DC HIGH VOLTAGE CABLE TEST REPORT
(Specification Paragraph 3.2, C)

Date_____

Contract and Work Location: _____
Contract (Project) No.: ___
Circuit Identification: ____
(Dwg., Title, Number and Ckt. Number)

Test Equipment: _
(Make, Model, Serial No., Etc.)
Applied Test Voltage _____
Normal Oper. Voltage _____
Cable Installation: New _____ Used _____
(Date) (No. Years)
Cable Size _____AWG
Cable Length _____Ft.
Cable Material _____Cu _____AI
Temperature _____ Humidity _____

TEST DATA - RESISTANCE IN KILO OHMS

CONDUCTOR PER PHASE	A-N	B-N	C-N	A-G	B-G	C-G	A-B	B-C	A-C

END OF SECTION

SECTION 26 05 27

EXPANSION OF EXISTING ELECTRICAL GROUNDING SYSTEM

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Grounding shall conform to the requirements of:
   1. National Electrical Code
   2. Governing local codes
   3. Local Utility Company

B. Ground effectively and permanently.
   1. Verify existing neutral conductor bonding at the main service disconnect and at other new/relocated or reused separately derived systems.
   2. All new/relocated conduit or cable tray systems and busway
   3. All new/relocated electrical equipment and related current carrying supports or structures
   4. All new / relocated metal piping systems
   5. All new building structural metal frames

1.2 REFERENCE STANDARDS

A. ANSI/IEEE Standard 142 - "Recommended Practice for Grounding of Industrial and Commercial Power Systems."

B. ANSI/UL 467 - "Safety Standard for Grounding and Bonding Equipment."

C. Article 250 of the NEC (NFPA 70) for grounding.

D. NECA – Standard of Installation

E. NETA ATS – Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems

F. EIA / TIA 607

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Copperweld

B. nVent ERICO

C. Burndy

D. O.Z. Gedney

E. Eaton

2.2 GROUNDING ELECTRODES

A. Driven Rod Electrode
   1. 3/4" x 10'-0" copper clad grounding electrode, UL listed
   2. UL listed grounding electrode connector

3. Approved thermal fusion methods (exothermic)

B. Metal Frame of Building

C. Existing grounding electrode system

2.3 DRIVEN ELECTRODE ACCESS BOX AND COVER

A. Hubbell Tier 22 FRP 20-inch round bolt down cover with “GROUND” embossed on top.

2.4 MATERIALS AND COMPONENTS

A. Reference other sections of this specifications for materials specified there.

B. Heavy-duty, copper, two bolt type, copper alloy or bronze compression lugs for grounding and bonding applications, in configurations required for particular installation.

PART 3 - EXECUTION

3.1 SYSTEMS 600 VOLTS OR LESS

A. In the existing service equipment, field verify existing condition of ground bus.
   1. Field verify existing bond of the ground bus to the existing service grounding conductor, to the neutral bar.
   2. Tighten existing ground lugs and connections.

B. Connect the grounding electrode conductor between the ground bus and the grounding electrode system.
   1. In rigid PVC conduit.
   2. Provide thermo fusion connection for each rod ground electrode.
      a. All rod electrodes shall be located outside the building in non-paved areas where available. Access cover top shall be flush with finish grade or floor.
      b. Install rod electrodes as indicated. Install additional rod electrodes as required to achieve specified resistance to ground.
      c. The minimum distance between driven ground rod electrodes shall be 10'.
   3. The total ground resistance shall not exceed 10 Ohms for service entrance grounds and for equipment grounds.
      a. Where this condition cannot be obtained with one electrode, install a longer electrode, deep-driven sectional electrodes, or additional grounding electrodes until the required ground resistance is obtained.
      b. Refer to drawings for project specific ground resistance requirements.

C. Field verify the grounding electrode conductor between the ground bus and the grounding electrode systems are in compliance with the NEC.

D. Provide an insulated grounding conductor inside all new conduits, raceways, surface raceways and cables used for power distribution. The ground wire shall be bonded to each box. All bonding jumpers shall be routed inside conduit or raceway.

E. Provide an insulated, isolated equipment grounding conductor in addition to the insulated equipment grounding conductor for all isolated grounding feeders, branch circuits, outlets and receptacles.

F. Provide all new/relocated conduits terminating in switchgear, transformers, switchboards, and panelboards with grounding bushings, where required and ground wire extended to ground bus in equipment.

G. Where modifications to the main service disconnect are required, main bus and building grounding electrode conductor installation shall be witnessed by the Architect / Engineer.

H. Interface with lightning protection system when lightning protection system is specified.

I. Locate and install anchors, fasteners, and supports in accordance with NECA “Standard of Installation”.

J. Do not fasten supports to pipes, ducts, mechanical equipment, or conduit.

K. Do not use spring steel clips and clamps.

L. Do not use powder-actuated anchors.

M. Do not drill or cut structural members.

N. Do not use compression or mechanical connectors underground.

3.2 MISCELLANEOUS REQUIREMENTS

A. Continuity of the building equipment grounding system shall be maintained throughout the project. Grounding jumpers shall be inside conduit, fittings and boxes and shall be installed across conduit expansion fittings, liquid-tight flexible metal and flexible metal conduit, light fixture pigtails in excess of 6', and other non-electrically continuous raceway fittings.

B. Grounding conductors and grounding electrode conductor shall be stranded copper conductors and run in a suitable PVC raceway. Grounding conductors and grounding electrode conductor shall be continuous, without joints or splices over their entire length, except as allowed by NFPA 70/NEC.

C. For separately derived alternating current system grounds, bond the case and neutral of each transformer secondary winding directly to the nearest available effectively grounded structural metal member as required in NEC 250.

D. Ground new and removed/replaced lighting fixture bodies to the conduit grounding system.

E. Receptacles: Provide a ground wire bonded to the conduit ground system, except where and insulated isolated grounding receptacle is specified.

F. Motor Frames: Ground the frame of each motor with a properly sized separate ground wire around flexible conduit.

G. Provide grounding access well for each driven ground electrode, not located in manholes or pull boxes.
   1. Access well top shall be flush with finish paved surfaces.
   2. Ground access wells located in non-paved areas shall be set two-inches above surrounding finished grade. Provide 12-inch wide by 8-inch deep reinforced concrete crown around neck or opening and sloped down away from pull box opening.
   3. Provide thermal fusion (exothermic) connectors approved for direct burial.

H. Ground all exterior metal structures supporting conduit, switchgear, or light fixtures.

I. Exterior Electrical Equipment Racks:
   1. Provide driven ground electrode for racks mounted remote from building structure.
   2. Where mounted on roof, ground to be building structural steel.

J. Ground connections to building steel, grounding electrodes and all underground connections shall be by thermal fusion (exothermic).

3.4 COORDINATION

A. General: Coordinate installation of grounding connections for equipment with equipment installation work.

3.5 TESTING

A. Ground Resistance Test: Perform a ground resistance test for comparison to future inspection and testing data by the Owner. Test shall be performed using a Biddle Megger Earth Tester or equivalent test instrument. The test shall not be performed within 48 hours after the last rainfall.
   1. Inspect and test in accordance with NETA ATS except Section 4
   2. Grounding and Bonding: Perform inspections and tests listed in NETA ATS, Section 7.13

B. The Root Mean Square (RMS) AC measurements: The True RMS AC Measure test should be performed for all bonding conductors. The recommended maximum AC current value on any bonding conductor should be less than 1 ampere (A). The recommended maximum DC current value should be less than 500 milliamperes (mA). If abnormally high AC current levels are present on any bonding conductor, a dangerous faulty wiring condition likely exists within the room.

C. Two-Point Bonding Measurements: The two-Point Bonding test shall be performed for all bonding conductors. This test should be performed using an earth grounding resistance tester configured for a continuity test. The test is performed by connecting the meter leads between the nearest available grounding electrode (e.g., structural steel) and the TMGB or TGB. The recommended maximum value for the bonding resistance between these two points is 0.1 ohms (100 milliohms).

D. Submittals: Furnish instruments and personnel required for tests. Personnel shall be trained in all aspects of testing grounding systems and shall be formally trained on using all test equipment required. Submit 2 copies of certified test results for Owner's record and submit 4 copies of certified test results to Architect / Engineer for review. Test reports shall include date and time of tests, relative humidity, temperature, and weather conditions.

END OF SECTION

SECTION 26 05 33

CONDUIT SYSTEMS

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Furnish and install a complete system of electrical conduits and fittings.

1.2 REFERENCE STANDARDS

A. National Electrical Code

B. Local codes and ordinances

C. UL

D. ETL

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS – Provide products manufactured in the USA

A. Raceways:
1. Allied, International Metal Hose, Ipex, Heritage Plastics, Wheatland, Can-Tex, Carlon, Certain-Teed, Anamet, Inc., Electri-Flex Co., Western Tube and Conduit, Sentinel Conduit.
2. PVC Coated RGC: Robroy Perma Cote, Robroy Plasti-Bond, or Calbond – no exceptions
3. Stainless Steel: Robroy, Calbrite, Gibson
4. Aluminum: Penn Aluminum, American Conduit, Wheatland, Eaton B-Line, Patriot Aluminum Products
5. Reinforced Thermosetting Resin Conduit (RTRC): FRE Composites, Champion Fiberglass, United Fiberglass

B. Fittings:
1. Appleton, Crouse Hinds, Topaz, Steel City, O.Z. Gedney, Carlon, Heritage Plastics, Raco, Ipex, International Metal Hose, Lew Electric Fittings Co.
2. PVC Coated ferrous fittings: Robroy Perma Cote, Robroy Plasti-Bond, or Calbond – no exceptions
3. Stainless Steel: Robroy, Calbrite, Gibson, Crouse Hinds
4. Aluminum: Penn Aluminum, American Conduit, Wheatland, Eaton B-Line, Patriot Aluminum Products
5. Reinforced Thermosetting Resin Conduit (RTRC): FRE Composites, Champion Fiberglass

C. Condulets and Conduit Bodies:
1. Appleton, Form 85
2. PVC Coated: Robroy Perma-cote or Plasti-Bond, – no exceptions
3. Stainless Steel: Robroy, Calbrite, Gibson, Crouse Hinds
4. Reinforced Thermosetting Resin Conduit (RTRC): FRE Composites, Champion Fiberglass

D. Steel MC Cable for light fixture whips:
1. AFC
2. Southwire

3. General Cable
4. Kaf-Tech

2.2 GENERAL

A. The minimum conduit size shall be ¾-inch unless indicated otherwise in Divisions 26, 27 or 28.
1. Branch Circuits: Minimum conduit size shall be ¾-inch.
2. Feeder Circuits: Minimum conduit size shall be ¾-inches.
3. Technology, telecommunications, and low voltage systems: The minimum conduit size shall be ¾-inches unless noted or indicated otherwise.
4. The minimum conduit size between buildings for technology, voice, data, fire alarm, video, security, surveillance, BMCS, and other telecommunications shall be 2-inch unless indicated otherwise.

B. The minimum conduit size for flexible metallic conduit for tap connections to individual light fixtures shall be ½ inch, or steel metal clad (MC) cable with insulated ground conductor maximum 6 feet.

C. Electrical nonmetallic tubing, flexible polyethylene or PVC tubing shall not be used on this project.

D. BX and AC cable shall not be used on this project.

E. PVC elbows shall not be used on this project.

F. Intermediate metal conduit (IMC) shall not be used on this project.

2.3 RIGID METAL CONDUIT

A. UL labeled, Schedule 40:
1. Mild steel pipe, zinc coated inside and out
2. Aluminum Alloy 6063, T-1 temper
3. Threaded ends
4. Insulated bushings

B. Fittings shall meet the same requirements as rigid metal conduits.
1. UL labeled
2. Threaded fittings

2.4 ELECTRICAL METALLIC TUBING (EMT)

A. UL labeled, standard weight:
1. Cold rolled steel tubing, zinc coated inside and out
2. Aluminum Alloy 6005, 6063. Temper T-1

B. Fittings shall meet the same requirements as EMT conduits.
1. UL labeled
2. Insulated throat connectors
3. Steel fittings with setscrews with lock nuts on threaded ends, no snap locks
4. Cast metal fittings are not approved
5. Uni-couple type connectors are not approved
6. Split ring, anti-short bushings are not approved

2.5 RTRC CONDUIT FITTINGS AND CONDUIT BODIES

A. UL listed

B. Standard wall thickness sizes ¼-inch through 4-inch

C. Underground medium wall thickness sizes 5 and 6-inch

D. Conduit interface joints above grade, gasket joint below grade

E. Extra heavy wall for above ground and/or UL Class 1 Division 2 and Class 1 Zone 2 applications.

2.6 PVC COATED RIGID STEEL WITH URETHANE INTERIOR COATING

A. The PVC coated galvanized rigid conduit and fittings must be ETL Listed and Verified. The PVC coating must have been investigated and verified by ETL as providing the primary corrosion protection for the rigid metal conduit. Ferrous fittings for general service locations must be ETL Listed with PVC as the primary corrosion protection. Hazardous location fittings, prior to plastic coating must be UL listed for the hazard conditions to which they are to be used. All conduit and fittings must be new, unused material. Applicable UL standards may include UL 6 Standard for Safety, Rigid Metal Conduit, and UL514B Standard for Safety, Fittings for Conduit and Outlet Boxes.

B. The PVC coated galvanized rigid conduit and fittings must be ETL Verified to the Intertek ETL SEMKO High Temperature H_2O PVC Coating Adhesion Test Procedure for 200 hours. The PVC coated galvanized rigid conduit must bear the ETL Verified PVC-001 label to signify compliance to the adhesion performance standard.

C. The conduit shall be hot dip galvanized inside and out with hot galvanized threads.

D. A PVC sleeve extending one pipe diameter or two inches, whichever is less, shall be formed at every female fitting opening except unions. The inside sleeve diameter shall be matched to the outside diameter of the conduit.

E. The PVC coating on the outside of conduit couplings shall have a series of longitudinal ribs 40 mils in thickness to protect the coating from tool damage during installation.

F. Form 8 Condulets, ½-inch through 2-inch diameters, shall have a tongue-in-groove gasket to effectively seal against the elements. The design shall be equipped with a positive placement feature to ease and assure proper installation. Certified results confirming seal performance at 15 psig (positive) and 25 inches of mercury (vacuum) for 72 hours shall be available.

G. Form 8 Condulets shall be supplied with plastic encapsulated stainless-steel cover screws.

H. A urethane coating shall be uniformly and consistently applied to the interior of all conduit and fittings. This internal coating shall be a nominal 2 mil thickness. Conduit or fittings having areas with thin or no coating shall be unacceptable.

I. The PVC exterior and urethane interior coatings applied to the conduit shall afford sufficient flexibility to permit field bending without cracking or flaking at temperatures above 30°F (-1°C).

J. All male threads on conduit, elbows and nipples shall be protected by application of a urethane coating.

K. All female threads on fittings or conduit couplings shall be protected by application of a urethane coating.

L. Independent certified test results shall be available to confirm coating adhesion under the following conditions

1. Conduit and condulet exposure to 150°F (65°C) and 95% relative humidity with a minimum mean time to failure of 30 days. (ASTM D1151)
2. The interior coating bond shall be confirmed using the Standard Method of Adhesion by Tape Test (ASTM D3359).
3. No trace of the internal coating shall be visible on a white cloth following six wipes over the coating which has been wetted with acetone (ASTM D1308).
4. The exterior coating bond shall be confirmed using the methods described in Section 3.8, NEMA RN1. After these tests the physical properties of the exterior coating shall exceed the minimum requirements specified in Table 3.1, NEMA RN1.

M. Right angle beam clamps and U bolts shall be specially formed and sized to snugly fit the outside diameter of the coated conduit. All U bolts shall be provided with plastic encapsulated nuts that cover the exposed portions of the threads.

N. All fittings, clamps, straps, struts, and hardware used with PVC coated conduit shall be PVC coated or 316 stainless steel

2.7 STEEL FLEXIBLE CONDUIT

A. Steel flexible metallic conduit:
1. Zinc coated inside and out
2. 18-inches minimum length, 24-inches maximum length

B. Steel flexible metallic conduit for tap connections to light fixtures where steel MC Cable fixture whips are not used:
1. 18 inches minimum length; 6 feet maximum length

C. Liquid tight flexible steel conduit
1. Type L.A. - Grounded - UL Approved
2. 18-inches minimum length, 24-inches maximum length

2.8 PVC CONDUIT

A. UL labeled Schedule 40 and Schedule 80

B. PVC fittings and solvent welded joints

C. Acceptable PVC condulet manufacturer: Ipex, Cantex

2.9 CONDULETS AND CONDUIT BODIES

A. UL Labeled

B. Form 85

C. PVC Coated: Form 8

D. LBC Condulets shall be used for size 2 inch and above.

E. LL and LR Condulets shall not be used for 2 inch and above

2.10 ROOF MOUNTED CONDUIT AND BOX SUPPORTS

A. Conduit supports and pads suitable for direct sunlight, conduit size, weight, quantity and roof system with unistrut supports and accessories. Conduit supports shall allow for conduit expansion and contraction.

B. Refer to roofing specifications for additional information. The limitations and restrictions contained in any roofing specification shall prevail and supercede these specifications for roof mounted supports for conduits and boxes.

C. Approved Manufacturer:
   1. Portable Pipe Hangers
   2. Eaton B-Line
   3. Miro Industries, Inc.

2.11 ALUMINUM CONDUIT

A. UL Labeled

B. Aluminum fittings shall meet the same requirements of aluminum conduits, compatible steel fittings.
   1. UL Labeled for use with aluminum conduit.

2.12 STAINLESS STEEL CONDUIT

A. UL Labeled

B. Rigid Stainless Steel:
   1. Type 304 Stainless Steel
   2. Threaded ends
   3. Insulated Bushings

C. EMT:
   1. Type 304 Stainless Steel
   2. Compression Fittings
   3. Insulated Bushings

D. Fittings, elbows, nipples, strut, device box, clamps straps, etc.
   1. Type 304 Stainless Steel

2.13 ELECTRICAL NON-METALLIC TUBING (ENT)

A. UL labeled Schedule 40

B. PVC fittings and solvent welded joints

C. Acceptable manufacture: Carlon

2.14 EXTERIOR IN-GRADE PULL BOXES

A. Enclosures, boxes and covers are required to conform to all test provisions of the most current American Association of State Highway and Transportation Officials (AASHTO) standards for H-20 loading applications.
   1. AASHTO H-20 certified precast concrete, cast iron or other AASHTO recognized materials, rated for deliberate traffic.
   2. Conduit entry knock-outs as required
   3. Bolt down galvanized steel/cast iron covers
   4. Thin wall knocks outs as required
   4. Integral bottom
   5. Box height as required for specified conduit depth and required top elevation.
   6. Concrete design strength of minimum 5,500 PSI at 28-days

7. Place enclosures on a minimum of 6 inches of coarse gravel with a border of 6-inches beyond the enclosures exterior dimension.
8. Size and volume as required for application.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install electrical conduits and fittings for all wiring of any type unless specifically specified or instructed to do otherwise. Install conduits and fittings in accordance with local codes and applicable sections of the NECA "Standard of Installation", concealed where possible.
1. Fasten conduit supports to building structure and surfaces; do not support to roof deck.
2. Arrange supports to prevent misalignment during wiring installation.
3. Do not support conduit with wire or perforated pipe straps. Remove wire used for temporary supports.
4. Do not attach conduit to ceiling support wires.
5. Arrange conduit to maintain head room and present neat appearance.
6. Maintain 4-inch clearance between conduit and rooftop surfaces.
7. Cut conduit square using saw or pipe cutter; de-burr cut ends.
8. Bring conduit to shoulder of fittings; fasten securely.
9. Conduit penetrations to all individual motor controllers, VFDs, and motor control cabinets shall only be made at the bottom of the enclosure. For other equipment, provide listed water sealing conduit hubs to fasten conduit to sides or tops of electrical equipment enclosures, device box, gutter, wireway, disconnect, etc.
10. Use suitable caps to protect installed conduit against entrance of dirt and moisture.
11. Ground and bond conduit as required.
12. Identify conduit as required.
13. Route all conduits above building slab perpendicular or parallel to building lines.
14. Do not use no-thread couplings and connectors for galvanized steel, PVC coated galvanized steel, or aluminum rigid conduit.

B. Group related conduits; support using conduit rack. Construct rack using steel channel; provide space on each for 25 percent additional conduits.

C. In areas where raceway systems are exposed and acoustical or thermal insulating material is to be installed on walls, partitions, and ceilings, raceways shall be blocked out proper distance to allow insulating material to pass without cutting or fitting. Also provide Kindorf galvanized steel channels to serve as standoffs for panels, cabinets and gutters.

D. Securely fasten conduits, supports and boxes, to ceiling (not roof deck), walls, with Rawl Plugs or approved equal anchors. Use lead cinch anchors or pressed anchors. Use only cadmium plated or galvanized bolts, screws. Plastic anchors and lead anchors shall not be used for overhead applications.

E. Provide separate raceway systems for each of the following when specified, indicated or required:
1. 120/208 volt circuits
2. 277/480 volt circuits
3. Emergency
   a. Life safety branch
   b. Critical branch
   c. Equipment branch
4. Voice/Data
5. Sound reinforcement
6. Theatrical and Architectural Dimming Controls
7. MATV/CATV
8. Security CCTV

9. Security System
10. Communications / PA Systems / Sound System Line Input and Speakers
11. Fire Alarm
12. Lighting Control Systems
13. Building Management Control Systems

F. Unless shown otherwise, do not install conduit in or below concrete building slabs.

G. Unless shown otherwise, do not install conduit horizontally in concrete slabs.

H. Roof penetrations shall be made in adequate time to allow the roofing installer to make proper flashing. Conduit for equipment mounted on roof curbs shall be routed through the roof curb. Conduit, gutters, pull boxes, junction boxes, etc. shall not be routed on roof unless specified otherwise. Where specifically indicated to be routed or mounted on the roof, supports shall be as specified, as recommended by roofing manufacturer and roof support manufacturer and as required by NEC. Place supports every five feet along conduit run and within 3 feet of all bends, condulets, and junction boxes. Provide roofing pad under stands at directed by Architect and as recommended by roofing manufacturer and roof support manufacturer. Provide additional unistrut supports and accessories as required.

I. PVC coated conduit shall have all nicks and cuts to the protective coating repaired using manufacturer's approved touch-up material as recommended by manufacturer. Provide a minimum of two-wraps of 3M-50 type tape over touch-up.

J. Installation of the PVC Coated Conduit System shall be performed in accordance with the Manufacturer's Installation Manual. To assure correct installation, the installer shall be certified by Manufacturer to install coated conduit. Submit copies of training certification with submittal. Contractor shall coordinate installation with manufacturer's representative for field training and observation of installed PVC coated rigid galvanized conduit and fittings. Manufacturer's representative shall certify the installation is in accordance with manufacturer's installation instructions. Submit copies of installation certification prior to cover-up of underground installation.

K. All conduit terminations at locations including but not limited to, switchgear, pull boxes, outlet boxes, stub-up, and stub-outs:
1. Provide insulated throat connectors for EMT conduits.
2. Provide insulated bushing on all rigid conduit terminations.
3. Provide locknuts inside and outside of all boxes and enclosures.
4. Provide threaded type plastic bushing at all boxes and enclosures

L. In suspended ceilings, support conduit runs from the structure, not the ceiling system construction.
1. Do not support from structural bridging.
2. Do not support from metal roof deck.

M. Completely install each conduit run prior to pulling conductors. All boxes are to be accessible after completion of construction.

N. All conduits must be kept dry and free of water or debris with approved pipe plugs or caps. Cap or plug conduit ends prior to concrete pours.

O. Ream ends of conduits after cutting and application of cutting die to remove rough edges.

P. Install all above concrete slab conduits perpendicular or parallel to building lines in the most direct, neat and workmanlike manner.
1. Cable Tension:
a. 0.008 lb./cmil for up to 3 conductors, not to exceed 10,000 pounds.

b. 0.0064 lb./cmil for more than 3 conductors, not to exceed 10,000 pounds
c. 1000 lbs. per basket grip.

2. Sidewall pressure: 500 lbs./ft.
3. Conduit runs within the following limits of bends and conduit length between pull points shall not exceed the above installation pulling tension and sidewall pressure limits.
   a. Three (3) equivalent 90-degree bends: not more than fifty feet (50') between pull points.
   b. Two (2) equivalent 90-degree bends: not more than one hundred feet (100') between pull points.
   c. One (1) equivalent 90-degree bend: not more than one hundred fifty feet (150') between pull points.
   d. Straight pull: not more than two hundred feet (200') between pull points.
4. Indicate sizes of conduits, wireway sections, and cable tray sections on the as-built drawings.
5. Hold horizontal and vertical conduits as close as possible to walls, ceilings and other elements of the building construction. Conduits shall be kept a minimum of 6 inches clear of roof deck / insulation, and 2 inches clear of above floor deck / insulation.
6. Install conduits to conserve building space and not obstruct equipment service space or interfere with use of space. Conduit shall not be routed on floors, paved areas or grade.
7. Where a piece of equipment is wired from a switch or box on adjacent wall, the wiring shall go up the wall from the box, across at or near the ceiling, and back down to the equipment. Wiring shall not block the walkway between wall and equipment.
8. Horizontal runs of conduit on exposed walls shall be kept to a minimum.
9. Conduit for mechanical / plumbing equipment installed outdoors shall be routed with the associated mechanical / plumbing pipe support rack system where practical, coordinate with Divisions 22 and 23.
10. Conduits installed in public areas, not concealed by architectural ceilings, shall be supported by galvanized steel channel racks to bottom of roof deck or floor deck. Conduits shall be grouped for neat workman-like appearance.

Q. Install expansion and deflection fittings and bonding jumpers on straight runs which exceed 200-feet, on center, and at 200-feet maximum, on center, on straight runs which exceed 400-feet, and where conduits cross building expansion joints.

R. Provide grounding bushings at concentric/eccentric knockouts or where reducing washers are used.

S. Run conduit to avoid proximity to heat producing equipment, piping surfaces with temperatures exceeding 104 degrees F., and flues, keeping a minimum of 13-inches clear.

T. Install conduit as a complete system, without conductors, continuous from outlet to outlet and from fitting to fitting. Make up threaded joints of conduit carefully in a manner to ensure a tight joint. Fasten the entire conduit system into position. A run of conduit between outlet and outlet, between fitting and fitting, or between outlet and fitting shall not contain more than the equivalent of four quarter bends, including those bends located immediately at the outlet or fitting.

U. Conceal conduit systems in finished areas. Conduit may be exposed in mechanical and electrical rooms, and where otherwise shown or indicated only. Run the conduit parallel and perpendicular to the structural features of the building and support with malleable iron conduit clamps at intervals as required by NEC or on conduit racks, neatly racked and bent in a smooth radius at corners.

V. Conduit bends shall be factory elbows or shall be bent using equipment specifically designed to bend conduit of the type used to maintain the conduit's UL listing. Conduit hanger spacing shall be 10 feet or less and as required by the NEC for all conduit. Beam clamp attachments to steel joist chords is prohibited. Beam clamps may only be used at beams, no exceptions. Connections to

joists shall be made with galvanized channel extended between joist chords or with galvanized channel bearing on the vertical legs of joist chord angles.

W. Support conduit on galvanized channel, using compatible galvanized fittings (bolts, beam clamps, and similar items), and galvanized threaded rod pendants at each end of channel and secure raceway to channel and channel to structure. Where rod pendants are not used, channel supports are to be secured to structure at each end. Conduit supports are to be secured to structure using washers, lock washers, nuts and bolts or rod pendants; use of toggle bolt "wings" are not acceptable. Support single conduit runs using a properly sized galvanized conduit hanger with galvanized closure bolt and nut and threaded rod. Raceway support system materials shall be galvanized and manufactured by Kindorf, Unistrut, Superstrut, Caddy, or Spring Steel Fasteners, Inc. Provide chrome or nickel-plated escutcheon plates on conduit passing through walls and ceilings in finished areas. Do not support conduit from other conduit, structural bridging or fire rated ceiling system. Do not support more than one conduit from a single all-thread rod support. Provide electrical insulating sleeve or wrapping for aluminum conduit supported by zinc coated supports or fasteners. Channel supports shall have cut ends filed smooth. When installed outside of the building, or in areas subject to moisture, the cut ends shall be painted with ZRC galvanized paint or equivalent.

X. Terminate all motor connection conduits in mechanical room spaces with a floor pedestal and with "Tee" conduit at motor outlet height for flexible conduit.

Y. Where conduit is not embedded in concrete or masonry, conduit shall be firmly secured by approved clamps, half-straps or hangers. Tie wire and short pieces of conduit used as supports and or hangers are not approved.

Z. Where "LB" condulets are used, 2-inches and larger shall be type "LBD".

AA. No more than 12 conduits containing branch circuits may be installed in junction boxes, pull boxes or gutters.

BB. Flexible metal conduit and liquid tight flexible metal conduit shall only be used for final connections from junction box to equipment, light fixtures, power poles, etc. They are not to be used in lieu of conduit runs. They shall not be used for wall or roof penetrations unless they are installed in a PVC coated RGC conduit sleeve at least one size larger than the OD of the flexible conduit.

CC. Where 3-1/2-inch conduit is specified and the required or specified material is Schedule 80 PVC, provide 4-inch conduit.

DD. "Daisy Chaining" light fixtures installed for lay-in ceiling areas is not allowed. Each light fixture shall have its own fixture whip from junction box. The only exception being light fixtures installed end to end using chase nipples between them, or light fixtures recessed in non-accessible ceilings.

EE. In above ceiling applications, do not install raceways, junction boxes, gutters, disconnects, etc. within 36 inches directly in front of HVAC control boxes or other equipment requiring access from a point starting from the top of control box / equipment down to ceiling.

FF. Do not install conduit, junction boxes, etc. within 18 inches of outside edges of roof access openings.

GG. Install minimum size 2-inch nipple, at least one, between multi-sectional panels for branch circuit independent of feeder conductors.

3.2 CONDUITS

A. Conduit above grade indoors:
   1. Concealed Conduits: EMT with set screw fittings
   2. Exposed conduits:
      a. Below nine feet AFF where not directly attached and against building walls, ceiling, or structure: Rigid metal conduit or x-wall RTRC.
      b. Where subject to physical damage: Rigid metal conduit or x-wall RTRC.
      c. Wet locations: PVC coated galvanized rigid steel or aluminum conduit
      d. Damp Locations: Aluminum rigid conduit or x-wall RTRC.
      e. Exposed conduits in mechanical rooms or electrical rooms shall be rigid galvanized steel or x-wall RTRC when installed below 18-inches above finished floor.

B. Conduit installed above grade outdoors:
   1. Galvanized rigid steel or x-wall RTRC for conduits up utility poles and where subject to physical damage or where located less than four feet above finished floor.
   2. Aluminum or x-wall RTRC where not subject to physical damage and where located four feet above finished floor.

C. Conduit where indicated underground:
   1. PVC Coated Galvanized rigid steel or RTRC conduit elbows and Schedule 80 PVC, RTRC, or PVC coated galvanized steel straight run conduits. PVC conduits for underground branch circuits shall be Schedule 80 or Schedule 40 PVC.
      a. PVC conduit and fittings shall be used only for straight horizontal runs and for vertical risers at site lighting pole bases. Bending straight sections of PVC conduit to less than 25-foot radius or the use of PVC factory bends is not allowed.
      b. Change in direction of conduit runs, either vertical or horizontal, shall be with RTRC or PVC coated galvanized steel elbows or long sweep bends of straight PVC conduit sections. Long sweep bends of straight PVC 20-foot sections shall have a minimum radius of curvature of 25 feet and a maximum arc of 22.5degrees. Multiple long sweep bends of straight PVC sections shall be separated by a minimum of 20-feet of straight, linear, PVC sections.
      c. Provide RTRC or PVC coated rigid galvanized steel conduit elbows and fittings with urethane interior coating at all changes in direction with radius of less than 25-feet and at all vertical runs to 18 inches above finished floor elevation. For interior slab penetrations, provide continuous RTRC or PVC coated rigid galvanized steel conduit and fittings with urethane interior coating from change in direction to 18 inches above finished floor elevation, except where stubbed-up under and inside equipment or switchgear where conduit shall be terminated at minimum two inches above concrete housekeeping pad.
      d. Elbows for underground electrical service entrance, feeders, transformer primary / secondary, telecommunication, and low voltage conduits shall be RTRC or PVC coated rigid galvanized steel with long radius as follows:
         1) Up to 1-inch conduit, minimum 12-inch radius.
         2) 1.5-inch conduit, minimum 18-inch radius.
         3) 2-inch conduit, minimum 24-inch radius.
         4) 2.5-inch conduit, minimum 30-inch radius.
         5) 3-inch conduit, minimum 36-inch radius.
         6) 3.5 to 6-inch conduit, minimum 48-inch radius.
      e. Conduit for all floor boxes shall be routed below building slab from floor box to nearest column, wall, or as indicated.
      f. Conduits shall not be routed horizontally in building slab, grade beams or pavement.
   2. Encase all underground conduits in concrete.
      a. Concrete shall be tinted red throughout with a ratio of 10 pounds of dye per yard of concrete unless prohibited by utility for utility conduits. Concrete encasement

for utility installed conductors shall be as specified by the utility and comply with their standards and specifications. Where utility does not require but allows concrete encasement of conduits, provide concrete encasement as specified herein.

b. Provide minimum 3-inch concrete encasement around conduits.

c. Provide conduit spacers for parallel branch/feeder conduits.

d. When prior written approval from Owner and Architect to omit concrete encasement of conduits below building slab is given, conduits either specified or approved in writing to be routed under building slab without concrete encasement for electrical branch circuits or voice / data / video / communications horizontal drops or outlets shall be installed 18 inches below finished floor and on select fill. All other conduits, including but not limited to electrical feeders, voice / data / video / communications vertical, riser, tie, trunk, or service cable conduits shall be installed 48-inches below finished floor and on select fill.

e. Use suitable manufactured separators and chairs installed 4 feet on centers. Securely anchor conduit at each chair to prevent movement during backfill placement.

3. Install building voice / data / video / communications main service conduits and electrical service transformer primary and secondary conduits with top of concrete encasement minimum 48-inches below finished grade or pavement. Voice / data / video / communications conduits and electrical service primary conduits for utility owned electrical service transformers shall also comply with the respective utility company requirements and standards. All other underground conduits outside of building other than voice / data / video / communications main service conduits and electrical service transformer primary and secondary conduits shall have top of concrete encasement at 36 inches minimum below finished grade or pavement.

4. Provide two “caution” plastic tapes at 6-inches and 18-inches below finished slab, grade, or pavement; identify as specified in Section 26 05 00.

5. Conduits located outside building, provide magnetic locator tape at top of first compacted layer of backfill or concrete.

6. During construction, partially completed underground conduits shall be protected from the entrance of debris such as mud, sand, and dirt by means of conduit plugs. As each section of the underground conduit is completed, a testing mandrel with diameter ¼-inch smaller than the conduit, shall be drawn through each conduit. A brush with stiff bristles shall be drawn through until conduit is clear of particles of earth, sand, or gravel. Conduit plugs shall then be installed.

7. Utility underground conduit for Utility Company cable shall be installed per Utility Company standards, and their specifications for this project.

8. Concrete shall be Portland Cement conforming to ASTM-C-150, Type 1, Type III or Type V if specified. Cement content shall be sufficient to product minimum strength of 2,500 PSI.

9. Contractor shall stake out routing and location of underground conduits using actual field measurements. He shall obtain approval of the Owner and Architect before beginning trenching, horizontal drilling, and excavation.

10. Verify location and routing of all new and existing underground utilities with the Owner and Architect on the job site. Stake out these existing utilities so that they will not be damaged. Stake out new utilities to provide coordination with other trades and with new and existing utilities, easements, property lines, restricted land use areas, and right-of-ways. Verify existing public utilities with Call811.

D. Conduit shown in concrete walls, floor or roof slab:

1. PVC Coated Galvanized Rigid steel.

E. Conduits that penetrate concrete slab, or within 100 feet of cooling towers, or at designated corrosive locations.

1. RTRC
2. PVC coated galvanized rigid steel

F. Connections to equipment mounted on roof, rotating equipment, transformers, and kitchen or food processing equipment, or where flexible conduit is required outdoors.
   1. Liquid tight flexible metal conduit (1/2 inch may be used for roof top supply / exhaust fans only)
   2. Liquid tight flexible metal conduit for 24-inch maximum length
   3. Conduit for roof-mounted equipment shall be routed inside the roof curb assembly roof opening. Provide permanent lock-off device at panelboard circuit breakers serving roof equipment and accessories to enable tag-out procedures for all power routed through roof curb and to the roof mounted equipment and accessories.

G. Light fixture whips:
   1. Accessible ceilings and open structure: ½-inch flexible steel conduit or steel MC cable, length not to exceed 6-feet.
   2. Non-accessible ceilings: ½-inch flexible steel conduit. Length as required to make a tap at an accessible j-box. Recessed light fixtures in non-accessible ceilings may be daisy chained using the light fixture's integral, UL listed j-box or internal wire way that is accessible through fixture from below the ceiling.
   3. Dedicated insulated ground wire.
   4. Light fixture whips shall not rest on ceiling grid or tile.
   5. Light fixture whips shall not be supported from the ceiling suspension system. Support from the structure with #13 AWG galvanized iron wire pendants and Caddy clips. Do not support conduit from structural bridging. Flexible conduit and steel MC cable shall be kept a minimum of 2 inches clear of roof deck.

H. Conduits at Natatorium or therapeutic pool areas:
   1. Underground conduit shall be as specified in this section.
   2. Exterior conduits and boxes within 100 feet of exhaust openings shall be x-wall RTRC or PVC coated galvanized rigid steel or stainless steel.
   3. Exposed conduits in chemical storage rooms, pool mechanical equipment (pump rooms, and pool equipment storage rooms shall be Schedule 80 PVC. Boxes shall be PVC, or 304 Stainless Steel.
   4. Exposed conduits and boxes in indoor pool areas and all other indoor public areas shall be Type 304 Stainless Steel.

I. Conduits located inside greenhouses and natatorium pump and water treatment rooms:
   1. X-wall RTRC
   2. Schedule 80 PVC
   3. PVC coated galvanized rigid steel conduit and fittings.

J. Conduits in classified hazardous (Classified) locations:
   1. Conduit fittings and seals UL listed for the classification

K. Conduits embedded in parking structure traffic wearing surface and concrete support structures:
   1. Schedule 40 PVC, RTRC, PVC coated rigid galvanized conduit.
   2. Schedule 40 ENT may only be used for flat runs embedded in traffic wearing surface concrete topping.
   2. Solvent welded fittings only for PVC conduit and ENT.
   3. Verify with Structural Engineer prior to construction for any additional limitations for raceway installation restrictions installed in parking structure including but not limited to maximum outside diameter of raceways permitted to be used in the wearing surface, and field cutting or drilling through parking structure structural members or support structures.
   4. All raceways shall be securely fastened to prevent floating during concrete installation.

ENT raceways shall be completely embedded in concrete material to maintain fire and smoke integratory as required by the NEC.

5. When using ENT or PVC conduits, provide transition to x-wall RTRC or PVC coated rigid galvanized conduit elbows and vertical risers to ensure that only flat horizontal runs of PVC conduit or ENT are used along the top of the parking structure structural support deck and that they are completely concealed and embedded by the wearing surface concrete material topping.

3.3 CONDUIT PENETRATIONS, SLEEVES AND ESCUTCHEONS

A. Furnish sleeves for placing in construction for all conduit passing through concrete or masonry walls, partitions, beams, all floors other than grade level, and roofs. A conduit sleeve shall be one size larger than the size of conduit, which it serves except where larger sizes are required for manufactured water, fire, or smoke stop fittings.

1. Sleeves set in concrete floor construction shall be minimum Schedule 40 galvanized steel.
2. Sleeves shall extend 3-inches above the finished floor.

B. Sleeves in concrete or masonry walls shall be RTRC or Schedule 40 galvanized steel. Sleeves shall be set flush with finished wall.

C. Install manufactured UL listed water, fire, and smoke stop fittings, or caulk around conduit or cables in sleeves with sufficient UL listed fire safe insulation or foam to maintain wall or floor slab fire or smoke rating. Refer to Architecture drawings for locations of rated walls.

D. Provide Linkseal Mechanical Seals around conduit penetrations through walls below grade. Provide a pull box to install a water stop inside wall penetration. Internally seal low voltage cabling conduit penetrations with waterproof caulking.

E. Sleeves penetrating walls below grade shall be Schedule 40 black steel pipe with ¼-inch thick steel plate secured to the pipe with continuous fillet weld. The plate shall be located in the middle of the wall and shall be 2-inches wider all around than the sleeve that it encircles. The sleeve should extend a minimum of 24-inches on either side of the penetration. The entire assembly shall be hot-dipped galvanized after fabrication. Do not sleeve or penetrate grade beams.

F. Conduit passing through the housing on connected equipment shall pass through a cleanly cut hole protected with a threaded steel bushing. Route conduit through roof openings, for piping and ductwork or through suitable roof jack, with pitch pocket. Coordinate location with roofing installation as required.

G. Conduit passing through fire rated wall shall be sealed with Fire Stop. Route conduit to preserve fire resistance rating of partitions and other elements, using materials and methods under the provisions of Division 7.

3.4 POWER DISTRIBUTION UNDERGROUND FEEDER CONDUIT AND UNDERGROUND SERVICE ENTRANCE CONDUIT

A. Power underground feeder and service entrance shall be of individual conduit encased in concrete. Unless shown otherwise, the type of conduit used shall not be mixed in any one underground conduit and shall be the size indicated on the drawings. The concrete encasement surrounding the underground conduit shall be rectangular in cross-section, having a minimum concrete thickness of 3-inches, except that conduit for 120V and above shall be separated from control and signal conduits by a minimum concrete thickness of 3-inches. Encasement concrete shall be tinted in red.

B. During construction, partially completed underground conduits shall be protected from the entrance of debris such as mud, sand, and dirt by means of conduit plugs. As each section of the

underground conduit is completed, a testing mandrel shall be drawn through until each conduit is clear of particles of earth, sand, or gravel. Conduit plugs shall then be installed.

C. Furnish the exact dimensions and location of power underground conduit to be encased in time to prevent delay in the concrete work.

D. Conduit for service entrance underground conduits shall be as indicated on the drawings.

E. Primary power underground conduit shall be installed in accordance with utility company standards and the utility company specifications for this project.

3.5 TELECOMMUNICATIONS, LOW VOLTAGE AND EMPTY CONDUIT SYSTEM RACEWAYS

A. Conduit shall be installed in accordance with the specified requirements for conduit and with the additional requirements that no length of run shall exceed 100-feet for 1 inch or smaller trade sizes and shall not contain more than two 90-degree bends or the equivalent. Pull or junction boxes shall be installed to comply with these requirements. Provide plastic bushings at all conduit terminations. Provide a grounding bushing on each data and voice conduit.

B. Conduits shall be installed from outlet box to above an accessible ceiling. All cables routed through open spaces (no-ceiling below roof deck or above floor deck) shall be routed in conduit. Telecommunications systems, CATV, CCTV, fire alarm and BMCS cables can be installed above accessible ceilings without conduit. Cables installed above accessible ceiling shall be plenum rated. Conduit rough in of these cables shall include a 90-degree turn-out to an accessible location with insulated bushings on the end of the conduit.
   1. Provide conduit from each telecommunications outlet box to accessible ceiling plenum.
   2. Provide conduit from each security / surveillance device outlet box to accessible ceiling plenum.
   3. Provide two conduits for each multi-media outlet box and each outlet box indicated to contain more than four data, audio, or video drops to accessible ceiling plenum.
   4. Provide the following minimum conduits for telecommunications and multi-media wall, floor, and ceiling mounted outlet boxes. Use the largest diameter conduit indicated below unless instructed otherwise in writing from the Architect:
      a. Non-masonry outlet box: Two 1-inch conduits.
      b. Masonry outlet box: Two 1-inch conduits, or three 3/4-inch conduits.
      c. Where indicated differently on plans or where conflicts arise, notify the Architect / Engineer prior to installation.

C. All conduit in which cable is to be installed by others shall have pull string installed. The nylon pull string shall have not less than 200 lb. tensile strength. Not less than 12-inches of slack shall be left at each end. Provide blank cover plate before substantial completion if box is for a future installation after substantial completion of the project. Conduit shall extend to a minimum six inches above nearest accessible ceiling and be turned horizontally with plastic bushing at terminations.

D. Conduits for Building Entrance Facilities:
   1. Underground Outside Plant: Install a pull box every 300-feet or after 180 degree turns.
   2. Inside Plant: Install a pull box every 150-feet or after 180 degree turns. All turns shall be large sweeps, not sharp 90s, with the radius of the sweep at least 10X the diameter of the conduit. Hence, a 4-inch conduit requires a 40-inch minimum radial sweep. If field conditions absolutely mandate a sharp 90-degree bend to be installed, then a pull box shall be installed at that location regardless of distance.
   3. Building entrance facilities shall not terminate in an IDF or any other space except the MDF.
   4. Coordinate the termination location of the building entrance facilities in the MDF with the room layout and equipment configuration.

5. Provide 4-inch conduit unless indicated otherwise. Provide (3) fabric innerducts in each 4-inch conduit.

3.6 EXTERIOR IN-GRADE PULL BOXES

A. Provide pull boxes where specified and as required.

B. Pull boxes located in pavement shall be set with proper extensions so that top of cover is flush with pavement.

C. Pull boxes located in non-paved areas shall be set two-inches above surrounding finished grade. Provide 12-inch wide by 8-inch deep reinforced concrete crown around neck or opening and sloped down away from pull box opening.

3.7 IDENTIFICATION

A. Conduit Systems: Provide adequate marking of conduit larger than one inch exposed or concealed in interior accessible spaces to distinguish each run as either a power (120/208V or 277/480V) or signal / telecommunication conduit (Fire Alarm, BAS, BMCS, Security, CCTV, Access Control, Intrusion Detection, Telecom, etc.). Except as otherwise indicated, use orange banding with black lettering. Provide self-adhesive or snap-on type plastic markers. Locate markers at ends of conduit runs, near switches and other control devices, near items of equipment served by the conductors, at points where conduit passes through walls or floors or enters non-accessible construction, and at spacing of not more than 50-feet along each run of exposed conduit. Switch-leg conduit and short branches for power connections need not be marked, except where conduit is larger than 1-inch.

END OF SECTION

SECTION 26 05 35

ELECTRICAL CONNECTIONS FOR EQUIPMENT

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Electrical connections as required and scheduled, and as specified.

1.2 RELATED WORK

A. Refer to other Divisions for specific individual equipment electrical requirements.

1.3 QUALITY ASSURANCE

A. UL Label: Products shall be UL listed to the extent possible.

PART 2 - PRODUCTS

2.1 MATERIALS AND COMPONENTS

A. General: For each electrical connection indicated, provide a complete assembly including, but not limited to, pressure connectors, terminals (lugs), electrical insulating tape, heat-shrinkable insulating tubing, cable ties, solderless wire nuts, and other items and accessories needed to complete splices and terminations.

B. Raceways: Refer to related sections.

C. Conductors and Connectors: Refer to related section. Conductors at equipment terminations shall be copper.

D. Terminals: Provide electrical terminals as indicated by the terminal manufacturer for the application.

PART 3 - EXECUTION

3.1 INSTALLATION OF ELECTRICAL CONNECTIONS

A. General: Install electrical connections as shown, in accordance with applicable portions of the NECA Standard of Installation, and industry practices.

B. Conductors: Connect electrical power supply conductors to equipment conductors in accordance with equipment manufacturer's written instructions and wiring diagrams. Where possible, match conductors of the electrical connection for interface between the electrical supply and the installed equipment.

C. Splice Insulation: Cover splices with electrical insulation equivalent to, or of a higher rating than, insulation on the conductors being spliced.

D. Appearance: Prepare conductors by cutting and stripping covering, jacket, and insulation to ensure a uniform and neat appearance where cables and wires are terminated.

E. Routing: Trim cables and wires to be as short as practical. Arrange routing to facilitate inspection, testing, and maintenance.

F. Motor Connections: Where possible, terminate conduit in conduit boxes at motors. Where motors are not provided with conduit boxes, terminate the conduit in a suitable condulet, and make motor connections. Conduit passing through the housing on connected equipment shall pass through a cleanly cut hole protected with an approved grommet. For all AHU or fan motors and all other motors 10 HP and larger, at the motor connection do not use wire nuts. Provide copper alloy split bolt connectors or compression lugs and bolts. Insulate connection with Scotch Super 88 vinyl electrical tape over rubber tape, or Tyco Gelcap Motor Connection Kit.

G. Conduit connections to equipment including, but not limited to, Variable Frequency Drives, Manual and Automatic Transfer Switches, Surge Suppression Devices, motor controllers, electrical disconnects, food service / processing equipment, electronics, control panels and Owner furnished equipment:

1. Make conduit penetrations only at the bottom flat surface of the equipment and only where permitted by the equipment manufacturer to avoid un-intentional water entry. Coordinate installation of electrical connections for equipment with equipment installation work. Where equipment manufacture does not permit a bottom conduit entry, verify with Owner/Engineer and locate the conduit entry at the side surface as close as possible to the bottom of the enclosure.
2. Where conduit originates from an elevation above the conduit entry, provide a “T” condulet below the enclosure’s bottom elevation. Provide conduit from the condulet up to the enclosure bottom horizontal surface for electrical connection.

H. Identification: Refer to Electrical General Provisions for identification of electrical power supply conductor terminations with markers approved as to type, color, letter and marker size by the Architect. Fasten markers at each termination point, as close as possible to each connecting point.

I. Equipment and Furnishings: Refer to other Divisions. Coordinate power and control provisions shown for equipment and furnishings with the provisions required for the furnished equipment and furnishings. Where the power and control requirements are less than or equal to those specified, modifications to power and control provisions shall be made at no cost as a part of coordination. Where power and control requirements are in excess of those shown, notify the Architect in writing of the requirements.

END OF SECTION

SECTION 26 05 37

ELECTRICAL BOXES AND FITTINGS

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Provide electrical box and fitting work as required, scheduled, indicated, and specified.

1.2 QUALITY ASSURANCE

A. UL Label: Electrical boxes and fittings shall be UL listed.

PART 2 - PRODUCTS

2.1 FABRICATED MATERIALS

A. Interior Outlet Boxes: Provide galvanized steel interior outlet wiring boxes, of the type, shape, and size, including depth of box, to suit respective locations and installation. Construct with stamped knockouts in back and sides. Provide gang boxes where devices are shown grouped. Single box design; sectional boxes are not acceptable, except for wall mounted electronic displays.
   1. Type of Various Locations:
      a. Wall mounted interactive media boards, video displays, televisions, electronic signage and similar installations; recessed wall mounted box for power and/or multi-media (low voltage) outlets: Arlington Industries #TVBS 613, 4-gang steel box with white trim plate.
      b. Technology, data, voice, video and multi-media outlet boxes at locations other than wall mounted interactive media boards, video displays, televisions, electronic signage and similar installations: minimum 4-inch square (2-gang), 3-inch deep interior outlet boxes. Raco #260H large capacity box with ½ through 2-inch knockouts.
      c. Security, access control, and video surveillance outlet boxes: single gang, 3-inch deep outlet boxes mounted long axis vertically.
      d. All other applications: minimum 4-inch square (2-gang) 2-1/8-inch deep boxes.
      e. Masonry Walls: Galvanized switch boxes made especially for masonry installations; depths of boxes must be coordinated for each installation.
      f. Surface: Type FS or FD box with surface cover.
      g. Corrosive locations or natatorium areas: 316 stainless steel construction suitable for the installation.
      h. Hazardous (Classified) Locations: Explosion proof boxes, seals and fittings.
      i. Special: Where above types are not suitable, boxes as required, taking into account space available, appearance, and Code requirements
   2. Interior Outlet Box Accessories: Outlet box accessories required as for installation, including covers or wall device plates, mounting brackets, wallboard hangers, extension rings, plaster rings for boxes in plaster construction, fixture studs, cable clamps and metal straps for supporting outlet boxes. Accessories shall be compatible with outlet boxes used and meet requirements of individual wiring.

B. Damp Location Outlet and Damp or Wet Location Switch Boxes: Deep type, hot dipped galvanized cast-metal weatherproof outlet wiring boxes, of type, shape, and size required. Include depth of box, threaded conduit ends, and stainless steel cover plate with spring-hinged waterproof caps suitable for application. Include faceplate gasket and corrosion-resistant, tamper / vandal proof fasteners.

C. Wet Location Outlet Boxes: Hot dipped galvanized cast-iron weatherproof outlet wiring boxes, of type, shape, and size required. Include depth of box, threaded conduit ends.

D. Junction and Pull Boxes: Galvanized sheet steel junction and pull boxes, with screw-on covers, of type, shape, and size, to suit respective location and installation.
   1. Type for Various Locations:
      a. Minimum Size: 4-inch square, 2-1/8-inches deep.
      b. 150 Cubic Inches in Volume or Larger: Code gauge steel with sides formed and welded, screw covers unless shown or required to have hinged doors. All boxes mounted above ceiling shall have screw covers. Boxes in all other areas with covers larger than 12-inches shall have hinged with screw covers. Knockouts factory stamped or formed in field with a cutting tool to provide a clean symmetrically cut hole.
      c. Exterior or Wet Areas: 304 stainless steel NEMA 4X construction with gaskets and corrosion-resistant fasteners

E. Conduit Bodies: Provide galvanized cast-metal conduit bodies, of type, shape, and size, to suit location and installation. Construct with threaded conduit ends, removable cover, and corrosion-resistant screws.

F. Bushings, Knockout Closures, and Locknuts: Provide corrosion-resistant punched-steel box knockout closures, conduit locknuts, and insulated conduit bushings of type and size to suit use and installation.

G. Outlet boxes in fire rated walls: Provide 2-hour rated gasket within box and below cover, equal to Rectorseal Metacaulk box guard and cover guard.

PART 3 - EXECUTION

3.1 INSTALLATION OF BOXES AND FITTINGS

A. Install electrical boxes and fittings as shown and as required, in compliance with NEC requirements, in accordance with the manufacturer's written instructions, in accordance with industry practices.

B. Provide recessed device boxes for wall mounted interactive media boards, video displays, televisions, electronic signage and similar installations.

C. Provide minimum 4-inch square (2-gang), 3-inch deep interior outlet boxes for technology, data, voice, video, and multi-media outlet boxes at locations other than wall mounted interactive boards, video or visual displays. Provide single gang only, 3-inch deep outlet boxes mounted long axis vertically for security, access control, and video surveillance, coordinate with security equipment installation. Provide minimum 4-inch square (2-gang) 2-1/8-inch deep boxes for all other applications. Where indicated differently on plans or where conflicts arise, notify the Architect / Engineer prior to installation. Box extenders or plaster rings shall not be used to increase size. Provide increased box size as required.

D. Junction and pull boxes, condulets, gutters, located above grid ceilings shall be mounted within 18-inches of ceiling grid. Junction and pull boxes above grid ceilings shall be mounted in the same room served. Junction boxes and pull boxes required for areas with inaccessible ceilings shall be located above the nearest accessible ceiling area. All junction box or pull box openings shall be side or bottom accessible. Removal of light fixtures, mechanical equipment or other devices shall not be required to access boxes. Outlet boxes above ceiling for low voltage terminations shall face towards the floor.

E. Use outlet and switch boxes for junctions on concealed conduit systems except in utility areas where exposed junction or pull boxes can be used.

F. Determine from the drawings and by measurement the location of each outlet. Locate electrical boxes to accommodate millwork, fixtures, marker boards, and other room equipment at no additional cost to the Owner. The outlet locations shall be modified from those shown to accommodate changes in door swing or to clear interferences that arise from construction as well as modifying them to center in rooms. The modifications shall be made with no cost as part of coordination. Check the conditions throughout the job and notify the Architect of discrepancies. Verify modifications before proceeding with installation. Set wall boxes in advance of wall construction, blocked in place and secured. Set all wall boxes flush with the finish and install extension rings as required extending boxes to the finished surfaces of special furring or wall finishes. Provide wall box support legs attached to stud to prevent movement of box in wall.

G. Unless noted or directed otherwise at installation, place outlet boxes as indicated on architectural elevations and as required by local codes.

H. Outlets above counters, mount long axis horizontally. Refer to architectural elevations and coordinate to clear backsplash and millwork.

I. Provide pull boxes, junction boxes, wiring troughs, and cabinets where necessary for installation of electrical systems. Surface mounted boxes below 9 feet and accessible to the public shall not have stamped knockouts.

J. Provide weatherproof boxes for interior and exterior locations exposed to weather or moisture.

K. Provide knockout closures to cap unused knockout holes in boxes.

L. Locate boxes and conduit bodies to ensure access to electrical wiring. Provide minimum 12-inch clearance in front of box or conduit body access.

M. Secure boxes to the substrate where they are mounted, or embed boxes in concrete or masonry.

N. Boxes for any conduit system shall not be secured to the ceiling system, HVAC ductwork or piping system.

O. Provide junction and pull boxes for feeders and branch circuits where shown and where required by NEC, regardless of whether or not boxes are shown.

P. Coordinate locations of boxes in fire rated partitions and slabs to not affect the fire rating of the partition or slab. Notify the Architect in writing where modification or construction is required to maintain the partition or slab fire rating.

Q. Exterior boxes installed within 50-feet of cooling towers or water treatment areas shall be of 304 stainless steel, weatherproof NEMA 4X construction.

R. Identification: Paint the exterior and cover plates of building interior junction boxes and pull boxes located above accessible ceilings or non-finished areas to correspond to the following colors:

1. Orange: - 480/277 VAC systems
2. Light Blue: - 240 VAC three phase delta systems.
3. Red – All Emergency circuits, regardless of voltage, and fire alarm system.
4. Light Green - 120/208 VAC 3 phase and 120/240 VAC single-phase systems
5. Yellow – Building Management and Control System - BMCS
6. White - Security and Surveillance equipment circuits

S. All box covers shall be labeled with Panel ID and circuit numbers of all circuits available in box using permanent black marker. Boxes containing main feeders are to list where fed from and load (example “MSB to Panel HA”). Information listed is to be legible, markovers are not acceptable. Multi-sectional panel numbers are not to be listed on covers (example “LA2” referring to Panel LA sec. 2 is to be listed as “LA”). Label covers for special applications explaining contents (example “Emerg. Gen. Annunciator controls”, “IDF ground”). Do not attach box covers that have both sides painted or labeled differently. In public areas where boxes are painted same color as room per architect, label inside covers. Boxes that are not used shall be labeled as not used and include panel ID. Example “Not Used Panel LA”. Unused raceways not in sight of panel shall be terminated in a box and labeled not used and include panel identification.

T. Align adjacent wall mounted outlet boxes for switches, thermostats, and similar devices.

U. Use flush mounting outlet box in finished areas unless specifically indicated as being used with exposed conduit.

V. Locate flush-mounting box in masonry wall to require cutting of masonry unit corner only. Coordinate masonry cutting to achieve neat opening.

W. Do not install flush mounting box back-to-back in walls; provide minimum 6 inches with stud separation. Provide minimum 24 inches with separation in acoustic rated walls.

X. Secure flush mounting box to interior wall and partition studs. Accurately position to allow for surface finish thickness. Provide UL listed materials to support boxes in walls to prevent movement. Ensure box cannot be pushed inside wall.

Y. Use stamped steel bridges to fasten flush mounting outlet box between studs.

Z. Install flush mounting box without damaging vapor barriers, wall insulation or reducing its effectiveness.

AA. Use adjustable steel channel fasteners for hung ceiling outlet box.

BB. Do not fasten boxes to ceiling support wires.

CC. Support systems are to hang vertically straight down. All-thread supports, when used, are not to be installed at an angle or bent.

DD. Use gang box where more than one device is mounted together. Do not use sectional box.

EE. Use gang box with plaster ring for single device outlets.

FF. Support outlets flush with suspended ceilings to the building structure.

GG. Mount boxes to the building structure with supporting facilities independent of the conduits or raceways.

HH. Where multiple feeders are in one pull box, conductors shall be wrapped with 3M No. 7700 Arc and fireproof tape.

II. Provide plaster rings of suitable depth on all outlet boxes. Face of plaster ring shall be within 1/8 inch from finished surface.

JJ. Equip boxes supporting fixtures designed to accept fixture studs with 3/8-inch stud (galvanized malleable iron) inserted through back of box and secured by locknut. Boxes not equipped with outlets shall have level metal covers with rust-resisting screws.

KK. Do not mount junction boxes above inaccessible ceilings or in inaccessible spaces. Do not mount junction boxes above ceilings accessible only by removing light fixture, mechanical equipment or other devices. At inaccessible spaces use junction box furnished with light fixture or light fixture wiring compartment UL listed for through wiring.

LL. No more than 12 conduits containing branch circuits may be installed in any junction or pull box.

MM. All junction boxes shall be protected from building finish painters' over spray and from fire proofing overspray. Remove protective coverings when painting and fire proofing are complete.

NN. Bond equipment grounding conductor to all junction and pull boxes.

OO. Do not mount boxes or conduit bodies on walls directly above electrical panels or switchgear located next to walls.

PP. Do not mount boxes or conduit bodies within 18 inches of outside edges of roof access openings.

QQ. Box extenders or plaster rings shall not be used to increase the Code mandated cable capacity of a box. Provide proper size box.

3.2 ADJUSTING

A. Adjust flush-mounting outlets to make front flush with finished wall material.

B. Install knockout closures in unused box openings.

END OF SECTION

SECTION 26 05 40

ELECTRICAL GUTTERS AND WIREWAYS

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Provide electrical gutter work as shown, as specified and as required.

B. Application: The types of electrical gutters required for the project include the following:
1. Electrical wiring gutters
2. Voice / Data / Video / Communication and signal distribution wireway

1.2 QUALITY ASSURANCE

A. UL Label: Gutters and wireways shall be UL labeled.

PART 2 - PRODUCTS

2.1 ELECTRICAL GUTTERS AND WIREWAYS

A. General: Provide hinged electrical gutters and wireways in the types and sizes indicated or required, minimum 16 gauge thickness, with rounded edges and smooth surfaces; constructed in compliance with applicable standards; with features required.

B. Size: Provide size indicated. Where size is not indicated, construct in accordance with the NEC and other standards. Gutters shall be of manufacturer’s standard lengths, without field cutting or field extensions.

C. Accessories: Provide gutter and wireway accessories where indicated, constructed of same metal and finish as gutters or wireways.

D. Supports: Provide gutter and wireway supports indicated, conforming to NEC, and as recommended by the manufacturer, and as specified in Section 26 05 33 Conduit Systems.

E. Materials and Finishes: NEMA 1 gutters and wireways shall have gray powder coat finish over galvanized steel. Gutters and wireways installed outside shall be NEMA 3RX minimum. Gutters or wireways installed within 100-feet of cooling towers, at kitchen or food preparation areas, and natatorium, spa or therapy pool areas shall be of 304 stainless steel NEMA 4X construction.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Provide gutters and wireways only where specified or required. Use of gutters and wireways shall be kept to a minimum.

B. Finishing: Remove burrs and sharp edges of gutters and wireways wherever they could be injurious to conductor insulation or jacket.

C. Installation: Install gutters and wireways where shown or required, in accordance with the manufacturer's written instructions, NEC, NECA "Standard of Installation," and with recognized industry practices to ensure that the gutters and wireways comply with the specified requirements. Comply with requirements of NEMA and the NEC pertaining to installation of electrical gutters.

D. Grounding: Electrically ground gutters and wireways to ensure continuous electrical conductivity. Provide equipment grounding conductor.

E. Conductors:
   1. Complete gutter and wireway installation before starting the installation of conductors.
   2. Provide sufficient space to permit access for installing, splicing, and maintaining the conductors.

F. A maximum of 12 conduits containing branch circuits shall be allowed to be installed in any gutter or wireway.

END OF SECTION

SECTION 26 05 50

FIRESTOPS

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Provide firestop as required, and as specified. Refer to Architectural drawings for all fire and smoke rated partitions, walls, floors, etc.

B. Types: Firestop required for the project includes smokestop.

1.2 QUALITY ASSURANCE

A. UL Label: Firestops shall be UL labeled.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Nelson

B. 3M (Minnesota Mining Manufacturing)

C. Hilti

D. Specified Technologies, Inc.

E. Metacaulk

2.2 MATERIAL AND COMPONENTS

A. General: Except as otherwise indicated, provide firestop manufacturer's standard materials and components as indicated by published product information, designed and constructed as recommended by the manufacturer, and as required for installation.

2.3 FIRESTOP

A. Conduits: Provide a soft, permanently flexible sealant for 1-1/2 to 2 hour rated fireproofing for steel conduits (up to 4" diameter).

B. Low Voltage Cables, Fiber Optic Cable and Innerduct: Provide Specified Technologies, Inc. EZ-Path single, double, or triple pathways as required.

PART 3 - EXECUTION

3.1 INSTALLATION OF FIRESTOPS

A. General: Install firestops in accordance with the manufacturer's installation instructions and industry practices to ensure that the firestops comply with requirements. Comply with UL and NFPA standards for the installation of firestops.

END OF SECTION

SECTION 26 09 22

MODIFICATION OF EXISTING MOTOR CONTROL CENTERS

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Motor control center work is as required, scheduled, and as specified.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Match existing manufacturer or OEM approved third party replacement parts and materials.

2.2 MATERIALS AND COMPONENTS

A. General: Except as otherwise indicated, provide motor control center manufacturer's standard materials and components as indicated by published product information, designed and constructed as recommended by the manufacturer, and as required for a complete installation.

2.3 600 VOLT MOTOR CONTROL CENTERS

A. Provide a factory-assembled, dead-front construction, metal-enclosed, self-supporting motor controllers of the voltage, phase, ampacity, and short circuit bracing required.
   1. Motor controllers shall include starters, protective devices, and equipment as required with interconnections, instrumentation, and control wiring. Small wiring, fuse blocks, and terminal blocks within the motor control center shall be included within the motor control center. Groups of control wires leaving the motor control center shall be furnished with terminal blocks with suitable numbering strips. Wiring shall be NEMA Class I, Type B, unless shown otherwise.
   2. Provide a phase power monitor for each new motor controller unless the existing motor control center has a centrally located monitor. Monitor relay shall drop out upon loss of any phase, undervoltage on any or all phases, or phase reversal from A-B-C sequence. Relay shall be adjustable for trip range and shall reset automatically when phase voltage and sequence is corrected. All motor starters shall open when monitor relay drops out, and automatically reset.

B. Motor Control Devices: Each motor control device shall be a combination motor control unit consisting of a magnetic starter in combination with a circuit breaker. Each unit shall be rated as shown, and as required by equipment served.
   1. Provide full-voltage, non-reversing, single-speed (FVNR), full-voltage, non-reversing, two-speed, two-winding (2S-2W), and reduced-voltage, non-reversing auto-transformer-type, closed transition (RVNR) starters sized as required. Starters shall be constructed and tested in accordance with the latest NEMA standards.
   2. Provide circuit breakers as specified below.
   3. Magnetic starter contacts shall be solid silver alloy, and shall not require filing, dressing, or cleaning throughout the life of the starter.
   4. Operating coils shall be 120V, and shall be pressure molded, and designed so that accidental exposure to excessive voltage up to 480V will not damage the coil. The starter shall also be designed so that when a coil fails due to an overvoltage condition, the starter shall definitely open, and shall not freeze in the closed position.
   5. Starters shall have manual reset, solid state, trip-free overload relays in each phase conductor. 3 phase FVNR starters shall have three overload relays. Single-phase FVNR starter shall have an overload relay in each ungrounded conductor. Two speed, full-

voltage magnetic starters shall have overload relays for all 6 control legs. Overload relays shall not be field-convertible from manual to automatic reset. Provide button in front cover to reset all overload relays.

6. Starters shall have 30.5mm RUN and STOP LED pilot lights. Furnish additional pilot lights for motor starters as shown. Provide FAST and SLOW pilot lights for two-starters. Pilot lights shall be mounted in the starter enclosure cover. Pilot lights shall be operated from an interlock on the motor starter, and shall not be wired across the operating coil.
   Green – Stop
   Red - Run
   Yellow - Slow
   Blue - Fast
7. Starters shall have 30.5mm HAND-OFF-AUTOMATIC switches. Provide for FAST-SLOW, REMOTE-LOCAL speed selection from HVAC control system for two-speed starters. Two-speed starters shall have deceleration relays between fast and slow speeds. Coordinate motor starter controls with the requirements of Division 23. Motor starter controls shall be mounted in the starter enclosure cover.
8. Each motor starter shall have two normally open and two normally closed nonconvertible auxiliary contact in addition to the number of contacts required for the "holding interlock" and control wiring. In addition, it shall be possible to field install one or more additional auxiliary contacts without removing existing wiring, or removing the starter from the enclosure.
9. Make provision for the units to be removed from the vertical bus without disturbing the wiring of the individual motor starter unit and permit starter door to be closed and fastened when removed. Include means to prevent incorrect operation of the stab-in mechanism. Each individual removable unit shall be held in place with a positive-acting center toggle mechanism. Motor starter units up through NEMA Size 4 shall be provided with the stab-in mechanism.

C. Integrated Equipment Rating: Each motor controller, as a unit, shall be given an integrated equipment rating by the manufacturer to match the existing rating of the existing motor control center. The integrated equipment short-circuit rating shall certify that equipment is capable of withstanding the stresses of a fault available at the motor control center. The ratings shall have been established from tests by the manufacturer on similar equipment as the motor control center. This test data shall be available and submitted, if requested, with or before the submittal of shop drawings.

D. Molded case circuit breakers:
   1. Greater than 800 Amp: Solid state true RMS sensing with adjustable: current, I^2t settings, ground fault (where required), instantaneous trip, and short time trip; 80-percent continuous current rating.
   2. 800 Amp and smaller: Solid state true RMS sensing with fixed current setting by rating plug or dial. Breaker shall have adjustable instantaneous trip function with short time tracking.
   3. 1,200 Amp and larger frame circuit breakers regardless of trip shall have Energy Reducing Maintenance System switch with local status indicator (ERMS).

E. Fusible switches:
   1. Quick-make, quick-break units utilizing the double-break principle of circuit interrupting to minimize arcing and pitting and shall conform to the ratings shown.
   2. Individual door over the front, equipped with a voidable interlock that prevents the door from being opened when the switch is in the ON position unless the interlock is purposely defeated by activation of the voiding mechanism. All switches shall have externally operated handles.
   3. 600 Amps and below equipped for Class J fuses.
   4. 601 Amps and above shall be equipped for Class R or L fuses.
   5. When required by the latest edition of the NEC or the AHJ, 1,200 Amp fused switches regardless of fuse size installed shall have Energy Reducing Maintenance System switch

with local status indicator (ERMS).

PART 3 - EXECUTION

3.1 INSTALLATION OF MOTOR CONTROL CENTERS

A. General: Install motor controllers where shown, or as required, in accordance with the manufacturer's written instructions and industry practices to ensure that the motor controller comply with the specified requirements.

B. Standards: Comply with requirements of NEMA and NEC standards, and NECA Standard of Installation, for installation of motor control centers.

C. Tightness: Torque bus connections and tighten mechanical fasteners.

D. Fuses: Install fuses, of the ratings shown, in each motor starter.

E. Overloads: Install overload relays with manual reset in each phase of motor controller. Overload adjustable settings shall be based on actual motor nameplate full load amps. Field verify nameplate full load amps and adjust all relay settings accordingly.
1. Set overcurrent at motor service factor x motor nameplate FLA
2. Set high voltage trip to 8.3 percent above nominal voltage
3. Set undercurrent trip to four automatic restarts
4. Set all other trips to zero auto restarts
5. Phase Failure Relay: Adjust phase failure relay to 10 percent over voltage and 10 percent under voltage.

F. Supports: Provide individual and combination motor controllers with galvanized angle or other suitable supports if mounting on wall or other rigid surface is impractical. Controllers shall not be supported by conduit alone. Where motor controllers are mounted on equipment served, the switch shall not inhibit removal of any service panels or interfere with any required access areas. Manual motor controllers shall be installed plumb and aligned in the plane of the wall where they are installed.

G. Where motor controllers are indicated to be installed as part of a Motor Control Center, refer to the Motor Control Center specification.

H. Adjustment: Adjust operating mechanisms for free mechanical movement.

I. Coordination: Motor starter supplier shall coordinate with motors furnished by Division 23. Motor starter supplier shall coordinate with the Building Management Control System, Division 23.

J. Identity each motor controller or branch circuit protective device as specified in Section 26 05 00.

3.2 TESTING

A. Provide the field services of the manufacturer to provide initial programming of all variable functions, start-up and commissioning of each motor controller.

B. Pre-Energization Check: Check motor controllers for continuous circuits and short circuits.

C. Post Hook-Up Test: After wire and cable hook-ups, energize motor controller to show it functions as specified.

END OF SECTION

SECTION 26 24 25

ENCLOSED SWITCHES

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Safety and disconnect switch work where required, scheduled, indicated, specified, and required. For switches indicated or rated above 1,200 Amps, provide switchboard construction as specified for switchboards.

B. UL Approved: Safety and disconnect switches shall have UL approval and the UL label.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Schneider Electric - Square D

B. ABB-General Electric Co.

C. Siemens

D. Eaton

2.2 ENCLOSED SWITCHES

A. General: Provide heavy duty type, dead-front, sheet steel enclosed, surface-mounted safety switches of the type and size indicated. Safety switches shall be rated for the voltage of the circuit where they are installed. Safety switches used as motor disconnects shall be rated for the motor horsepower served.

B. The overcurrent protective device short circuit, coordination and arch flash studies performed by the overcurrent protective device manufacturer shall be used by the respective switchgear vendor(s) to select appropriate equipment, switchgear, and overcurrent protective device characteristics such as but not limited to: equipment bracing, AIC rating, circuit breaker frame size and trip settings, and fuse type/class. The appropriate equipment suitable and required by the studies for code compliance shall be included with the submittal data for review and provided at no additional cost to the Owner. The appropriate equipment recommended by the studies for enhanced selective coordination or enhanced arc flash energy reduction beyond code compliance shall be included with the submittal data for review and consideration purposes by the engineer.

C. Switch Mechanism:
1. Safety switches shall be quick-make, quick-break type with permanently attached arc suppressor. Constructed so that switch blades are visible in the OFF position with the door open. The operating handle shall be an integral part of the box, not the cover. Switch shall have provision to padlock in the OFF position. Safety switches shall have a cover interlock to prevent unauthorized opening of the switch door when the switch mechanism is in the ON position, or closing of the switch mechanism when the switch door is open.
2. Cover interlock shall have an override mechanism to permit switch inspection by authorized personnel. Current-carrying parts shall be constructed of high conductivity copper with silver-plated switch contacts. Lugs shall be suitable for copper conductors and front removable.

D. Neutral: Provide safety switches with number of switched poles indicated. Where a neutral is

present in the circuit, provide a solid neutral with the safety switch. Where a ground conductor is present in the circuit, provide a separate solid ground with the safety switch.

E. Auxiliary Contacts: Disconnect switches related to all smoke control fans shall have auxiliary contacts for fire alarm system monitoring of the position of the disconnect switch.

2.3 ENCLOSED SWITCHES WITH OVERCURRENT AND/OR GROUND FAULT PROTECTION

A. Overcurrent protective devices 1,200 Amps and below:
   1. Where switch is intended as a building service disconnect provide solid neutral and ground bus and service entrance SE rating.
   2. Molded case circuit breakers:
      a. Greater than 800 Amp: Solid state true RMS sensing with adjustable: current, I^2t settings, ground fault (where required), instantaneous trip, and short time trip; 80-percent continuous current rating.
      b. 800 Amp and smaller: Solid state true RMS sensing with fixed current setting by rating plug or dial. Breaker shall have adjustable instantaneous trip function with short time tracking.
      c. 1,200 Amp and larger frame circuit breakers regardless of trip shall have Energy Reducing Maintenance System switch with local status indicator (ERMS).
   3. Fusible switches:
      a. Quick-make, quick-break units utilizing the double-break principle of circuit interrupting to minimize arcing and pitting and shall conform to the ratings shown.
      b. Individual door over the front, equipped with a voidable interlock that prevents the door from being opened when the switch is in the ON position unless the interlock is purposely defeated by activation of the voiding mechanism. All switches shall have externally operated handles.
      c. 600 Amps and below equipped for Class J fuses.
      d. 601 Amps and above shall be equipped for Class R or L fuses.
      e. When required by the latest edition of the NEC or the AHJ, 1,200 Amp fused switches regardless of fuse size installed shall have Energy Reducing Maintenance System switch with local status indicator (ERMS).

B. Ground Fault Interrupter (GFI) protection: Where shown or required, ground fault protection shall be achieved with adjustable pickup for ground fault currents, field-adjustable from 200 amperes and instantaneous to 60 cycle time delay. The ground fault protection system shall include necessary current sensors, internal wiring, and relays to coordinate opening the monitored faulted circuits.
   1. Ground fault protection shall be set at minimum setting for both current and time during construction. The manufacturer shall include in the submittal data the minimum setting of the device and the recommended setting for normal building operation.
   2. The ground fault system shall be factory-tested before shipment as specified:
      a. The manufacturer shall provide a factory ground fault protection system test for circuit testing and verification of tripping characteristics. The manufacturer shall pass predetermined values of current through the sensors and measure the tripping time for each phase and neutral. The measured time-current relationships shall be compared to the trip-characteristic curves. If the ground fault device trips outside the range of values indicated on the curve, the ground fault device shall be replaced or recalibrated.
      b. Relays, electrically operated switches, shunt-trip switches, circuit breakers, and similar items shall have proper voltages applied to their circuits and satisfactory operation demonstrated.
      c. Upon completion of the factory ground fault protection system test, the current and time on each ground fault device shall be set to minimum values.

2.4 ENCLOSURES

A. Enclosures in indoor locations shall be NEMA 1 unless shown otherwise.

B. Enclosures in exterior locations shall be NEMA 4X stainless steel.

C. Enclosures at kitchen and food preparation locations, exterior kitchen supply and exhaust fans, hose down areas, cooling towers, in greenhouses, and in other corrosive areas shall be NEMA 4X, stainless steel.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Install safety and disconnect switches where required or indicated, in accordance with the manufacturer's written instructions, requirements of the NEC, NECA Standard of Installation, and industry practices. Provide fuse identification label when fused switches are required showing type and size inside door of each switch. Include devices in coordination study to indicate overcurrent devices will selectively coordinate.

B. Location: Provide safety switches within 50’ and in sight of motor served. There shall be minimum code required clearance in front of safety switch and a clear path in which to access the switch. (i.e.: not having to walk and/or stand on obstacles such as drain pans on floor to service).

C. Supports: Provide all safety and disconnect switches with galvanized angle or other supports where mounting on wall or other rigid surface is impractical. Switches shall not be supported by conduit alone. Where safety and disconnect switches are mounted on equipment served, the switch shall not inhibit removal of service panels or interfere with access areas, not void the warranty of the equipment served. Provide mounting hardware that will allow removal of safety and disconnect switches with common work tools. Do not utilize drive pin anchors through enclosure.

D. Ground Fault Interrupter (GFI) test and settings: Where adjustable ground fault interrupter settings are provided or required, after completion of construction and before final acceptance testing, the ground fault protection system shall be field-tested and reset to the manufacturer's settings for both current and time by a representative of the manufacturer's engineering service department. After the test, set ground fault to 50-percent of the overcurrent device rating.

E. Safety and Disconnect Switches: Install disconnect switches for motor-driven equipment, appliances, motors, and motor controllers within sight of the controller position unless indicated otherwise.

F. Variable Frequency Drive (VFD) Warning Plaque: Provide VFD warning plaque at safety disconnect switches which are located down-stream of VFDs. Secure plaque to disconnect switch or immediately adjacent to disconnect switch with fasteners. Plaque shall be Yellow-White-Yellow 3-layer plastic laminated engraved with: “WARNING” (1/2 Inch Letters). “TURN OFF VFD BEFORE OPENING THIS SWITCH FOR MAINTENANCE.” (1/4 inch letters).

G. Provide disconnect switch for electric duct heaters.

H. Where disconnect switch is used or indicated as the utility service building disconnect, provide main bonding jumper and neutral to ground bond connected to the building’s grounding system. Do not bond neutral to ground when there is a neutral to ground bond upstream from the same derived neutral system serving the disconnect switch.

I. Disconnect switches related to all smoke control fans shall have auxiliary contacts for fire alarm system monitoring of the position of the disconnect switch, coordinate with Division 28.

Coordinate with fire detection and alarm contractor for the fire alarm and detection system to monitor all disconnect switches open/closed position that serve the smoke control system. All fire alarm and control wiring directly related to the monitoring of the supply power disconnect switches and control of the smoke control fans shall be installed in conduit.

3.2 TESTING

A. General: Before energizing, check for continuity of circuits and short circuits.

B. Provide thermal infrared scan of the enclosed switches rated 200 Amps or larger under full load prior to testing / maintenance and modifications and of the modified and new switchboard sections after construction as directed and witnessed by Owner. Make corrections as needed as soon as possible as directed by the Owner. Repeat the scan at the 11-month prior to closeout, and make corrections prior to closeout. Provide digital video documentation with test results for comparison between prior condition and post construction modifications and future tests.

END OF SECTION

SECTION 26 24 30

FUSES

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Fuse work as shown and scheduled, and as specified.

B. Types: Fuses required for the project include the following:
1. 250 volt current limiting fuses
2. 600 volt current limiting fuses

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Manufacturers: Provide products produced by Bussman or Littlefuse.

2.2 CURRENT LIMITING FUSES - 600 VOLTS AND LESS

A. General: Provide 200,000 amperes interrupting capacity (AIC) current-limiting fuses of the current ratings shown and voltage rating equal to or greater than the voltage at the point of application.

B. Types:
1. Fuses in circuits supplying individual motors, groups of motors, or loads including motors, 600 amperes or less, shall be UL Class RK1 or Class J, time delay fuses, Bussman LPS-RK (600V) LPJ-SP (600V), LPN-RK (250V).
2. Fuses in circuits supplying individual motors, groups of motors, or loads including motors, 601 to 4000 amperes, shall be UL Class L time delay fuses, Bussman KRPC "HI-CAP".
3. Fuses in circuits supplying other than motor loads, 600 amperes or less, shall be UL Class RK1, time delay fuses, Bussman LPS-RK (600V), LPN-RK (250V).
4. Fuses supplying surge protection devices (SPD) shall be surge rated for use with SPD devices.

2.3 SPARE FUSES

A. General: Provide spare fuses in the amount of 10% of each type and size installed, but not less than 3 spares of a specific size and type. Deliver to the Owner at the time of project acceptance. Fuses shall be encased in a labeled steel enclosure with padlock provision, to be wall mounted where directed.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Install fuses in fuse holders immediately before energizing of the circuit where the fuses are installed. Fuses shall not be installed and shipped with equipment.

B. Labels: Place fuse identification labels, showing fuse size and type installed, inside the cover of each switch.

END OF SECTION

SECTION 26 27 73

LINE VOLTAGE WIRING DEVICES

PART 1 - GENERAL

1.1 WORK INCLUDED

A. Provide wiring device work as shown, scheduled, indicated, and specified. Low voltage and/or digital control switches required for lighting controls and lighting control systems shall be as specified and required for the low voltage and / or digital control lighting system. Refer to drawings or other specification sections for low voltage / digital lighting control systems. Cover plates for lighting control systems shall be as specified in this section unless specifically required otherwise by the low voltage / digital control device bulkhead or form factor.

1.2 QUALITY ASSURANCE

A. UL Label: Wiring devices shall be UL labeled.

B. NEMA Standard WD1 and WD6.

C. Fed. Spec. WC596, W-S-896

1.3 SUBMITTALS

A. Mark up a complete copy of the specification section for the product to indicate a) acknowledgement of the specification requirement (Comply), or b) acknowledgement that the particular specification requirement does not apply to this specific project (Not Applicable) or, c) acknowledgement that the specification requirement cannot be made or that a variance is being submitted for review to the Architect/Engineer/Owner (Does Not Comply, Explanation:) Do not submit an outline form of compliance, submit a complete copy of the specification section with the product data.

B. Submit a sample of each style and color of 120-Volt duplex receptacle and each 120/277- Volt switch with related cover plate. Attach plate to wiring device and label back side of plate with job description with permanent black marker.

C. Submit manufacturer's product data sheet for each style of device and plate on the project.

D. Submit drawings of plans, elevation and sections of receptacles and outlets in casework, cabinetwork and built-in place furniture. Coordinate dimensions with millwork shop drawings and related architectural drawing series.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

A. Toggle switches, straight blade and twist lock devices, interior cover plates:
1. Leviton
2. Hubbell
3. Pass and Seymour
4. Eaton

B. Dimming
1. Leviton
2. Lutron

2.2 WIRING DEVICE COLOR

A. Device color shall be gray except 20A, 125V receptacles and toggle wall switches which are directly supplied from an emergency source shall be red, and heavy duty 30 Amp and larger simplex devices which shall be black in color where the building standard color is not available. Provide equivalent hospital grade devices where red is not available in grade specified. Verify with Owner / Architect prior to submitting for approval. Color change kits as required for dimming switches. Low voltage lighting control devices specified elsewhere shall match the line voltage wiring device color specified in this section.

2.3 RECEPTACLES

A. Industrial grade tamper resistant smooth face duplex receptacles, 2 pole, 3 wire grounding, with ground connection and poles internally connected to mounting yoke, with metal mounting straps, locking plug-tail or back and side wired with screw type terminals, NEMA indicated, (X=color designation).
   1. 20A, 125V duplex NEMA #5-20R: Leviton #5362-SGX
   2. 20A, 125V isolated ground duplex NEMA #5-20R: Leviton #5362-IGX
   3. 20A, 125V ground fault circuit interruption (GFCI) NEMA #5-20R weather and tamper resistant: Leviton #G5362-WTX
   4. 20A, 125V weather resistant (WR), tamper resistant: Leviton #TWR20-GY
   5. 20A, 125V plug load control, split circuit marked for “controlled”, tamper resistant: Leviton #TDR20-S1G
   6. 15A, with 20A feed-through, NEMA #5-15R, 125V duplex, arc fault (AFCI), tamper resistant: Leviton #AFTR1-HGX

B. Heavy-Duty Simplex: Single heavy-duty type receptacles, with green hexagonal equipment ground screw, with metal mounting straps, back or side wiring, black molded phenolic compound.
   1. 15-60A, 125-250V, straight blade, NEMA configuration as indicated or as required by Owner.
   2. 15-50A, 125-480V, twist lock, NEMA configuration as indicated or as required by Owner.

C. Hospital grade receptacles, 2 pole, 3 wire grounding, with ground connection and poles internally connected to mounting yoke, with metal mount straps, locking plug-tail or back and side wired with screw type terminals, molded phenolic compound, NEMA configuration indicated.
   1. 20A, 125V grounded duplex NEMA #5-20R: Leviton #8300-X
   2. 20A, 125V isolated ground duplex NEMA #5-20R: Leviton #8300-LIG (orange)
   3. 20A, 125V ground fault circuit interruption (GFCI) with indicator light: Leviton NEMA 5-20R-8898-HGX
   4. 20A/125V Tamper Resistant Duplex NEMA 5-20R: Leviton 8300-SGX

D. USB 2-port charger / tamper-resistant with 125-Volt receptacles:
   1. USB type A/C, 1 type A and 1 type C port, 5.1A 5.0VDC charging. 20A, 125V, NEMA 5-20R: Leviton #T5833-HGX
   2. USB A, 2 type A ports, 5.1A 5.0VDC charging. 20A, 125V, NEMA 5-20R: Leviton #T5832-HGX

E. USB 4-port charger:
   1. USB type A+C, 2 type A ports and 2 type C ports. 5.0A 5.0VDC charging. Hubbell #USB4ACX.
   2. USB type A, 4 type A ports. 5.0A 5.0VDC charging. Hubbell #USB4X.

2.4 WALL SWITCHES

A. Toggle: Industrial grade flush toggle switches, with mounting yoke insulated from mechanism, equipped with plaster ears, switch handle, back and side-wired screw terminals.

1. Single-pole, 120/277V, 20A switch: Leviton #1221-2X
2. Double pole 120/277V, 20A switch: Leviton #1222-2X
3. Three-way, 120/277V, 20A switch: Leviton #1223-2X
4. Four-way, 120/277V, 20A switch: Leviton #1224-2G
5. Pilot light single-pole, 120/277V, 20A switch: Leviton #1221-PL
6. Momentary, 120/277V, 20A, single-pole double throw, center off: Hubbell only, #HBL 1557G

B. Toggle key operated switch (verify manufacture and key type with Owner prior to construction).
1. Single-pole, 120/277V, 20A key operated switch: Hubbell HBL #1221GY
2. Two-pole, 120/277, 20A key operated, Hubbell HBL #1222GY
3. Three-way, 120/277V, 20A key operated switch: Hubbell HBL #1223GY
4. Four-way, 120/277V, 20A key operated switch: Hubbell HBL #1224GY
5. Momentary, single pole double throw, center off, 20A key switch: Hubbell #HBL 1557LG.
6. Key: Hubbell #HBL 1209. Key switches shall be keyed alike to match the Owner's standard key system. Coordinate with Owner.

C. Rotary key operated switch (verify manufacturer and keying with Owner prior to construction).
1. Single-pole, 120/277V, 20A key operated switch: Leviton #1221-KL
2. Two-pole, 120/277, 20A key operated, Leviton #1222-2KL.
3. Three-way, 120/277V, 20A key operated switch: Leviton #1223-3KL
4. Four-way, 120/277V, 20A key operated switch: Leviton #1224-4KL
5. Key switches shall be all keyed alike to match the Owner's standard key system. Leviton #WS-35 or as otherwise directed by Owner.

2.6 GFCI – GROUND FAULT CIRCUIT INTERRUPTER, BLANK FACE

A. 20A, 125V, GFCI, switch rated, blank face feed through, Hubbell #GFBF20GYL, gray finish, stainless steel cover plate black laser engraved with device protected, (example: DRINKING FOUNTAIN GFCI).

2.7 INTERIOR WALL COVER PLATES AND FASTENERS

A. Type 302 non-magnetic stainless-steel with satin finish (also required for wall box device cover plates for low voltage and digital lighting controls specified elsewhere).

B. Cover plate laser plate engraving for device identification (other than low voltage lighting controls).
1. Provide laser cover plate engraving with black filling for all wiring devices indicating panelboard name, circuit, and voltage.
2. Wiring devices connected to emergency/stand-by generator or inverter shall include the word "EMERGENCY".
3. Text orientation shall be upright, readable from left to right when cover plate is installed.
4. Remotely located lighting switches shall also indicate the room or area and zone controlled by each switch. Coordinate specific wording with Owner/Architect.
5. Blank face GFCI cover plates shall also intuitively indicate the load or equipment served, device, or area protected downstream ("EDF" for drinking fountains, "RM RECEPTS", "HOOD RECEPTS", "VENDING", "REFRIG", etc.) For other loads, Owner/Architect shall determine name plate wording.

2.8 EXTERIOR COVER PLATES

A. Thomas & Betts CK Series, cast aluminum standard depth, locking mount, while-in-use, wet location, universal configuration.
1. Vertical mount receptacle: #CKSUV
2. Horizontal mount receptacle: #CKMU

3. Two-gang: #2CKU
4. 30-60 Amp Devices: #CKLSUV

PART 3 - EXECUTION

3.1 INSTALLATION

A. Cover plates for receptacles and toggle switches shall be of the same manufacturer throughout unless otherwise noted.
   1. Key switches and keys shall be as specified and also as approved by Owner.
   2. Submit samples for each specified toggle switch and duplex receptacle color to Architect.

B. Install wiring devices where shown and as required, in accordance with manufacturer's written instructions, requirements of NEC, and in accordance with industry practices. Do not install devices until wall construction and wiring is completed.

C. Install receptacles and switches only in electrical boxes that are clean, free from building materials, debris, and similar matter.

D. Install wiring devices plumb and aligned in the plane of the wall, floor, ceiling or equipment rack.

E. Install switches in boxes on the strike side of doors as hung. Install so the up position will close the circuit or will be the highest level of illumination. Where more than one switch is in the same location, install switches in a multi-gang box with a single cover plate.

F. Provide a cover plate for every wiring device and blank cover plates for unused rough-in-only boxes that matches the building standard. Fasten all plates outdoors with type 302 Allen Head "tamper-proof" screws.

G. Mounting heights of all wiring devices shall comply with local accessibility standards and local codes, except where wiring devices are indicated for special purpose and access is only required by maintenance or service personnel.

H. Refer to Architectural drawing and elevations, etc. for exact location of wiring devices. Coordinate location of all wiring devices with other trades, specialty items, and millwork and resolve all conflicts prior to rough-in. Field coordinate exact mounting location with all trades to avoid and resolve conflicts during construction.

I. Locate receptacles for electric drinking fountains/coolers and bottle fill stations below equipment so that the receptacle is accessible and concealed as much as practical from public view by the equipment open cowling so that the receptacle remain readily accessible. For dual level basin equipment, locate receptacle under the upper basin.

J. Provide convenience outlet receptacle within 25-feet of all new electrically operated mechanical equipment.

K. Where exterior receptacles are intended for continuous use, mount in horizontal position with while in use cover plate. (Exterior electric drinking fountains, ice makers, ice storage bins, landscape lighting low voltage transformers, seasonal decorative lighting, etc.)

L. Install wall box dimmers to achieve full rating specified after de-rating for ganging as recommended by manufacturer.

M. Do not share neutral conductor on load side of dimming switches.

N. Install receptacles with grounding pole down, except in any of the following conditions where the grounding pole shall be installed in the up position: healthcare occupancies, if required by local AHJ, if required by Owner's construction standards or if directed by Owner or Architect. If installed horizontally, install with neutral pole on top.

O. Connect wiring device grounding terminal to branch circuit equipment grounding conductor.

P. Provide pigtail to each receptacle and each switch. Neutral and phase conductors shall be installed using side or rear entry lugs only. Do not wrap conductors around screw terminals. Tighten all screws and lugs as recommended by manufacturer.

Q. All receptacles and switches shall have a minimum of two wraps of Scotch 33 or equivalent tape around terminal screws.

R. Provide toggle switch within sight of all trap primers, circulation pumps, 120-Volt motors and motorized equipment to serve as the equipment disconnect switch.

3.2 GROUND FAULT PROTECTION FOR PERSONELL

A. When GFCI personnel protection receptacles are not commercially available or cannot be installed at a readily accessible location or indicated otherwise on the drawings, GFCI personnel protection shall be provided by a remote blank face GFCI wiring device or by an up-stream GFCI receptacle that also provides downstream GFCI protection and located in a readily accessible location. When branch circuit breaker device with integral GFCI protection is required or specified, it shall be within the manufacture's recommended distance limitations of the connected receptacle(s) or load(s) for proper GFCI personnel protection at the farthest outlet.

B. GFCI personal protection locations include but are not limited to the following:
1. For other than dwelling units: All single phase 125-250-Volt (150-Volts to ground or less) receptacles 50-Amperes or less, and all three phase 125-250-Volt (150-Volts to ground or less) receptacles 100-Ampres or less in the locations indicated below.
2. Dwelling units: All single phase 125-250-Volt receptacles installed in the following locations indicated below.
3. Provide personnel GFCI protection as indicated above in the following locations and all additional locations as required by the NEC.
    a. Outdoors (with exceptions for not readily accessible receptacles with dedicated branch circuits for snow melting, deicing, pipeline/vessel heat receptacles. Provide these loads with 30mA EGFI circuit breaker protection).
    b. Bathrooms/toilets/restrooms
    c. Janitors/custodial closets and mop sinks.
    d. Laundry areas
    e. Parking structures, service garages, garages and accessory buildings
    f. Basements, crawl spaces (including 120-Volt lighting)
    g. Within 6-feet of all water sources including sinks, mop-sinks, lavatories, bathtubs, shower stalls, faucets, eye wash stations, emergency shower stations
    h. Indoor damp and wet locations
    i. Locker rooms
    j. Indoor swimming pools and natatoriums areas and adjacent corridor/hall convenience receptacle outlets located within 25-feet of all access doors.
    k. Non-dwelling unit therapeutic tubs/pools/whirlpool areas and adjacent corridor/hall convenience receptacle outlets located within 25-feet of all access doors.
    l. Receptacles serving dwelling unit kitchen counter tops
    m. Vending machines
    n. Elevators, dumb waiters, escalators, moving sidewalks: receptacles in pits, hoist ways, well ways or those mounted on the cars of elevators and dumb waiters.
    o. Electric vehicle charging equipment.

p. All receptacles serving kitchen or food preparation counter tops.
q. Automotive vacuum machines
r. Drinking water fountains/coolers and bottle fill stations
s. Corded high-pressure spray washing machines
t. Tire inflation machines
u. Dish washers
v. Receptacles at end of cord reels or drop cords.
w. Boat houses, boat hoist, and all pier/dock receptacles and lighting (excludes shore power that requires GFPE).
x. Central plant, mechanical rooms and electrical rooms
y. Wood, metal, or other material fabrication or vocational training shops.
z. Receptacles that serve educational science and science prep room counter tops.

C. Where a GFCI protected receptacle outlet is required or indicated behind vending machine, refrigerators or other equipment, provide remote GFCI blank face in same room as protected receptacle and at a readily accessible location with standard receptacle outlet behind equipment. Refrigerators shall be GFCI protected only where located within 6-feet of power cord distance from the edge of a sink to the surface of the refrigerator.

D. Unless indicated otherwise, locate blank face GFCI device near light switches at same height as light switches or ganged with the light switch. Provide GFCI protection for all receptacle outlets located below 42-inches in all infant through 2-year old day care and similar areas designated for occupancy by infant through 2-year old day care occupants so the GFCI device can easily be intentionally tripped or tested and reset.

E. Provide branch circuit breaker 30mA (EDP) or 100mA (EPE) equipment protection for utilization equipment as required by the NEC and where indicated on the drawings.

3.3 TESTING

A. Before energizing, check for continuity of circuits, short circuits, and grounding connections.

B. After energizing, check wiring devices to demonstrate proper operation and receptacles for correct polarization, voltage and phase orientation if intended 3-phase equipment is phase orientation dependent for proper motor rotation or operation.

C. Test each individual GFCI receptacle and all downstream receptacles protected by an upstream GFCI device with simulated ground fault tester, make corrections as necessary.

D. Operate each wall switch with circuit energized and verify proper operation.

END OF SECTION