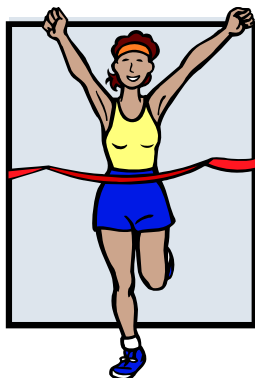
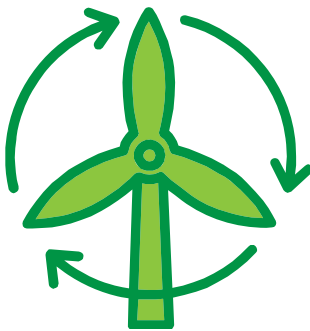


vocalic /r/ #1



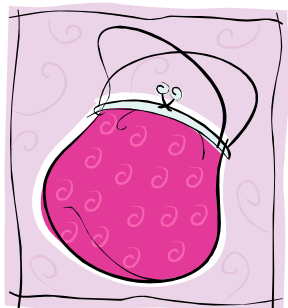
first



turn



learn



purse



stir



bird



shirt



earth



nurse

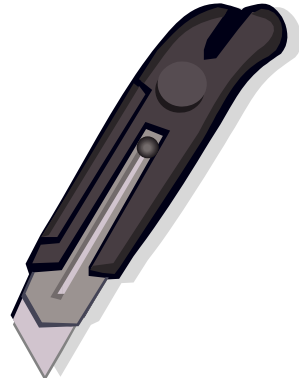
vocalic /r/ #1



start



park



sharp



farm



chart



heart



guard



dark



star

vocalic /r/ #1



year



weird



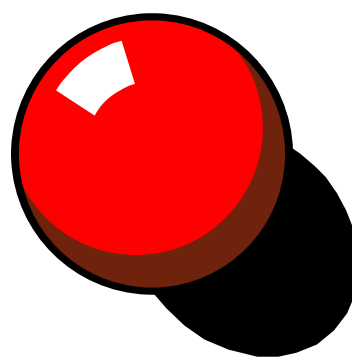
near



cheer



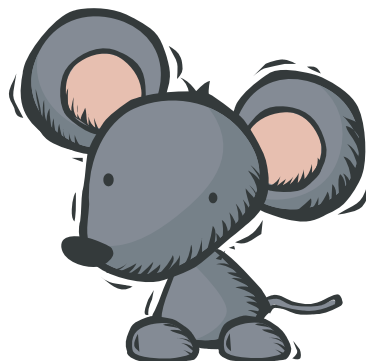
beard



sphere



fear



ear

ear



clear

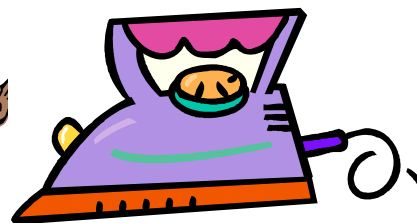
vocalic /r/ #1



fire



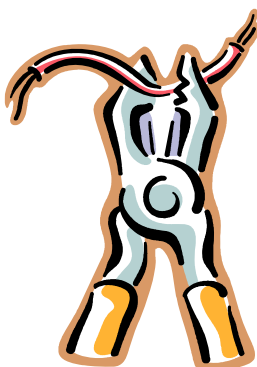
choir



iron



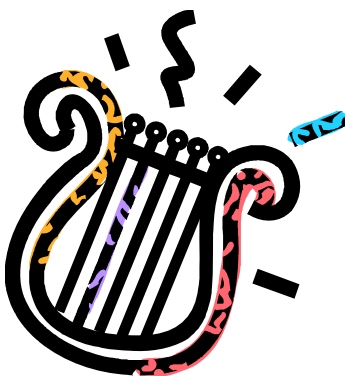
tired



wire



tyre



lyre

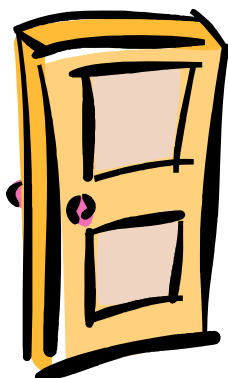


spire



hire

vocalic /r/ #1



door



bored



store



fork



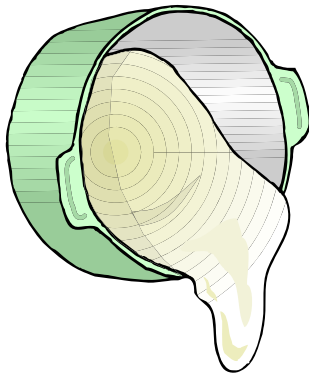
corn



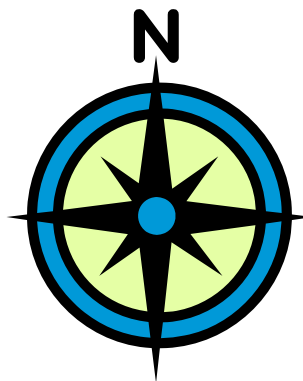
four



sore

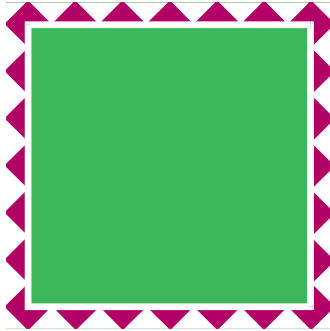


pour

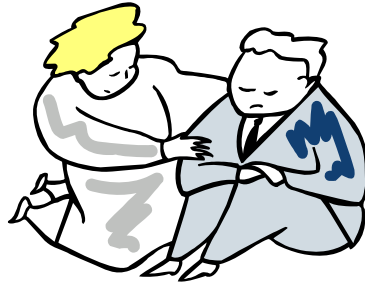


north

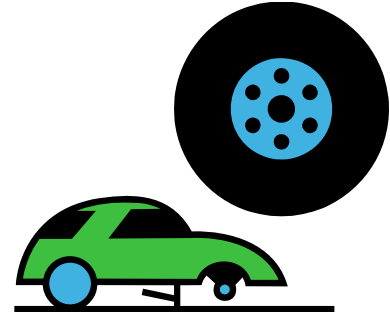
vocalic /r/ #1



square



care



spare



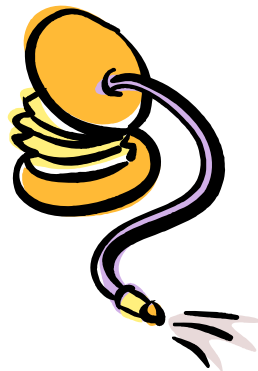
hair



share



tear



air



fair



pear

first turn learn purse stir bird shirt earth nurse
start park sharp farm chart heart guard dark star
year weird near cheer beard sphere ear clear
fire choir iron tired wore tyre lyre spire hire
door bored store fork corn four sore pour north
square care spare hair share tear air fair pear