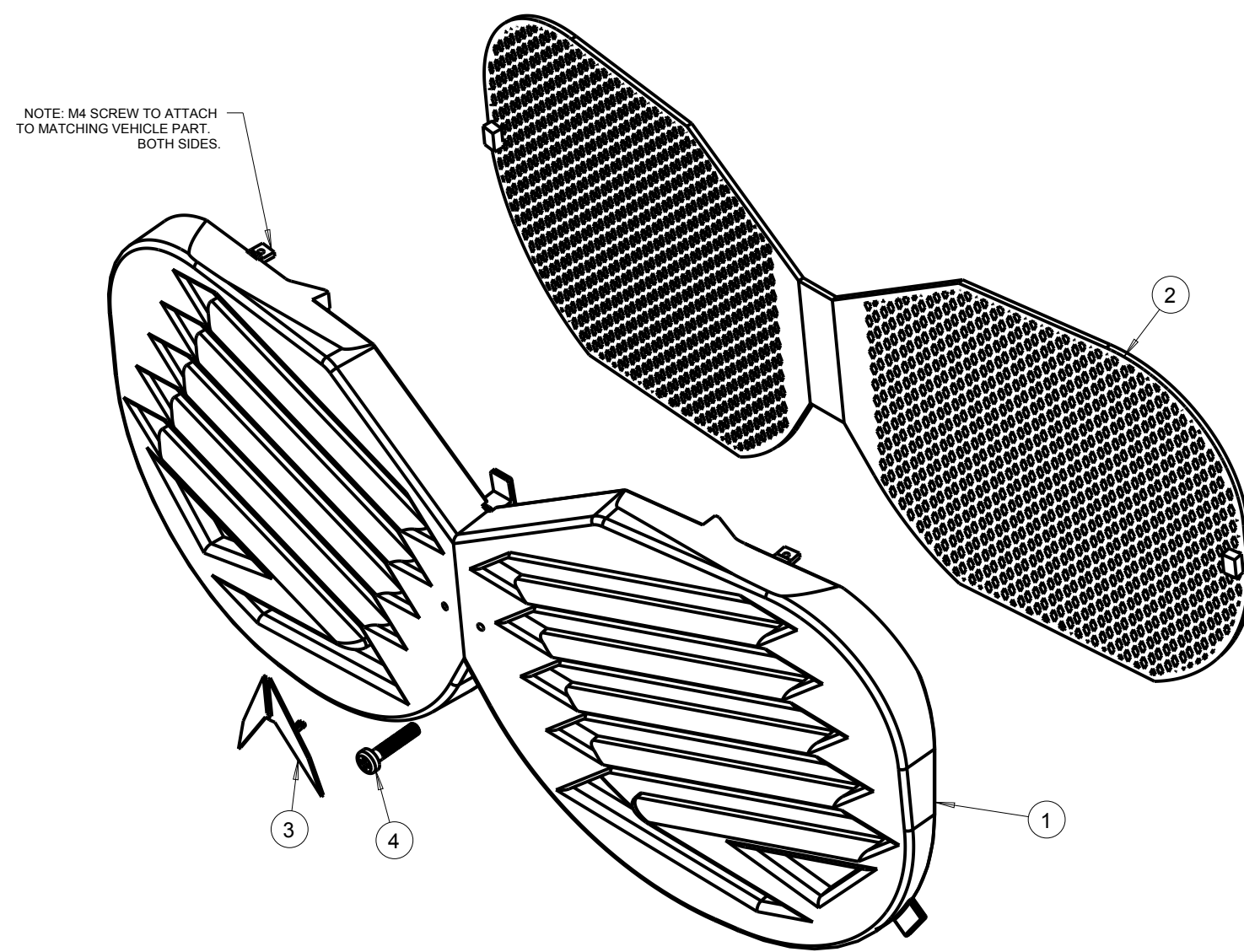


FULL ASSEMBLY

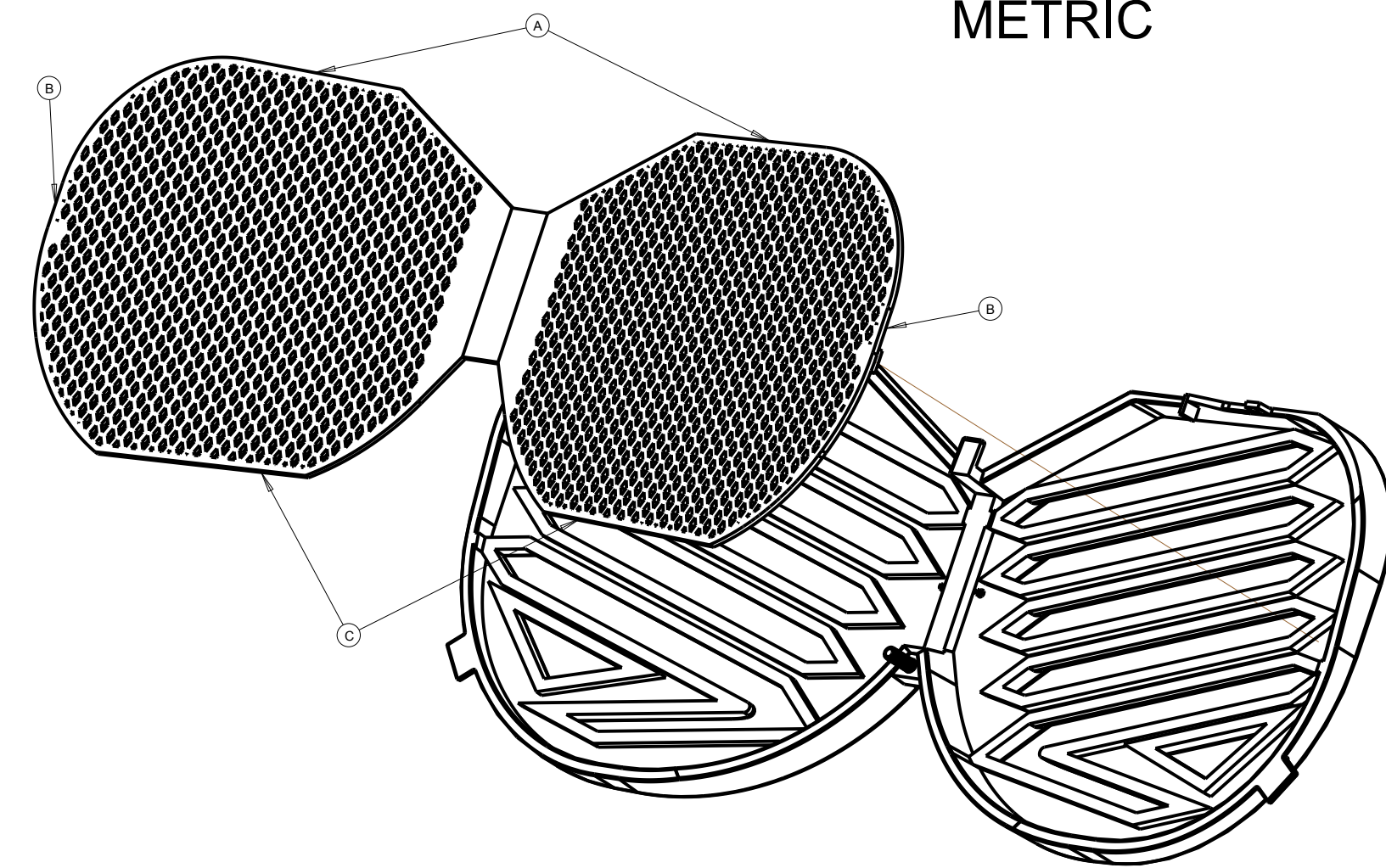


NOTE: M8 SCREW TO ATTACH TO MATCHING VEHICLE PART BOTH SIDES.

NOTE: THE BACKMESH WILL BE GLUED TO BACK SIDE OF GRILL USING 3M 4475 INDUSTRIAL PLASTIC ADHESIVE. GLUE EDGES ON TOP, BOTTOM, AND OUTSIDE EDGES ON BOTH WINGS ALSO GLUE NOTCHES TO THE BACK SHELL OF GRILL.

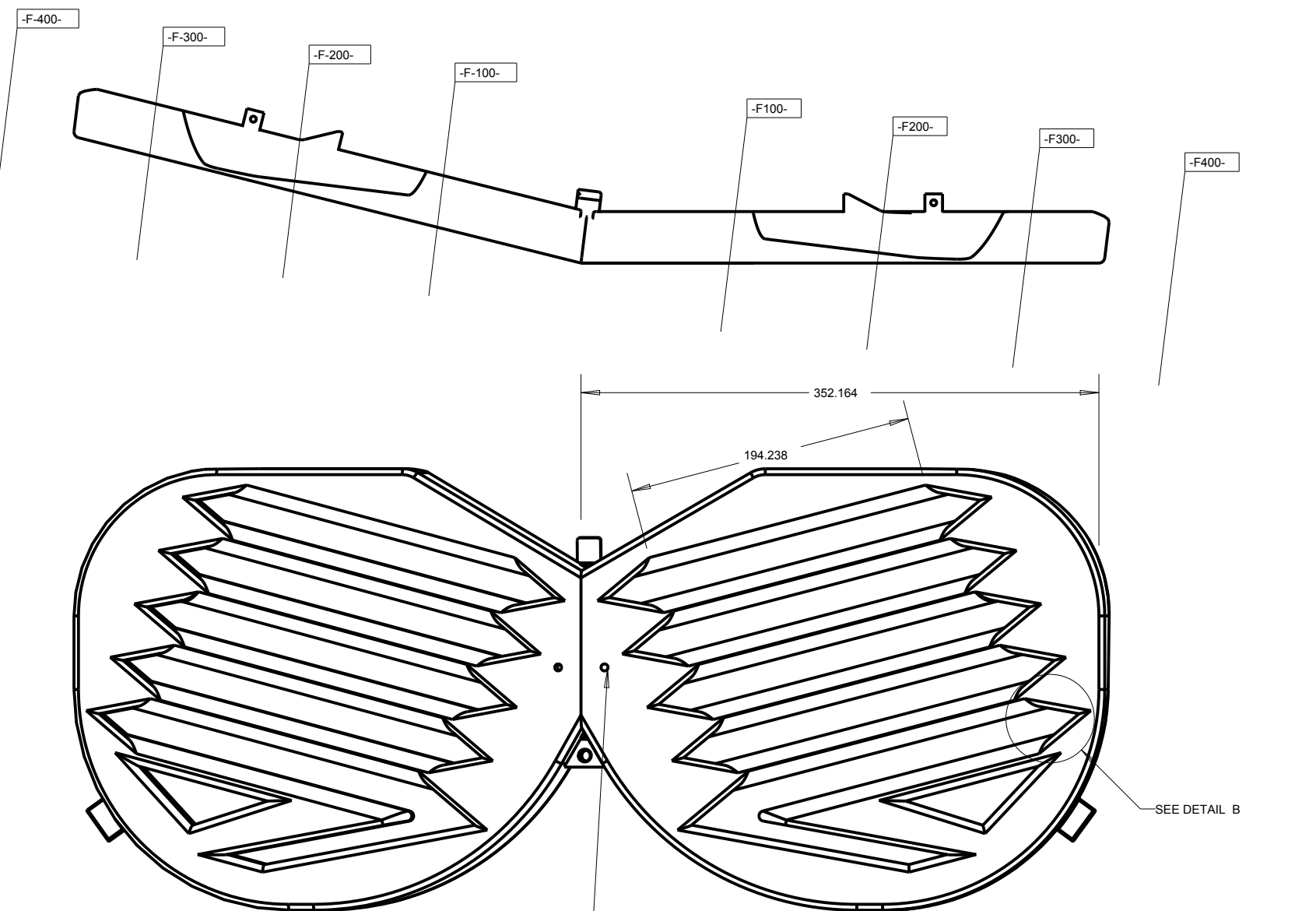
EXPLODE ASSEMBLY

ENGINEERING DESIGN METRIC

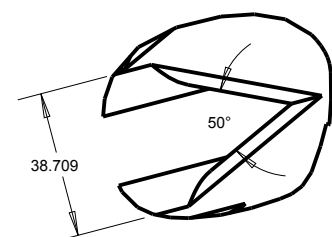


ASSEMBLY OF PARTS 1 AND 2

NOTE: THIS SHOWS THE PLACEMENT OF ONE WING NOTCH AND WHERE IT WILL BE GLUED (BOTH SIDES). A B AND C ARE THE OTHER NECESSARY GLUING LOCATIONS.



LOCATION FOR PART 3 PLACEMENT PIN A

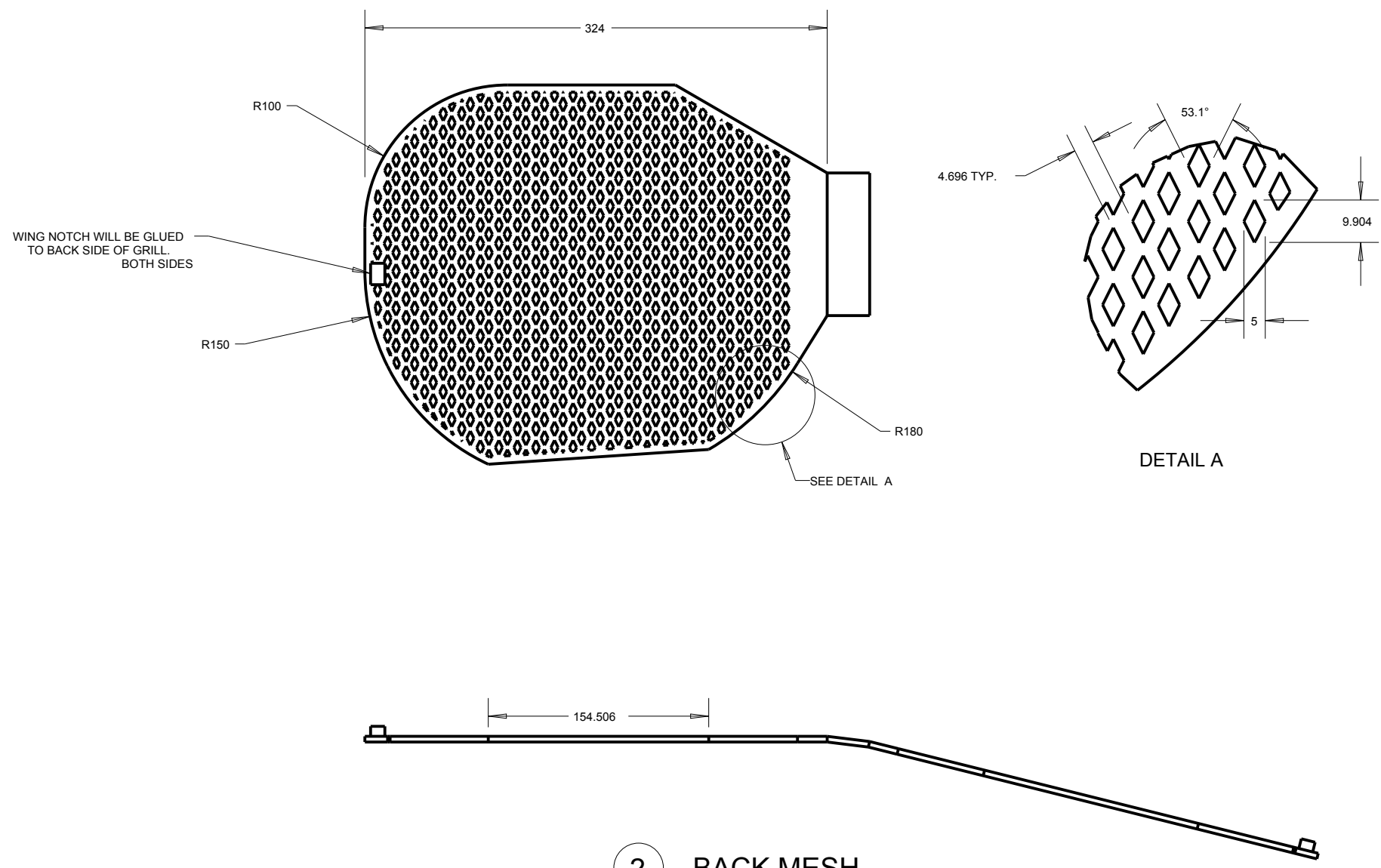


DETAIL B

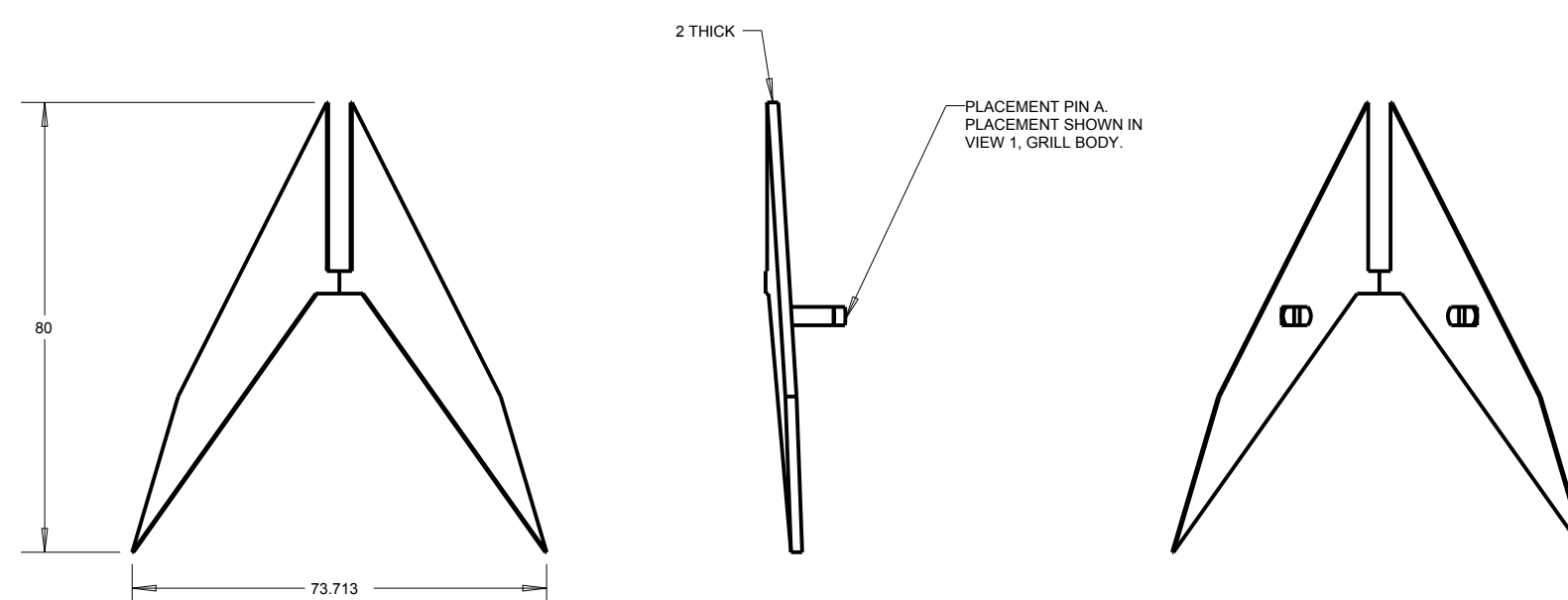
NOTE: NOTCHES (BOTH SIDES) WILL BE INSERTED INTO MATCHING FEMALE PART OF VEHICLE BODY AND GLUED IN PLACE.

1 GRILL BODY TRUE SIZE VIEW

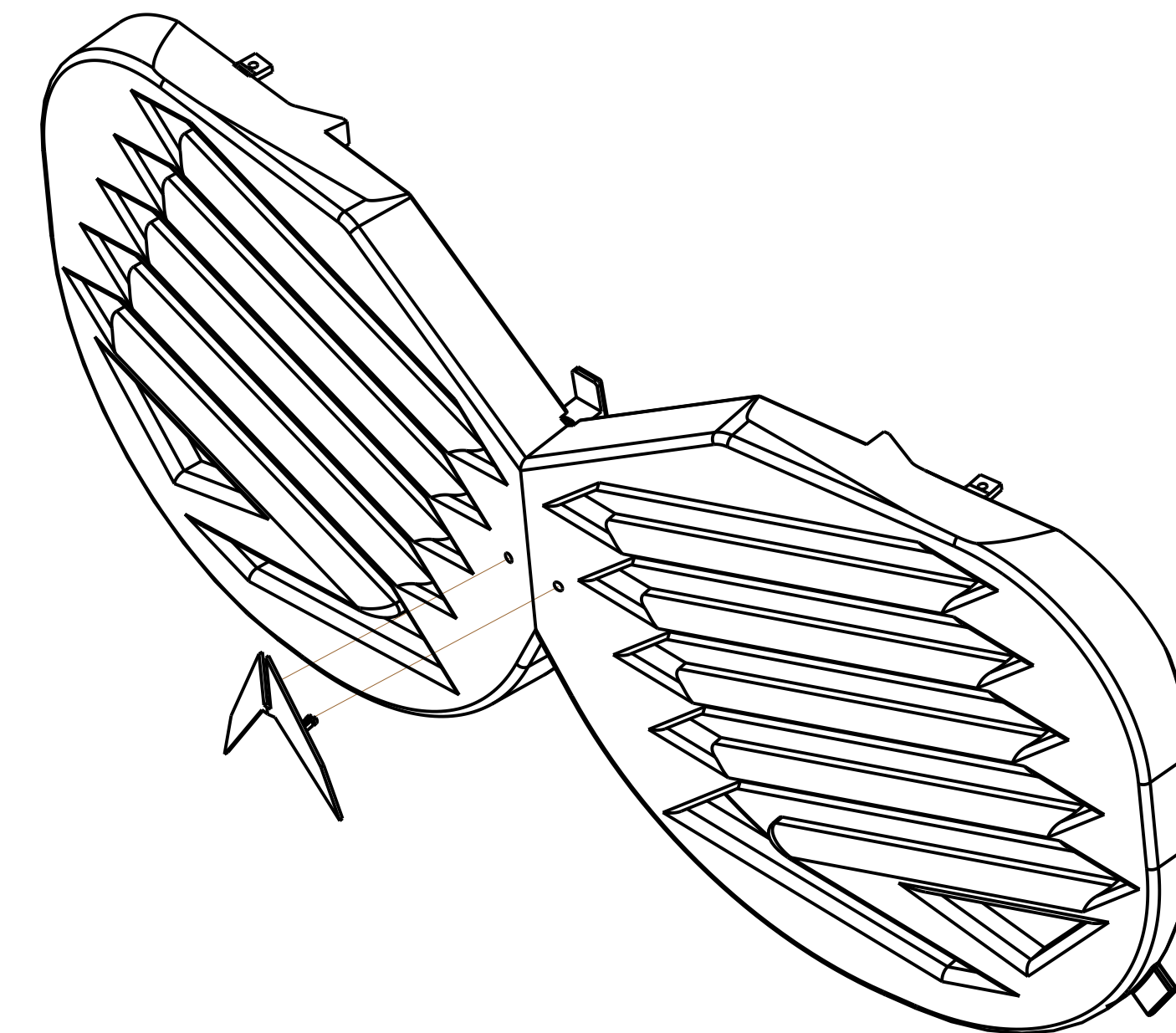
NOTE: THE THREE HOOKS SHOWN, A B AND C, WILL BE ATTACHED AND FITTED TO THE INSIDE OF THE VEHICLE, THEN GLUED USING 3M 4475 INDUSTRIAL PLASTIC ADHESIVE. THE SCREW WILL ALSO MATE WITH THE INSIDE OF THE VEHICLE.



2 BACK MESH TRUE SIZE VIEW



3 ACURA LOGO



ASSEMBLY OF PARTS 1 AND 3

STEPS OF PREASSEMBLY

NOTE: ATTACH TO VEHICLE BODY AFTER PREASSEMBLY

4	STEEL M8x1.35 PANHEAD SCREW	1
3	ACURA LOGO CLIP	1
2	BACK MESH	1
1	GRILL BODY	1
PART #	PART NAME	QTY

BRIGHTON HIGH SCHOOL  
BRIGHTON, MI

DIMENSIONAL TOLERANCE  
X = ±1  
XX = ±.05  
XXX = ±.005  
ANGLES = ±1°

DWG: ASBE GRILL ASSEMBLY		
NAME: ADEN KUEHNL	HOUR: 4	
DATE: 12-10-13	SCALE: NONE	SH 1 OF 1