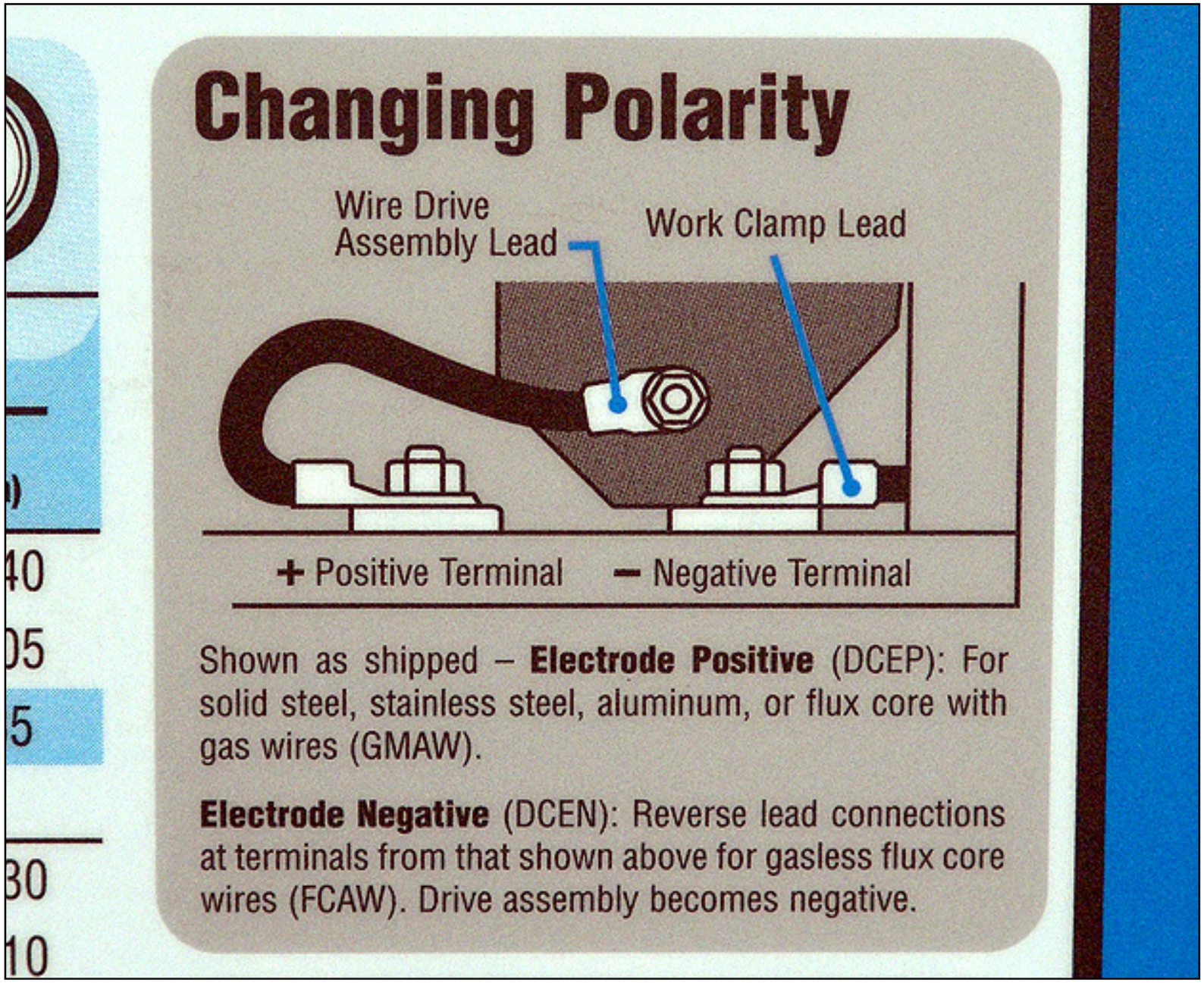
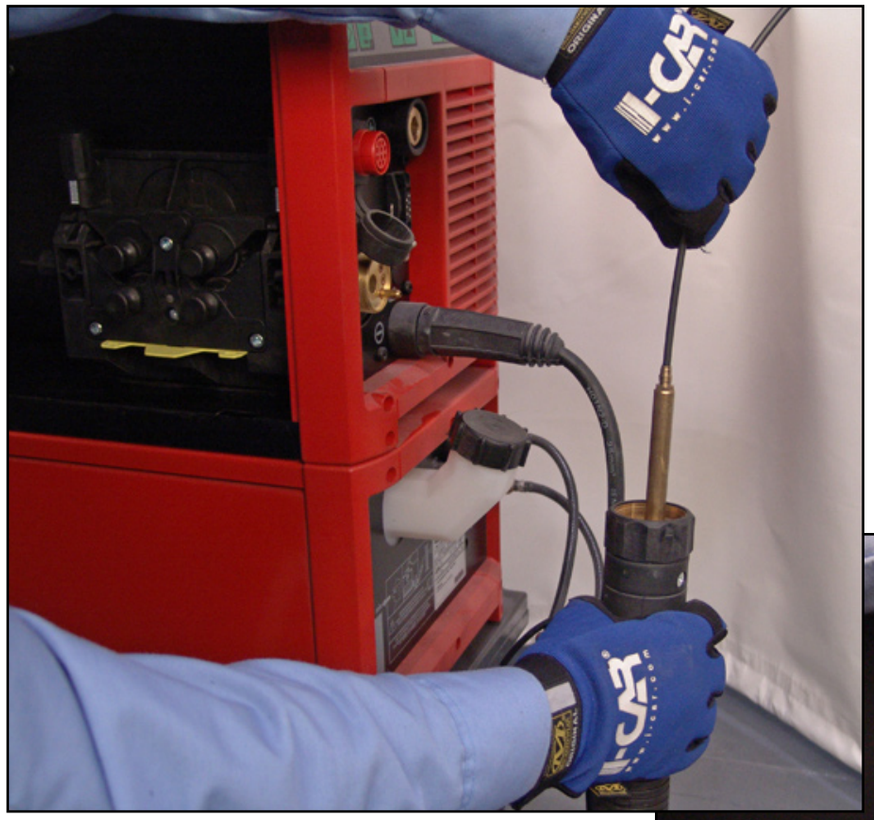
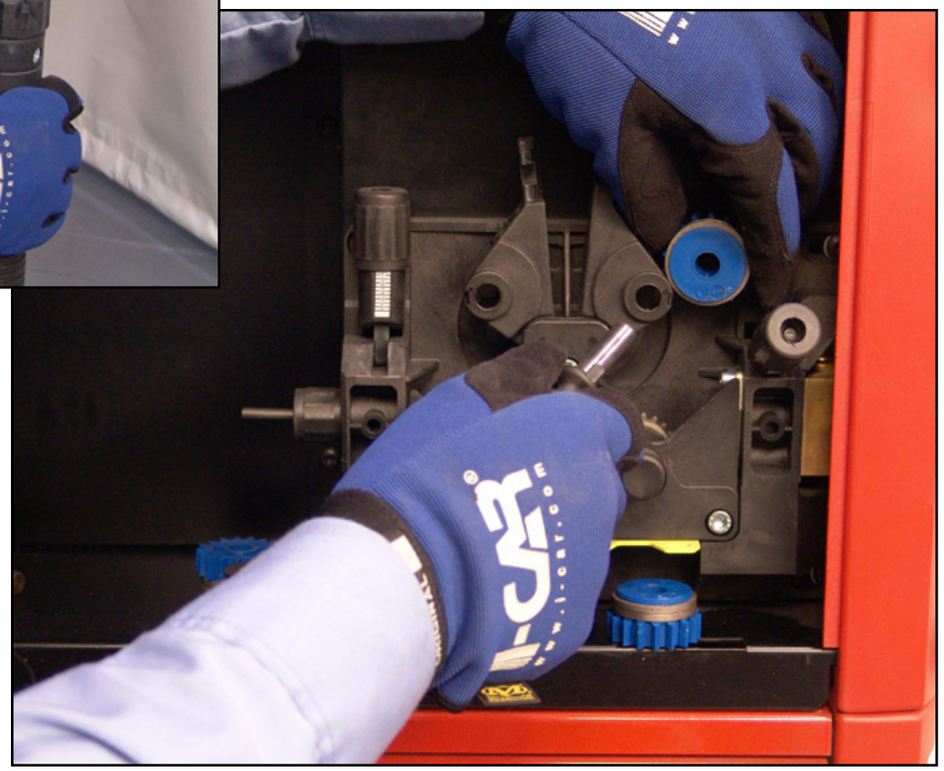
Reverse Polarity



- Direct current, electrode positive (DCEP)
- 80% of heat at electrode
- Highest concentration of heat
- Narrow heat focus

Conversion





- Drive rolls
- Liner
- Contact tip
- Shielding gas nozzle
- Shielding gas
- Settings

Aluminum Specific Machines



- Higher amperage capabilities
- Specific wire feed systems
- Pre-programmed aluminum settings
- Pulsed spray-arc transfer