# Ricoh
# Savin
# Lanier

## Toner Cartridge/ Container Recycling Programs




Sustainable Technology Leaves Nothing to Waste

Ricoh, Savin and Lanier branded toner containers and cartridges can be returned to us for environmentally friendly recycling




Order Code: 003838MIU
Dimensions:
26"(h) x 19"(w) x 10"(d)
Two boxes/liners and
pre-paid return labels included

# CONSUMABLE END-OF-LIFE TAKE BACK OPPORTUNITIES

RICOH® recommends that our customers utilize their local recycling resources whenever possible to reduce environmental impact and encourages recycling of end-of-life consumables and supplies. If local recycling is not available, our Toner Cartridge/Container/Maintenance Kit Return Program makes returning the items easy.

# TONER CONTAINER RETURN BOX PROGRAM

With our Toner Container Return Box Program, you can return all empty RICOH®, SAVIN® and LANIER™ branded toner containers and cartridges to our recycling facility. Simply order our shipping kit and you will receive two sets of shipping boxes, liners, and pre-paid return labels. None of the returned materials will end up in a landfill.

## Convenient Collection and Return

We want to make the return of our toner containers as convenient as possible. Features of the program are:

- A container box that is attractive and compact enough to be placed conveniently near your document management or recycling hubs
- A durable plastic liner included with the box ensures safe transport with no leakage of any residual toner
- A pre-paid shipping label affixed to the box for convenient return

**For more information visit us at:**
**www.ricoh-usa.com/environment**



Maximize the space in the carton by stacking empty containers and cartridges correctly.

## Use Your Own Box and Ship for Free

As an exciting addition to the Toner container recycling program, Ricoh has expanded its take back capabilities by allowing our customers to return genuine Ricoh, Savin and Lanier toner containers using their own carton boxes and printing a pre-paid return label at **www.ricoh-usa.com/recycling**.

Not only does this program save our customers time and money, it helps the environment even more! By reusing a carton box that has already been shipped to our customer, it eliminates the use of new box materials, recycles the carton in the process and eliminates the need to send out new carton boxes – all adding to a healthier Earth.



# PARTNERING TO PROMOTE A RESOURCE RECIRCULATING SOCIETY

For over four decades, Ricoh has contributed to the development of a sustainable, resource-conserving society. As we strive to provide the world with greener products and services, we encourage our partners to share in collective environmental responsibility. This means working together to ensure that material waste from end-of-life products is recycled.

## IN THE BOX PRE-PAID LABEL PROGRAM FOR RICOH, SAVIN AND LANIER TONER CARTRIDGES



If your toner cartridge box contains a pre-paid label, please use this label for returning your empty cartridge in the original box. The Toner Container Return Box Program should not be used for these cartridges.

The toner cartridges in Ricoh, Savin and Lanier Fax Systems, Printers and some Multifunction Products incorporate mechanical and electrical components that are part of the imaging process. When the toner is consumed, many of these parts are in as-new condition and can be reused. Recycling these cartridges keeps them out of landfills and reduces the environmental impact that comes from using virgin materials and parts.

Returned cartridges are sorted for parts reuse, material and energy recovery. The parts are cleaned and inspected using sophisticated testing systems and equipment. Those that meet Ricoh's strict quality standards are reused in the manufacturing of cartridges.

## TONER CARTRIDGE WITHOUT A PRE-PAID LABEL IN THE BOX

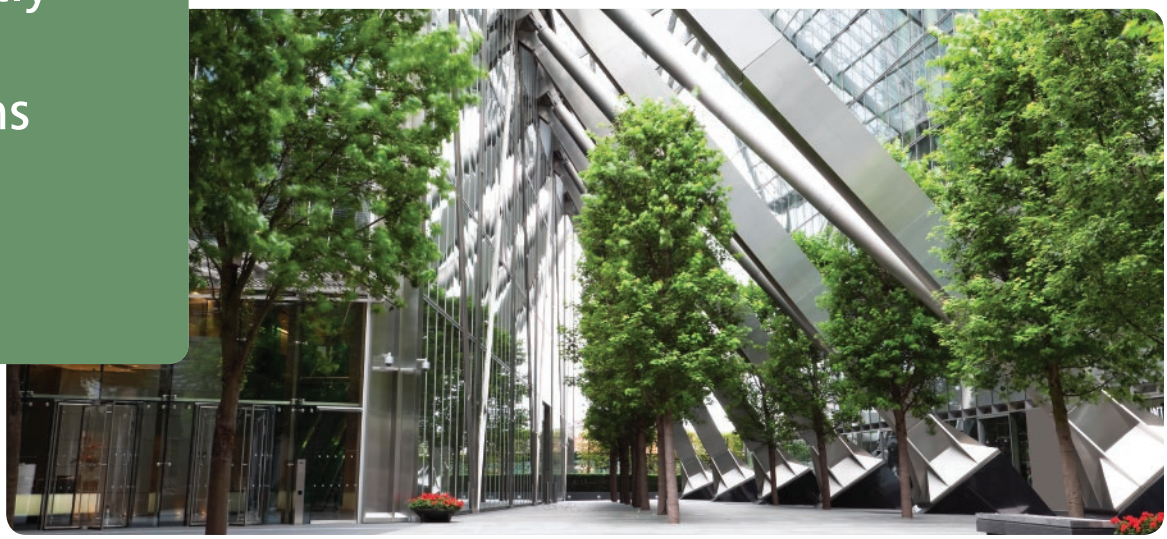


Ricoh maintains a strong commitment to a sustainable environment. To help reduce $CO_2$ impact and support our green initiatives, we request genuine Ricoh, Savin or Lanier empty toner cartridges that are not being returned through our Toner Cartridge Return Box or in the box pre-paid Return Program be shipped back to our recycling vendor by printing out a pre-paid label from **www.ricoh-usa.com/recycling** and packaging two or more items together as explained on the environmental website.

## FOUR WAYS TO PARTICIPATE

- If the cartridge box contains a pre-paid shipping label, use it to return the package.
- Place the empty toner cartridge in the box as described in the Toner Container Return Box Program section of this brochure.
- Use your own carton box and print a pre-paid return label from the environmental web page.
- To recycle multiple containers in their original carton boxes by printing a pre-paid label, visit the Ricoh website: **www.ricoh-usa.com/recycling.**

# Frequently Asked Questions



## What are my recycling options for the Ricoh, Savin and Lanier supplies that I have in my office?

For those cartridges that have UPS or FedEx shipping labels inside, remove the label from the box. Place the used cartridge in the box and tape the pre-paid shipping label to the outside of the package. Please utilize the return instructions on the form. For those cartridges and maintenance kits that DO NOT have UPS or FedEx shipping labels inside the box, select pre-paid shipping label from the website **www.ricoh-usa.com/recycling** and print out a label for return of the box. Once printed, tape the pre-paid shipping label to the outside of the package. Please utilize the return instructions on the form. For more information, please visit our website at: **www.ricoh-usa.com/environment**.

## How do I participate or find out more information about your Toner Container Return Box Program?

To purchase a toner container return box, use order code: 003838MIU at **www.myricoh.com** or call **1-888-456-6457**.

## Can I recycle my toner containers locally?

Municipalities or private recyclers determine what they are able to take back and policies vary. You will need to verify acceptance on an individual basis. Chemical content information that the recycler may need is available via Safety Data Sheets. For more information, customers can access the Safety Data Sheets regarding Ricoh consumable supplies on the Ricoh website at: **http://www.ricoh-usa.com/sds/** or by calling: **1-800-336-6SDS (6737)**.

## Can I return Non-Ricoh, Savin or Lanier toner cartridges and containers using this program?

Ricoh does NOT accept other OEM cartridges through the recycling programs described in this brochure. We suggest that you visit the respective manufacturer's website for their recycling program options.

**All programs described in this brochure are available to customers within the United States (including Alaska and Hawaii) for the return of Ricoh, Savin and Lanier cartridges and toner containers only.**

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