VP BUILDINGS
VARCO PRUDEN

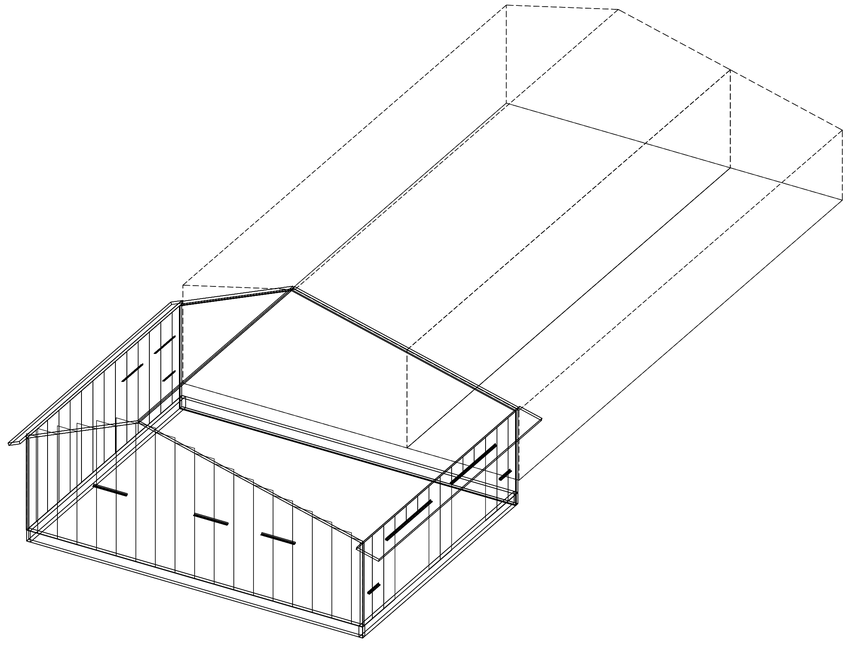
a division of BlueScope Buildings North America, Inc.

DRAWING INDEX

DRAWING RELEASE HISTORY

TYPE	DATE	DESCRIPTION
Final Erection Drawings	06/09/2022	FOR CONSTRUCTION
Final Erection Drawings REV 01	07/13/2022	FOR CONSTRUCTION

BASIC ERECTION GUIDE 4001
BASIC PANELS AND ACCESSORIES ERECTION GUIDE 4003



VP Buildings 3200 Players Club Circle Memphis TN 38125

GENERAL NOTES

MATERIALS

	ASTM DESIGNATION	
3 PLATE WELDED SECTIONS	A529, A572, A1011, A1018	GRADE 55
COLD FORMED LIGHT GAGE SHAPES	A653, A1011	GRADE 60
BRACE RODS	A572, A510	GRADE 50
HOT ROLLED MILL SHAPES	A36, A529, A572, A588, A992	GRADE 36 OR 50
HOT ROLLED ANGLES	A529, A572, A588, A992	GRADE 50
HOLLOW STRUCTURAL SECTION (HSS)	A500	GRADE B
CLADDING	A653, A792	GRADE 50 OR GRADE 80

HIGH STRENGTH BOLT TIGHTENING REQUIREMENTS

IT IS THE RESPONSIBILITY OF THE ERECTOR TO ENSURE PROPER BOLT TIGHTNESS IN ACCORDANCE WITH APPLICABLE REGULATIONS. SEE RCSC SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH STRENGTH BOLTS FOR MORE INFORMATION. SEE ERECTION GUIDE FOR BOLT TIGHTENING INSTRUCTIONS. THE FOLLOWING CRITERIA MAY BE USED TO DETERMINE THE BOLT TIGHTNESS (I.E.-SNUG TIGHT OR PRE-TENSION) UNLESS REQUIRED OTHERWISE BY LOCAL JURISDICTION OR CONTRACT.

ALL A490 BOLTS SHALL BE "PRE-TENSIONED". A325 BOLTS IN PRIMARY FRAMING AND BRACING CONNECTIONS MAY BE "SNUG-TIGHT" EXCEPT AS FOLLOWS;

PRE-TENSION A325 BOLTS IF BUILDING SUPPORTS A CRANE GREATER THAN 5 TON CAPACITY.

PRE-TENSION A325 BOLTS IF BUILDING SUPPORTS MACHINERY THAT CREATES VIBRATION, IMPACT, OR STRESS REVERSALS ON CONNECTIONS.

PRE-TENSION A325 BOLTS IF LOCATED IN HIGH SEISMIC AREAS. FOR IBC BASED CODES; HIGH SEISMIC IS DESIGN CATEGORY D, E OR F. SEE CODES AND LOADS SECTION BELOW FOR DETAILS.

PRE-TENSION ANY CONNECTION WITH DESIGNATION A325-SC. SLIP CRITICAL (SC) CONNECTIONS MUST BE FREE OF PAINT, OIL OR OTHER MATERIALS THAT REDUCE FRICTION AT CONTACT SURFACES. GALVANIZED OR LIGHTLY RUSTED SURFACES ARE ACCEPTABLE.

IN CANADA, ALL A325 AND A490 BOLTS SHALL BE "PRE-TENSIONED", EXCEPT FOR SECONDARY MEMBERS AND FLANGE BRACES.

SECONDARY MEMBERS AND FLANGE BRACE CONNECTIONS ARE ALWAYS "SNUG TIGHT", UNLESS INDICATED OTHERWISE IN ERECTION DRAWING DETAILS.

INSPECTION AND TESTING

SPECIAL INSPECTIONS AND TESTING REQUIRED BY AUTHORITY HAVING JURISDICTION (AHJ) DURING CONSTRUCTION AND/OR STEEL FABRICATION IS THE RESPONSIBILITY OF THE OWNER OR OWNERS AUTHORIZED AGENT. WHEN REQUIRED, THE OWNER SHALL EMPLOY A QUALITY ASSURANCE AGENCY (QAA) APPROVED BY THE AHJ. THE BUILDER IS RESPONSIBLE TO COORDINATE BETWEEN THE QAA FIRM AND BBNA FABRICATION FACILITIES. THE TYPE AND EXTENT OF SPECIAL INSPECTIONS AND NDT WELD TESTING MUST BE SPECIFICALLY STIPULATED IN CONTRACT DOCUMENTS OR BBNA WILL ASSUME SPECIAL INSPECTIONS AND/OR NDT TESTING ARE WAIVED AS PERMITTED BY THE BUILDING CODE BASED ON BBNA FACILITIES IAS AC472 ACCREDITATION.

This document has been digitally signed and sealed by Humberto Aguilar P.E. using my Digital Signature with PE seal affixed. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic copy
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STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

Reviewed by: Mike Huerta
MH 07/15/22

CAN/CSA A660 QUASAR Certified

IAS ACCREDITED Metal Building Systems AC 472

D **COVER SHEET**

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME	Arrowhesd Transfer Shop

VP BUILDINGS VARCO PRUDEN
VPC VERSION: 2022.1a
a division of BlueScope Buildings North America, Inc.

JOBNO	21-028358-01
DATE	06/09/2022
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Codes and Loads
WHEN MULTIPLE BUILDINGS ARE INVOLVED, SPECIFIC LOAD FACTORS FOR DIFFERING OCCUPANCIES, BUILDING DIMENSIONS, HEIGHTS, FRAMING SYSTEMS, ROOF SLOPES, ETC., MAY RESULT IN DIFFERENT LOAD APPLICATION FACTORS THAN INDICATED BELOW. SEE CALCULATIONS FOR FURTHER DETAILS. WIND LOADS ARE APPLIED TO OVERALL BUILDING ENVELOPE. COMMON WALLS BETWEEN CONNECTED SHAPES ARE NOT SUBJECT TO EXTERNAL WIND LOADS.
City: Craig County: Prince Wales Ketchikan State: Alaska Country: United States

Building Code
Building Code: **2012 International Building Code**

Structural: 16AISC - ASD
Cold Form: 16AISI - ASD
Rainfall: I: 4.00 inches per hour
f'c: 3000.00 psi Concrete

Building Risk/Occupancy Category: II (Standard Occupancy Structure)

Dead and Collateral Loads
Collateral Gravity:3.00 psf
Collateral Uplift: 0.00 psf

Material Dead Weight
Roof Covering + Second. Dead Load: Varies
Frame Weight (assumed for seismic):2.50 psf

Roof Live Load
Roof Live Load: 20.00 psf Reducible

Wind Load **(per ASCE 7-16)**
Wind Speed: Vult: 150.00 (Vasd: 116.19) mph
The 'Envelope Procedure' is Used
Primaries Wind Exposure: D - Kz: 1.117
Parts Wind Exposure Factor: 1.117
Wind Enclosure: Enclosed
Topographic Factor: Kzt: 1.0000
Ground Elevation Factor: Ke: 1.0000

NOT Windborne Debris Region
Base Elevation: 2/0/0
Site Elevation: 0.0 ft
Primary Zone Strip Width: 2a: 9/7/3
Parts / Portions Zone Strip Width: a: 4/9/10
Velocity Pressure: qz: 54.67, (C&C) 54.67 psf

Snow Load
Ground Snow Load: pg: 40.00 psf
Flat Roof Snow: pf: 25.20 psf
Design Snow (Sloped): ps: 25.20 psf
Rain Surcharge: 0.00
Specified Minimum Roof Snow: 40.00 psf (USR)
Exposure Factor: 2 Partially Exposed - Ce: 0.90
Snow Importance: Is: 1.000
Thermal Factor: Heated - Ct: 1.00
Ground / Roof Conversion: 0.70
Obstructed or Not Slippery

Seismic Load
Lateral Force Resisting Systems using Equivalent Force Procedure
Mapped MCE Acceleration: Ss: 46.80 %g
Mapped MCE Acceleration: S1: 36.10 %g
Site Class: Stiff soil (D) - Default
Seismic Importance: Ie: 1.000
Design Acceleration Parameter: Sds: 0.4448
Design Acceleration Parameter: Sd1: 0.4667
Seismic Design Category: D
Seismic Snow Load: 0.00 psf
% Snow Used in Seismic: 0.00 - USR
Diaphragm Condition: Rigid
Fundamental Period Height Used: 23/10/0

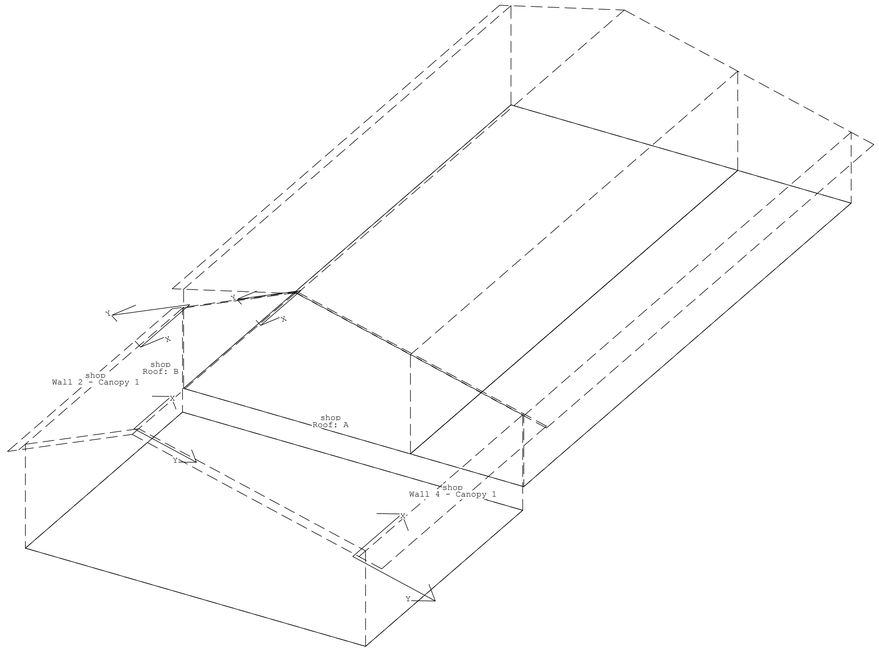
Transverse Direction Parameters
Ordinary Steel Moment Frames
Redundancy Factor: Rho: 1.30 - USR
Fundamental Period: Ta: 0.3539
R-Factor: 3.50
Overstrength Factor: Omega: 3.00
Deflection Amplification Factor: Cd: 3.00
Base Shear: V: 0.1271 x W

Longitudinal Direction Parameters
Ordinary Steel Concentric Braced Frames
Redundancy Factor: Rho: 1.30
Fundamental Period: Ta: 0.2157
R-Factor: 3.25
Overstrength Factor: Omega: 3.00
Deflection Amplification Factor: Cd: 3.25
Base Shear: V: 0.1369 x W

Snow Buildup

Shape	Surface	Description	X Location	Y Location	Magnitude
shop	Roof: A	Unbalanced Snow Load 1, Shifted Left : Roof: A	0.0 ft	0.0 ft	16.4 psf
			48.0 ft	0.0 ft	16.4 psf
			48.0 ft	9.1 ft	16.4 psf
			0.0 ft	9.1 ft	16.4 psf
shop	Roof: A	Unbalanced Snow Load 1, Shifted Left : Roof: A	-2.0 ft	9.1 ft	16.4 psf
			-2.0 ft	0.0 ft	16.4 psf
			0.0 ft	0.0 ft	16.4 psf
			0.0 ft	9.1 ft	16.4 psf
shop	Roof: A	Unbalanced Snow Load 1, Shifted Left : Roof: A	48.0 ft	0.0 ft	16.4 psf
			48.3 ft	0.0 ft	16.4 psf
			48.3 ft	9.1 ft	16.4 psf
			48.0 ft	9.1 ft	16.4 psf
shop	Roof: B	Snow Drift	0.0 ft	2.0 ft	0.0 psf
			0.0 ft	21.7 ft	66.4 psf
			20.8 ft	21.7 ft	0.0 psf
shop	Roof: B	Unbalanced Snow Load 1, Shifted Right : Roof: B	0.0 ft	0.0 ft	31.8 psf
			48.0 ft	0.0 ft	31.8 psf
			48.0 ft	10.4 ft	31.8 psf
			0.0 ft	10.4 ft	31.8 psf
shop	Roof: B	Unbalanced Snow Load 1, Shifted Right : Roof: B	48.0 ft	0.0 ft	31.8 psf
			50.0 ft	0.0 ft	31.8 psf
			50.0 ft	10.4 ft	31.8 psf
			48.0 ft	10.4 ft	31.8 psf
shop	Roof: B	Unbalanced Snow Load 1, Shifted Right : Roof: B	-0.3 ft	10.4 ft	31.8 psf
			-0.3 ft	0.0 ft	31.8 psf
			0.0 ft	0.0 ft	31.8 psf
			0.0 ft	10.4 ft	31.8 psf
shop	Wall 2 - Canopy 1	Snow Drift	0.0 ft	0.0 ft	66.4 psf
			0.0 ft	2.2 ft	66.4 psf
			20.8 ft	2.2 ft	0.0 psf
			20.8 ft	0.0 ft	0.0 psf

1. The Snow Buildup loading shown is in addition to the flat or sloped roof snow.
2. The X and Y Location dimensions are from the point of origin of each surface.



NOTE:

-OHD in the Portal Frame bay required "LOW HEAD CLEARANCE"
- **NOTE:**

THIS BUILDING HAS NOT BEEN DESIGNED TO RESIST ANY EXTERNALLY APPLIED LOADS FROM OTHER ADJACENT MATERIAL NOT PROVIDED BY VARCO PRUDEN. THEREFORE, ALL FLASHING OR OTHER ATTACHMENTS MUST BE DESIGNED TO TOLERATE THE APPLICABLE DIFFERENTIAL MOVEMENTS IN ORDER TO AVOID ACCIDENTAL LOAD TRANSFERS. PLEASE REFER TO THE CALCULATIONS FOR LATERAL FRAME DRIFTS.

BUILDING SEPARATION:

THE NEW VARCO PRUDEN BUILDING WILL IMPOSE EFFECTS TO FUTURE/EXISTING STRUCTURE(S). VARCO PRUDEN IS NOT RESPONSIBLE FOR THE STRUCTURAL INTEGRITY OF THE EXISTING/FUTURE STRUCTURE SPECIFIED IN THE ORDER CLARIFICATION. FUTURE/EXISTING STRUCTURE(S) SHOULD BE REVIEWED BY A QUALIFIED PROFESSIONAL ENGINEER FOR ADEQUACY AND CODE COMPLIANCE.

THE CALCULATED **LATERAL** (PARALLELTO FRAME DIRECTION) DRIFT (ΔM1) DUE TO SEISMIC LOADING IS
THE ELASTIC DISPLACEMENT (**.18**) X DEFLECTION AMPLIFICATION FACTOR (**3.0**) /SEISMIC IMPORTANCE FACTOR (**1.00**) = **0.51** INCHES.

THE CALCULATED **LONGITUDINGAL** (PARALLELTO RIDGE DIRECTION) DRIFT (ΔM1) DUE TO SEISMIC LOADING IS
THE ELASTIC DISPLACEMENT (**1.55**) X DEFLECTION AMPLIFICATION FACTOR (**3.25**) /SEISMIC IMPORTANCE FACTOR (**1.00**) = **5.02** INCHES.

BASED ON THIS CALCULATED DEFLECTION, 2015 IBC REQUIRES A MINIMUM SEPARATION BETWEEN THIS BUILDING AND THE ADJACENT BUILDING. THE REQUIRED SEPARATION MAYBE LARGER DEPENDING UPON THE CALCULATED DRIFT FOR THE EXISTING/FUTURE BUILDING. VARCO PRUDEN HAS NO RESPOSIBILITY FOR THE BEHAVIOR OF THE EXISTING/FUTURE BUILDING.

STATE OF ALASKA 49TH
HUMBERTO AGUILAR
No. CE121417
REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

MODIFIED IN AUTOCAD

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

CODES AND LOADS

BUILDER: B3 Contractors
CUSTOMER: Arrowhead Transfer
LOCATION: Craig, Alaska
PROJECT: Arrowhead Shop
BUILDERS PO#:

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO: 21-028358-01
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BUILDER/CONTRACTOR RESPONSIBILITIES

VP Buildings follows the guidelines as outlined in the AISC and MBMA Codes of Standard Practice. VP Buildings standard product specifications, design, fabrication, quality criteria shall govern all work unless stipulated otherwise in the contract documents. In case of discrepancies between VP Buildings structural plans and plans for other trades, VP Buildings structural plans shall govern.

It is the responsibility of the Builder to obtain approvals and permits from all governing agencies and jurisdictions as required. Approval of VP Buildings drawings constitutes the builders acceptance of VP interpretation of the contract purchase order. Unless specific design criteria concerning interface design and details are furnished as part of the contract, VP Buildings design assumptions shall govern.

VP engineers are not Project Engineers or Engineer of Record for the overall project. VP engineering supply sealed engineering design data and drawings for VP supplied material as part of the overall project for use by others to obtain permits, approvals, and coordinate with other trades. All interface and/or compatibility of any materials not furnished by VP are to be considered and coordinated by the builder or A/E firm.

CONSTRUCTION & ERECTION RESPONSIBILITY

The Builder is responsible for construction in strict accordance with VP Buildings "FOR CONSTRUCTION" drawings and all applicable product installation guides. VP is not responsible for work done from any other VP drawings that are not marked "FOR CONSTRUCTION", nor any drawings prepared by others.

As erected field assemblies of members shall be as specified in MBMA Code of Standard Practice (in Canada – CSA S16), which require L/500 tolerance of installed members. Occasional field work including shimming, cutting, coping, and drilling for final fit–up are considered part of erection. Specified field work and field welding conditions indicated on these drawings shall also be included in the erectors scope of work. See Erection Guide for shimming procedure. For building with top riding bridge cranes see Crane Data drawing for column plumb tolerance.

The building erector shall be properly licensed and experienced in erecting metal building systems. The Builder is responsible for having knowledge of, and shall comply with, all OSHA requirements and all other governing site safety criteria. The builder is responsible for designing, supplying, locating and installing temporary supports and bracing during erection of the building. VP bracing is designed for code required loads after building completion and shall not be considered as adequate erection bracing. See Erection Guide.

Shimming of steel buildings during erection may be required to accomodate allowable tolerances during fabrication and erection. Special care should be taken by the building erector to shim connections where key dimensions must be maintained for building performance as even small tolerances can have a significant impact on critical dimensions such as height, clearances and plumbness, especially as the size of the member or building increases. Conditions where shimming should be expected can include but are not limited to large door openings, critical clear height requirements, cranes, buildings greater than 45 feet in height, clear spans greater than 125 feet and adjacent frames with different characteristics (like clear span frames adjacent to an endwall or modular frame). Shims are normally provided by the erector, but may be ordered upon request by contacting your Project Manager.

EXISTING STRUCTURES

VP must be advised of any structure that is within 20 ft. of VP's building. Load effects from snow drifting, wind effects, and seismic separation must be considered for both the new and existing structures. VP has designed the new VP building for these effects. The owner/builder are responsible for employing a Professional Engineer to review and verify the existing structure for all load effects from the adjacent VP building.

BRACING

Tension brace rods work in pairs to balance forces caused by initial tensioning. Care must be taken while tightening brace rods so as not to cause accidental or misalignment of components. All rods must be installed loose and then tightened. Rods should not exhibit excessive sag. For long or heavy rods, or angles it may be necessary to support the rods at mid–bay by suspending them from secondary members.

Bracing for seismic or wind loading of objects or equipment that are not a part of the VP structure must be designed by a qualified professional to deliver lateral loads to primary frames and rod bracing struts. Equipment bracing and suspension connections must not impose torsion or minor axis loads, or cause local distortion in any VP components. VP accepts no responsibility for design or installation of bracing systems not furnished by VP.

FIELD WELDING

All field welding shall be done at the direction of a design professional, and done in accordance with governing requirements (AWS in USA, CWB in Canada) by welders qualified to perform the welding as directed by the applicable welding procedure specification (WPS). A WPS shall be prepared by the contractor for each welding variation specified. The contractor is responsible for any special welding inspection as required by local jurisdiction. Filler metal shall be 70 ksi (480 MPa) tensile strength. For welds in high seismic force resisting system (Seismic Cat D, E or F), minimum Charpy V–Notch toughness shall meet AISC–341 criteria (20 ft–lbs min @ 0Deg F). Interpass temperatures shall not exceed 550Deg F (300Deg C).

DELIVERIES

It is the responsibility of the builder to have adequate equipment available at the job site to unload trucks in a safe and timely manner. The Builder will be responsible for all retention charges from carriers as a result of job site unloading delays.

SIGNAGE

The Builder is responsible for furnishing signs as required by Code and the Building Department, including but not limited to, exits, occupancy limits, floor loading limits, and bulk storage limits. Floor loading signs shall clearly indicate maximum floor live load permitted.
Bulk storage facilities shall have signs clearly posted on all loaded walls indicating the type of commodity stored and the maximum storage height. Signs shall be clearly visible when building is fully loaded to design level. Overloading of floors or walls may result in failure.

Claims for damage or shorts MUST be noted on the Bill–of–Lading or delivery receipt and filed against the carrier by the consignee as per VP's Terms of Sales (F.O.B. Plant) under the Uniform Commercial Code. It is critical that damages or shorts be noted on the Bill–of–Lading or you have little recourse with the carrier. Immediately upon delivery of material, material quantities are verified by the Builder against quantities billed on the shipping document. Neither the Manufacturer nor the carrier is responsible for material shortages against quantities billed on the shipping document if such shortages are not noted on the shipping documents upon delivery of material and acknowledged by the carriers agent. For materials concealed in bundles, boxes, or crates, shortages must be reported immediately upon unpacking. Should products get wet, bundled and crated materials must be unpacked and unbundled immediately to provide drainage of trapped moisture. See Erection Guide for proper job site storage procedure.

SEALANTS

Sealants shall be applied in strict accordance with VP details or weather tightness will be compromised. Sealant must be applied in temperatures and weather conditions consistent with labeling.

INDEPENDENT MEZZANINES

Independent mezzanines must be designed by a professional engineer. The engineer must ensure that proper isolation from the VP building has been provided to avoid structural damage due to differential movements, or inadvertently apply loads to the VP structure. VP accepts no responsibility for the design of the independent mezzanine.

FIRE CODE COMPLIANCE

It is the responsibility of the project design professional and builder to comply with local fire code regulations including consideration of, but not limited to, building use and occupancy, all building construction materials, separation requirements, egress requirements, fire protection systems, etc. Builder shall advise VP of any special requirements to be furnished by VP.

FIELD MODIFICATIONS

Modifications to this building from details and instructions contained on these drawings must be approved in writing by VP Buildings engineers, or other licensed structural engineer. This includes, but is not limited to, removal of roof or wall cladding, removing or moving any flange braces or rod braces, cutting of openings for doors, windows or RTU's, correction of fabrication errors, etc. The owner shall not impose loads to this structure beyond what is specified for this building in the contract documents. VP Buildings accepts no responsibility for the consequences of any unauthorized additions, alterations, or added loads to this structure.

If the builder intends to invoice VP Buildings for modifications in excess of $1000, The builder must notify VP Buildings immediately, and obtain a Work Authorization from VP Buildings prior to proceeding. All final claims must be submitted to VP Buildings with all supporting documentation within 30 days of the building completion. Claims submitted without work authorizations, or after 30 days will not be accepted. Correction of minor misfits, shimming and plumbing, moderate amount of reaming, drilling, chipping / cutting and minor welding are considered by Code of Standard Practice to be part of erection are not subject to claim reimbursement.

CONCRETE/MASONRY/CONVENTIONAL STUD WALLS

The engineer responsible for the design of the wall system is responsible for coordinating with, or specifying to VP Buildings, any wall to steel compatibility issues such as drift and deflection compatibility, special base details, and wall to VP steel connections. All fasteners, sealant and counter flashing of wall systems are to be provided by contractor. The engineer responsible for the wall shall design the anchorage to VP supporting elements consistent with Code required forces.

PANELS

Oil canning is an inherent characteristic of cold formed steel panels. It is the result of several factors that include induced stresses in the raw material delivered to VP, fabrication methods, installation procedures, and post installation thermal forces. Thru fastened panels will exhibit some dimpling when installed, especially when insulation is installed between panels and secondary supports. Dimpling can be minimized by careful installation, taking care not to over drive fasteners.

Roof rumble is a phenomenon that is caused by wind gusts lifting up on the roof panels and then springing back into place. All panels experience this action to some degree, especially with concealed clip Standing Seam panels. Roof rumble noise may be minimized by providing a layer of blanket insulation between the panels and any hard support surface such as steel secondary members, substrates such as plywood, steel decking, or rigid board insulation. A minimum of 3 inch thick blanket is recommended over steel secondary members, or 2 inch over substrates.

Oil canning, dimpling, and roof rumble do not affect the structural integrity or weather tightness of the panels and is not grounds for rejection of panels.

The Standing Seam joint detail is designed with an interlocking feature for ease of installation. However, it is imperative that installed Standing Seam panels be secured to the secondary structural members and properly seamed prior to departure from the job site each day.

SKYLIGHTS

Local building departments may require added fall restraint due to conditions that may affect the skylight structural integrity. It is the responsibility of the builder to determine and provide any added fall restraint under the skylight as may be required by your building department.

RAIN WATER RUNOFF

Drainage systems must be designed by the project professional to comply with code requirements. VP is not responsible for drainage designs, overflow scuppers, down piping, etc. The project professional and contractor are responsible to ensure that primary drains and overflow devices such as scuppers and auxiliary drains are provided as required for the required rain intensity at the building perimeter and at valley conditions to prevent ponding.

STEEL SHOP COAT

The purpose of VP's shop coat is to provide protection for the steel members during transportation, during temporary job site storage and during erection. Standard shop formulation is not designed to perform as a finish coat when exposed to environmental conditions. Members shall be kept free of the ground and properly drained during job site storage. It is the Builder's responsibility to ensure that if a finish coat is being applied over VP shop coat that the painting contractor verifies compatibility between his finish coat and VP's shop coat.

VP BUILDINGS ACCREDITATIONS AND APPROVALS

Fabricator Approvals

IAS AC472 Approvals: (www.iasonline.org/services/metal–building–inspection)
Listed under BlueScope Buildings North America, Inc.
City of Los Angeles, CA #FB00031; City of Houston, TX 767 & 429;
City of Phoenix, AZ C19–02008; Clark County, NV 43 & 833, San Bernardino County, CA 289
State of Utah, City of Richmond, CA.

Design Approvals

IAS AC472 Approvals: (www.iasonline.org/services/metal–building–inspection)
Listed under Varco Pruden Buildings, a Division of BlueScope Buildings North America, Inc.

Canadian CSA A660 Certifications
(www.cwbgroup.org)
Listed under BlueScope Buildings North America, Inc.

Engineering Certifications of Authorization
USA––AL#CA–5589–E; AZ#22225–0; AR#576; FL#30427; GA#PEF007551; ID#C–2470; IL#184–002649; KS#E–29; KY#4490; LA#EF6722; MS#E–0592; MO#E–2010007736; NC#F–0998; ND#1579PE; NJ#24GA28318800; NV#20437; OH#05898; OK#CA4170PE; RI#8838; SC#6206; SD#C–1787; TX#F4828; VA#0411001520; VA#0411001518; WA#4119; WV#C03059–00
CAN––AB#P08900; NB#F0951; NL#D0044; NS#30123; NT#P062; ON#100148796; and YT#PP134

ICC Evaluation Reports (www.icc–es.org)

SSR Roof System – #ESR–2527

State of Florida Product Approvals (www.floridabuilding.org)

Approved Products Listed Under VP Buildings, Inc.

VP TextureClad – See Transamerican Structuroc, Inc.

Dade Co. Product Approval (www.miamidade.gov/buildingcode)

Approved Products Listed Under Varco Pruden Buildings, Inc.

VP TextureClad – See Transamerican Structuroc, Inc.

Underwriter's Laboratory Approvals (Available only when specified in contract)

SSR Roof–UL#TGKX–113; SSR Composite Roof Class 90–UL#TGKX–113A;

SSR Roof w/Super Block; Class 90–UL#TGKX–328;

Panel Rib Roof UL Class 60–UL#TGKX–60; Panel Rib Roof UL Class 90–UL#TGKX–64;

VP SLR II Roof Class 90–UL#TGKX–90, –180, –435, –435A, –176, –238, –238A, –238B

Factory Mutual Approved Assemblies (Available only when specified in contract)

SSR Roof Systems are approved in various type applications and listed in FM Approval Guide. 24 Ga SSR (0.0227" Nominal), is available in Class 1–60, 1–75, 1–90. 22Ga SSR (0.0277" Nominal), is available in Class 1–75, 1–90–, 1–120.

SLR II Roof Systems are approved in various type applications and listed in FM Approval Guide. 24 Ga SLR II (0.0227" Nominal), is available in Class 1–75 and 1–120.

STATE OF ALASKA
49TH
HUMBERTO AGUILAR
No. CE121417
REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

It is the responsibility of the builder to have adequate equipment available at the job site to
It is the responsibility of the builder to have adequate equipment available at the job site to unload trucks in a safe and timely manner. The Builder will be responsible for all retention charges from carriers as a result of job site unloading delays.

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VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

ERECTION NOTES

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

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DATE	06/09/2022
DRAWN/CHECK	OE JS
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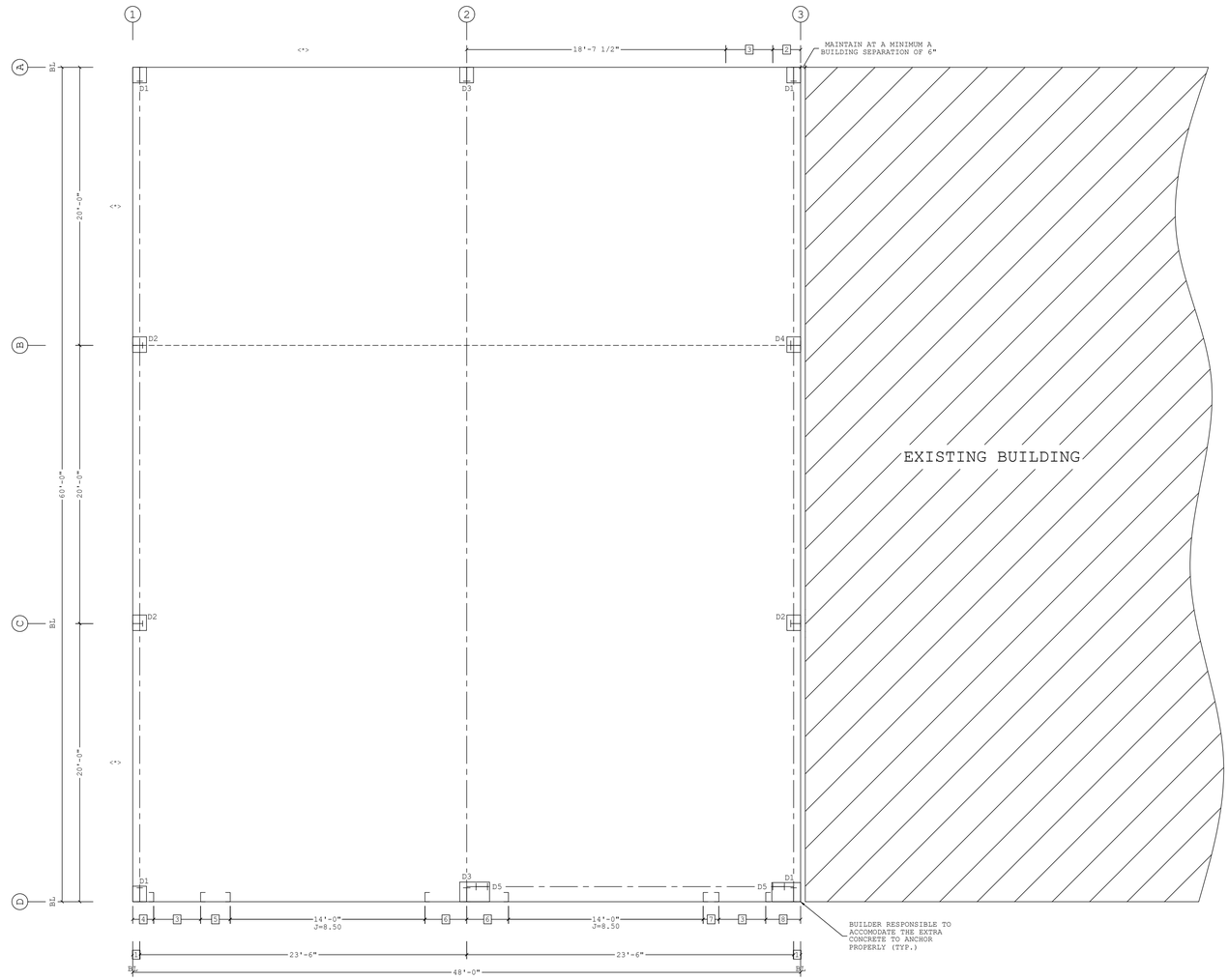
FILENAME: C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\3 Arrowhesd Transfer Shop_ERECTION NOTES.dwg

SAVE DATE: 6/1/2022 SAVE TIME: 08:26:56 LAST SAVED BY: OEsquivel



ANCHOR ROD PLAN

Finished Floor Elevation for lean to is 104'-0"
Finished Floor Elevation for warehouse is 104'-0"

9	1'-0"
8	2'-6"
7	1'-1 1/2"
6	3'-0"
5	2'-1 1/2"
4	1'-6"
3	3'-4 1/2" J=8.50
2	2'-0"
1	6"

☐ Dimension Key

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

Finished Floor Elevation = 100'-0" (Unless Noted Otherwise)

FOR CONSTRUCTION

<*> THE BUILDING IS DESIGNED WITH BRACING DIAGONALS IN THE DESIGNATED BAYS. COLUMN BASE REACTIONS, BASE PLATES AND ANCHOR RODS ARE AFFECTED BY THIS BRACING AND DIAGONALS MAY NOT BE RELOCATED WITHOUT CONSULTING THE BUILDING SUPPLIERS ENGINEER.

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

ANCHOR ROD PLAN

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: **2022.1a**

JOBNO	21-028358-01
DATE	06/09/2022
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FILENAME: **C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\4 Arrowhesd Transfer Shop_ANCHOR ROD PLAN.dwg**

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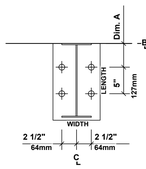
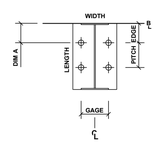
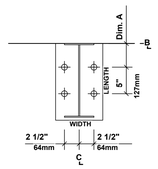


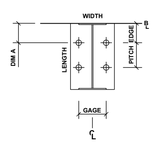
D1 (4)3/4" Dia. GR36 Anchor Rods
Plate W=8", L=1'-1"
Dim: A=4"
Elev.=102'-1"



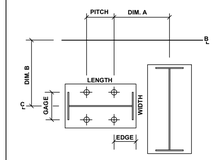
D2 (4)3/4" Dia. GR36 Anchor Rods
Plate W=8", L=8 1/2"
Dim: A=1 3/4"
Gage=5" Pitch=5" Edge Out=1 3/4"
Elev.=102'-1"



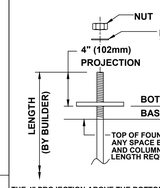
D3 (4)1" Dia. GR36 Anchor Rods
Plate W=8", L=1'-1"
Dim: A=4"
Elev.=102'-1"



D4 (4)3/4" Dia. GR36 Anchor Rods
Plate W=9", L=8 1/2"
Dim: A=1 3/4"
Gage=5" Pitch=5" Edge Out=1 3/4"
Elev.=102'-1"



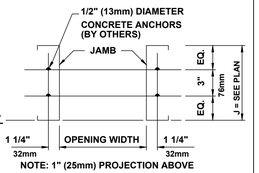
D5 (4)3/4" Dia. GR36 Anchor Rods
Plate W=8", L=11"
Dim: A=11 1/2" B=1'-1"
Gage=5" Pitch=5" Edge Out=4"
Elev.=102'-1"



THE 4" PROJECTION ABOVE THE BOTTOM OF THE BASE PLATE IS A SUGGESTED MINIMUM TO ENSURE ADEQUATE ANCHOR ROD LENGTH. A DIFFERENT PROJECTION MAY BE REQUIRED BY THE FOUNDATION DESIGNER.

THE ANCHOR ROD PROJECTION MAY NEED TO BE CUT OFF IF THERE IS INTERFERENCE WITH OTHER PARTS.

SUGGESTED ANCHOR ROD PROJECTION

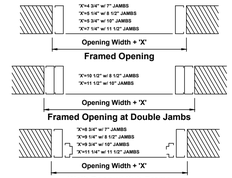


NOTE: 1" (25mm) PROJECTION ABOVE BOTTOM OF JAMB CLIP
SEE PLAN FOR JAMB SIZES : J = SIZE

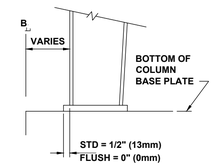
JAMB 'EQ.' VALUES:

7 EQ = 2" 51mm, 8.5 EQ = 2 3/4" 70mm
10 EQ = 3 1/2" 89mm, 11.5 EQ = 4 1/4" 108mm

FRAMED OPENING DETAIL



FRAMED OPENING AT MASONRY



TYPICAL COLUMN BASE PLATE DETAIL

1. ANCHOR RODS, NUTS, HARDENED WASHERS AND ANY OTHER EMBEDDED ITEMS ARE TO BE FURNISHED BY CONTRACTOR.
2. ANCHOR ROD DIAMETERS WERE DETERMINED BY ALLOWABLE SHEAR AND TENSION PER AISC SPECIFICATIONS (FY=36KSI). (ASTM F1554 GRADE 36) ANCHOR ROD LENGTH, EFFECTS OF EMBEDDED ANCHOR ROD EDGE DIMENSIONS AND METHOD OF TRANSFERRING FORCES FROM ANCHOR RODS TO FOOTINGS ARE TO BE DETERMINED BY OTHERS.
3. UNLESS OTHERWISE SPECIFIED, ANCHOR RODS ARE DESIGNED AND DETAILED AS "CAST-IN-PLACE" ANCHOR RODS WITH "SNUG TIGHT" CONNECTIONS.
4. FOUNDATION MUST BE LEVEL, SQUARE AND SMOOTH. ANCHOR RODS MUST BE ACCURATELY PLACED AS SHOWN ON THIS DRAWING OR STEEL WILL NOT FIT. THE BUILDER IS RESPONSIBLE FOR ACCURATE SETTING OF ANCHOR RODS PER AISC CODE OF STANDARD PRACTICE, SEC 7.5 VARIATIONS ARE SUMMARIZED BELOW;
   a. CENTERS OF ANY TWO AR'S WITHIN A COLUMN BASE GROUP; +-1/8"
   b. CENTERS OF ADJACENT AR GROUPS; +-1/4"
   c. TOPS OF AR'S; +-1/2"
   d. ACCUMULATED DIM BETWEEN CENTERS OF AR GROUPS ALONG COLUMN LINE; +-1/4" PER 100FT., NOT TO EXCEED 1" TOTAL.
   e. DIM FROM CENTER OF ANY AR GROUP FROM COLUMN LINE; +-1/4"
5. DESIGN LOADS AND REACTIONS ARE FURNISHED IN THE REACTIONS REPORT.

12/05/2022

FOR CONSTRUCTION

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THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

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VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

ANCHOR ROD PLAN - DETAILS

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS
VARCO-PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
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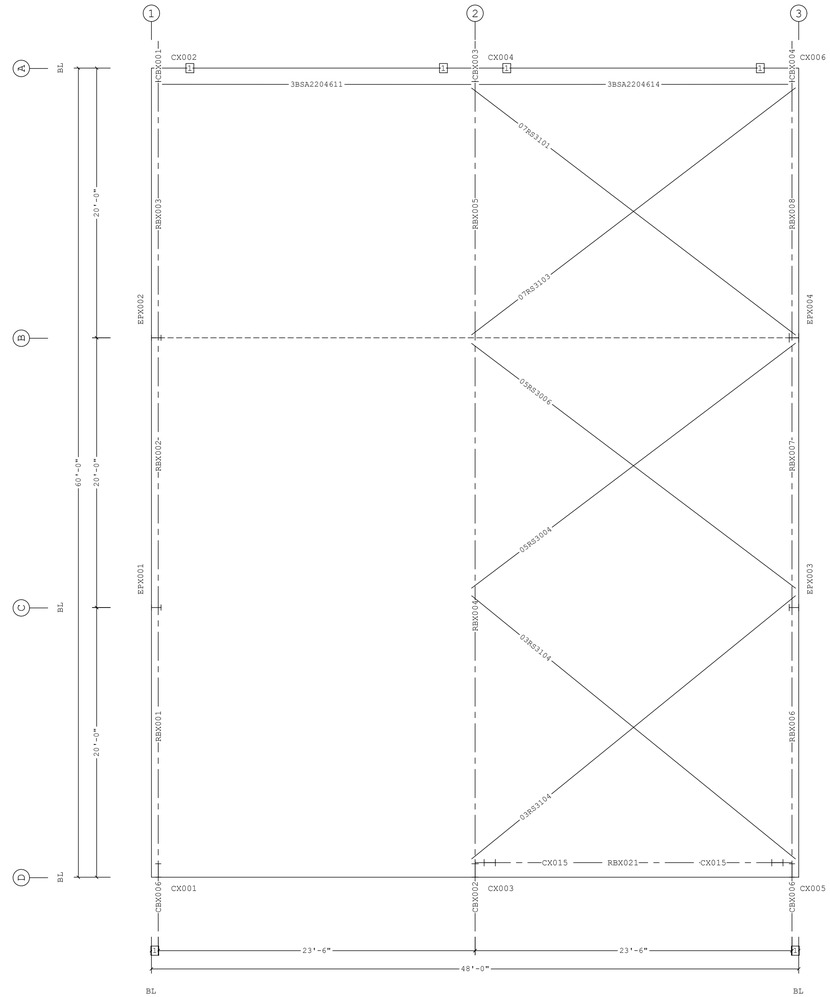
FILENAME: C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\5 Arrowhesd Transfer Shop_ANCHOR ROD PLAN - DETAILS.dwg

SAVE DATE: 6/1/2022 SAVE TIME: 08:47:36 LAST SAVED BY: OEsquivel

Rod, Strut, and Misc. Connection Bolts

Id	Qty	Grade	Bolt Diam.	Bolt Length	PartNo
1	2	A325	3/4"	2 1/2"	0097284



PRIMARY AND ROOF BRACING PLAN

Bracing Part Schedule

Part	Qty	Length	Detail
07RS3101	1	31'-1"	BR01G2
05RS3004	1	30'-4"	BR01G2
05RS3006	1	30'-6"	BR01G2
03RS3104	2	31'-4"	BR01G2
07RS3103	1	31'-3"	BR01G2
3BSA2204614	1	22'-10 3/4"	BR15L1
3BSA2204611	1	22'-10 3/4"	BR15L1

2 1'-0"
1 6"
Dimension Key

Shape Name = shop, Shape = warehouse, Shape = lean to

12/05/2022

FOR CONSTRUCTION

1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.
2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

PRIMARY AND ROOF BRACING PLAN

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
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SAVE DATE: 6/14/2022 SAVE TIME: 07:17:01 LAST SAVED BY: OEsquivel

Frame Member Schedule

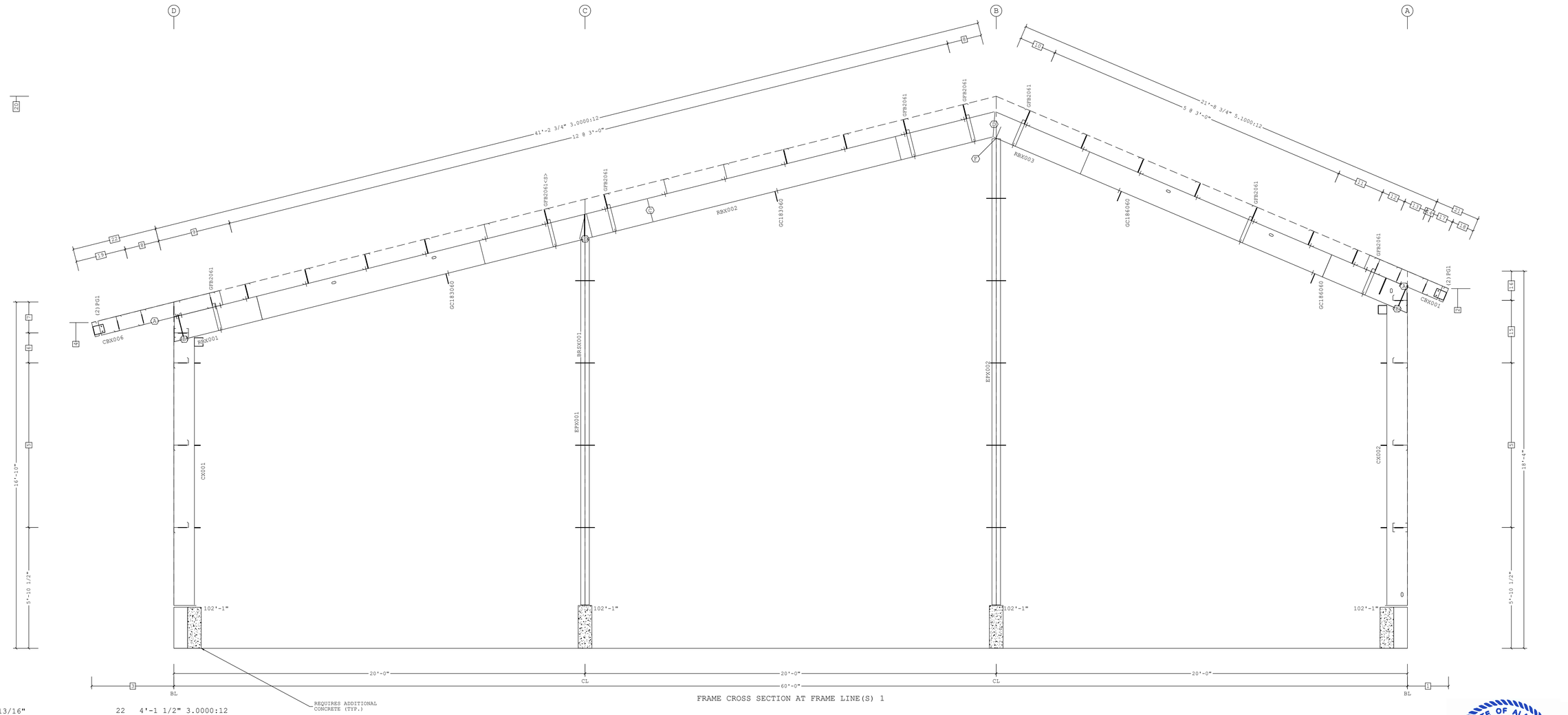
Part	Mem	Width	Thick	WebThk.	Depth1	Depth2	Approx.Lgth	Approx.Weight	Detail
CBX001	10002	5.0000	.1345	.1345	8 1/2"	8 1/2"	3'-10 3/16"	38#	
CBX006	10001	5.0000	.1345	.1345	8 1/2"	8 1/2"	6'-1 1/8"	59#	
CX001	1	5.0000	.1345	.1345	1'-0"	1'-0"	13'-0 3/4"	157#	
RBX001	2-5	5.0000	.1875	.1345	1'-2"	1'-2"	23'-11 15/16"	335#	
RBX002	6-7	5.0000	.1875	.1345	1'-2"	1'-2"	17'-5 3/16"	249#	
RBX003	8-10	5.0000	.1875	.1345	1'-2"	1'-2"	22'-2 15/16"	323#	
CX002	11	5.0000	.1345	.1345	1'-0"	1'-0"	14'-7 1/2"	172#	
EPX001	12	5.0000	.2500	.1345	8 1/2"	8 1/2"	17'-10 7/16"	239#	BR25BD
EPX002	13	5.0000	.3750	.2500	8 1/2"	8 1/2"	22'-9 3/8"	464#	

Bolt Connection & Plate Schedule

Id	Qty	Grade	Bolt Dia.	Bolt Length	Plate Thick.	Rows Out	Rows In	Washer	PartNo
A	16	A325	1/2"	1 1/2"	-	-	-		49080
B	4	A325	1/2"	1 1/2"	3/8"	1	1		49080
C	6	A325	1/2"	1 1/2"	1/4"	1	2		49080
D	8	A325	1/2"	2"	1/2"	2	2		0097280
E	4	A325	1/2"	1 1/2"	3/8"	-	3		49080
F	4	A325	1/2"	2"	3/8"	-	2	Yes	0097280

<S> - (2) Washers (095872) req'd at Flange Brace to Secondary.

Frame Clearances
Horiz. Clearance between members 1(CX001) and 11(CX002): 58'-0"
Vert. Clearance at member 1(CX001): 15'-1 13/16"
Vert. Clearance at member 11(CX002): 16'-8 5/8"
Vert. Clearance at member 12(EPX001): 19'-10 13/16"
Vert. Clearance at member 13(EPX002): 24'-9 9/16"
Finished Floor Elevation = 100'-0" (Unless Noted Otherwise)



FRAME CROSS SECTION AT FRAME LINE(S) 1

11 2'-3 13/16"
10 1'-9 5/8"
9 2 @ 1'-9 5/16"
8 1'-8 1/8"
7 1'-6"
6 1'-5 1/2"
5 2 @ 4'-0"
4 15'-10"
3 4'-0"
2 17'-5 13/16"
1 2'-0"
☐ Dimension Key

22 4'-1 1/2" 3.0000:12
21 2'-2 1/16" 5.1000:12
20 26'-10" Ridge Ht.
19 2 @ 1'-2 11/16"
18 1'-1 1/16"
17 1'-1"
16 1'-5"
15 3'-0 1/2"
14 3 1/2"
13 1'-1 7/8"
12 1'-1 15/16"
☐ Dimension Key

Shape Name = shop Wall 4, Frame 1

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER
12/05/2022

FOR CONSTRUCTION

1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.
2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER.

REV	DATE	BY	DESCRIPTION

NTS

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

FRAME CROSS SECTION AT FRAME LINE(S) 1

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
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SAVE DATE: 6/9/2022 SAVE TIME: 08:04:12 LAST SAVED BY: OEsquivel

Frame Member Schedule

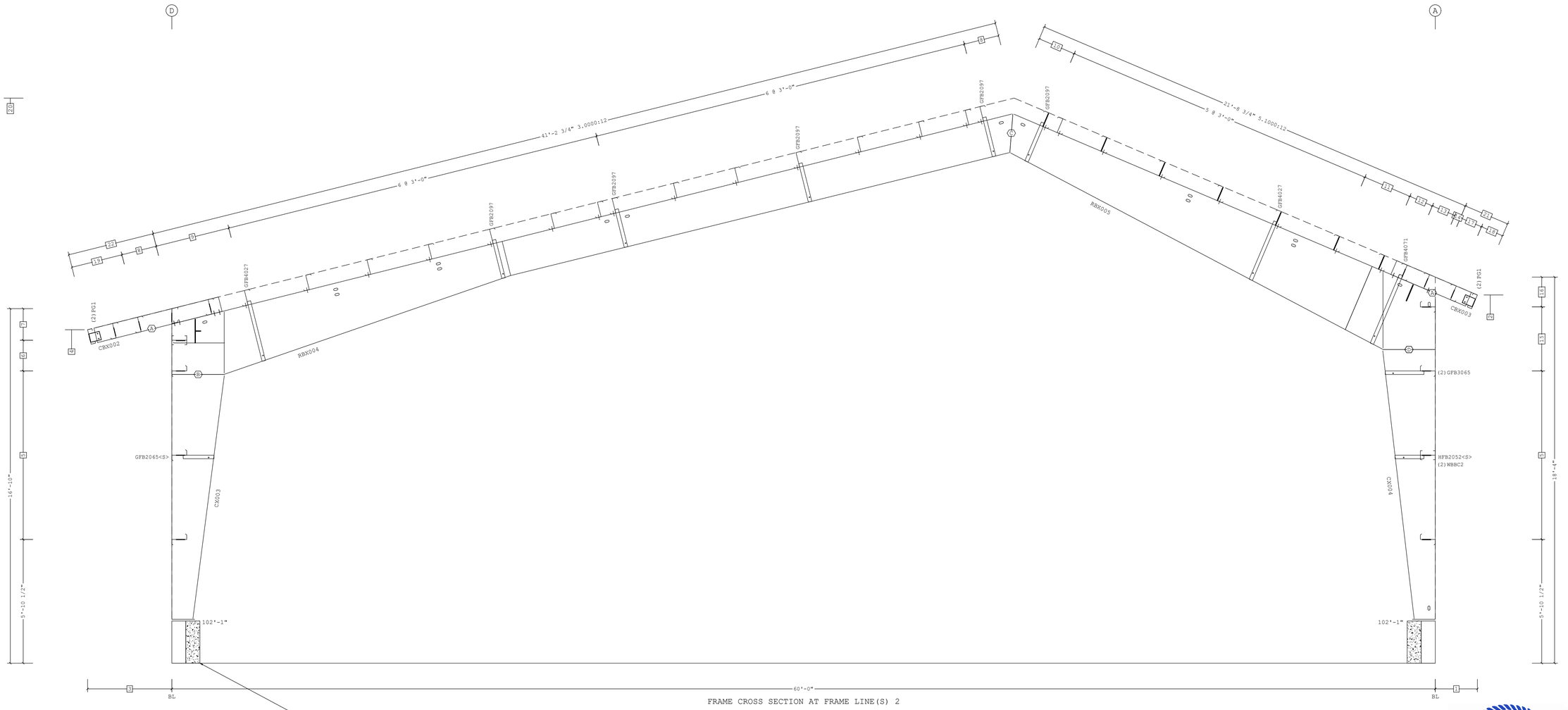
Part	Mem	Width	Thick	WebThk.	Depth1	Depth2	Approx.Lgth	Approx.Weight
CBX003	10002	5.0000	.1345	.1345	8 1/2"	8 1/2"	3'-10 3/16"	38#
CBX002	10001	5.0000	.1345	.1345	8 1/2"	8 1/2"	6'-1 1/8"	59#
CX003	1	6.0000	.5000	.1875	1'-0"	2'-6"	11'-7 9/16"	431#
RBX004	2	6.0000	.5000	.1875	2'-11"	1'-8"	41'-8 5/8"	1325#
	3	6.0000	.3750	.1345	1'-8"	1'-9"		
RBX005	4	6.0000	.5000	.1875	1'-9"	3'-3 1/8"	22'-9 1/2"	1063#
	5	6.0000	.5000	.2500	3'-3 1/8"	3'-5"		
CX004	6	6.0000	.6250	.1644	1'-0"	2'-6"	12'-9 11/16"	534#

Bolt Connection & Plate Schedule

Id	Qty	Grade	Bolt Dia.	Bolt Length	Plate Thick.	Rows Out	Rows In	PartNo
A	16	A325	1/2"	1 1/2"	-	-	-	49080
B	12	A325	3/4"	2 1/2"	5/8"	4	2	0097284
C	6	A325	3/4"	2 1/2"	1/2"	1	2	0097284
D	6	A325	1 1/8"	4"	3/4"	2	1	0097289

<S> - (2) Washers (095872) req'd at Flange Brace to Secondary.

Frame Clearances
Horiz. Clearance between members 1(CX003) and 6(CX004): 55'-0"
Vert. Clearance at member 1(CX003): 13'-8 9/16"
Vert. Clearance at member 6(CX004): 14'-10 11/16"
Finished Floor Elevation = 100'-0" (Unless Noted Otherwise)



FRAME CROSS SECTION AT FRAME LINE(S) 2

11	2'-3 13/16"	22	4'-1 1/2" 3.0000:12
10	1'-9 5/8"	21	2'-2 1/16" 5.1000:12
9	2 @ 1'-9 5/16"	20	26'-10" Ridge Ht.
8	1'-8 1/8"	19	2 @ 1'-2 11/16"
7	1'-6"	18	1'-1 1/16"
6	1'-5 1/2"	17	1'-1"
5	2 @ 4'-0"	16	1'-5"
4	15'-10"	15	3'-0 1/2"
3	4'-0"	14	3 1/2"
2	17'-5 13/16"	13	1'-1 7/8"
1	2'-0"	12	1'-1 15/16"

☐ Dimension Key ☐ Dimension Key

Shape Name = shop Wall 4, Frame 2

FOR CONSTRUCTION

12/05/2022

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.
2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

REV	DATE	BY	DESCRIPTION

NTS

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

FRAME CROSS SECTION AT FRAME LINE(S) 2

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
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SAVE DATE: 6/9/2022 SAVE TIME: 08:07:20 LAST SAVED BY: OEsquivel

Frame Member Schedule

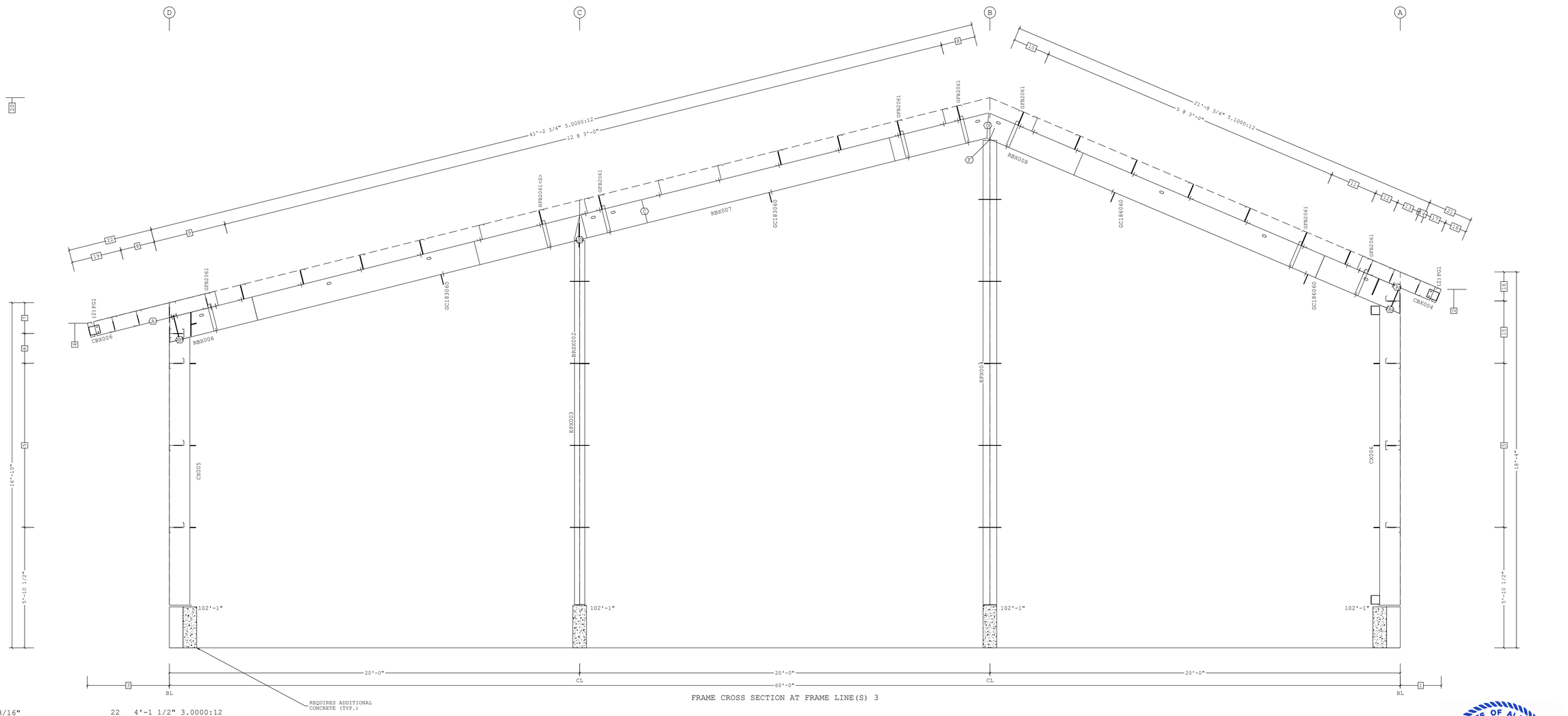
Part	Mem	Width	Thick	WebThk.	Depth1	Depth2	Approx.Lgth	Approx.Weight	Detail
CBX004	10002	5.0000	.1345	.1345	8 1/2"	8 1/2"	3'-10 3/16"	38#	
CBX006	10001	5.0000	.1345	.1345	8 1/2"	8 1/2"	6'-1 1/8"	59#	
CX005	1	5.0000	.1345	.1345	1'-0"	1'-0"	13'-0 3/4"	154#	
RBX006	2-5	5.0000	.1875	.1345	1'-2"	1'-2"	23'-11 15/16"	350#	
RBX007	6-7	5.0000	.1875	.1345	1'-2"	1'-2"	17'-5 3/16"	246#	
RBX008	8-10	5.0000	.1875	.1345	1'-2"	1'-2"	22'-3"	320#	
CX006	11	5.0000	.1345	.1345	1'-0"	1'-0"	14'-7 1/2"	175#	
EPX003	12	6.0000	.3750	.1644	8 1/2"	8 1/2"	17'-10 9/16"	372#	BR25BD
EPX004	13	8.0000	.5000	.1345	8 1/2"	8 1/2"	22'-9 3/8"	723#	

Bolt Connection & Plate Schedule

Id	Qty	Grade	Bolt Dia.	Bolt Length	Plate Thick.	Rows Out	Rows In	Washer	PartNo
A	16	A325	1/2"	1 1/2"	-	-	-		49080
B	4	A325	1/2"	1 1/2"	3/8"	1	1		49080
C	4	A325	1/2"	1 1/2"	1/4"	1	1		49080
D	6	A325	1/2"	1 1/2"	3/8"	2	1		49080
E	4	A325	1/2"	1 1/2"	3/8"	-	3		49080
F	4	A325	1/2"	2"	1/2"	-	2	Yes	0097280

<S> - (2) Washers (095872) req'd at Flange Brace to Secondary.

Frame Clearances
Horiz. Clearance between members 1(CX005) and 11(CX006): 58'-0"
Vert. Clearance at member 1(CX005): 15'-1 13/16"
Vert. Clearance at member 11(CX006): 16'-8 5/8"
Vert. Clearance at member 12(EPX003): 19'-10 13/16"
Vert. Clearance at member 13(EPX004): 24'-9 9/16"
Finished Floor Elevation = 100'-0" (Unless Noted Otherwise)



FRAME CROSS SECTION AT FRAME LINE(S) 3

11	2'-3 13/16"	22	4'-1 1/2" 3.0000:12
10	1'-9 5/8"	21	2'-2 1/16" 5.1000:12
9	2 @ 1'-9 5/16"	20	26'-10" Ridge Ht.
8	1'-8 1/8"	19	2 @ 1'-2 11/16"
7	1'-6"	18	1'-1 1/16"
6	1'-5 1/2"	17	1'-1"
5	2 @ 4'-0"	16	1'-5"
4	15'-10"	15	3'-0 1/2"
3	4'-0"	14	3 1/2"
2	17'-5 13/16"	13	1'-1 7/8"
1	2'-0"	12	1'-1 15/16"

☐ Dimension Key ☐ Dimension Key

Shape Name = shop Wall 4, Frame 3

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

FOR CONSTRUCTION

12/05/2022

MODIFIED IN AUTOCAD

1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.
2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER.

REV	DATE	BY	DESCRIPTION

NTS

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

FRAME CROSS SECTION AT FRAME LINE(S) 3

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	9

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FILENAME: C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\9 Arrowhesd Transfer Shop_FRAME CROSS SECTION AT FRAME LINE(S) 3.dwg

SAVE DATE: 6/16/2022 SAVE TIME: 13:50:52 LAST SAVED BY: OEsquivel

Frame Member Schedule

Part	Mem	Width	Thick	WebThk.	Depth1	Depth2	Approx.Lgth	Approx.Weight
CX015	1	6.0000	.2500	.1345	10"	10"	13'-11 3/4"	236#
	2	6.0000	.2500	.2500	10"	10"		
RBX021	3	6.0000	.2500	.1345	9"	9"	20'-5 1/2"	320#
	4	6.0000	.2500	.1644	9"	9"		
CX015	5	6.0000	.2500	.2500	10"	10"	13'-11 3/4"	236#
	6	6.0000	.2500	.1345	10"	10"		

Bolt Connection & Plate Schedule

Id	Qty	Grade	Bolt Dia.	Bolt Length	Plate Thick.	Rows Out	Rows In	PartNo
A	8	A325	3/4"	2 1/2"	1/2"	2	2	0097284
B	2	A325	3/4"	2 1/2"	-	-	-	0097284

Frame Clearances
Horiz. Clearance between members 1(CX015) and 5(CX015): 20'-6"
Horiz. Clearance between members 1(CX015) and 6(CX015): 20'-6"
Horiz. Clearance between members 2(CX015) and 5(CX015): 20'-6"
Horiz. Clearance between members 2(CX015) and 6(CX015): 20'-6"
Vert. Clearance at member 2(CX015): 15'-1 1/4"
Vert. Clearance at member 5(CX015): 15'-1 1/4"
Finished Floor Elevation = 100'-0" (Unless Noted Otherwise)

PORTAL FRAME ELEVATION ALONG D

2 1'-0 1/2"
1 8"
Dimension Key

Shape Name = shop Wall 4, Frame 2

STATE OF ALASKA 49121 HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.
2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

REV	DATE	BY	DESCRIPTION

NTS

D VP Buildings
3200 Players Club Circle Memphis TN 38125

PORTAL FRAME ELEVATION ALONG D

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO-PRUDEN
A BlueScope Steel Company
VPC VERSION: **2022.1a**

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
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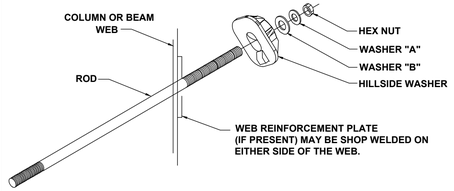
MODIFIED IN AUTOCAD

FILENAME: **C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\10 Arrowhesd Transfer Shop_PORTAL FRAME ELEVATION ALONG D.dwg**

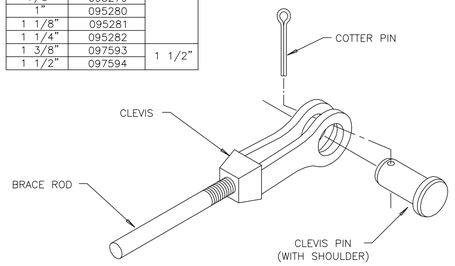
SAVE DATE: 6/1/2022 SAVE TIME: 12:29:25 LAST SAVED BY: OEsquivel



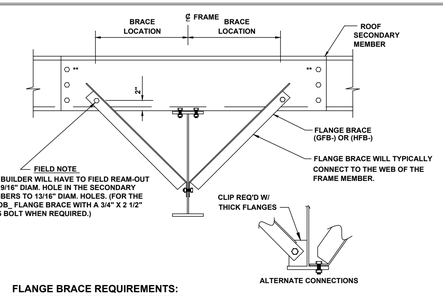
DESCRIPTION/PART NO				
ROD DIAM	NUT	HARD STEEL ROUND WASHER A	HARD STEEL WASHER B	HILLSIDE WASHER
3/8"	95321	3/8" FLAT WASHER (96408)	1/2" BEVEL SQUARE WASHER (46040)	543334
1/2"	95230	1/2" FLAT WASHER (95872)	3/4" FLAT ROUND WASHER (95946)	
5/8"	95233	5/8" FLAT WASHER (95945)		
3/4"	95235	3/4" FLAT WASHER (95946)	1" FLAT ROUND WASHER (95948)	543335
7/8"	95237	7/8" FLAT WASHER (95947)		
1"	95238	1" FLAT WASHER (95948)	1 1/8" FLAT ROUND WASHER (95949)	543336
1 1/8"	95239	1 1/8" FLAT WASHER (95949)		

REV. DATE: 08/02/17	REV. NO. 04
BR01G2	**ROD BRACE** **WEB SLOT ASSEMBLY**

ROD DIA.	CLEVIS MARK NO.	CLEVIS PIN DIA.
3/8"	097572	1 1/4"
1/2"	097573	
5/8"	095277	
3/4"	095278	
7/8"	095279	
1"	095280	
1 1/8"	095281	
1 1/4"	095282	
1 3/8"	097593	1 1/2"
1 1/2"	097594	



REV. DATE: 06/23/11	REV. NO. 03
BR02K1	**ROD BRACING** **CLEVIS ASSEMBLY**

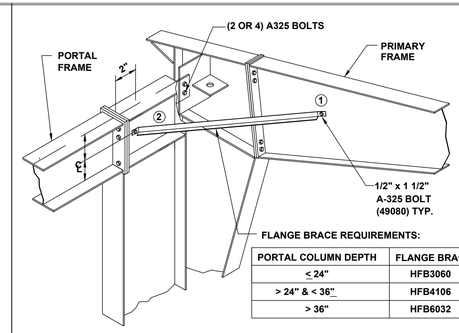


FLANGE BRACE REQUIREMENTS:

RULE#1-	ALL FLANGE BRACES ON CROSS SECTIONS MUST BE INSTALLED.
RULE#2-	SINGLE FLANGE BRACES ARE REQUIRED WHEN PART MARK ON CROSS SECTION IS NOT ACCOMPANIED BY (2).
RULE#3-	FLANGE BRACES ARE REQUIRED BOTH SIDES OF THE FRAME WEB WHEN PART MARK IS ACCOMPANIED BY (2).
RULE#4-	WHENEVER POSSIBLE, PLACE SINGLE BRACES TOWARD THE CENTER OF THE BUILDING.
RULE#5-	WHENEVER POSSIBLE, PLACE ALL SINGLE BRACES ON THE SAME SIDE OF THE FRAME WEB.

** 10" & 11 1/2" PURLINS REQUIRE 3 BOLTS AT EACH END OF PURLIN LAP.

REV. DATE: 05/08/18	REV. NO. 02
BR06AE	**TYPICAL FLANGE BRACE CONNECTIONS** **CONT. PURLIN LAP SHOWN, CONT. GIRT & SIMPLE PURLIN**



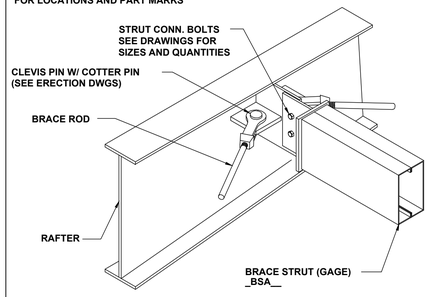
FLANGE BRACE REQUIREMENTS:

PORTAL COLUMN DEPTH	FLANGE BRACE
≤ 24"	HFB3060
> 24" & < 36"	HFB4106
> 36"	HFB6032

NOTES:
1. FIELD DRILL 9/16" HOLES IN PRIMARY AND PORTAL FRAME WEBS FOR FLANGE BRACE CONNECTIONS.
2. DRILL 9/16" HOLE IN PORTAL FRAME COLUMN WEB APPROX. 2" FROM BOLTING PLATE @ BEAM C. L

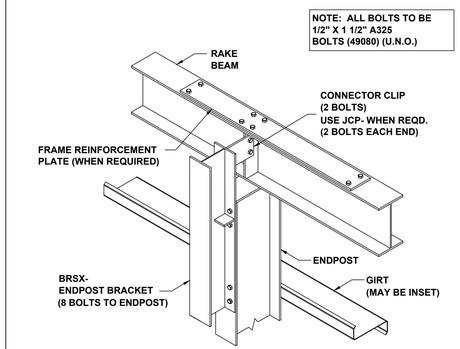
REV. DATE: 03/17/16	REV. NO. 03
BR12J1	**PORTAL FRAME DETAIL** **CONNECTION TO FRAME**

SEE ERECTION DRAWINGS FOR LOCATIONS AND PART MARKS

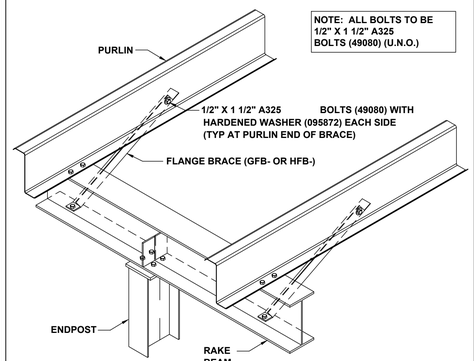


WHERE SLOTTED HOLES ARE PRESENT, BOLTS ARE SLIP CRITICAL AND MUST BE FULLY PRE TENSIONED. FAYING SURFACES MUST BE PAINT FREE. IF PAINT IS FOUND ON FAYING SURFACES IN SLOTTED CONNECTIONS REMOVE WITH LIGHT GRINDING. STANDARD HARDENED WASHERS ARE REQUIRED OVER ALL SLOTS. SEE ERECTION DRAWINGS FOR MARK NUMBERS AND QUANTITIES.

REV. DATE: 06/23/11	REV. NO. 01
BR15L1	**STRUT BRACING** **GAGE STRUT IN ROOF**



REV. DATE: 07/01/09	REV. NO. 00
BR25BD	**TOP OF ENDPOST** **ENDPOST BRACKET TO RAKE BEAM**



REV. DATE: 11/16/15	REV. NO. 03
BR25CA	**ENDPOST TOP BETWEEN PURLINS** **NO CAP CHANNEL - BRACED TO PURLINS ONLY**

BASIC ERECTION GUIDE REQUIRED FOR THIS PROJECT:

REFER TO:

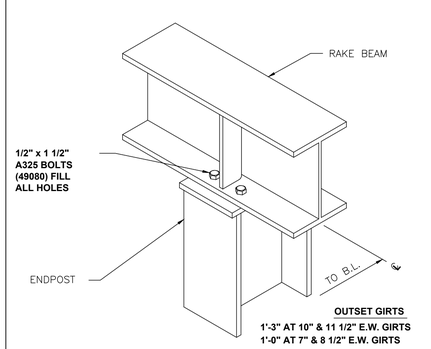
VARCO PRUDEN BUILDINGS

BASIC ERECTION GUIDE

The Field Guide for correctly storing and erecting Varco Pruden Metal Building Systems

BACK COVER: 4001 BASIC ERECTION GUIDE

REV. DATE: 01/30/14	REV. NO. 00
ENV002	**BASIC ERECTION GUIDE - STRUCTURAL**



REV. DATE: 07/01/09	REV. NO. 00
PF10C2	**RAKE BEAM CONNECTION** **TO ENDPOST**

F = FEET G = GAGE
I = INCHES O = OPERATION
E = EIGHTHS C = FIN/COLOR

PANEL/COVERING
W 1 3 1 1 7 2 6 1 K T D
* F F I I E G G O C C C
LENGTH CODE

INSULATION
I B 1 3 0 1 0 3 6 0 3 0 W V
* * F F F I I I I I I E C C
LENGTH WIDTH THK CODE

SECONDARY (STANDARD)
0 8 Z 1 9 1 1 4 1 7 - - - - -
* * * F F I I E G G * * * * *
DEPTH LENGTH SHAPE GAGE ADJUST.CODES

SECONDARY (SPECIAL)
0 0 1 0 8 Z 1 9 1 1 4 1 7 - - -
* * * * * * F F I I E G G * * *
COUNTER DEPTH LENGTH SHAPE GAGE ADJUST.CODES

CX*** = COLUMN (PLATE)
CGX*** = COLUMN (GAGE)
WCX*** = COLUMN (HOTROLL)

RBX*** = RAFTER (PLATE)
BGX*** = RAFTER (GAGE)
WRX*** = RAFTER (HOTROLL)
TRX*** = TRUSS RAFTER

ICX*** = INTERIOR COLUMN
PCX*** = PIPE COLUMN
TCX*** = TUBE COLUMN

EPX*** = ENDPOST (PLATE)
EGX*** = ENDPOST (GAGE)

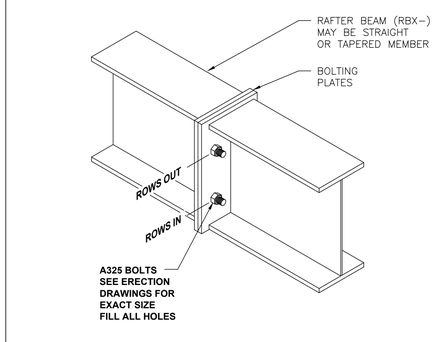
CBX*** = CANOPY (PLATE)
CBX*** = PIGGYBACK CANOPY

DCC*** = 8 1/2" GAGE POST
DCE*** = 10" GAGE POST

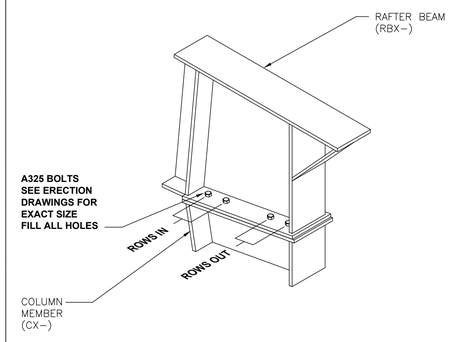
ROD BRACING
0 3 R S 2 5 1 0
I E * * F F I I
DIA LENGTH

RS = THREADS BOTH ENDS
RT = THREADS ONE END - CLEVIS ONE END
RU = CLEVIS BOTH ENDS
RP = THREAD BOTH ENDS - NO HILLSIDES

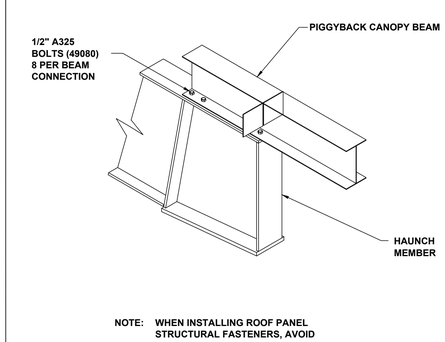
REV. DATE: 06/23/11	REV. NO. 01
EN50B1	**MARK NUMBER KEY** **COMMON GENERATED MARK NUMBERS**



REV. DATE: 07/01/09	REV. NO. 00
PF03A1	**RAFTER BEAM CONNECTION** **RAKE BEAM OR FULL FRAME**

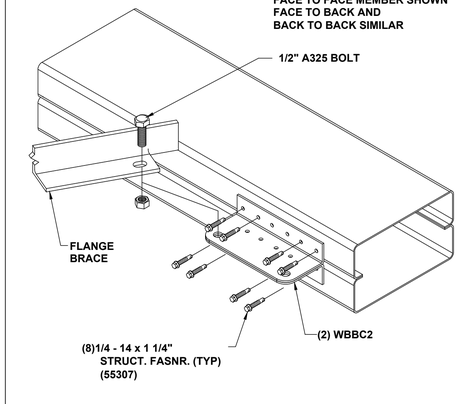


REV. DATE: 07/01/09	REV. NO. 00
PF01A1	**HAUNCH TO COLUMN CONNECTION** **TOP BOLTED COLUMN**



NOTE: WHEN INSTALLING ROOF PANEL STRUCTURAL FASTENERS, AVOID FASTENING THRU PIGGYBACK CANOPY BEAMS.

REV. DATE: 11/17/17	REV. NO. 01
PF20C1	**PIGGYBACK CANOPY BEAM** **ATTACHMENT TO INTERIOR FRAME**



REV. DATE: 08/17/15	REV. NO. 05
BR07H1	**FLANGE BRACE ATTACHMENT** **DOUBLE WBBC2 TO SECONDARY**

12/05/2022

FOR CONSTRUCTION

1. USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS, SECONDARY CLIP CONNECTIONS, AND FLANGE BRACE CONNECTIONS, UNLESS NOTED OTHERWISE.
2. SLOT REINFORCEMENT PLATES NEED NOT BE LOCATED ON THE SAME SIDE OF THE WEB AS THE HILLSIDE WASHER.

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

6/1/2022 SEDSheet 8:11:56

PRIMARY BRACING SED'S

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
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Secondary Part Schedule

Mark	Part	Thick.	Depth	Lap	Detail
E1	00108CS2403412B0	0.0980	8 1/2"		PF20C1
E2	00208CS2511412B0	0.0980	8 1/2"		PF20C1
E3	00308CS2511411B0	0.1130	8 1/2"		PF20C1
E4	00608CS2403411B0	0.1130	8 1/2"		PF20C1
E5	00108ES0202411003	0.1130	8 1/2"		PF20C1
E6	00208ES2211411B03	0.1130	8 1/2"		PF20C1
G12	08Z2211412GGB0	0.0980	8 1/2"		PF20C1, RS10M3
G16	08Z2211411GGB0	0.1130	8 1/2"		RS10M3, PF20C1
P1	08Z0202412DG00	0.0980	8 1/2"		PF20C1
P10	08Z0202411DG00	0.1130	8 1/2"		PF20C1
P2	01608ZS2811411B0	0.1130	8 1/2"	2'-10 1/2"	RS02T1, RS01T1
P3	01708ZS2811412B0	0.0980	8 1/2"	2'-10 1/2"	RS02T1, RS01T1
P4	02208ZS2703411B0	0.1130	8 1/2"		RS02T1, BR18E2, RS01T1
P5	02008ZS2703412B0	0.0980	8 1/2"	2'-10 1/2"	RS02T1, RS01T1
P7	02408ZS2703411B0	0.1130	8 1/2"	2'-10 1/2"	RS02T1, BR18E2, RS11SB, RS01T1
P8	02108ZS2703412B0	0.0980	8 1/2"	2'-10 1/2"	RS02T1, RS11SB, RS01T1
P9	02308ZS2811412B0	0.0980	8 1/2"	2'-10 1/2"	RS02T1, RS11SB, RS01T1
P15	02908ZS050001100	0.1130	8 1/2"		PF20C1
P16	00708ZS010001100	0.1130	8 1/2"		PF20C1

Secondary Bracing Schedule

Id	Qty	Mark No	Spacing
1	16	PBA0202	1'-9 5/16"
2	8	CPBB011014	1'-9 5/16"
3	8	HSRABM30009	3'-0 9/16"
4	124	CPBB030108(Typ.)	3'-0"
5	12	CPBB020414	2'-3 3/8"
6	12	CPBB001002	8 5/8"
7	16	CPBB010308	1'-1 7/8"
8	8	CPBB020506	2'-3 13/16"
9	8	CPBB010210	1'-1 1/16"
10	4	CPBB010404	1'-2 11/16"
11	12	PBA0107	1'-2 11/16"
12	4	CPBRD020000	1'-8 1/8"

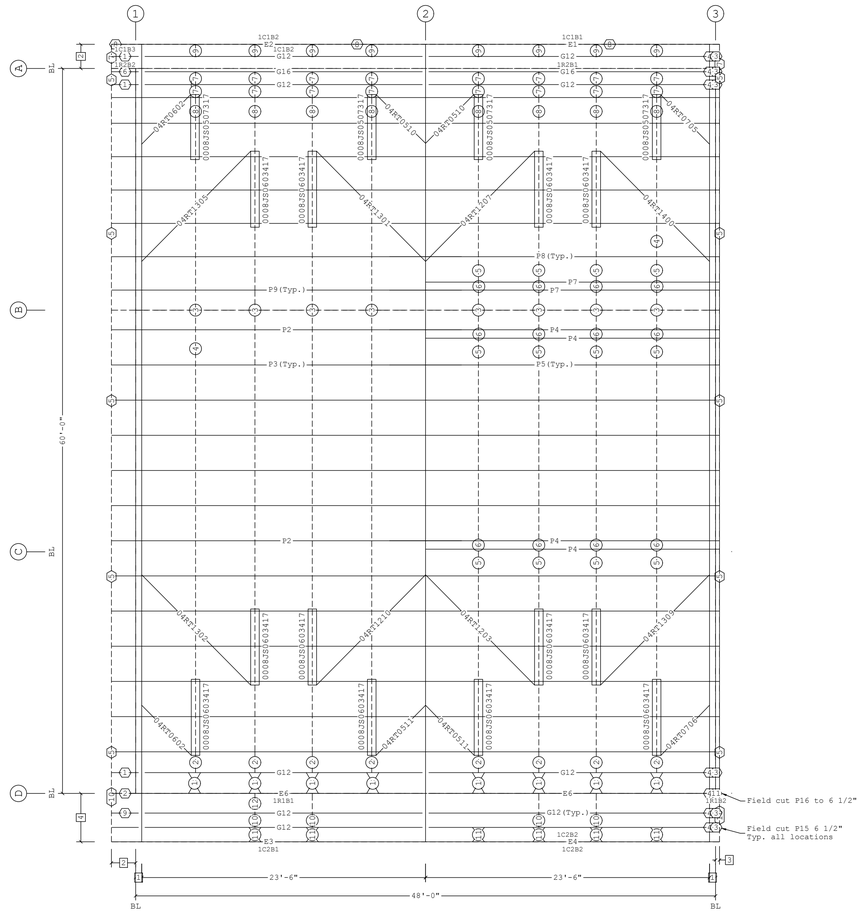
See SED:
BR09K5, BR09JG, BR09RY, BR09RZ, BR09JR
BR09M9, BR09N9, BR09PH, BR09JH, BR18E2

Bracing Part Schedule

Part	Qty	Length	Detail
04RT0510	2	5'-10"	BR01G2,BR02K1,BR09U8,BR16J2
04RT0511	2	5'-11"	BR01G2,BR02K1,BR09U8,BR16J2
04RT0602	2	6'-2"	BR01G2,BR02K1,BR09U8,BR16J2
04RT0705	1	7'-5"	BR01G2,BR02K1,BR09U8,BR16J2
04RT0706	1	7'-6"	BR01G2,BR02K1,BR09U8,BR16J2
04RT1203	1	12'-3"	BR01G2,BR02K1,BR09U8,BR16J2
04RT1207	1	12'-7"	BR01G2,BR02K1,BR09U8,BR16J2
04RT1210	1	12'-10"	BR01G2,BR02K1,BR09U8,BR16J2
04RT1301	1	13'-1"	BR01G2,BR02K1,BR09U8,BR16J2
04RT1302	1	13'-2"	BR01G2,BR02K1,BR09U8,BR16J2
04RT1305	1	13'-5"	BR01G2,BR02K1,BR09U8,BR16J2
04RT1309	1	13'-9"	BR01G2,BR02K1,BR09U8,BR16J2
04RT1400	1	14'	BR01G2,BR02K1,BR09U8,BR16J2

Part Mark Key

1	P1
2	E5
3	P15
4	GFA106
5	RCHB15
6	P10
7	RECB04117
8	GAC2540
9	P1(Typ.)
10	RECB07105
11	P16



ROOF SECONDARY PLAN

Dimension Key

5	1'-0"
4	4'-0"
3	4"
2	2'-0"
1	6"

Shape Name = shop, Shape = shop, Shape = shop, Shape = warehouse, Shape = warehouse, Shape = lean to, Shape = lean to

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

MODIFIED IN AUTOCAD

1. UNLESS NOTED, USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS.
2. FLANGE BRACES ARE AN INTEGRAL PART OF THE STABILITY OF THE STRUCTURAL SYSTEM AND MUST BE PROPERLY INSTALLED PRIOR TO ERECTION OF WALL AND ROOF SHEETS.
3. REMOVAL OR ALTERATION OF ANY COMPONENT IS PROHIBITED.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

ROOF SECONDARY PLAN

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: **2022.1a**

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	12

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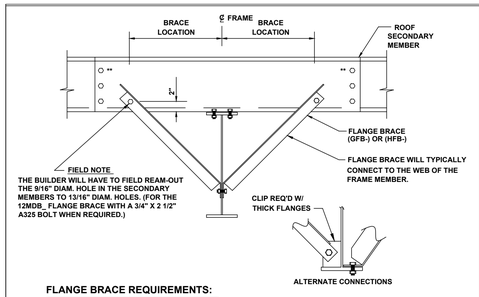
FILENAME: **C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\13 Arrowhesd Transfer Shop_ROOF SECONDARY PLAN.dwg**

SAVE DATE: 6/14/2022 SAVE TIME: 07:19:31 LAST SAVED BY: OEsquivel



FIELD NOTE
THE BUILDER WILL HAVE TO FIELD REAM-OUT THE 9/16" DIAM. HOLE IN THE SECONDARY MEMBERS TO 13/16" DIAM. HOLES. (FOR THE 12MDB_ FLANGE BRACE WITH A 3/4" X 2 1/2" A325 BOLT WHEN REQUIRED.)

FLANGE BRACE REQUIREMENTS:

- RULE#1- ALL FLANGE BRACES ON CROSS SECTIONS MUST BE INSTALLED.
- RULE#2- SINGLE FLANGE BRACES ARE REQUIRED WHEN PART MARK ON CROSS SECTION IS NOT ACCOMPANIED BY (2).
- RULE#3- FLANGE BRACES ARE REQUIRED BOTH SIDES OF THE FRAME WEB WHEN PART MARK IS ACCOMPANIED BY (2).
- RULE#4- WHENEVER POSSIBLE, PLACE SINGLE BRACES TOWARD THE CENTER OF THE BUILDING.
- RULE#5- WHENEVER POSSIBLE, PLACE ALL SINGLE BRACES ON THE SAME SIDE OF THE FRAME WEB.

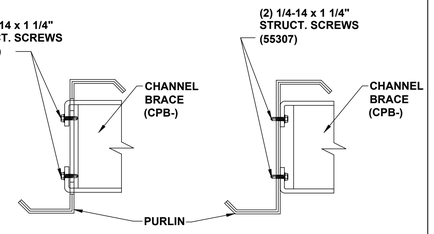
** 10" & 11 1/2" PURLINS REQUIRE 3 BOLTS AT EACH END OF PURLIN LAP.

REV. DATE: 05/08/18 | REV. NO. 02

BR06AE — TYPICAL FLANGE BRACE CONNECTIONS
CONT. PURLIN LAP SHOWN, CONT. GIRT & SIMPLE PURLIN

ERECTION NOTE:

WHEN A CHANNEL BRACE DOES NOT LINE UP WITH ANOTHER CHANNEL BRACE OR THE SLOTS IN THE PURLIN WEB FOR A DROP PIN CONNECTION BEND THE CHANNEL TABS TOWARD THE PURLIN WEB AND USE A SELF-DRILLER (55307) TO ATTACH.

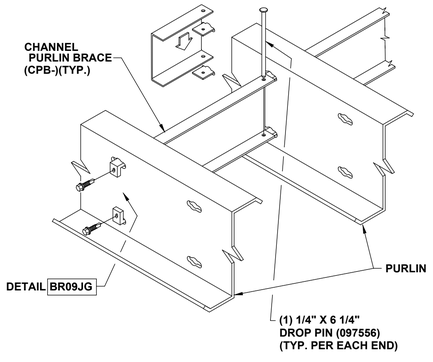


USE WHEN CHANNEL BRACE DOES LINE UP WITH THE SLOTS IN THE PURLIN WEB.

USE WHEN CHANNEL BRACE DOES NOT LINE UP WITH THE SLOTS IN THE PURLIN WEB.

REV. DATE: 04/01/11 | REV. NO. 01

BR09JG — CHANNEL BRACE ENDING AT PURLIN WEB
SELF-DRILLER WITH BENT TABS

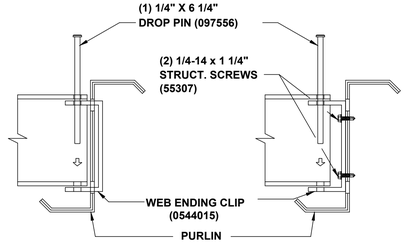


REV. DATE: 07/01/09 | REV. NO. 00

BR09JH — SINGLE CHANNEL PURLIN BRACE
ENDING AT PURLIN WEB LOCATION

ERECTION NOTE:

CHANNEL BRACES THAT END AT A PURLIN WEB, BUT DO NOT HAVE TABS TO BEND AND SECURE. INSERT CLIP (544015) THROUGH WEB SLOTS AND USE A DROP PIN TO ATTACH TO CHANNEL BRACE.

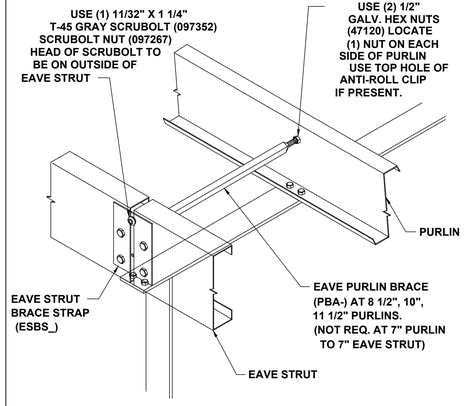


USE WHEN CHANNEL BRACE DOES LINE UP WITH THE SLOTS IN THE PURLIN WEB.

USE WHEN CHANNEL BRACE DOES NOT LINE UP WITH THE SLOTS IN THE PURLIN WEB.

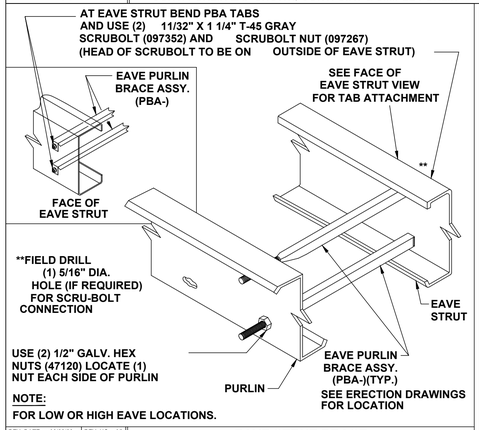
REV. DATE: 04/01/11 | REV. NO. 01

BR09JR — CHANNEL BRACE ENDING AT PURLIN WEB
WEB ENDING CLIP WITH DROP PIN



REV. DATE: 07/20/16 | REV. NO. 05

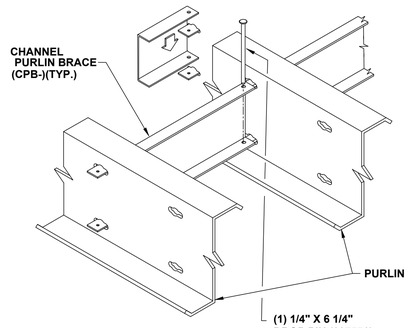
BR09K2 — EAVE BRACE STRAP AND EAVE PURLIN BRACE
LOCATED AT EAVE - CENTERLINE OF FRAME



NOTE:
FOR LOW OR HIGH EAVE LOCATIONS.
SEE ERECTION DRAWINGS FOR LOCATION

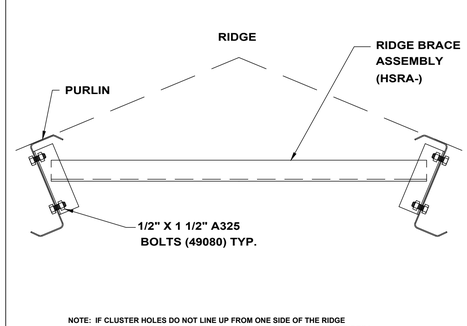
REV. DATE: 02/22/22 | REV. NO. 05

BR09K5 — EAVE STRUT BRACE



REV. DATE: 07/01/09 | REV. NO. 00

BR09PH — SINGLE CHANNEL PURLIN BRACE
INTERMEDIATE LOCATION



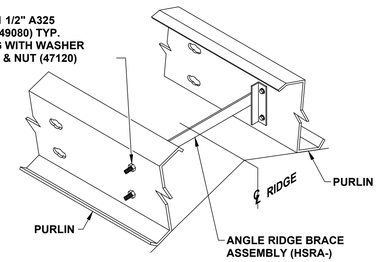
NOTE: IF CLUSTER HOLES DO NOT LINE UP FROM ONE SIDE OF THE RIDGE TO THE OTHER, USE CLUSTER HOLES ON ONE PURLIN, THEN FIELD DRILL (2) 9/16" DIA. HOLES IN THE OTHER PURLIN FOR HSRA- CONNECTION.

REV. DATE: 07/01/09 | REV. NO. 00

BR09M9 — HIGH SLOPE RIDGE BRACE ASSEMBLY
ROOF PITCHES OVER 4:12

NOTE:

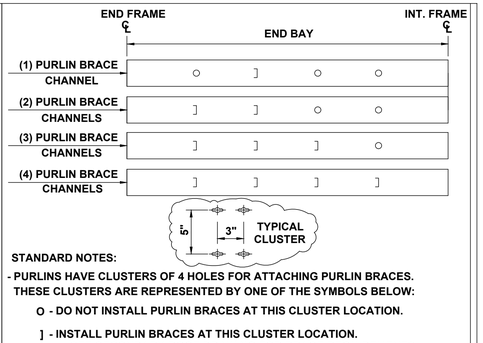
1. REFER TO THE ROOF SECONDARY PLAN FOR LOCATIONS OF THE PURLIN CHANNEL BRACING AND RIDGE BRACE ASSEMBLY.
2. ANGLE RIDGE BRACE WILL NEED TO BE OFFSET TO THE NEAREST SET OF SLOTS IN THE PURLIN WEB.



NOTE: IF CLUSTER HOLES DO NOT LINE UP FROM ONE SIDE OF THE RIDGE TO THE OTHER, USE CLUSTER HOLES ON ONE PURLIN, THEN FIELD DRILL (2) 9/16" DIA. HOLES IN THE OTHER PURLIN FOR HSRA- CONNECTION.

REV. DATE: 02/09/16 | REV. NO. 01

BR09N9 — ANGLE RIDGE BRACE ASSEMBLY

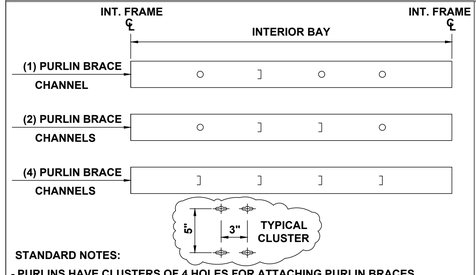


STANDARD NOTES:

- PURLINS HAVE CLUSTERS OF 4 HOLES FOR ATTACHING PURLIN BRACES. THESE CLUSTERS ARE REPRESENTED BY ONE OF THE SYMBOLS BELOW:
  - O - DO NOT INSTALL PURLIN BRACES AT THIS CLUSTER LOCATION.
  -] - INSTALL PURLIN BRACES AT THIS CLUSTER LOCATION. SEE SECONDARY ROOF DRAWING FOR BRACE REQUIREMENTS.
- INSTALL PURLIN BRACES AT THE RIDGE AND WORK TOWARD THE EAVE.
- CHANNEL BRACE MAY BE LOCATED IN EITHER SET OF SLOTS IN CLUSTER PROVIDED THEY ARE ALIGNED FROM EAVE TO EAVE IN A GIVEN BAY.

REV. DATE: 07/01/09 | REV. NO. 00

BR09RY — PURLIN BRACE CLUSTER LOCATION
END BAY CHANNEL LOCATION



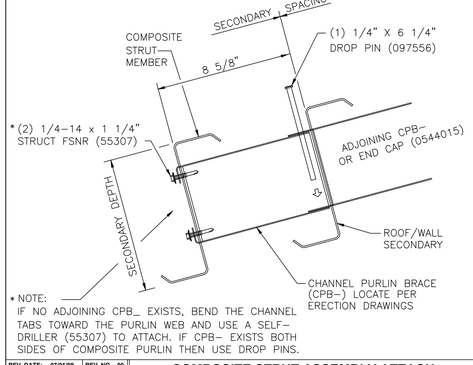
STANDARD NOTES:

- PURLINS HAVE CLUSTERS OF 4 HOLES FOR ATTACHING PURLIN BRACES. THESE CLUSTERS ARE REPRESENTED BY ONE OF THE SYMBOLS BELOW:
  - O - DO NOT INSTALL PURLIN BRACES AT THIS CLUSTER LOCATION.
  -] - INSTALL PURLIN BRACES AT THIS CLUSTER LOCATION. SEE SECONDARY ROOF DRAWING FOR BRACE REQUIREMENTS.
- INSTALL PURLIN BRACES AT THE RIDGE AND WORK TOWARD THE EAVE.
- CHANNEL BRACE MAY BE LOCATED IN EITHER SET OF SLOTS IN CLUSTER PROVIDED THEY ARE ALIGNED FROM EAVE TO EAVE IN A GIVEN BAY.

REV. DATE: 07/01/09 | REV. NO. 00

BR09RZ — PURLIN BRACE CLUSTER LOCATION
INTERIOR BAY CHANNEL LOCATION

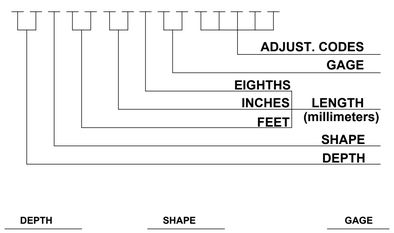
NOTES:
- DO NOT ATTACH PANEL OR PANEL CLIPS TO COMPOSITE STRUT MEMBER.
- SECONDARY ORIENTATION OR SHAPE MAY BE OTHER THAN SHOWN
- COMPOSITE STRUT MEMBER MAY BE ABOVE OR BELOW SECONDARY MEMBER
- 8 1/2", 10", OR 11 1/2" PURLINS ONLY



* NOTE:
IF NO ADJOINING CPB_ EXISTS, BEND THE CHANNEL TABS TOWARD THE PURLIN WEB AND USE A SELF-DRILLER (55307) TO ATTACH. IF CPB- EXISTS BOTH SIDES OF COMPOSITE PURLIN THEN USE DROP PINS.

REV. DATE: 07/01/09 | REV. NO. 00

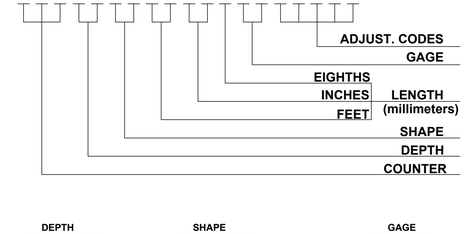
BR18E2 — COMPOSITE STRUT ASSEMBLY ATTACH.
ROOF SECONDARY



DEPTH	SHAPE	GAGE
07 = 7"	Z = ZEE	11 = 0.113
08 = 8 1/2"	C = CEE	12 = 0.098
10 = 10"	E = LOW EAVE STRUT	13 = 0.088
11 = 11 1/2"	H = HIGH EAVE STRUT	14 = 0.079
		15 = 0.073
		16 = 0.068
		17 = 0.060

REV. DATE: 07/01/09 | REV. NO. 00

EN51B1 — SECONDARY PART MARK NUMBER
COMMON GENERATED MARK NUMBERS



DEPTH	SHAPE	GAGE
07 = 7"	ZS = ZEE	11 = 0.113
08 = 8 1/2"	CS = CEE	12 = 0.098
10 = 10"	ES = LOW EAVE STRUT	13 = 0.088
11 = 11 1/2"	HS = HIGH EAVE STRUT	14 = 0.079
	BB = BACK TO BACK CEE	15 = 0.073
	FB = FACE TO BACK CEE	16 = 0.068
	FF = FACE TO FACE CEE	17 = 0.060

REV. DATE: 07/01/09 | REV. NO. 00

EN51B2 — SPECIAL SECONDARY PART MARK KEY
COMMON GENERATED MARK NUMBERS

12/05/2022

FOR CONSTRUCTION

1. UNLESS NOTED, USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS.
2. FLANGE BRACES ARE AN INTEGRAL PART OF THE STABILITY OF THE STRUCTURAL SYSTEM AND MUST BE PROPERLY INSTALLED PRIOR TO ERECTION OF WALL AND ROOF SHEETS.
3. REMOVAL OR ALTERATION OF ANY COMPONENT IS PROHIBITED.

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D — VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

6/1/2022 SEDSheet 8:12:00

ROOF SECONDARY SED'S

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	Arrowhesd Transfer Shop

VP BUILDINGS VARCO-PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	13

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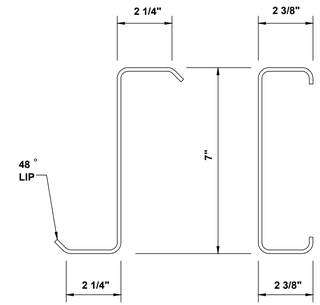
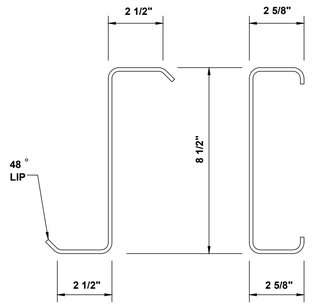
ERECTION DRAWING PART MARK

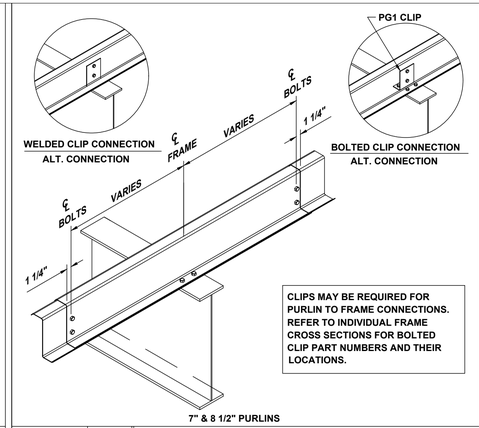
C P R 1 W 1 B 3

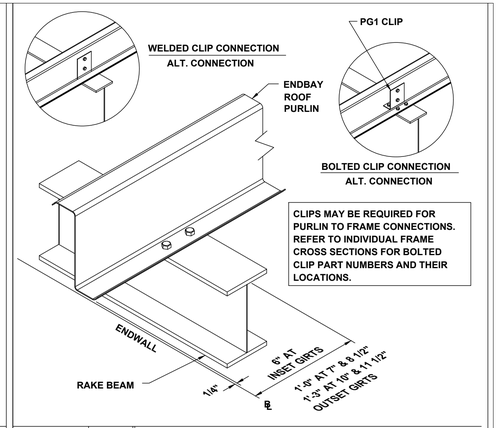
- 3 — BAY NUMBER
- B — BUILDING SHAPE
- 1 — CANOPY (C)/PARTITION(P)/ ROOF(R)/WALL(W) NUMBER
- W — ROOF(R)/WALL(W) NUMBER
- 1 — CANOPY (C)/PARTITION(P)/ ROOF(R)/WALL(W) NUMBER
- R — ROOF(R)/WALL(W) NUMBER
- P — CANOPY (C)/PARTITION(P)/ ROOF(R)/WALL(W) NUMBER
- C — CANOPY (C)/PARTITION(P)/ ROOF(R)/WALL(W) NUMBER

THE BAY/BUNDLE CODE IDENTIFIES THE BUILDING CANOPY/PARTITION/ ROOF/WALL PLANE AND BAY

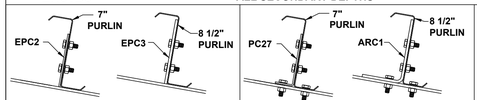


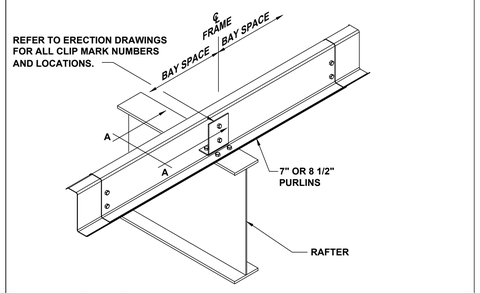






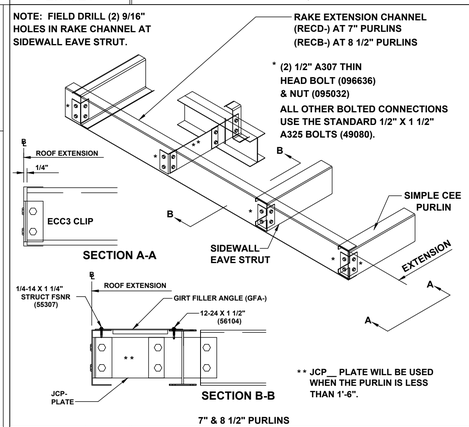
REV. DATE: 01/31/13 | REV. NO. 01
EN51B3 — SECONDARY BUNDLE LOCATION KEY
ALL SECONDARY DEPTHS





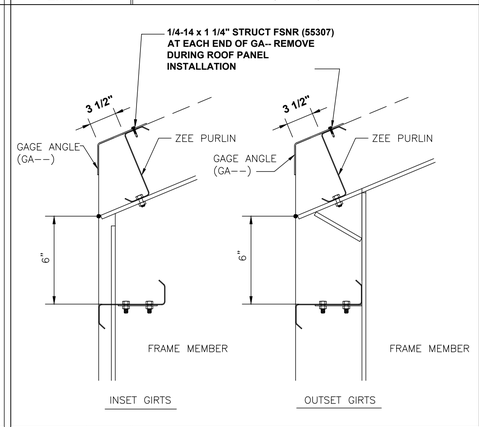
REV. DATE: 08/11/14 | REV. NO. 04
RS03J1 — ANTI-ROLL PURLIN CLIPS
WHEN REQUIRED BY DESIGN

REV. DATE: 07/01/09 | REV. NO. 00
EN53E1 — PURLIN AND GIRT SIZES
7" 178mm



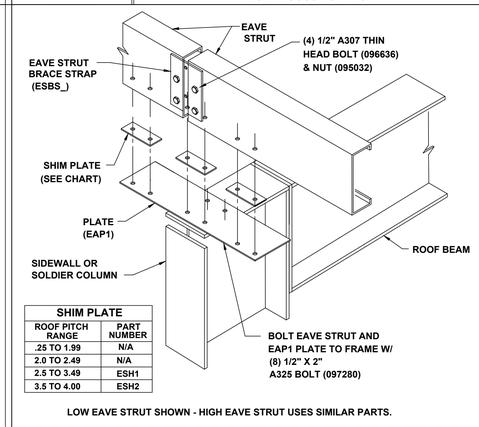
REV. DATE: 09/25/17 | REV. NO. 01
RS10M3 — PIGGYBACK CANOPY FRAMING
RAKE & EAVE EXTENSION CHANNEL

REV. DATE: 07/01/09 | REV. NO. 00
EN53F1 — PURLIN AND GIRT SIZES
8 1/2" 216mm



REV. DATE: 07/01/09 | REV. NO. 00
RS11SB — LOW EAVE CONDITION
OVER 4:12 ROOF PITCH

REV. DATE: 06/17/15 | REV. NO. 02
RS01T1 — PURLIN CONNECTION AT INTERIOR FRAME
CONTINUOUS PURLINS

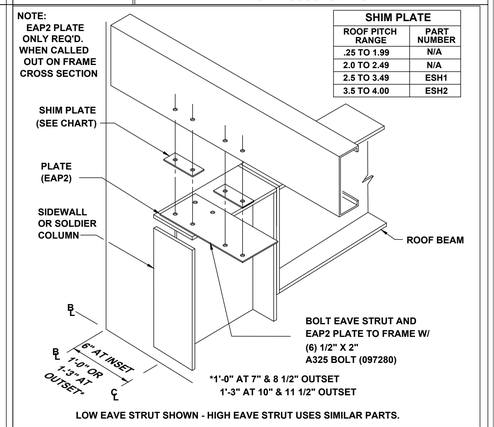


SHIM PLATE	
ROOF PITCH RANGE	PART NUMBER
.25 TO 1.99	N/A
2.0 TO 2.49	N/A
2.5 TO 3.49	ESH1
3.5 TO 4.00	ESH2

LOW EAVE STRUT SHOWN - HIGH EAVE STRUT USES SIMILAR PARTS.

REV. DATE: 07/20/16 | REV. NO. 05
RS12PE — EAVE STRUT W/ ATTACHMENT PLATE
INTERIOR FRAME

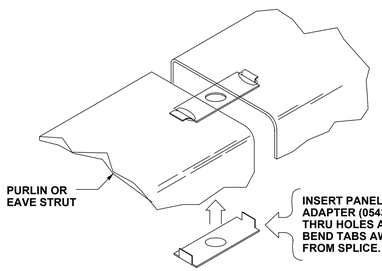
REV. DATE: 06/17/15 | REV. NO. 02
RS02T1 — PURLIN CONNECTION TO END FRAME
CONTINUOUS PURLINS



SHIM PLATE	
ROOF PITCH RANGE	PART NUMBER
.25 TO 1.99	N/A
2.0 TO 2.49	N/A
2.5 TO 3.49	ESH1
3.5 TO 4.00	ESH2

LOW EAVE STRUT SHOWN - HIGH EAVE STRUT USES SIMILAR PARTS.

REV. DATE: 03/26/15 | REV. NO. 02
RS12PF — EAVE STRUT W/ ATTACHMENT PLATE
END FRAME

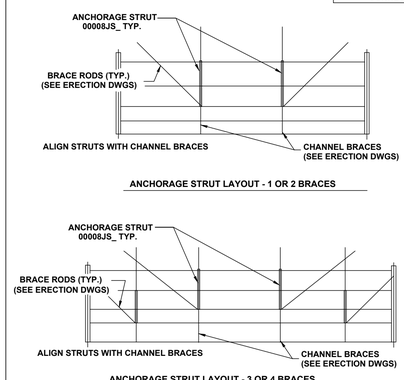


PANEL CLIP ADAPTER

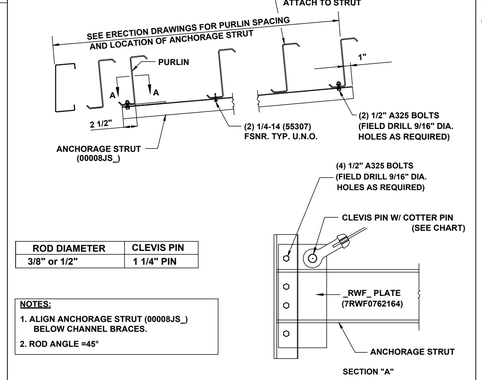
USE A PANEL CLIP ADAPTER AT THE ENDS OF PURLINS OR EAVE STRUTS WHERE A PANEL CLIP OR PANEL EAVE ATTACHMENT MUST BE MADE.

REV. DATE: 01/11/11 | REV. NO. 00
RS12PJ — PANEL CLIP AT EAVE STRUT
LOCATED WHERE STRUT STOPS BUT CONNECTION REQUIRED

CONNECTION DETAILS.



REV. DATE: 03/18/14 | REV. NO. 01
BR09U8 — ANCHORAGE STRUT LAYOUT
TYPICAL AT LOW EAVE



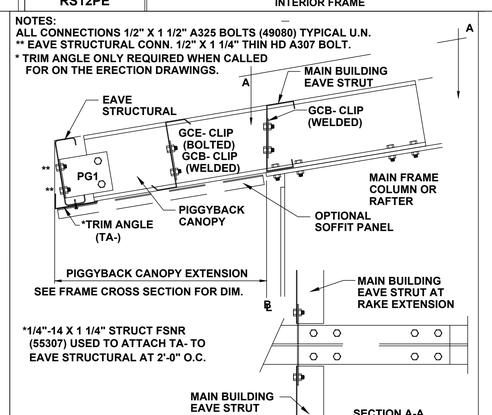
ROD DIAMETER	CLEVIS PIN
3/8" or 1/2"	1 1/4" PIN

NOTES:
1. ALIGN ANCHORAGE STRUT (00008JS_) BELOW CHANNEL BRACES.
2. ROD ANGLE =45°

REF: DP4.7.1 , SECTION E

REV. DATE: 03/18/14 | REV. NO. 03
BR16J2 — LOW EAVE ANCHORAGE STRUT
ON ALL PURLINS

NOTES:
ALL CONNECTIONS 1/2" X 1 1/2" A325 BOLTS (49080) TYPICAL U.N.
** EAVE STRUCTURAL CONN. 1/2" X 1 1/4" THIN HD A307 BOLT.
* TRIM ANGLE ONLY REQUIRED WHEN CALLED FOR ON THE ERECTION DRAWINGS.



REV. DATE: 11/20/17 | REV. NO. 01
RSV001 — PIGGYBACK CANOPY
ALL PURLIN DEPTHS - LOW EAVE

12/05/2022

FOR CONSTRUCTION

1. UNLESS NOTED, USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS.
2. FLANGE BRACES ARE AN INTEGRAL PART OF THE STABILITY OF THE STRUCTURAL SYSTEM AND MUST BE PROPERLY INSTALLED PRIOR TO ERECTION OF WALL AND ROOF SHEETS.
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D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

6/1/2022 SEDSheet 8:12:01

ROOF SECONDARY SED'S

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
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Secondary Part Schedule

Mark	Part	Thick.	Depth	Lap	Detail
G1	00108ZS1807411B0	0.1130	8 1/2"		WS01K2, BRR052, WSR004
G2	00208ZS1807414B0	0.0790	8 1/2"		WS01K2, BRR052, WSR004
G3	00308ZS150241300	0.0880	8 1/2"		WSR004, WS01K2, WS04E2
G4	00408ZS050951400	0.0790	8 1/2"		WSR004, WS01K2, WS04E2
G5	00508ZS100561400	0.0790	8 1/2"		WSR004, WS04E2, WS01K2
G6	08Z1905412GGB0	0.0980	8 1/2"		WS01K2
G7	08Z1905414GGB0	0.0790	8 1/2"		WS01K2
G8	08Z1905413GGB0	0.0880	8 1/2"		WS01K2
G9	00608ZS060561400	0.0790	8 1/2"		WSR004, WS04E2, WS01K2
H1	00108JS0600017	0.0600	8 1/2"		WS20F9
J1	00208JS0304417	0.0600	8 1/2"		WS20FB, WS20F9, WS20B2, WS20H2

Secondary Bracing Schedule

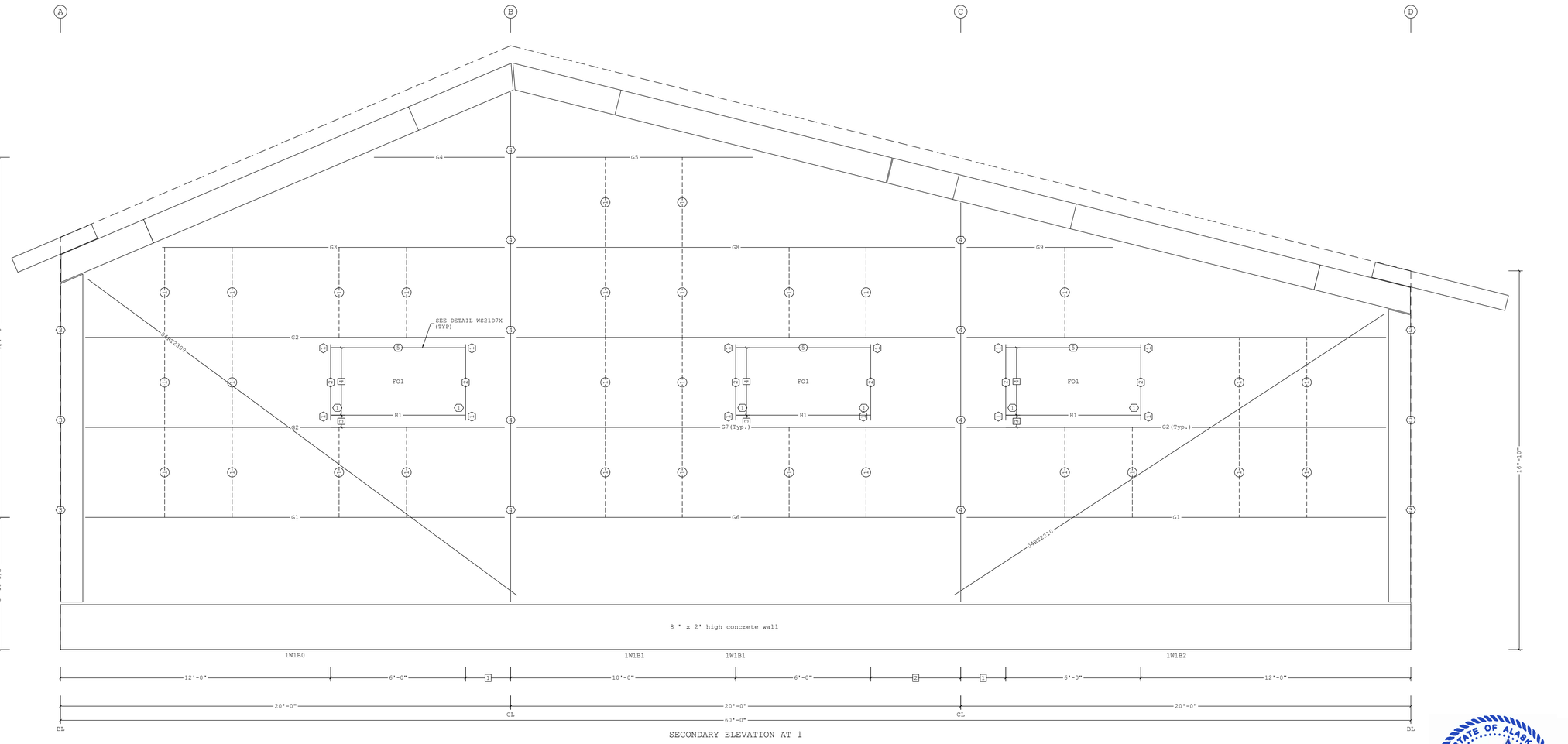
Id	Qty	Mark No	Spacing
1	29	CPBB040108	4'-0"
2	29	0097556	0'-0"
3	17	0544015	0'-0"

Framed Opening Locations

Id	Width	Height	Sill Ht.	Frame	To	Dimen.	Description
FO1	6'-0"	3'-0"	10'-5"	BL	Jamb-L	12'-0"	6 X 3 WINDOW
FO1	6'-0"	3'-0"	10'-5"	1	Jamb-L	10'-0"	6 X 3 WINDOW
FO1	6'-0"	3'-0"	10'-5"	2	Jamb-L	2'-0"	6 X 3 WINDOW

Bracing Part Schedule

Part	Qty	Length	Detail
04RT2309	1	23'-9"	BR02K1, BR01G2
04RT2210	1	22'-10"	BR01G2, BR02K1



SECONDARY ELEVATION AT 1

		5	GAGLNX001
4	3'-0"	4	GFA106
3	6 1/2"	3	GFA200
2	4'-0"	2	J1
1	2'-0"	1	PG1

☐ Dimension Key ⬡ Part Mark Key

Shape Name = shop, Wall = 1

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

FOR CONSTRUCTION

12/05/2022

1. UNLESS NOTED, USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS.
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3. REMOVAL OR ALTERATION OF ANY COMPONENT IS PROHIBITED.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

SECONDARY ELEVATION AT 1

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

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SAVE DATE: 6/10/2022 SAVE TIME: 08:13:17 LAST SAVED BY: OEsquivel

Secondary Part Schedule

Mark	Part	Thick.	Depth	Lap	Detail
G10	JCP051110	0.0790	8 1/2"		WSR004 WS20F2
G11	00108BB221141400	0.0790	8 1/2"		WSR004, WS01K2
G12	08Z2211412GGB0	0.0980	8 1/2"		WSR004, WS01K2, BRR052
G13	02508ZS221141400	0.0790	8 1/2"		WS01K2, WS30B1X
G14	08Z1801012GG00	0.0980	8 1/2"		WS01K2, WS20F2
G15	00208BB2211414B0	0.0790	8 1/2"		WSR004, WS01K2, BRR052
G16	08Z2211411GGB0	0.1130	8 1/2"		WSR004, WS01K2, BRR052
G17	08Z2211414GGB0	0.0790	8 1/2"		WS01K2, WS30B1X
H1	00108JS0600017	0.0600	8 1/2"		WS20F9
H2	00308JS0304417	0.0600	8 1/2"		WS20F9
J1	00208JS0304417	0.0600	8 1/2"		WS20FB, WS20F9, WS20B2, WS20H2
J2	00408JS0906617	0.0600	8 1/2"		WS20F9, WS20F2, WS20B2, WS20B8

Secondary Bracing Schedule

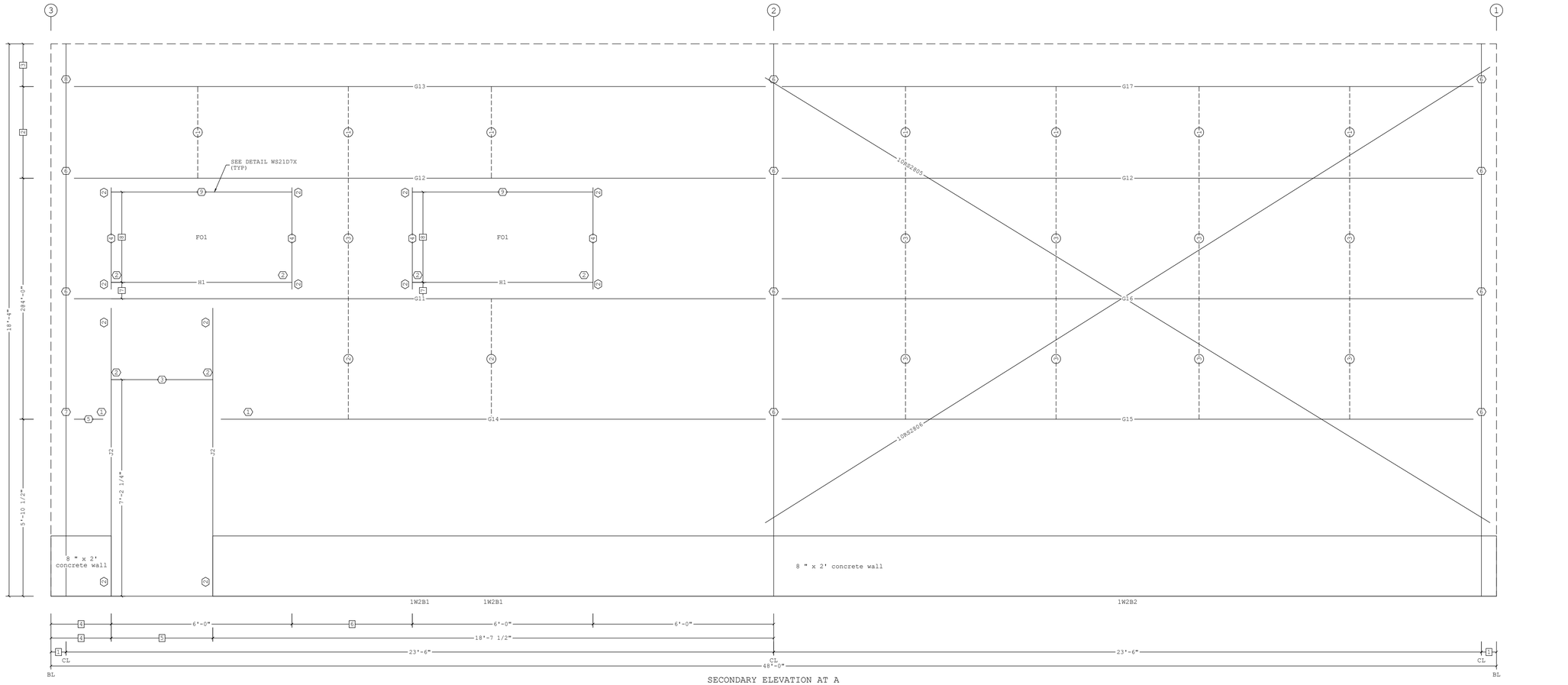
Id	Qty	Mark No	Spacing
1	7	CPBB030200	3'-0 1/2"
2	2	CPBC040306	4'-0"
3	9	CPBB040108	4'-0"
4	17	0097556	0'-0"
5	7	0544015	0'-0"

Framed Opening Locations

Id	Width	Height	Sill Ht.	Frame	To	Dimen.	Description
FO1	6'-0"	3'-0"	10'-5"	1	Jamb-L	11'-6"	6 X 3 WINDOW
FO1	6'-0"	3'-0"	10'-5"	1	Jamb-L	1'-6"	6 X 3 WINDOW

Bracing Part Schedule

Part	Qty	Length	Detail
10RS2806	1	28'-6"	BR01G2
10RS2805	1	28'-5"	BR01G2



SECONDARY ELEVATION AT A

		9	GAGLNX001
8	3'-0"	8	GFA200
7	6 1/2"	7	GFA206
6	4'-0"	6	GFA106
5	3'-4 1/2"	5	G10
4	2'-0"	4	J1
3	1'-5"	3	H2
2	3'-0 1/2"	2	PG1
1	6"	1	JTG1

☐ Dimension Key ⬡ Part Mark Key

Shape Name = shop, Wall = 2

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

MODIFIED IN AUTOCAD

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VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

SECONDARY ELEVATION AT A

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: **2022.1a**

JOBNO	21-028358-01
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SAVE DATE: 6/10/2022 SAVE TIME: 08:15:21 LAST SAVED BY: OEsquivel

Secondary Part Schedule

Mark	Part	Thick.	Depth	Lap	Detail
G1	00108ZS1807411B0	0.1130	8 1/2"		WS01K2, BRR052, WSR004
G18	01108ZS1807413B0	0.0880	8 1/2"		WS01K2, WSR004
G20	08Z0405414GG00	0.0790	8 1/2"		WS20F2, WS01K2
G21	01208ZS110441300	0.0880	8 1/2"		WS01K2, WS20F2
G22	01408ZS110441400	0.0790	8 1/2"		WS01K2, WS20F2
G23	00308BB190441400	0.0790	8 1/2"		WS01K2
G24	02608ZS1904413B0	0.0880	8 1/2"		BRR052, WS01K2
G25	02708ZS1806411B0	0.1130	8 1/2"		WSR004, BRR052, WS01K2
G26	02808ZS1806413B0	0.0880	8 1/2"		WSR004, BRR052, WS01K2
G27	01508ZS150141300	0.0880	8 1/2"		WSR004, WS04E2, BRR052, WS01K2
G46	01308ZS100461400	0.0790	8 1/2"		WSR004, WS01K2, WS04E2
G47	01808ZS050851400	0.0790	8 1/2"		WSR004, WS04E2, BRR052, WS01K2
G9	00608ZS060561400	0.0790	8 1/2"		WSR004, WS04E2, WS01K2
H3	00508JS0300014	0.0790	8 1/2"		WS20F9
J3	00608JS1306614	0.0790	8 1/2"		WS20F2, WS20FB, WS20F9, WS20B2, WS20B8

Secondary Bracing Schedule

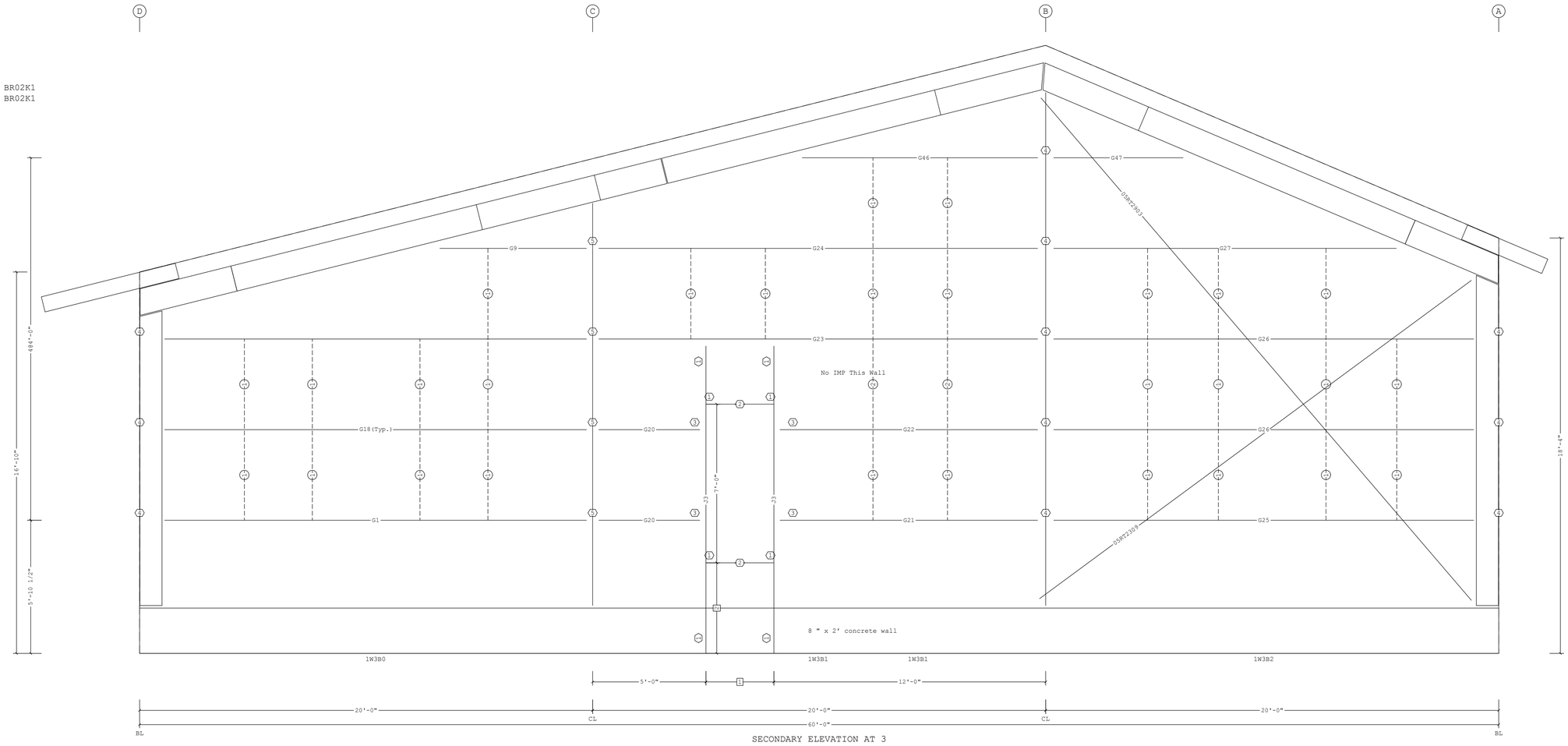
Id	Qty	Mark No	Spacing
1	28	CPBB040108	4'-0"
2	2	CPBC040306	4'-0"
3	30	0097556	0'-0"
4	12	0544015	0'-0"

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

Bracing Part Schedule

Part	Qty	Length	Detail
05RT2309	1	23'-9"	BR01G2, BR02K1
05RT2903	1	30'-10"	BR01G2, BR02K1



SECONDARY ELEVATION AT 3

	5	GFA106
	4	GFA200
	3	JTG1
2 4'-0"	2	H3
1 3'-0"	1	PG1
Dimension Key	Part Mark Key	

Shape Name = shop, Wall = 3

FOR CONSTRUCTION

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REV	DATE	BY	DESCRIPTION

NTS

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

SECONDARY ELEVATION AT 3

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
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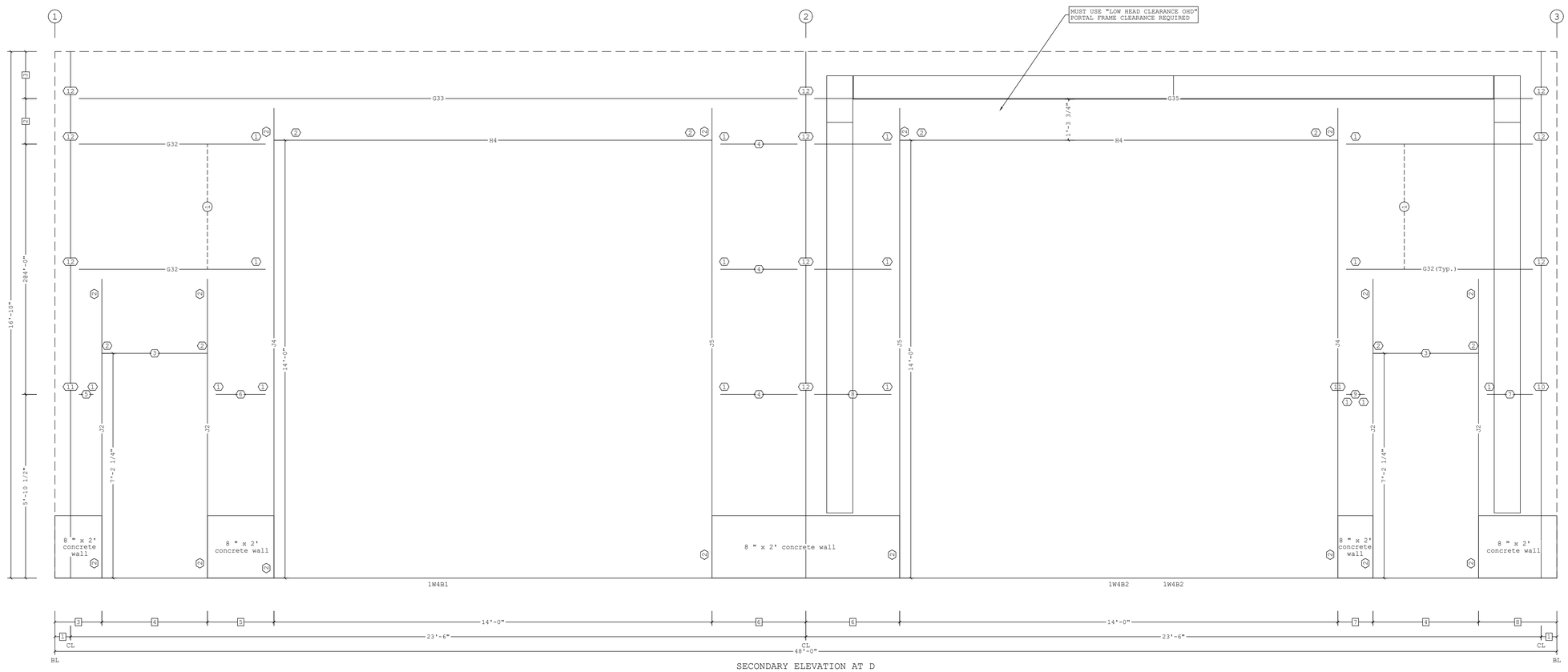
SAVE DATE: 6/8/2022 SAVE TIME: 14:01:07 LAST SAVED BY: OEsquivel

Secondary Part Schedule

Mark	Part	Thick.	Depth	Lap	Detail
G29	JCP051050	0.0790	8 1/2"		WSR004, WS20F2
G30	01908ZS010701400	0.0790	8 1/2"		WS20F2
G31	08Z0205414GG00	0.0790	8 1/2"		WS01K2, WS20F2
G32	08Z0511414GG00	0.0790	8 1/2"		WSR004, WS20F2
G33	00408BB2211413B0	0.0880	8 1/2"		WS01K2, WS30B1X
G34	08Z0105414GG00	0.0790	8 1/2"		WSR004, WS20F2
G35	00508BB2211413B0	0.0880	8 1/2"		WS01K2, WS30B1X
G36	JCP051064	0.0790	8 1/2"		WS20F2
H2	00308JS0304417	0.0600	8 1/2"		WS20F9
H4	00708JS1400017	0.0600	8 1/2"		WS20F9
J2	00408JS0906617	0.0600	8 1/2"		WS20F9, WS20F2, WS20B2, WS20B8
J4	00808JS1500211	0.1130	8 1/2"		WS20F9, WS20F2, WS20B2, WS20B8
J5	00908JS1500212	0.0980	8 1/2"		WS20F9, WS20F2, WS20B2, WS20B8

Secondary Bracing Schedule

Id	Qty	Mark No	Spacing
1	2	CPBB040108	4'-0"



SECONDARY ELEVATION AT D

		12	GFA106
		11	GFA200
		10	GFA300
		9	G36
8	2'-6"	8	G31(Typ.)
7	1'-1 1/2"	7	G34
6	3'-0"	6	G30
5	2'-1 1/2"	5	G29
4	3'-4 1/2"	4	G31
3	1'-6"	3	H2
2	1'-5 1/2"	2	PG1
1	6"	1	JTG1

☐ Dimension Key ⬡ Part Mark Key

Shape Name = shop, Wall = 4

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

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REV	DATE	BY	DESCRIPTION

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

NTS

SECONDARY ELEVATION AT D

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
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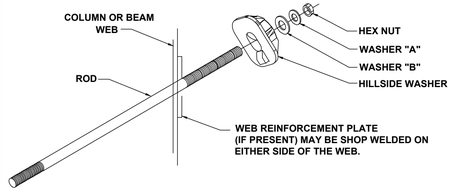
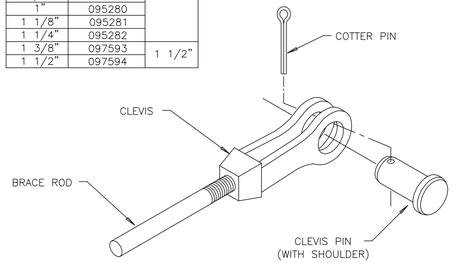
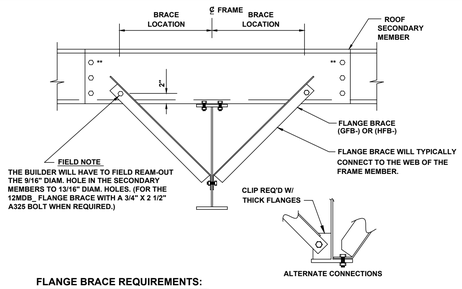
SAVE DATE: 6/9/2022 SAVE TIME: 07:26:24 LAST SAVED BY: OEsquivel



DESCRIPTION/PART NO				
ROD DIAM	NUT	HARD STEEL ROUND WASHER A	HARD STEEL WASHER B	HILLSIDE WASHER
3/8"	95321	3/8" FLAT WASHER (96408)	1/2" BEVEL SQUARE WASHER (46040)	543334
1/2"	95230	1/2" FLAT WASHER (95872)	3/4" FLAT WASHER (95946)	
5/8"	95233	5/8" FLAT WASHER (95945)		
3/4"	95235	3/4" FLAT WASHER (95946)	1" FLAT ROUND WASHER (95948)	543335
7/8"	95237	7/8" FLAT WASHER (95947)		
1"	95238	1" FLAT WASHER (95948)	1 1/8" FLAT ROUND WASHER (95949)	543336
1 1/8"	95239	1 1/8" FLAT WASHER (95949)		

ROD DIA.	CLEVIS MARK NO.	CLEVIS PIN DIA.
3/8"	097572	1 1/4"
1/2"	097573	
5/8"	095277	
3/4"	095278	
7/8"	095279	
1"	095280	
1 1/8"	095281	
1 1/4"	095282	
1 3/8"	097593	1 1/2"
1 1/2"	097594	

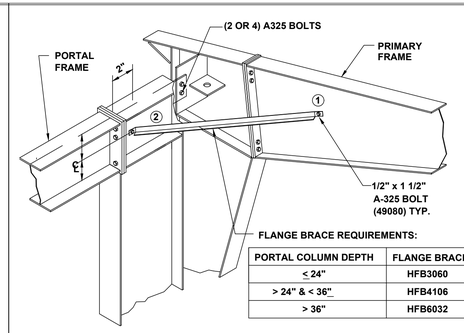




FLANGE BRACE REQUIREMENTS:

RULE#1- ALL FLANGE BRACES ON CROSS SECTIONS MUST BE INSTALLED.
RULE#2- SINGLE FLANGE BRACES ARE REQUIRED WHEN PART MARK ON CROSS SECTION IS NOT ACCOMPANIED BY (2).
RULE#3- FLANGE BRACES ARE REQUIRED BOTH SIDES OF THE FRAME WEB WHEN PART MARK IS ACCOMPANIED BY (2).
RULE#4- WHENEVER POSSIBLE, PLACE SINGLE BRACES TOWARD THE CENTER OF THE BUILDING.
RULE#5- WHENEVER POSSIBLE, PLACE ALL SINGLE BRACES ON THE SAME SIDE OF THE FRAME WEB.

** 10" & 11 1/2" PURLINS REQUIRE 3 BOLTS AT EACH END OF PURLIN LAP.

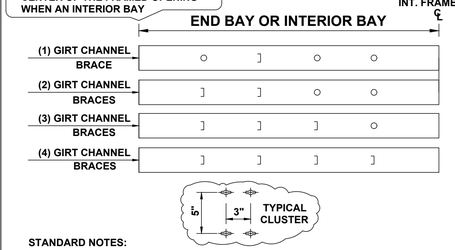


FLANGE BRACE REQUIREMENTS:

PORTAL COLUMN DEPTH	FLANGE BRACE
≤ 24"	HFB3060
> 24" & < 36"	HFB4106
> 36"	HFB6032

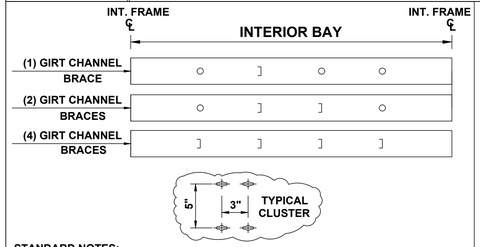
NOTES:
① FIELD DRILL 9/16" HOLES IN PRIMARY AND PORTAL FRAME WEBS FOR FLANGE BRACE CONNECTIONS.
② DRILL 9/16" HOLE IN PORTAL FRAME COLUMN WEB APPROX. 2" FROM BOLTING PLATE @ BEAM C. L

℄ END FRAME WITH OR WITHOUT FRAMED OPENING OR
℄ INTERIOR FRAME NEAREST THE CENTER OF THE FRAMED OPENING WHEN AN INTERIOR BAY



STANDARD NOTES:
- GIRTS HAVE CLUSTERS OF 4 HOLES FOR ATTACHING CHANNEL BRACES. THESE CLUSTERS ARE REPRESENTED BY ONE OF THE SYMBOLS BELOW:
  O - DO NOT INSTALL BRACES AT THIS CLUSTER LOCATION.
  ] - INSTALL BRACES AT THIS CLUSTER LOCATION. SEE SECONDARY WALL DRAWINGS FOR BRACE REQUIREMENTS.
- INSTALL BRACES WORKING FROM THE LOWEST GIRT TOWARD THE EAVE.
- CHANNEL BRACE MAY BE LOCATED IN EITHER SET OF SLOTS IN CLUSTER PROVIDED THEY ARE ALIGNED FROM TOP TO BOTTOM IN A GIVEN BAY.

REV. DATE: 08/02/17 | REV. NO. 04
BR01G2 — **ROD BRACE** — WEB SLOT ASSEMBLY



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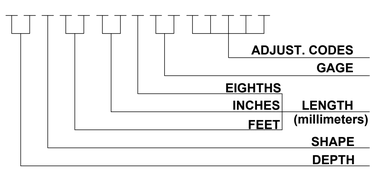
- GIRTS HAVE CLUSTERS OF 4 HOLES FOR ATTACHING CHANNEL BRACES. THESE CLUSTERS ARE REPRESENTED BY ONE OF THE SYMBOLS BELOW:
  O - DO NOT INSTALL BRACES AT THIS CLUSTER LOCATION.
  ] - INSTALL BRACES AT THIS CLUSTER LOCATION. SEE SECONDARY WALL DRAWINGS FOR BRACE REQUIREMENTS.
- INSTALL BRACES WORKING FROM THE LOWEST GIRT TOWARD THE EAVE.
- CHANNEL BRACE MAY BE LOCATED IN EITHER SET OF SLOTS IN CLUSTER PROVIDED THEY ARE ALIGNED FROM TOP TO BOTTOM IN A GIVEN BAY.

REV. DATE: 03/21/13 | REV. NO. 00
BRR003 — **CHANNEL BRACE CLUSTER LOCATION** — INTERIOR BAY GIRTS



DEPTH
07 = 7"
08 = 8 1/2"
10 = 10"
11 = 11 1/2"

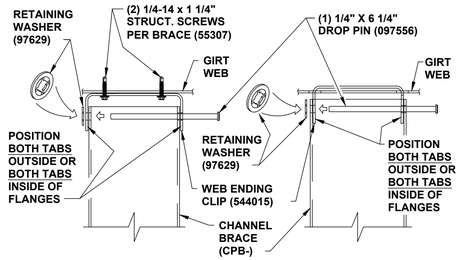
SHAPE
Z = ZEE
C = CEE
E = LOW EAVE STRUT
H = HIGH EAVE STRUT

GAGE
11 = 0.113
12 = 0.098
13 = 0.088
14 = 0.079
15 = 0.073
16 = 0.068
17 = 0.060

REV. DATE: 07/01/09 | REV. NO. 00
EN51B1 — **SECONDARY PART MARK NUMBER** — COMMON GENERATED MARK NUMBERS

REV. DATE: 06/23/11 | REV. NO. 03
BR02K1 — **ROD BRACING** — CLEVIS ASSEMBLY

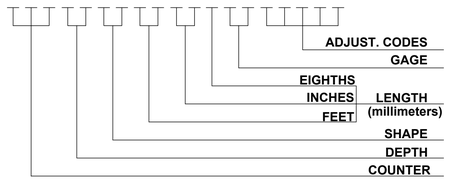
ERECTION NOTE:
CHANNEL BRACES THAT END AT A GIRT WEB, BUT DO NOT HAVE TABS USE WEB A WEB ENDING CLIP, A DROP PIN, AND A RETAINING WASHER TO SECURE CHANNEL BRACE.



USE WHEN CHANNEL BRACE DOES NOT LINE UP WITH THE SLOTS IN THE WEB.

USE WHEN CHANNEL BRACE DOES LINE UP WITH THE SLOTS IN THE WEB.

REV. DATE: 01/28/16 | REV. NO. 01
BRR004 — **CHANNEL BRACE ENDING AT GIRT WEB** — WEB ENDING CLIP ATTACHMENT



DEPTH
07 = 7"
08 = 8 1/2"
10 = 10"
11 = 11 1/2"

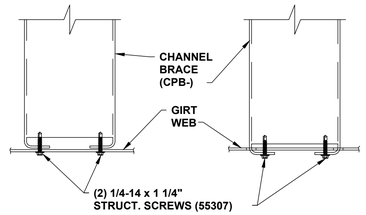
SHAPE
ZS = ZEE
CS = CEE
ES = LOW EAVE STRUT
HS = HIGH EAVE STRUT
BB = BACK TO BACK CEE
FB = FACE TO BACK CEE
FF = FACE TO FACE CEE

GAGE
11 = 0.113
12 = 0.098
13 = 0.088
14 = 0.079
15 = 0.073
16 = 0.068
17 = 0.060

REV. DATE: 07/01/09 | REV. NO. 00
EN51B2 — **SPECIAL SECONDARY PART MARK KEY** — COMMON GENERATED MARK NUMBERS

REV. DATE: 05/08/18 | REV. NO. 02
BR06AE — **TYPICAL FLANGE BRACE CONNECTIONS** — CONT. PURLIN LAP SHOWN, CONT. GIRT & SIMPLE PURLIN

ERECTION NOTE:
WHEN A DROP PIN CONNECTION CANNOT BE USED, BEND THE CHANNEL BRACE TABS TOWARD THE GIRT WEB AND USE A SELF-DRILLER (55307) TO ATTACH EACH TAB.



USE WHEN CHANNEL BRACE DOES NOT LINE UP WITH THE SLOTS IN THE WEB.

USE WHEN CHANNEL BRACE DOES LINE UP WITH THE SLOTS IN THE WEB.

REV. DATE: 09/04/13 | REV. NO. 00
BRR005 — **CHANNEL BRACE ENDING AT GIRT WEB** — SELF-DRILLER WITH BENT TABS

ERECTION DRAWING PART MARK

C P R 1 W 1 B 3

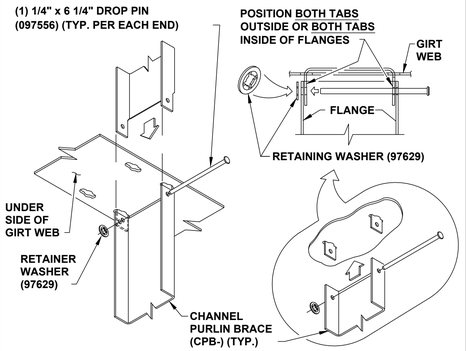
- 1 — BAY NUMBER
- W — CANOPY (C)/PARTITION(P)/ ROOF(R)/WALL(W) NUMBER
- B — BUILDING SHAPE

THE BAY/BUNDLE CODE IDENTIFIES THE BUILDING CANOPY/PARTITION/ ROOF/WALL PLANE AND BAY

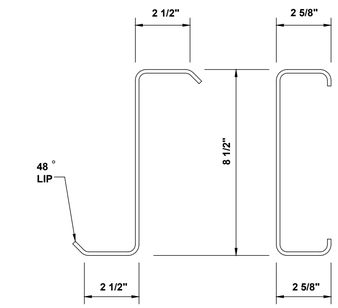
REV. DATE: 01/31/13 | REV. NO. 01
EN51B3 — **SECONDARY BUNDLE LOCATION KEY** — ALL SECONDARY DEPTHS

REV. DATE: 03/17/16 | REV. NO. 03
BR12J1 — **PORTAL FRAME DETAIL** — CONNECTION TO FRAME

ERECTION NOTE:
DROP PIN IS LOCATED BELOW GIRT. INSTALL PIN FROM NON-FLANGE SIDE OF GIRT AND INSTALL RETAINING WASHER.

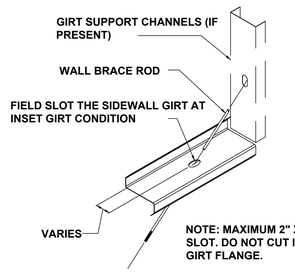


REV. DATE: 01/28/16 | REV. NO. 01
BRR006 — **CHANNEL BRACE SPLICE AT GIRT** — INTERMEDIATE LOCATION



REV. DATE: 07/01/09 | REV. NO. 00
EN53F1 — **PURLIN AND GIRT SIZES** — 8 1/2" 216mm

REV. DATE: 09/04/13 | REV. NO. 00
BRR002 — **CHANNEL BRACE CLUSTER LOCATION** — INTERIOR BAY WITH FRAMED OPENING OR END BAY



12/05/2022

FOR CONSTRUCTION

REV. DATE: 09/10/20 | REV. NO. 00
BRR052 — **INSET GIRTS WITH BRACE RODS** — FIELD WORK BRACE SLOT

1. UNLESS NOTED, USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS.
2. FLANGE BRACES ARE AN INTEGRAL PART OF THE STABILITY OF THE STRUCTURAL SYSTEM AND MUST BE PROPERLY INSTALLED PRIOR TO ERECTION OF WALL AND ROOF SHEETS.
3. REMOVAL OR ALTERATION OF ANY COMPONENT IS PROHIBITED.

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

6/1/2022 SEDSheet 8:12:09

WALL SECONDARY SED'S

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	Arrowhesd Transfer Shop

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
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PAGE	19

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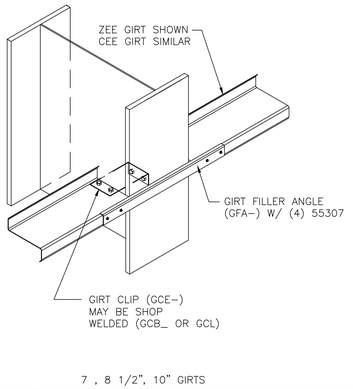
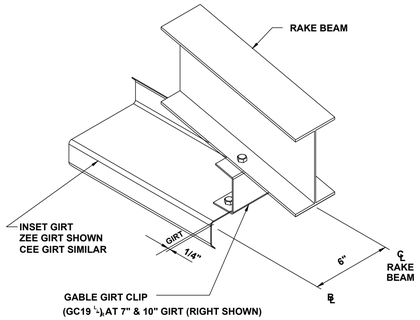


7 , 8 1/2", 10" GIRTS

REV. DATE: 11/02/11 | REV. NO. 01

WS01K2

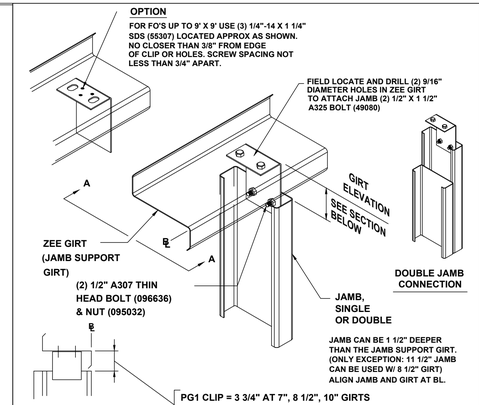
GIRT CONN. AT COLUMN
SPECIAL SET OR FLUSH GIRTS OR INSET LARGE FLANGES



REV. DATE: 07/23/13 | REV. NO. 01

WS04E2

GABLE GIRT CONN. TO RAKE BEAM
INSET GIRTS

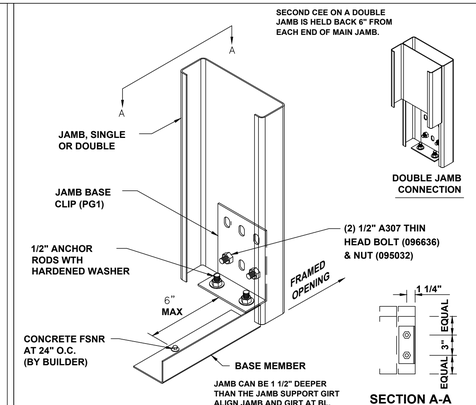


SECTION A-A

REV. DATE: 11/30/15 | REV. NO. 03

WS20B2

JAMB TO GIRT
SINGLE OR DOUBLE JAMB, ANY ZEE GIRT

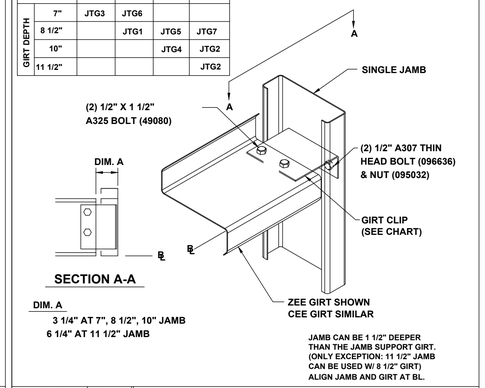


REV. DATE: 07/01/09 | REV. NO. 00

WS20B8

JAMB BASE ATTACHMENT
SINGLE OR DOUBLE JAMB

GIRT TO JAMB CLIP		JAMB DEPTH			
		7"	8 1/2"	10"	11 1/2"
GIRT DEPTH	7"	JTG3	JTG6		
	8 1/2"		JTG1	JTG5	JTG7
	10"			JTG4	JTG2
	11 1/2"				JTG2



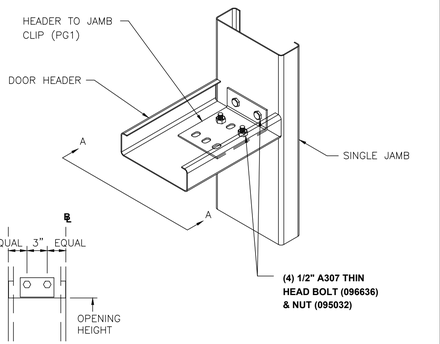
SECTION A-A

DIM. A
3 1/4" AT 7", 8 1/2", 10" JAMB
6 1/4" AT 11 1/2" JAMB

REV. DATE: 07/21/15 | REV. NO. 04

WS20F2

GIRT TO JAMB
SINGLE JAMB

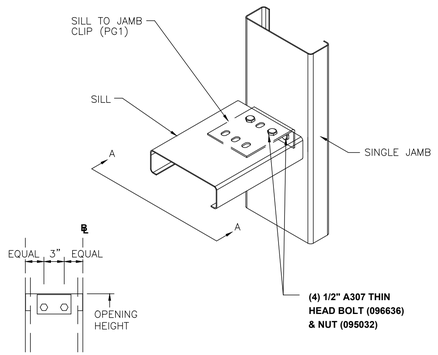


SECTION A–A

REV. DATE: 07/01/09 | REV. NO. 00

WS20F9

HEADER TO JAMB
ANY HEADER, ANY SINGLE JAMB

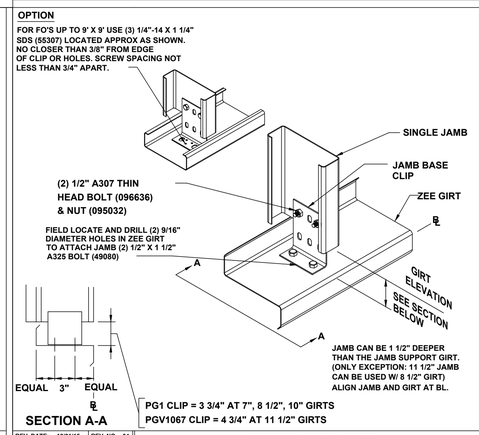


SECTION A–A

REV. DATE: 07/01/11 | REV. NO. 00

WS20FB

SILL TO JAMB
ANY SILL, ANY SINGLE JAMB

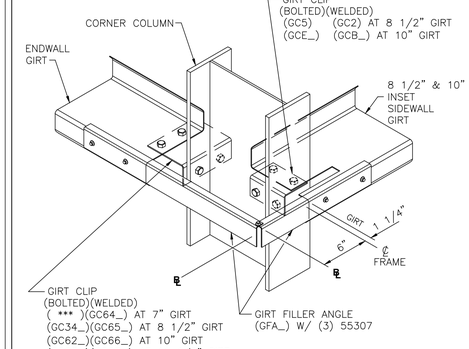


SECTION A-A

REV. DATE: 12/01/15 | REV. NO. 04

WS20H2

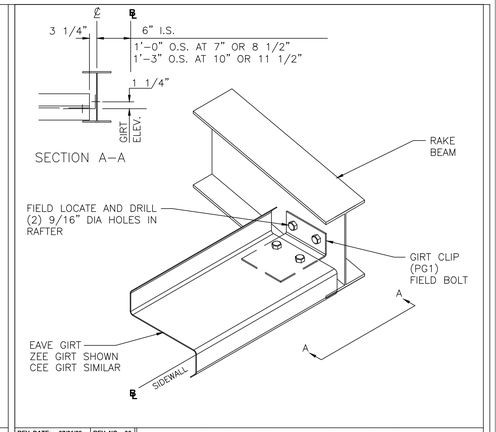
JAMB BASE TO GIRT
ALL JAMB AND GIRT DEPTHS



REV. DATE: 09/10/13 | REV. NO. 00

WSR004

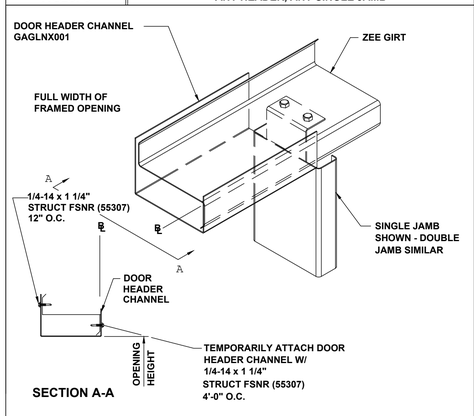
GIRT CONN. AT CORNER COLUMN
ANY INSET GIRT AT EW, INSET GIRT AT SW



REV. DATE: 07/01/09 | REV. NO. 00

WS30B1X

EAVE GIRT CONN. AT RAKE BEAM
3-PLATE RAKE BEAM



SECTION A-A

REV. DATE: 07/01/09 | REV. NO. 00

WS21D7X

DOOR HEADER CHANNEL CONN.
ANY ZEE GIRT, ANY JAMB

STATE OF ALASKA
49TH
HUMBERTO AGUILAR
No. CE121417
REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

1. UNLESS NOTED, USE 1/2 X 1 1/2 A325T BOLT (49080) AND NUT (47120) W/O WASHERS. SNUG TIGHTEN BOLTS FOR ALL SECONDARY CONNECTIONS.
2. FLANGE BRACES ARE AN INTEGRAL PART OF THE STABILITY OF THE STRUCTURAL SYSTEM AND MUST BE PROPERLY INSTALLED PRIOR TO ERECTION OF WALL AND ROOF SHEETS.
3. REMOVAL OR ALTERATION OF ANY COMPONENT IS PROHIBITED.

REV	DATE	BY	DESCRIPTION
D			

VP Buildings
3200 Players Club Circle Memphis TN 38125

NTS

6/1/2022 SEDSheet 8:12:10

WALL SECONDARY SED'S

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	20

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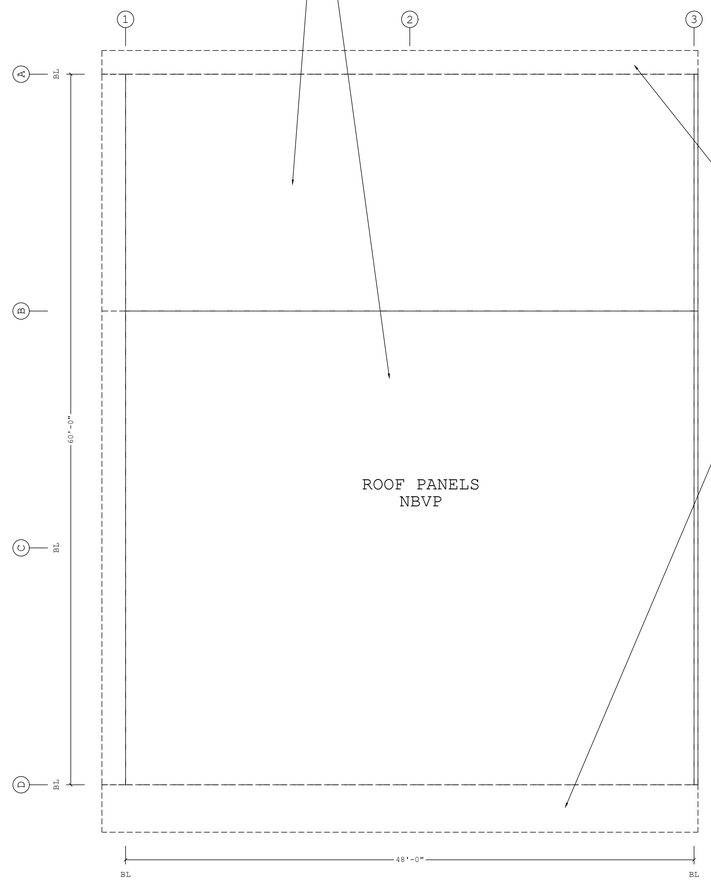
Each Roof panel design requires the following:

Panel Fastening:
Thru Screws END: 0
Thru Screws INT: 0
Fablocks END: 3
Fablocks INT: 3
Screws per Clip: 2

Each Canopy panel design requires the following:

Panel Fastening:
Thru Screws END: 3
Thru Screws INT: 3
Fablocks END: 0
Fablocks INT: 0
Screws per Clip: 2



ROOF COVERING PLAN

Accessory Schedule

Qty	Color	Description
4	Dove Grey	3070 Door 3" Fineline/Shallow Plank/Light Mesa 30

1

STATE OF ALASKA
49TH
HUMBERTO AGUILAR
No. CE121417
REGISTERED PROFESSIONAL ENGINEER

12/05/2022

Shape Name = shop, Shape = shop, Shape = shop, Shape = warehouse, Shape = warehouse, Shape = lean to, Shape = lean to

FOR CONSTRUCTION

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE's AND/OR FASTENERS TO STRUCTURAL BEAMS
2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED.
3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.
4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION
1	07/13/2022	OE	REVISED COLOR

NTS

ROOF COVERING PLAN

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: **2022.1a**

JOBNO	21-028358-01
DATE	06/09/2022
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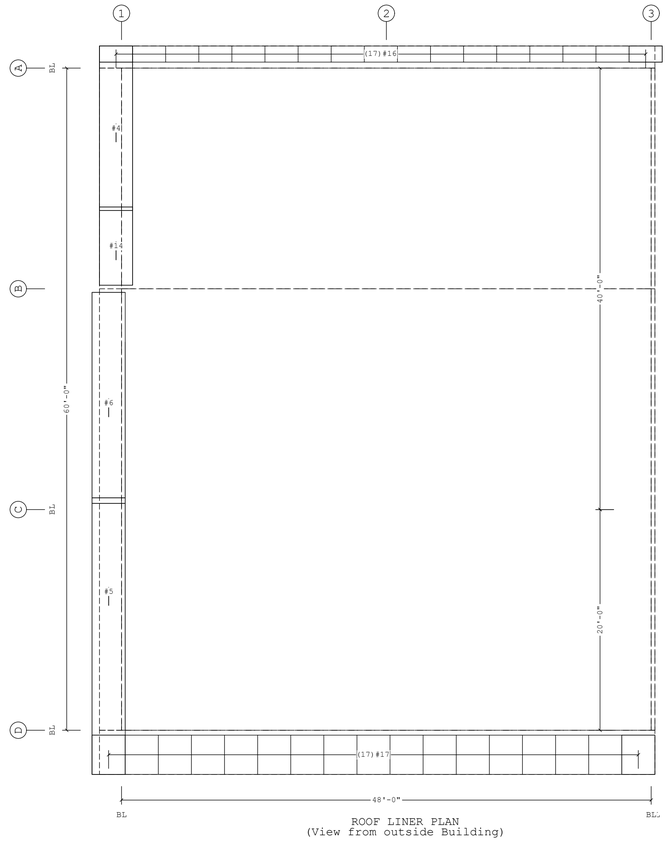
FILENAME: C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\23 Arrowhesd Transfer Shop_ROOF COVERING PLAN.dwg

SAVE DATE: 7/13/2022 SAVE TIME: 10:53:42 LAST SAVED BY: OEsquivel

Liner/Soffit Schedule

Id	Qty	Type	Length	Gage	OP	Finish	Color	Direction	Details
#4	1	PR	16'-2 1/4"	26	1	K	GG	Left to Right	RC30B4X,RCV014X
#5	1	PR	25'-9 1/8"	26	1	K	GG	Left to Right	RC30B4X,RCV014X
#6	1	PR	19'-7 7/8"	26	1	K	GG	Left to Right	RC30B4X,RCV014X
#14	1	PR	7'-9 3/8"	26	1	K	GG	Left to Right	RC30B4X,RCV014X
#16	17	PR	1'-6 5/8"	26	1	K	GG	Left to Right	RC30B4X,RCV014X
#17	17	PR	3'-7 7/8"	26	1	K	GG	Left to Right	RC30B4X,RCV014X

Oper. Code:1=SQ, SQ
Finish:K=KXL (Kynar)
Color:GG=Cool Granite Gray



ROOF LINER PLAN
(View from outside Building)

STATE OF ALASKA
49TH
HUMBERTO AGUILAR
No. CE121417
REGISTERED PROFESSIONAL ENGINEER

12/05/2022

Shape Name = shop, Shape = shop, Shape = shop, Shape = warehouse, Shape = warehouse, Shape = lean to, Shape = lean to

FOR CONSTRUCTION

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE's AND/OR FASTENERS TO STRUCTURAL BEAMS
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REV	DATE	BY	DESCRIPTION

NTS

D VP Buildings
3200 Players Club Circle Memphis TN 38125

ROOF LINER PLAN

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: **2022.1a**

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	22

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FILENAME: C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\24 Arrowhesd Transfer Shop_ROOF LINER PLAN.dwg

SAVE DATE: 6/10/2022 SAVE TIME: 08:30:39 LAST SAVED BY: OEsquivel

Covering Schedule

Id	Qty	Type	Start Length	Gage	OP	Fin.	Color	Increment	Direction
#1	6	TCP30	17'-3 1/4"	26	1	X	01	1'-5 7/8"	Left to Right
#2	1	TCP30	24'-11"	26	1	X	01		Left to Right
#3	11	TCP30	24'-2"	26	1	X	01	-10 1/2"	Left to Right

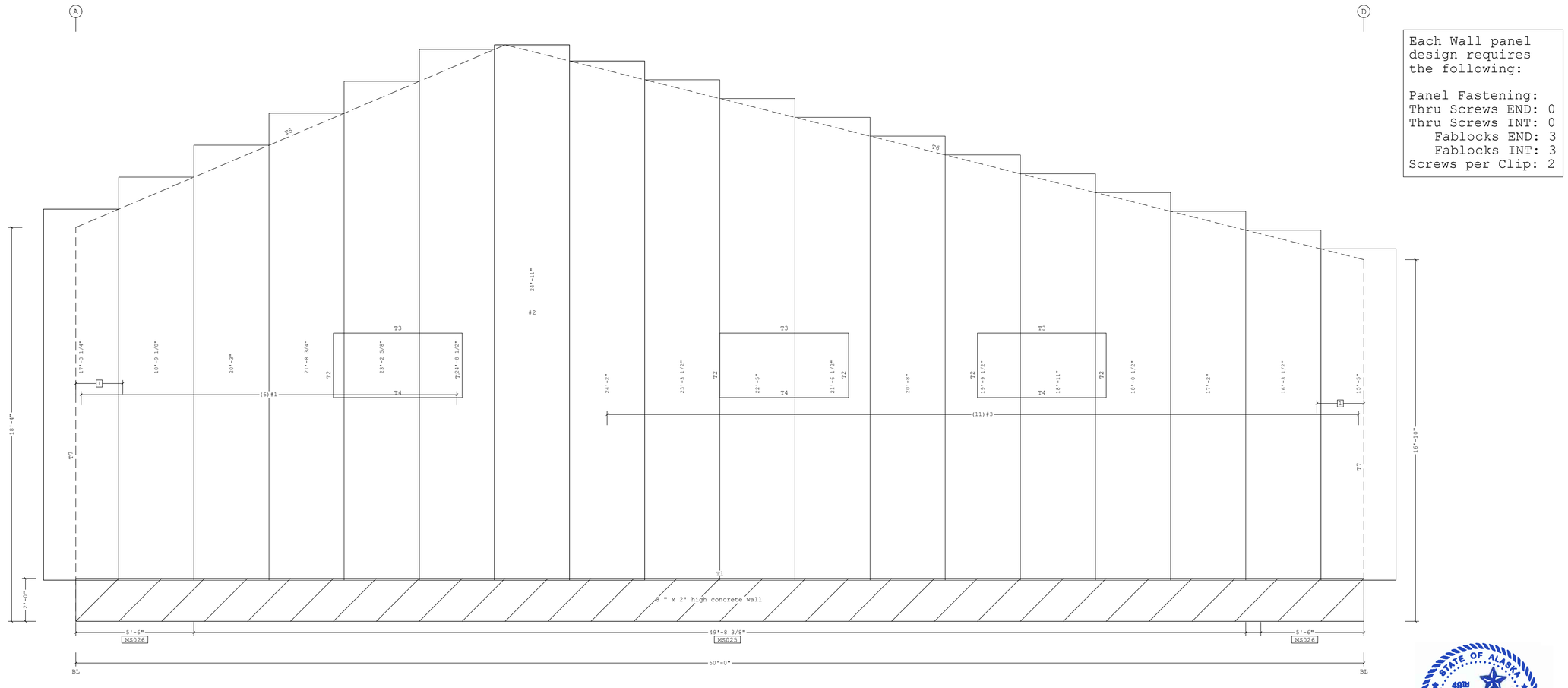
Oper. Code:1=SQ, SQ
Finish:X=Special Request
Color:01=Dove Grey

Trim Schedule

Id	Parts	Color	Details
T1	(5.1)F5984-26-12, (3)PBA20, (3)PSA20	Dove Grey	EN52L5, MS003, MS018, MS035, WCV128
T2	F5988-26-12, (1.0)F5993-26-12	Dove Grey	MS013, MS035
T3	F5033-26-12, (1.0)F5986-26-12, F5988-26-12	Dove Grey	MS011, MS018, MS035
T4	(1.0)F5128-26-12, F5988-26-12	Dove Grey	MS015, MS018, MS035
T5	(2)GAC1040, (2)NLTA10, NLTA05, (2)CSA0112L, (2)CSA1061L, (10)CSA1102L, CSA1107L	Dove Grey	RC30PE, RC80E2, RC80E3, RC80G1, RC80G4, WC12K3
T6	(3)GAC1040, (4)NLTA10, NLTA05, 4CS1036R, (3)CSA1027R, (24)CSA1102R, CSA1093R	Dove Grey	RC30PE, RC80E2, RC80E3, RC80G1, RC80G4, WC12K3
T7	(2)F5139-26-12, (2)SCT12B-26-12	Dove Grey	MS007, MS035

Planograph Schedule

Id	Details
T1	B-081517, S-080879
T2	B-080830, B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879
T3	B-080830, B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879
T4	B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879
T5	
T6	
T7	B-081398, B-081517, S-080879



COVERING ELEVATION AT 1

Each Wall panel design requires the following:

Panel Fastening:
Thru Screws END: 0
Thru Screws INT: 0
Fablocks END: 3
Fablocks INT: 3
Screws per Clip: 2

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

1 2'-2 1/4" Scribe Line
Dimension Key

Shape Name = shop, Wall = 1

FOR CONSTRUCTION

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE's AND/OR FASTENERS TO STRUCTURAL BEAMS
2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED.
3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.
4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

REV	DATE	BY	DESCRIPTION
1	07/13/2022	OE	REVISED PANEL GAGE

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

NTS

COVERING ELEVATION AT 1

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
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PAGE	23

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FILENAME: C:\Users\oesquivel\OneDrive - BlueScope\Documents\Detailing\21-028358-01\CAD\25 Arrowhesd Transfer Shop_COVERING ELEVATION AT 1.dwg

SAVE DATE: 6/10/2022 SAVE TIME: 09:14:33 LAST SAVED BY: OEsquivel

Covering Schedule

Id	Qty	Type	Start Length	Gage	OP	Fin.	Color	Direction
#15	14	TCP30	16'-2 1/2"	26	1	X	01	Left to Right

Oper. Code:1=SQ, SQ
Finish:X=Special Request
Color:01=Dove Grey

Trim Schedule

Id	Parts
T1	(0.2)F5984-26-12, (0.1)PBA20, (0.1)PSA20
T2	(3.6)F5984-26-12, (2.1)PBA20, (2.1)PSA20
T3	F5988-26-12, (1.0)F5993-26-12
T4	F5033-26-12, (1.0)F5986-26-12, F5988-26-12
T5	(1.0)F5128-26-12, F5988-26-12

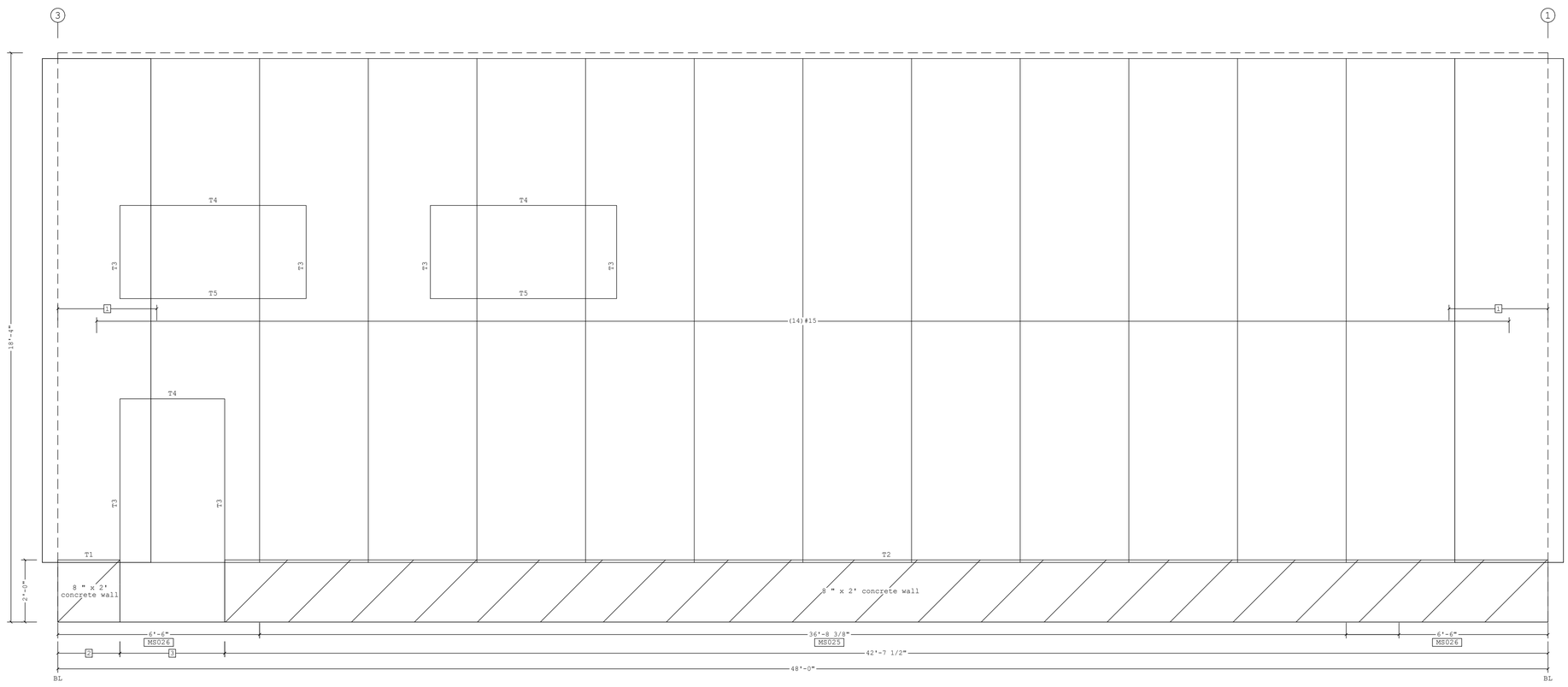
Color	Details
Dove Grey	EN52L5, MS003, MS018, MS035, WCV128
Dove Grey	EN52L5, MS003, MS018, MS035, WCV128
Dove Grey	MS013, MS035
Dove Grey	MS011, MS018, MS035
Dove Grey	MS015, MS018, MS035

Planograph Schedule

Id	Details
T1	B-081517, S-080879
T2	B-081517, S-080879
T3	B-080830, B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879
T4	B-080830, B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879
T5	B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879

Each Wall panel design requires the following:

Panel Fastening:
Thru Screws END: 0
Thru Screws INT: 0
Fablocks END: 3
Fablocks INT: 3
Screws per Clip: 2



COVERING ELEVATION AT A

3 3'-4 1/2"
2 2'-0"
1 3'-2 1/4" Scribe Line
Dimension Key

Shape Name = shop, Wall = 2

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE's AND/OR FASTENERS TO STRUCTURAL BEAMS
2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED.
3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.
4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

REV	DATE	BY	DESCRIPTION
1	07/13/2022	OE	REVISED PANEL GAGE

NTS

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

COVERING ELEVATION AT A

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	24

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SAVE DATE: 6/10/2022 SAVE TIME: 09:14:36 LAST SAVED BY: OEsquivel

Covering Schedule

Id	Qty	Type	Start Length	Gage	OP	Fin.	Color	Direction
#18	8	TCP30	14'-8 1/2"	26	1	X	01	Left to Right
#19	6	TCP30	2'-7 1/4"	26	1	X	01	Left to Right

Oper. Code:1=SQ, SQ
Finish:X=Special Request
Color:01=Dove Grey

Trim Schedule

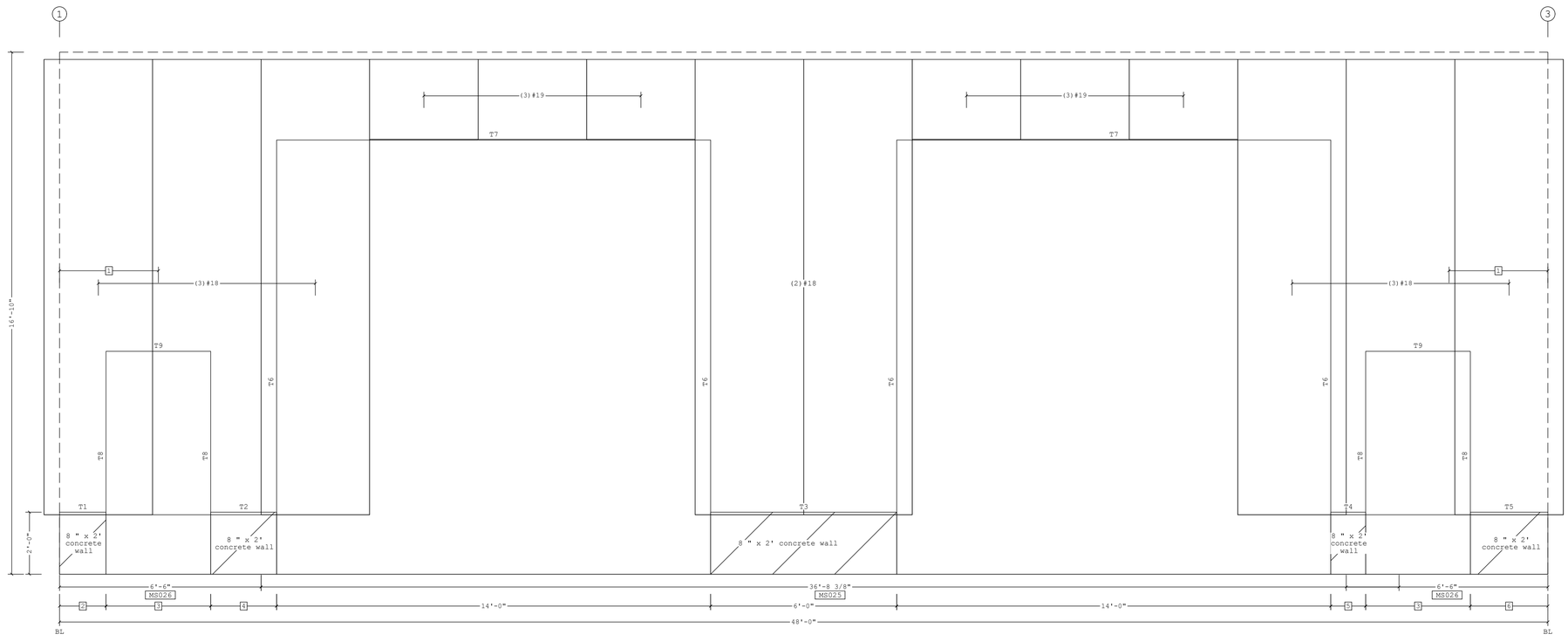
Id	Parts	Color	Details
T1	(0.2)F5984-26-12, (0.1)PBA20, (0.1)PSA20	Dove Grey	EN52L5, MS003, MS018, MS035, WCV128
T2	(0.2)F5984-26-12, (0.1)PBA20, (0.1)PSA20	Dove Grey	EN52L5, MS003, MS018, MS035, WCV128
T3	(0.5)F5984-26-12, (0.3)PBA20, (0.3)PSA20	Dove Grey	EN52L5, MS003, MS018, MS035, WCV128
T4	(0.1)F5984-26-12, (0.1)PBA20, (0.1)PSA20	Dove Grey	EN52L5, MS003, MS018, MS035, WCV128
T5	(0.3)F5984-26-12, (0.1)PBA20, (0.1)PSA20	Dove Grey	EN52L5, MS003, MS018, MS035, WCV128
T6	(2)F5988-26-12, (2.0)F5993-26-12	Dove Grey	MS013, MS035
T7	(2)F5033-26-12, (2.0)F5986-26-12, (2)F5988-26-12	Dove Grey	MS011, MS018, MS035
T8	F5988-26-12, (1.0)F5993-26-12	Dove Grey	MS013, MS035
T9	F5033-26-12, (1.0)F5986-26-12, F5988-26-12	Dove Grey	MS011, MS018, MS035

Planograph Schedule

Id	Details
T1	B-081517, S-080879
T2	B-081517, S-080879
T3	B-081517, S-080879
T4	B-081517, S-080879
T5	B-081517, S-080879
T6	B-080830, B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879
T7	B-080830, B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879
T8	B-080830, B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879
T9	B-080830, B-FRMOP2, B-FRMOP3, B-FRMOP4, S-080879

Each Wall panel design requires the following:

Panel Fastening:
Thru Screws END: 0
Thru Screws INT: 0
Fablocks END: 3
Fablocks INT: 3
Screws per Clip: 2



COVERING ELEVATION AT D

6 2'-6"
5 1'-1 1/2"
4 2'-1 1/2"
3 3'-4 1/2"
2 1'-6"
1 3'-2 1/4" Scribe Line
Dimension Key

Shape Name = shop, Wall = 4

STATE OF ALASKA 49121 HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

1. PRE-DRILLING 1/8 DIAMETER HOLES FOR STRUCTURAL FASTENERS MAY BE REQUIRED FOR HEAVY GAGE NESTED ZEE'S AND/OR FASTENERS TO STRUCTURAL BEAMS
2. STEEL PANELS ARE AN INTEGRAL PART OF THE STRUCTURAL SYSTEM. REMOVAL OR ALTERATION WITHOUT PRIOR AUTHORIZATION IS PROHIBITED.
3. DUE TO MANUFACTURING LIMITATIONS SHORT PANELS MAY REQUIRE FIELD CUTTING, SEE THE COVERING SCHEDULE FOR CUT LENGTHS.
4. SEE JOB DETAILS FOR COVERING AND TRIM FASTENER SPECIFICATION.

REV	DATE	BY	DESCRIPTION
1	07/13/2022	OE	REVISED PANEL GAGE

NTS

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

COVERING ELEVATION AT D

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO-PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	25

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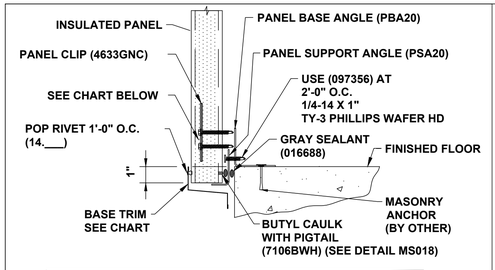


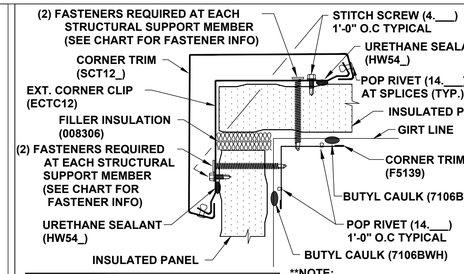
PANEL CLIP FASTENERS		
PANEL THK.	NOTE: (2) FASTENERS PER CLIP	PART NUM.
2"	1/4-14 x * HEX HD T-3	1616PNC
2 1/2"	1/4-14 x * HEX HD T-3	1624PNC
3"	1/4-14 x * HEX HD T-3	1624PNC
4"	1/4-14 x * HEX HD T-3	1632PNC

* LENGTH VARIES PER SUPPLIER

BASE TRIM PARTS HAVE 11'-10" COVERAGE WITH A 2" LAP. FIELD MITER AT CORNERS.

REV. DATE: 11/20/14 | REV. NO. 02 | **MS003**

INSULATED WALL PANEL LAPPED BASE DETAIL
LAPPED CONDITION WITH EXPOSED RIVET



IMPORTANT
ALL FLASHING END LAPS TO BE SEALED WITH APPROPRIATE SEALANTS.

**NOTE:
INSIDE CORNER TRIM MUST BE INSTALLED PRIOR TO PANEL INSTALLATION

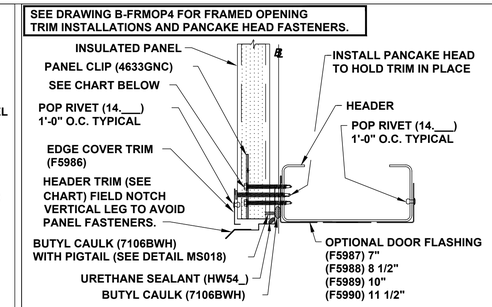
THRU FASTENERS		
PANEL THK.	FASTENERS AT STRUCTURAL	PART NUM.
2"	1/4-14X3" PANCAKE HD T-3	1424PNC
2 1/2"	1/4-14X4" PANCAKE HD T-3	1432PNC
3"	1/4-14X4" PANCAKE HD T-3	1432PNC
4"	SEE DETAIL MS008	N/A

SEE DRAWINGS B-081517 AND B-081398 FOR REFERENCE

REV. DATE: 11/20/14 | REV. NO. 02 | **MS007**

INSULATED WALL PANEL CORNER TRIM DETAIL
PANEL BUTT JOINT

SEE DRAWING B-FRMOP4 FOR FRAMED OPENING TRIM INSTALLATIONS AND PANCAKE HEAD FASTENERS.



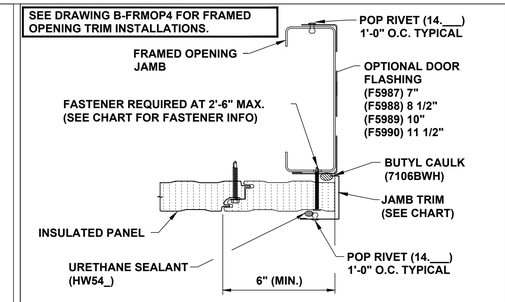
PANEL CLIP FASTENERS		
PANEL THK.	NOTE: (2) FASTENERS PER CLIP	PART NUM.
2"	1/4-14 x * HEX HD T-3	1616PNC
2 1/2"	1/4-14 x * HEX HD T-3	1624PNC
3"	1/4-14 x * HEX HD T-3	1624PNC
4"	1/4-14 x * HEX HD T-3	1632PNC

* LENGTH VARIES PER SUPPLIER

REV. DATE: 06/22/15 | REV. NO. 04 | **MS011**

FRAMED OPEN HEADER DETAIL (FACTORY CUT)
TYPICAL DOORS, LOUVERS AND WINDOWS

SEE DRAWING B-FRMOP4 FOR FRAMED OPENING TRIM INSTALLATIONS.

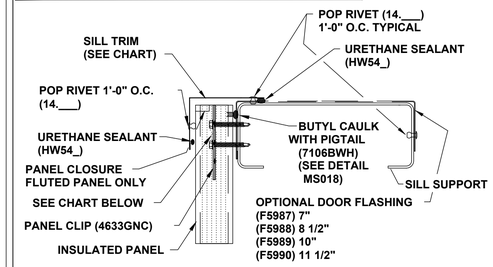


THRU FASTENERS			
PANEL THK.	FASTENERS AT STRUCTURAL	PART NUM.	JAMB TRIM
2"	1/4-14X3" PANCAKE HD T-3	1424PNC	F5991
2 1/2"	1/4-14X4" PANCAKE HD T-3	1432PNC	F5992
3"	1/4-14X4" PANCAKE HD T-3	1432PNC	F5993
4"	1/4-14X5" PANCAKE HD T-3	1440PNC	F5994

REV. DATE: 04/20/15 | REV. NO. 02 | **MS013**

FRAMED OPENING JAMB DETAIL
TYPICAL DOORS, LOUVERS AND WINDOWS

SEE DRAWING B-FRMOP4 FOR FRAMED OPENING TRIM INSTALLATIONS AND PANCAKE HEAD FASTENERS.



PANEL CLIP FASTENERS		
PANEL THK.	NOTE: (2) FASTENERS PER CLIP	PART NUM.
2"	1/4-14 x * HEX HD T-3	1616PNC
2 1/2"	1/4-14 x * HEX HD T-3	1624PNC
3"	1/4-14 x * HEX HD T-3	1624PNC
4"	1/4-14 x * HEX HD T-3	1632PNC

* LENGTH VARIES PER SUPPLIER

REV. DATE: 04/20/15 | REV. NO. 02 | **MS015**

FRAMED OPENING SILL DETAIL
LOUVERS AND WINDOWS

NOTE:

PIGTAIL CAULKING WILL BE REQUIRED AT BOTH BASE AND TOP OF PANEL WHERE A PANEL SPLICE AND ATTACHING STRUCTURAL OR FRAMED OPENING FASTEN TOGETHER.

REV. DATE: 09/13/17 | REV. NO. 01 | **MS018**

PIGTAIL CAULK AT PANEL SPLICE

ITEM NUMBER: USED TO MATCH ITEM FROM TRUCK MANIFEST TO BUNDLE ITEM

ITEM DESCRIPTION: IDENTIFIES THE BUILDING/SHAPE, WALL AND SET ID AND APPEARS AS FOLLOWS: "SHAPENAME" W__ ID___
SHAPE NAME IS LIMITED TO 12 CHARACTERS
WALL IS IDENTIFIED AS W__
SET ID IS IDENTIFIED AS ID___

LENGTH: USE TO LOCATE THE PANEL WITHIN THE SET ID

JOB NUMBER: 57632 | LINE-PACKAGE NUMBER: L2-112

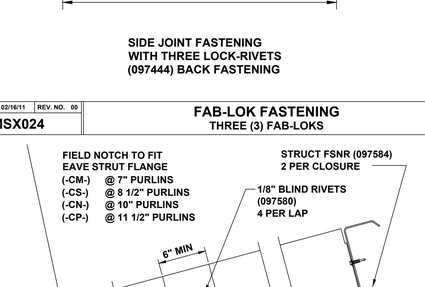
CUSTOMER NAME: | PANEL TYPE:
THICKNESS: 2.0" | COLOR: | PROFILE:
CAULKING REQ: Interior Joint | Exterior Joint | Phase Number: 4 of 4 | DATE OF PRODUCTION

ITEM	ITEM DESC.	LENGTH	QTY / EXTRA
128	DOCK-1	28'-9 1/2"	1
129	DOCK-2	24'-7 1/2"	1
130	DOCK-3	20'-5 1/2"	1
131	DOCK-4	16'-3 1/2"	1
132	DOCK-5	12'-1 1/2"	1

OPERATOR: BUNDLE | SHIFT: L2-shi | TOTAL PACKAGED: 5

REV. DATE: 03/29/11 | REV. NO. 00 | **MS035**

BUNDLE SHIPMENT IDENTIFICATION
INSULATED WALL PANEL



SIDE JOINT FASTENING WITH THREE LOCK-RIVETS (097444) BACK FASTENING

REV. DATE: 02/16/11 | REV. NO. 00 | **MSX024**

FAB-LOK FASTENING
THREE (3) FAB-LOKS

1. STANDARD ERECTION DETAILS (SED) SUPERSEDE SIMILAR DETAILS FOUND IN THE ERECTION GUIDES. REFER TO THE ERECTION GUIDES FOR OTHER DETAILS, INSTALLATION PROCEDURES AND ACCESSORIES NOT DESCRIBED IN THE SED'S.
2. ALL PANEL AND TRIM SURFACES MUST BE FREE OF DIRT AND OIL AT MASTIC AND SEALANT LOCATIONS.

REV. DATE: 07/01/09 | REV. NO. 00 | **RC00A1**

NOTES

SEE RC30** FOR COMPLETE RAKE DETAILS

REV. DATE: 07/01/09 | REV. NO. 00 | **RC30PE**

FLAT PROFILE SOFFIT
RAKE EXTENSION

SEE COMMON WAREHOUSE DRAWING FOR BLIND RIVET COLOR INFORMATION

REV. DATE: 04/17/17 | REV. NO. 03 | **RC80E2**

PURLIN CLOSURES
RIDGE PURLINS

SEE COMMON WAREHOUSE DRAWING FOR BLIND RIVET COLOR INFORMATION

REV. DATE: 04/17/17 | REV. NO. 03 | **RC80E3**

PURLIN CLOSURES
PURLIN TO PURLIN

SEE COMMON WAREHOUSE DRAWING FOR BLIND RIVET COLOR INFORMATION

REV. DATE: 04/17/17 | REV. NO. 04 | **RC80G1**

PURLIN CLOSURES
EAVE PURLIN TO PURLIN

REV. DATE: 07/01/09 | REV. NO. 00 | **RS10R1**

PR ROOF RAKE CHANNEL TO PURLIN
ALL PURLIN DEPTHS (ALL WALL PANEL)

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

6/4/2022 SEDSheet 8:23:08

COVERING & TRIM SED'S

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	Arrowhesd Transfer Shop

VP BUILDINGS VARCO PRUDEN
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VPC VERSION: 2022.1a

JOBNO	21-028358-01
DATE	06/09/2022
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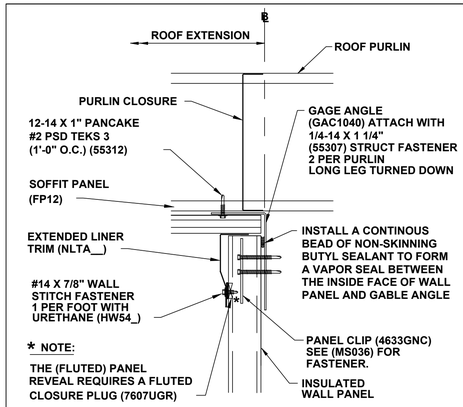
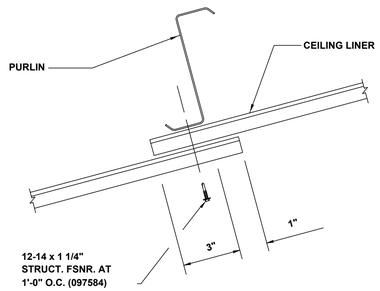
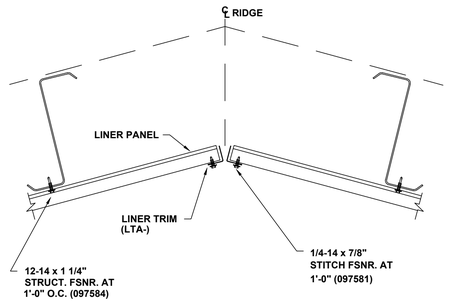


REV. DATE: 01/20/15	REV. NO. 01
WC12K3	WALL PANEL AT RAKE EXTENSION INSULATED WALL AT FP12 SOFFIT



REV. DATE: 04/09/15	REV. NO. 02
WC61ED	CEILING LINER PANEL LAP



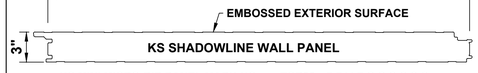
REV. DATE: 04/09/15	REV. NO. 01
WC61EG	LINER PANEL ATTACHMENT CEILING LINER OR SOFFIT AT RIDGE

F = FEET
I = INCHES
E = EIGHTHS

G = GAGE
O = OPERATION
C = FIN/COLOR

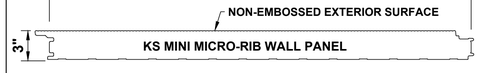
KS SHADOWLINE PANEL MARK NO.: TCP30 F F I I E G G O C C C
(LENGTH CODE)

42" COVERAGE



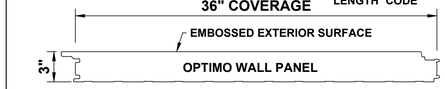
KS MINI MICRO-RIB PANEL MARK NO.: TCR30 F F I I E G G O C C C
(LENGTH CODE)

42" COVERAGE



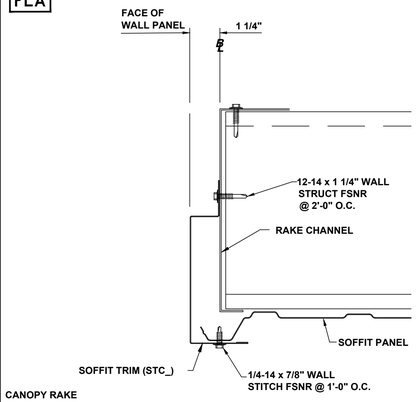
OPTIMO PANEL MARK NO.: TCA30 F F I I E G G O C C C
(LENGTH CODE)

36" COVERAGE



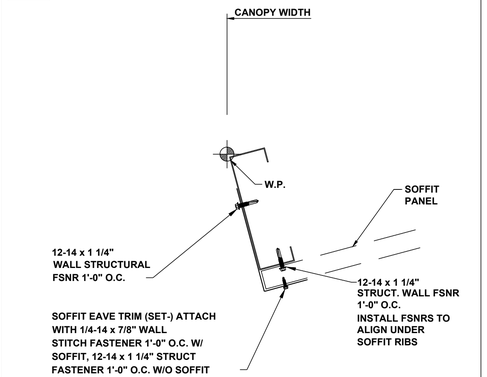
REV. DATE: 05/21/20	REV. NO. 00
WCV128	KINGSPAN 3" INSULATED WALL PANELS

FLA



REV. DATE: 06/26/19	REV. NO. 02
RC30B4X	ROOF SOFFIT TRIM ALL PURLINS WITH SOFFIT

FLA



REV. DATE: 06/26/19	REV. NO. 01
RCV014X	ROOF W/ EAVE TRIM AT CANOPY

12/05/2022

FOR CONSTRUCTION

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

6/4/2022 SEDSheet 8:23:11

COVERING & TRIM SED'S

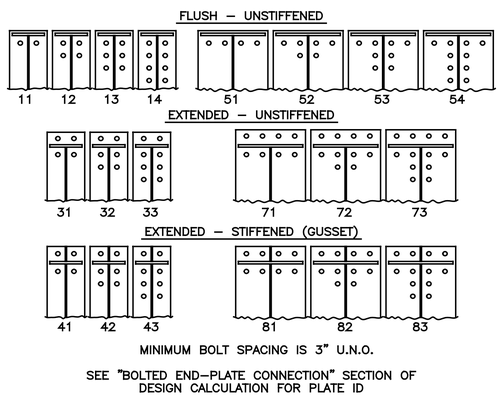
BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2022.1a

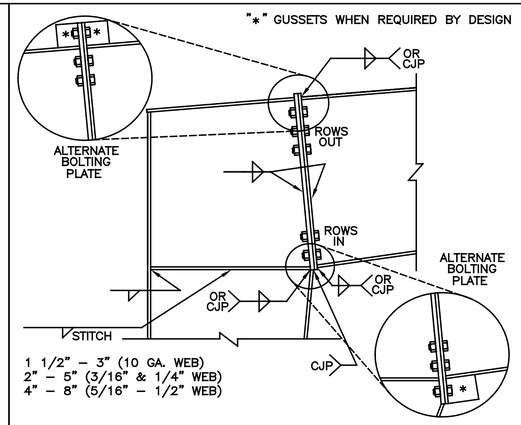
JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	27

REFERENCE NOTES:

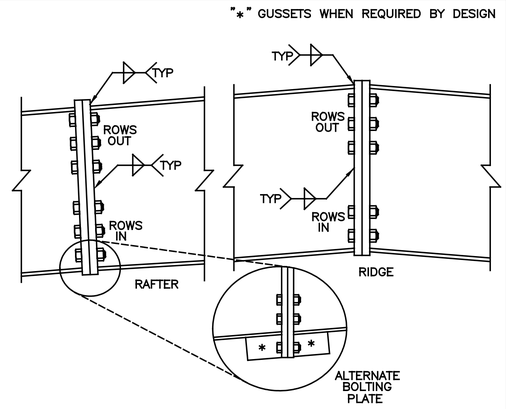
1. ALL BOLTED AND WELDED JOINTS ARE DESIGNED FOR FORCES FROM CODES AND LOADS SPECIFIED BY CONTRACT AS SHOWN ON CODES AND LOADS PAGE OF THESE DRAWINGS (PAGE 2).
2. CONNECTION DETAILS SHOWN ARE REPRESENTATIVE OF TYPICAL CONNECTIONS. FOR CONNECTION SPECIFIC INFORMATION SEE FRAME CROSS SECTIONS FOR PLATE THICKNESS, AND NUMBER AND SIZE OF BOLTS.
3. SEE DETAIL 1 FOR MOMENT CONNECTION BOLT CONFIGURATIONS. NUMBERS INDICATE CONFIGURATION ID NUMBER. SEE "BOLTED END–PLATE CONNECTIONS" TABLE IN THE DESIGN CALCULATIONS FOR MEMBER SPECIFIC PLATE ID NUMBERS CALLED FOR BY DESIGN FOR EACH CONNECTION.
4. ALL WELDING IS DONE WITH E70 LOW–HYDROGEN ELECTRODES IN ACCORDANCE WITH AWS A5–FILLER METAL SPECIFICATIONS AND CSA STANDARD W48–FILLER METALS AND ALLIED MATERIALS FOR METAL ARC WELDING. WELD PROCESSES USED IN BBNA SHOPS ARE GMAW HAND WELD AND SAW MACHINE WELDING. ALL SHOP WELDING IS DONE BY AWS OR CWB CERTIFIED WELDERS.
5. FILLER METALS MEET OR EXCEED REQUIREMENTS OF AISC–341 – SEISMIC PROVISIONS FOR DEMAND CRITICAL WELDS. MINIMUM CVN OF 20 FT–LBS @ 0 DEG F AND 40 FT–LBS @ +20 DEG F.
6. 3–PLATE FLANGES, WEBS, AND HSS SECTIONS MAY BE RANDOMLY SHOP SPLICED WITH CJP WELDS TO MAKE UP A FULL LENGTH SHIPPABLE MEMBER.



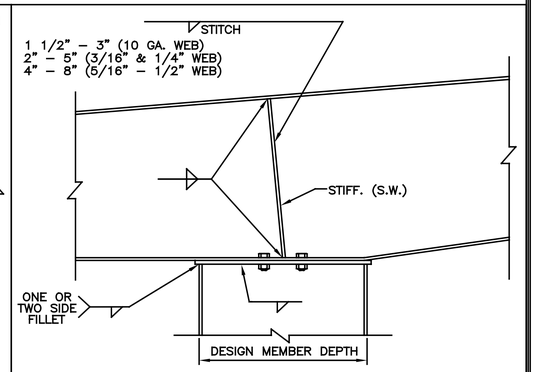
DETAIL 1 — MOMENT CONNECTION CONFIGURATIONS



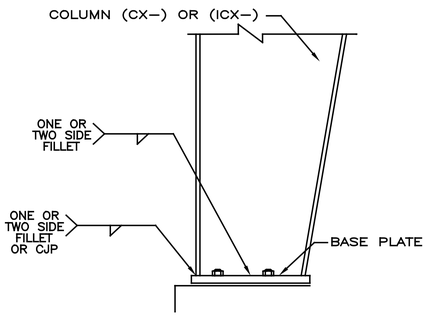
DETAIL 2 — HAUNCH CONNECTION
FACE BOLTED SHOWN – TOP BOLTED SIMILAR



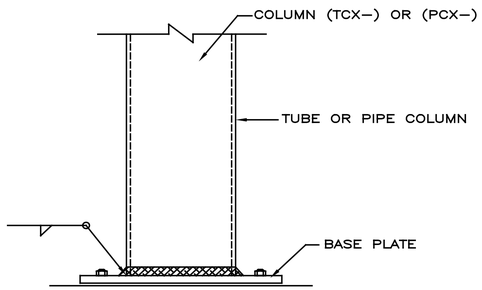
DETAIL 3 — BOLTED RAFTER SPLICE CONNECTIONS
WELD STD



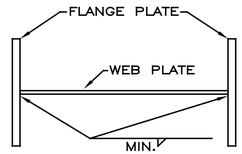
DETAIL 4 — FRAME CONNECTION AT INTERIOR COLUMN
WELD STD



DETAIL 5 — TYPICAL BASE PLATE CONNECTION
BASE PLATE TO COLUMN WELD STD.



DETAIL 6 — TYPICAL BASE PLATE CONNECTION
BASE PLATE TO COLUMN WELD STD.



GENERAL NOTES:
THE FILLET WELD SHALL BE CONTINUOUSLY SUBMERGED ARC WELDED ONE SIDE OF THE WEB TO BOTH FLANGES AS ILLUSTRATED. THE MINIMUM FILLET WELD SIZE SHALL BE TAKEN FROM TABLE BELOW.

MINIMUM FILLET WELD SIZES (USA, CANADA & MEXICO) (AWSD1.1–TABLE 5.8)

	FLANGE THICKNESS										
WEB THICKNESS	3/16" OR LESS	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/8"	1 1/4"	OVER 1 1/4"
10 GA	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"
8 GA	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"
3/16"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	3/16"	3/16"	3/16"
1/4"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	3/16"	3/16"	3/16"	3/16"
5/16"	1/8"	1/8"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"
3/8"	1/8"	1/8"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"
1/2"	1/8"	1/8"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"	3/16"
5/8"	1/8"	1/8"	3/16"	3/16"	3/16"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"
≥ 3/4"	1/8"	1/8"	3/16"	3/16"	3/16"	1/4"	1/4"	5/16"	5/16"	5/16"	5/16"

DETAIL 7 — TYPICAL NOTES
TYPICAL SECTION THRU BUILT–UP MEMBERS

12/05/2022

PRIMARY FRAME CONNECTIONS
BOLTED AND WELDED

DRAWN BY	CHECKED BY	GROUP NUMBER:		
RT	BB			
FIRST RELEASE DATE	REVISION DATE	B	MRD50	05
07/01/09	06/25/19			

FOR CONSTRUCTION

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

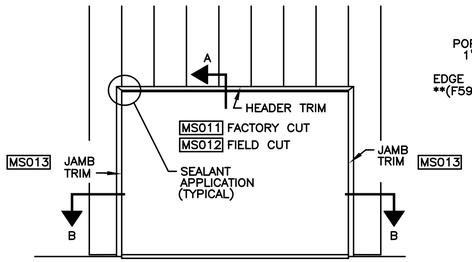
4/22/2022 SEDSheet 17:43:36

MRD50

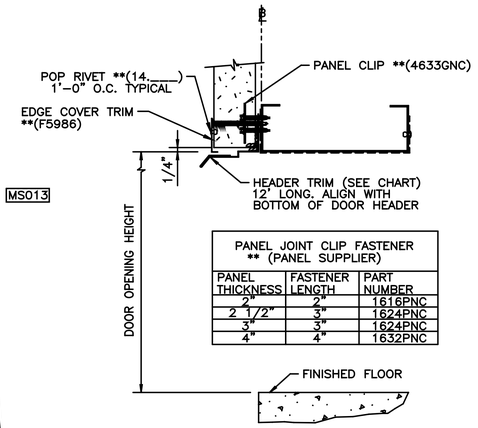
BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	28



ELEVATION



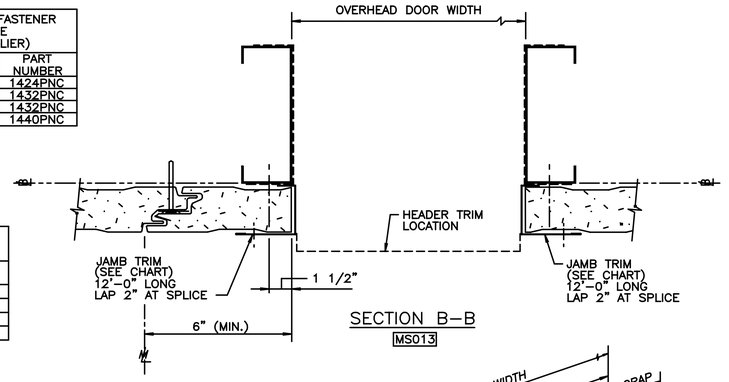
SECTION A

MS011 FACTORY CUT
MS012 FIELD CUT

PANEL JOINT CLIP FASTENER ** (PANEL SUPPLIER)		
PANEL THICKNESS	FASTENER LENGTH	PART NUMBER
2"	2"	1616PNC
2 1/2"	3"	1624PNC
3"	3"	1624PNC
4"	4"	1632PNC

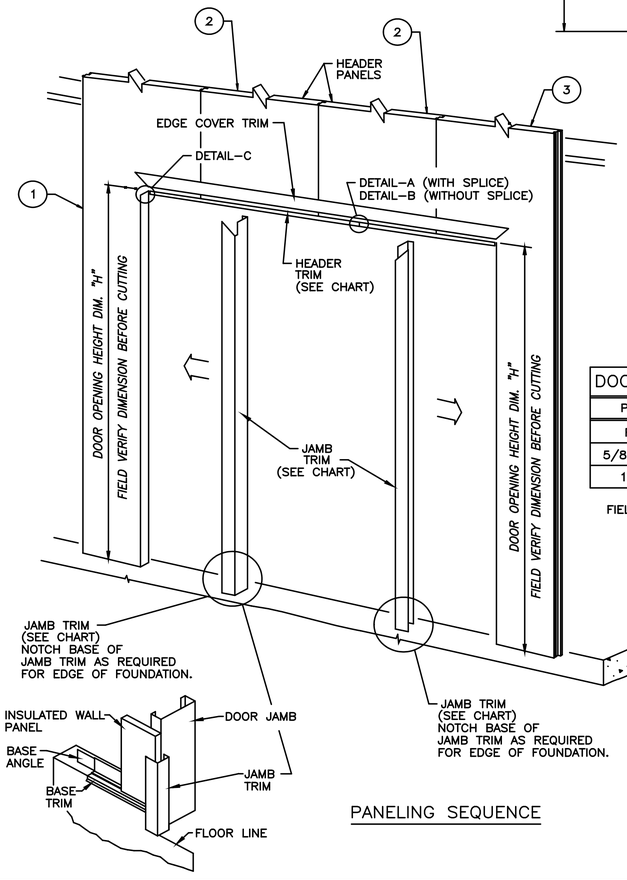
WAFER HEAD THRU FASTENER AT DOOR EDGE ** (PANEL SUPPLIER)		
PANEL THICKNESS	FASTENER LENGTH	PART NUMBER
2"	3"	1424PNC
2 1/2"	4"	1432PNC
3"	4"	1432PNC
4"	5"	1440PNC

OVERHEAD DOOR TRIM ** (PANEL SUPPLIER)		
PANEL THICKNESS	12' HEADER TRIM	12' JAMB TRIM
2"	F5003	F5991
2 1/2"	F5015	F5992
3"	F5033	F5993
4"	F5051	F5994



SECTION B–B

MS013

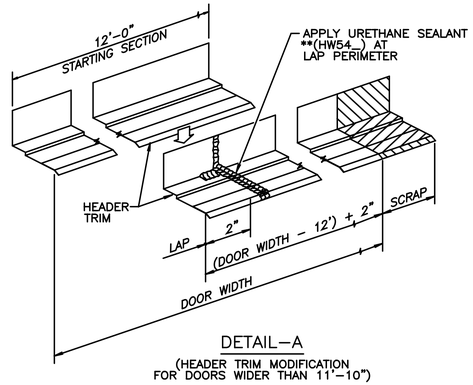


PANELING SEQUENCE

DOOR OPENING HEIGHT DIM. "H"	
PANEL BASE LOCATION	DIM. "H"
FINISHED FLOOR LINE	H + 1/4"
5/8" LAP PAST FLOOR LINE	H + 7/8"
1" LAP PAST FLOOR LINE	H + 1 1/4"

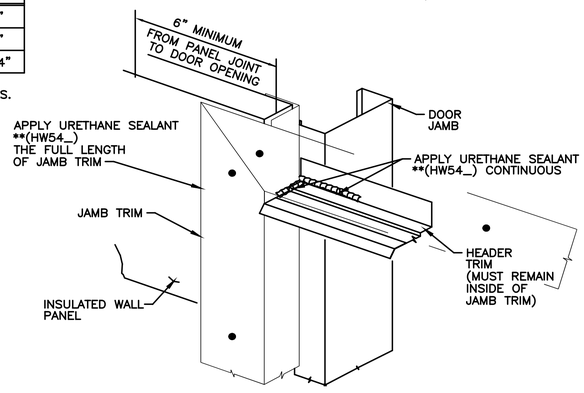
THESE ARE FOR REFERENCE ONLY.
FIELD VERIFY BEFORE CUTTING WALL PANELS.

SEE SECTION A



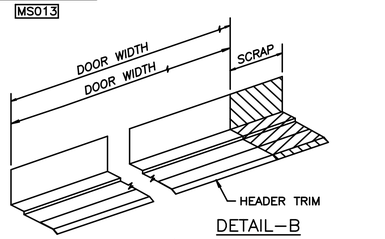
DETAIL–A

(HEADER TRIM MODIFICATION FOR DOORS WIDER THAN 11'–10")



DETAIL–C

SEALANT APPLICATION (TYPICAL)



DETAIL–B

(HEADER TRIM MODIFICATION FOR DOORS LESS THAN 11'–10" WIDE)

℄ INDICATES THE EXTERIOR FACE OF THE STRUCTURALS TO WHICH THE PANELS ATTACH.

℄ INDICATES MODULE LINE / THE CENTERLINE OF THE PANEL JOINT.

** INDICATES PARTS THAT ARE PROVIDED BY THE PANEL SUPPLIER.

> SEQUENCE ASSUMES OVERHEAD DOOR FRAMING IS IN PLACE PRIOR TO PANEL INSTALLATION.

FIELD WORK NOTES:

1. PREPARE PANELS ① AND ③ . FIELD CUT PANEL FOR DOOR OPENING AND HEADER TRIM. SEE PANELING SEQUENCE.
2. PREPARE HEADER TRIM FOR DOOR WIDTH (IF REQUIRED). PER DETAIL–A OR DETAIL–B.
3. JAMB TRIMS TO BE INSTALLED BEFORE HEADER TRIM

ERECTION NOTES:

FOR ERECTION SEQUENCE SEE DRAWINGS:

B–FRMOP2
B–FRMOP3
B–FRMOP4

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

IMPORTANT NOTES:

1. EXTREME CAUTION IS REQUIRED WHEN FIELD CUTTING PANELS TO PREVENT DELAMINATION OF INTERIOR AND EXTERIOR PANEL FACES.
2. EXTREME CAUTION IS REQUIRED WHEN FIELD DRILLING PANELS FROM THE BACKSIDE TO PREVENT DRILLING THRU THE PANEL EXTERIOR FACE.
3. IT IS IMPORTANT TO FORM A HIGH QUALITY WATER TIGHT SEAL AROUND THE OPENINGS IN THE WALL PANEL FOR THE DOOR TRIMS AND INSULATED WALL PANEL. ALL SEALANTS NEED TO TIE TOGETHER TO FORM A CONTINUOUS BEAD.

OVERHEAD DOOR INSTALLATION
INSULATED WALL PANEL

DRAWN BY	CHECKED BY	GROUP NUMBER: 33–025–01		
BSN	RLB			
FIRST RELEASE DATE	REVISION DATE	B	B–080830	05
12/13/10	07/16/18			

FOR CONSTRUCTION

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D

VP Buildings
3200 Players Club Circle Memphis TN 38125

B-080830

REV	DATE	BY	DESCRIPTION

NTS

4/22/2022 SEDSheet 16:39:14

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	29

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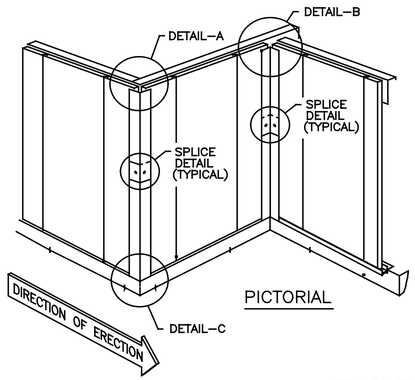
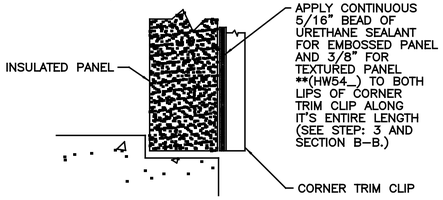
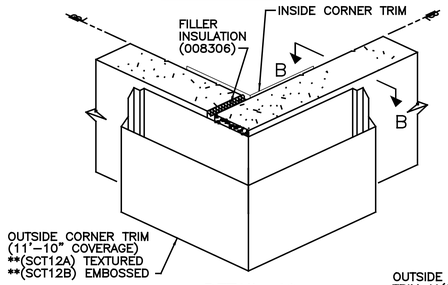


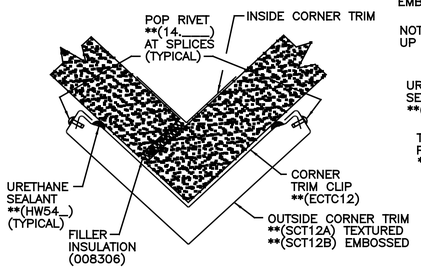
PICTORIAL



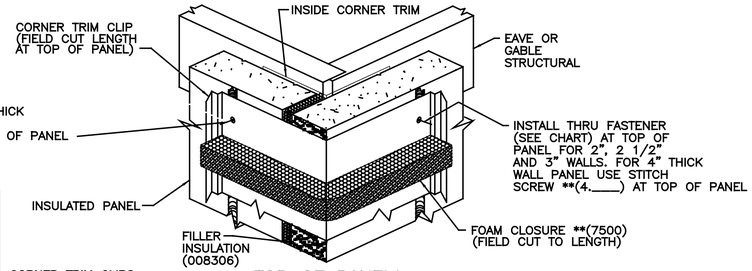
SECTION A–A



DETAIL–A*
OUTSIDE CORNER



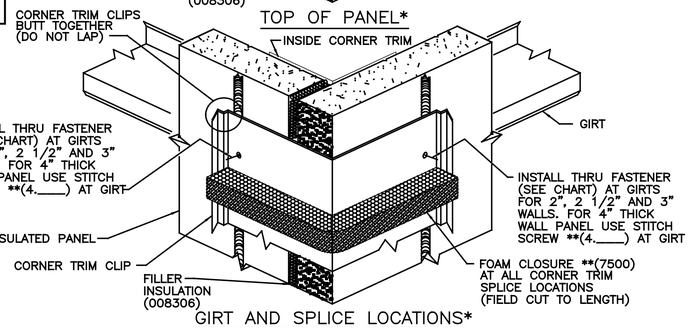
SECTION B–B*



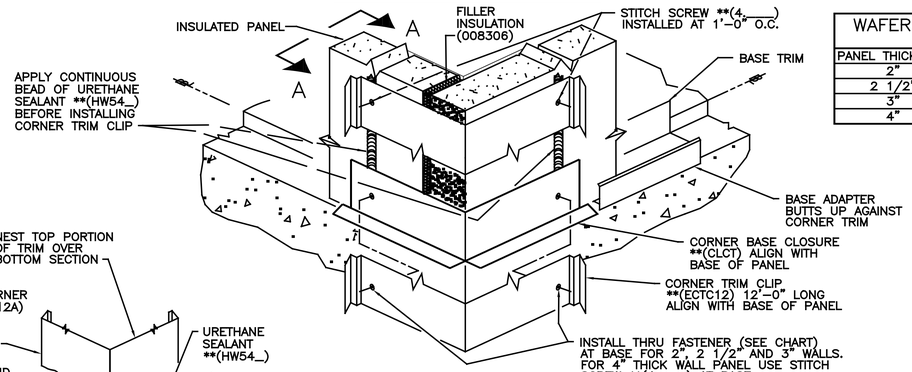
INSTALL THRU FASTENER (SEE CHART) AT TOP OF PANEL FOR 2", 2 1/2" AND 3" WALLS. FOR 4" THICK WALL PANEL USE STITCH SCREW **(4.____) AT TOP OF PANEL

* NOTE:
BUTT JOINT PANELS SHOWN. MITERED CORNERS REQUIRED FOR 4" THICK PANELS.

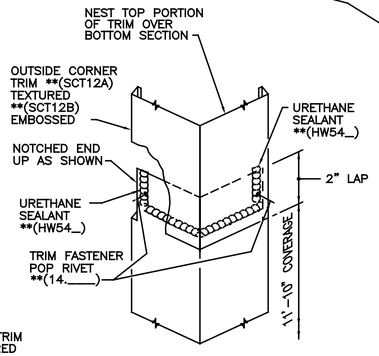
TOP OF PANEL*



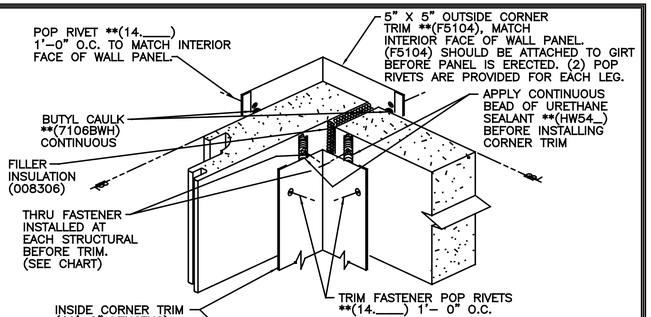
GIRT AND SPLICE LOCATIONS*



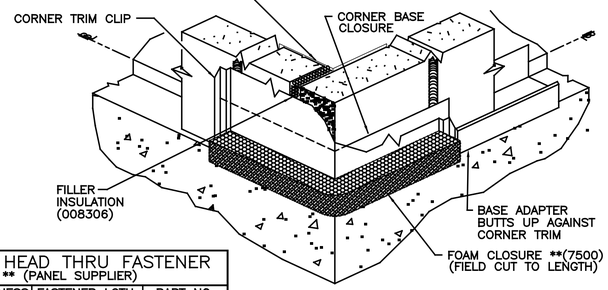
BASE OF PANEL*
(SEE DETAIL–C)



CORNER TRIM SPLICE DETAIL
(TYPICAL)



DETAIL–B*
INSIDE CORNER



DETAIL–C*
OUTSIDE CORNER AT BASE

WAFER HEAD THRU FASTENER ** (PANEL SUPPLIER)		
PANEL THICKNESS	FASTENER LGTH.	PART NO.
2"	3"	1424PNC
2 1/2"	4"	1432PNC
3"	4"	1432PNC
4"	5"	1440PNC

CORNER TRIM INSTALLATION NOTES:

REFER TO GENERAL PANEL INSTALLATION DRAWING B–081517 FOR ADDITIONAL INFORMATION OF PANELS AT CORNER.

STEP 1: ATTACH PANELS TO WALL STRUCTURALS WITH FASTENERS AS SHOWN ON DRAWING B–081517.

STEP 2: INSTALL FILLER INSULATION (008306) IN GAPS AT CORNERS WHERE REQUIRED TO PREVENT ANY VOIDS.

STEP 3: INSTALL CORNER BASE CLOSURE AND CORNER TRIM CLIP OVER OUTSIDE OF PANELS WITH THRU FASTENERS AT STRUCTURALS AND STITCH SCREWS AT 1'–0" O.C.. NOTE: FOR 4" THICK PANELS BASE FASTENER MUST BE A STITCH SCREW AT ALL LOCATIONS. SEE SECTION B–B

STEP 4: APPLY FOAM CLOSURE **(7500) AT CORNER BASE CLOSURE, INTERMEDIATE SPLICE AND EAVE LOCATION.

STEP 5: INSTALL OUTSIDE CORNER TRIM PIECE, BY HOOKING LIP OF TRIM IN THE CLIP RECESS AND FLEXING IT BEYOND AND INTO THE OPPOSITE SIDE OF THE CLIP. INSTALL POP RIVETS AT SPLICE LOCATIONS PER SECTION B–B.

NOTES:

1. CORNER TRIMS ARE INSTALLED FROM BOTTOM TO TOP (REFER TO SPLICE DETAIL).
2. FIELD CUTTING PANELS SHOULD BE ACCOMPLISHED USING A RECIPROCATING SAW (VARIABLE SPEED WITH 0 TO 2300 STROKES PER MINUTE CAPABILITY IS RECOMMENDED TO MAINTAIN MAXIMUM CONTROL OF PANEL CUT). A GOOD QUALITY RECIPROCATING SAW BLADE (6" LONG WITH 24 TEETH PER INCH) IS ALSO RECOMMENDED. WHEN FIELD CUTTING 1'–0" OR LESS FROM A LENGTH OF PANEL, A REINFORCEMENT MEMBER SHOULD BE CLAMPED ACROSS THE FACE OF THE PANEL TO AVOID DELAMINATION.
3. ** INDICATES PARTS THAT ARE PROVIDED BY THE PANEL SUPPLIER.

12/05/2022

CORNER TRIM INSTALLATION
INSULATED WALL PANEL

DRAWN BY	CHECKED BY	GROUP NUMBER: 33–031–01		
BSN	RLB			
FIRST RELEASE DATE	REVISION DATE	B	B–081398	04
12/16/10	06/28/21			

FOR CONSTRUCTION

REV	DATE	BY	DESCRIPTION

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

NTS

4/22/2022 SEDSheet 16:45:08

B-081398

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	30

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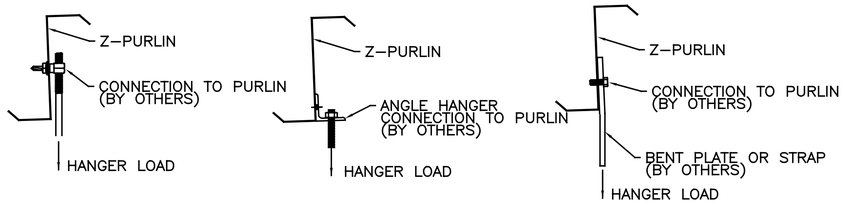
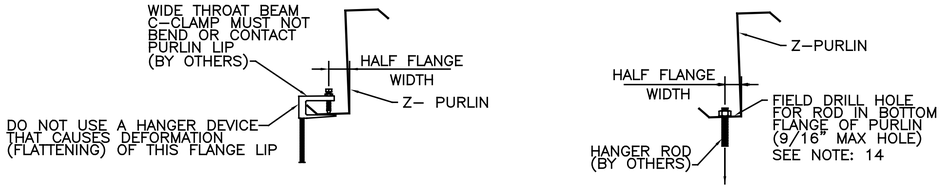


WEB HANGERS

FOR 1/2" DIAM. BOLT TO PURLIN CONNECTION–– MAX HANGER LOAD=1500lbs
PURLIN MUST BE SPECIFICALLY DESIGNED FOR LOADS GREATER THAN 500 LB. SEE NOTE: 2.



VERIFY OVERALL PURLIN DESIGN CAN TAKE APPLIED LOADS. SEE NOTE: 2

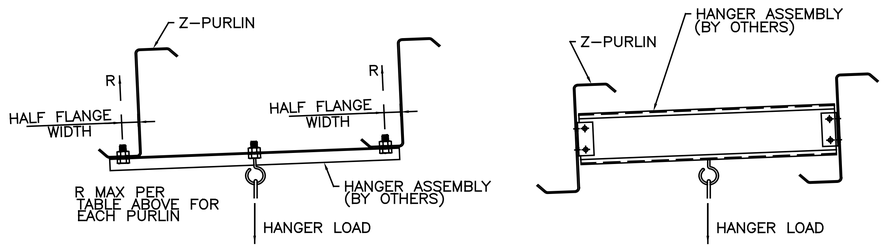
MAXIMUM LOAD SUSPENDED FROM BOTTOM FLANGE (LOCATED AT HALF–FLANGE WIDTH)			
THICKNESS	MAX LOAD	THICKNESS	MAX LOAD
0.060"	110lbs	0.088"	200lbs
0.068"	120lbs	0.098"	250lbs
0.073"	140lbs		
0.079"	180lbs	0.113"	250lbs

FOR LOADS LOCATED MORE THAN HALF FLANGE WIDTH FROM WEB, USE HALF OF THE LOADS SHOWN ABOVE.

BOTTOM FLANGE CLAMP HANGER
(TOP FLANGE SIMILAR)

BOTTOM FLANGE ROD HANGER
(TOP FLANGE SIMILAR)

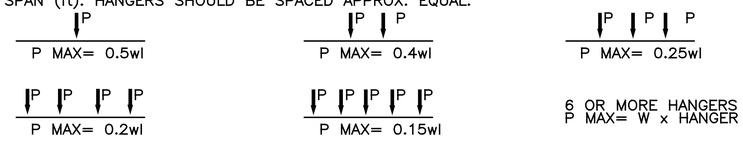
DO NOT USE ANY OF THE DETAILS ABOVE IF ROOF SLOPE IS GREATER THAN 4:12



DOUBLE PURLIN HANGERS
VERIFY OVERALL PURLIN DESIGN CAN SUPPORT APPLIED LOADS.

GENERAL NOTES

1. CONCENTRATED LOADS GREATER THAN 500lbs ON ANY SINGLE PURLIN MUST BE EXPLICITLY LOCATED AND DESIGNED FOR DURING DESIGN OF BUILDING SYSTEM.
2. SPECIFIED COLLATERAL LOADS MAY BE CONVERTED TO SAFE CONCENTRATED LOADS AS FOLLOWS, WHERE P = MAX CONCENTRATED LOAD(lbs); W = UNIFORM COLLATERAL LOAD (PSF) x PURLIN SPACING (ft) = lbs/ft; L = PURLIN SPAN (ft). HANGERS SHOULD BE SPACED APPROX. EQUAL.



EXAMPLE: A PIPE IS SUSPENDED FROM A PURLIN AT 3 LOCATIONS EQUALLY SPACED
BAY SPACING = 24'–0" PURLIN SPACING = 5'–0"
SPECIFIED COLLATERAL LOAD = 5 PSF
W = 5 PSF x 5' = 25 PLF L = 24'–0"
PMAX = 0.25 x 25 PLF x 24'–0" = 150 LBS AT EACH LOCATION
THE PURLIN CAN SUPPORT 3 LOADS UP TO 150 LBS EACH. PICK A HANGER CONNECTION CAPABLE OF SUPPORTING ACTUAL APPLIED LOADS.

3. FOR LOADS GREATER THAN 250 lbs, PURLINS MUST BE "BLOCKED" AT LOCATION OF LOAD TO PREVENT PURLIN ROTATION.
4. EQUIPMENT LOADS SHOULD BE OBTAINED FROM CERTIFIED EQUIPMENT DRAWINGS AND MANUFACTURER'S DATA.
5. Z–PURLINS WILL DEFLECT UNDER SNOW AND WIND LOADS. ITEMS THAT MAY BE DAMAGED DUE TO DEFLECTIONS, (EX. GAS LINES), VERIFY THAT PIPES OR SUSPENDED EQUIPMENT ARE COMPATIBLE WITH EXPECTED DEFLECTION RANGES (±L/180).
6. THE NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) REQUIRES SPRINKLER HANGERS TO BE DESIGNED FOR A MINIMUM LOAD OF FIVE TIMES THE WEIGHT OF THE WATER–FILLED PIPE PLUS 250 POUNDS. THE HANGER ITSELF MUST BE ABLE TO SUPPORT THIS LOADING, IT IS NOT NECESSARY TO DESIGN THE SUPPORTING MEMBER FOR THIS LOAD IN COMBINATION WITH THE DESIGN LOADS.
7. SUSPENDED LOADS WILL NEED TO BE BRACED (TO THE PRIMARY FORCE RESISTING SYSTEM) FOR LATERAL STABILITY DUE TO EARTHQUAKES.
8. HANGER DESIGN IS NOT THE RESPONSIBILITY OF BLUESCOPE.
9. TOP FLANGE HANGERS SHOULD BE AVOIDED ON BUILDINGS WITHOUT INSULATION SPACER BLOCKS ON TOP OF THE TOP FLANGE. IF TOP FLANGE HANGERS ARE REQUIRED, PLACE THE HANGERS AT THE ROOF PANEL MAJOR CORRUGATION LOCATION TO AVOID DAMAGING THE ROOF PANEL WITH THE HANGER WHEN THE ROOF PANEL IS LOADED OR WALKED ON.
10. WHEN BEAM C–CLAMPS OR OTHER ROD HANGERS ARE USED ON THE TOP FLANGE, THE ROD SHOULD NOT EXTEND ABOVE THE TOP OF THE CLAMP TO AVOID DAMAGING THE ROOF PANEL WITH THE ROD WHEN THE ROOF PANEL IS LOADED OR WALKED ON.
11. DO NOT HANG ANY TYPE OF CRANE, HOIST, CONVEYOR OR ANY MOVING LOADS FROM THE Z–PURLINS.
12. DO NOT HANG ANY LOAD FROM BBNA SUPPLIED PURLIN BRACES OR BRIDGING.
13. DO NOT WELD ANY PART OF THE Z–PURLIN.
14. HOLES MUST NOT EXCEED 9/16" DIAMETER UNLESS AUTHORIZED BY BBNA ENGINEER. DRILL OR REAM HOLES WHEN REQUIRED– DO NOT FLAME CUT

12/05/2022

CONCENTRATED LOADS ON ROOF
Z–PURLIN HANGER DETAILS

DRAWN BY	CHECKED BY	GROUP NUMBER: 80–054–01		
REVERITT	RBENTON			
FIRST RELEASE DATE	REVISION DATE	B	B–081465	09
02/26/10	02/26/20			

FOR CONSTRUCTION

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

B-081465

REV	DATE	BY	DESCRIPTION

NTS

4/22/2022 SEDSheet 16:49:38

BUILDER B3 Contractors
CUSTOMER Arrowhead Transfer
LOCATION Craig, Alaska
PROJECT Arrowhead Shop
BUILDERS PO#
FILENAME: JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO 21-028358-01
DATE 06/09/2022
DRAWN/CHECK OE JS
PAGE 31

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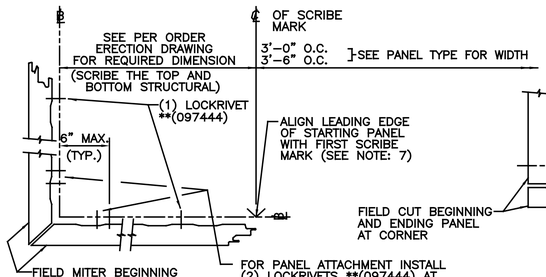
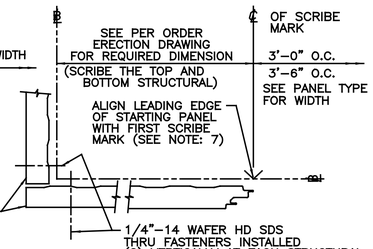


MITERED JOINT

REQUIRED FOR 4" PANELS

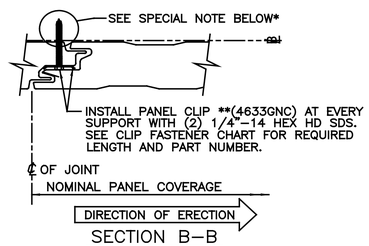
SECTION A–A

(CORNER JOINT)



BUTT JOINT

2", 2 1/2" AND 3" PANELS ONLY

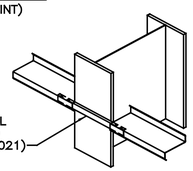


SECTION B–B

(PANEL JOINT)

*SPECIAL NOTE:

WHEN A PANEL TO STRUCTURAL CONNECTION OCCURS BETWEEN SIMPLE SPAN GIRTS, (NEAR THE CENTER LINE OF A COLUMN), BUILDER WILL NEED TO BRIDGE GIRTS FOR PANEL TO STRUCTURAL CONNECTION. ATTACH "ANGLE" TO GIRT WEB ONLY. (SEE DETAIL MS021)



"SCRIBE LINE" IS A FIELD MARKING OF THE WALL STRUCTURALS (BASE ANGLE, GIRT, EAVE STRUT), THAT LOCATES THE LEADING EDGE OF THE WALL PANEL. THE FIRST SCRIBE LINE FOR A PANEL RUN IS REFERENCED FROM THE CLOSEST GRID LINE TO THE RIGHT OF THE STARTING PANEL.

FASTENER NOTE:

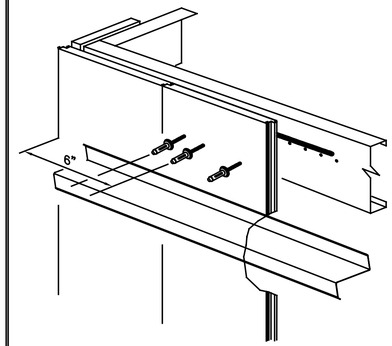
IF PANEL JOINT CLIP FASTENER IS ATTACHING TO A STRUCTURAL THAT HAS A THICKNESS BETWEEN 3/16" TO 1/2" SEE DETAIL MS048 FOR WHAT CONVERSION IS REQUIRED. NOTE THAT TEK V IS 1" LONGER.

PANEL JOINT CLIP FASTENER
** (PANEL SUPPLIER)

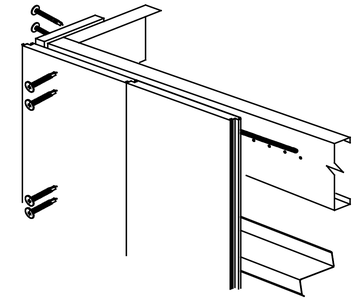
PANEL THICKNESS	FASTENER LENGTH	PART NUMBER
2"	2"	1616PNC
2 1/2"	3"	1624PNC
3"	3"	1624PNC
4"	4"	1632PNC

WAFER HEAD THRU FASTENER
** (PANEL SUPPLIER)

PANEL THICKNESS	FASTENER LENGTH	PART NUMBER
2"	3"	1424PNC
2 1/2"	4"	1432PNC
3"	4"	1432PNC
4"	5"	1440PNC



LOCK–RIVET ATTACHMENT



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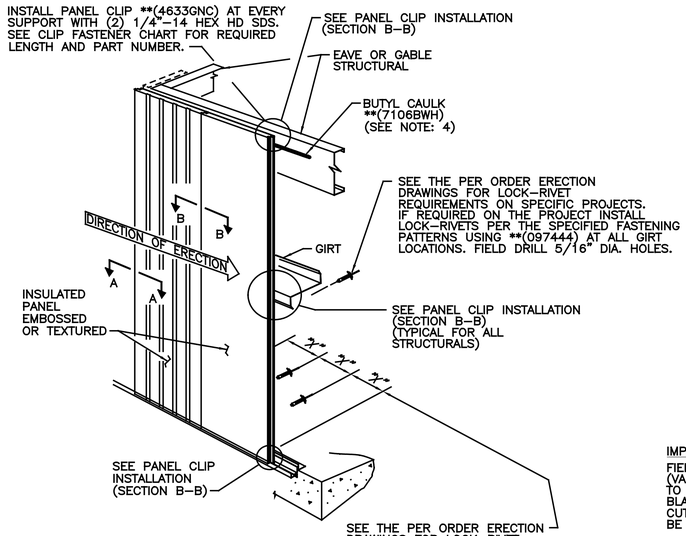

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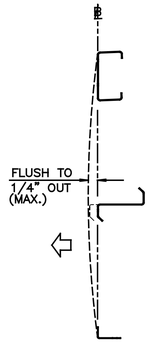

NOTE: DURING BUILDING ERECTION GIRT ALIGNMENT MUST BE MAINTAINED.

GIRT ALIGNMENT DETAIL

12/05/2022

IMPORTANT NOTE:

FIELD CUTTING PANELS SHOULD BE ACCOMPLISHED USING A RECIPROCATING SAW (VARIABLE SPEED WITH 0 TO 2300 STROKES PER MINUTE CAPABILITY IS RECOMMENDED TO MAINTAIN MAXIMUM CONTROL OF PANEL CUT). A GOOD QUALITY RECIPROCATING SAW BLADE (6" LONG WITH 24 TEETH PER INCH) IS ALSO RECOMMENDED. WHEN FIELD CUTTING 1'–0" OR LESS FROM A LENGTH OF PANEL, A REINFORCEMENT MEMBER SHOULD BE CLAMPED ACROSS THE FACE OF THE PANEL TO AVOID DELAMINATION.

I M P O R T A N T :

ALL PANELS GREATER THAN 20'–0" LONG REQUIRE TWO LIFTING POINTS

INSULATED WALL PANEL INSTALLATION NOTES:

NOTES:

1. AFTER ESTABLISHING THE STARTING DIMENSION, SCRIBE THE TOP AND BOTTOM STRUCTURALS FOR ENTIRE LENGTH OF WALL AT 3'–6" O.C. OR 3'–0" O.C. DEPENDING ON PANEL WIDTH. THE SCRIBE LINE MARKS THE LOCATION OF THE LEADING EDGE OF THE PANEL AFTER THE PANEL IS INSTALLED. (SEE SECTION A–A).
2. APPLY A CONTINUOUS BEAD OF BUTYL CAULK ALONG THE BASE (AS REQUIRED). PUT BASE MEMBER IN PLACE AND FASTEN WITH MASONRY ANCHORS OR SELF–DRILLING SCREWS.
3. APPLY A CONTINUOUS BEAD OF BUTYL CAULK ALONG THE BASE TRIM IN THE BACK. USE PIGTAILS TO TIE FACTORY APPLIED JOINT SEALANT TO THE BEAD OF BUTYL CAULK.
4. APPLY A CONTINUOUS BEAD OF BUTYL CAULK ALONG THE EAVE STRUT OR GABLE STRUCTURAL JUST BELOW THE TOP OF WALL PANEL. SEE WALL PANEL LAYOUT FOR PANEL HEIGHTS. USE PIGTAILS TO TIE FACTORY APPLIED JOINT SEALANT TO THE BEAD OF BUTYL CAULK.
5. INTERIOR INSIDE CORNER TRIMS AND BUTYL CAULK MUST BE INSTALLED PRIOR TO PANEL INSTALLATION.
6. INSTALL PANELS IN A LEFT TO RIGHT DIRECTION, STARTING AT A CORNER. SEE PER ORDER ERECTION DRAWINGS BEFORE FIELD CUTTING STARTING PANEL.
7. ALIGN NOSE OF STARTING PANEL WITH SCRIBE MARKS ON TOP AND BOTTOM WALL STRUCTURALS. ATTACH RIGHT EDGE OF PANEL TO EACH WALL STRUCTURAL WITH A PANEL CLIP AND FASTENERS. THE PROPER FASTENING PATTERN IS TWO FASTENERS PER PANEL CLIP AT BASE, EAVE, AND AT EACH GIRT. (SEE SECTION B–B) (FASTENER LENGTH IS BASED ON THE PANEL THICKNESS). WHEN ALUMINUM BASE TRIM IS USED, PLACE WOOD SHIMS (1/8" THICK) IN THE BASE ADAPTER SLOT OF THE ALUMINUM BASE TRIM. TAKE SPECIAL CARE TO AVOID DISTURBING FACTORY APPLIED JOINT SEALANT.
8. INSTALLATION OF THE CORNER TRIM DOES NOT ALLOW FOR THE THROUGH FASTENERS TO BE ATTACHED UNTIL CORNER TRIMS ARE INSTALLED. STARTING AND ENDING PANELS AT THE CORNERS WILL BE ATTACHED WITH LOCKRIVETS AT THE BASE AND TOP UNTIL THE CORNER TRIM IS IN PLACE. THEN THE REMAINING FASTENERS CAN BE INSTALLED. (SEE SECTION A–A)
9. INSTALL THE REMAINING PANELS, FOR THAT WALL, FOLLOWING A SIMILAR PROCEDURE OF JOINT INSTALLATION, THEREFORE CONCEALING ALL PREVIOUS FASTENERS IN THE JOINTS. USE PIGTAILS TO TIE FACTORY APPLIED JOINT SEALANT TO THE BEAD OF BUTYL CAULK. BE SURE TO CHECK EACH PANEL JOINT FOR CONSISTENT SPACE BETWEEN THE PANELS. CUT AS NECESSARY, THE ENDING PANEL IS TO ALIGN WITH THE BUILDING LINE, REMOVING ALL BURRS FROM THE CUT EDGE. ATTACH THE RIGHT EDGE OF ENDING PANEL AT BASE AND TOP STRUCTURAL AS DIRECTED IN SECTION A–A. REPAIR ANY VOIDS IN JOINT SEALANT WITH BUTYL CAULK INSTALL THE REMAING FASTENERS (IF REQUIRED) FOR 4" PANELS AS SHOWN IN SECTION A–A.
10. IF THE BUILDING ROOF SLOPE IS 1:12 OR GREATER, THE TOP OF EACH PANEL APPLIED TO ENDWALLS MUST BE FIELD CUT TO MATCH ROOF SLOPE. THIS MAY BE ACCOMPLISHED BY USING THE GABLE ANGLE AS A CUTTING GUIDE AFTER THE PANEL IS INSTALLED. IF CUTTING PANELS BEFORE ERECTING IS DESIRED SEE DRAWING P–080883 (MITER CUT ENDWALL NOTES) FOR REFERENCE. EXERCISE CAUTION WHEN FIELD CUTTING PANELS TO PREVENT DELAMINATION OF INTERIOR OR EXTERIOR PANEL FACE. FOR BUILDINGS WITH ROOF SLOPES LESS THAN 1:12, THE WALL PANELS WILL BE STAGGERED PER PANEL, DEPENDING ON THE ROOF SLOPE.
11. USE A 5/16" BEAD OF SEALANT WHEN APPLYING URETHANE SEALANT TO EMBOSSED PANELS AND A 3/8" BEAD WHEN APPLYING URETHANE SEALANT TO TEXTURED PANELS.
12. SEE DETAILS MS003 AND MS004 FOR REFERENCE ON BASE DETAILS FOR INSULATED WALL PANEL.
13. ** INDICATES PARTS THAT ARE PROVIDED BY THE PANEL SUPPLIER.

INSULATED PANEL GENERAL INSTALLATION

DRAWN BY	CHECKED BY	GROUP NUMBER: 33–031–01		
BSN	RLB			
FIRST RELEASE DATE	REVISION DATE	B	B–081517	04
12/20/10	12/04/18			

FOR CONSTRUCTION

REV	DATE	BY	DESCRIPTION

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VP Buildings
3200 Players Club Circle Memphis TN 38125

NTS

4/22/2022 SEDSheet 16:51:23

B-081517

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
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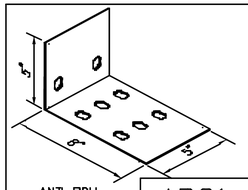
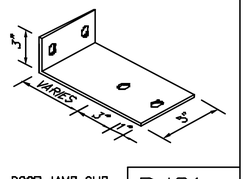
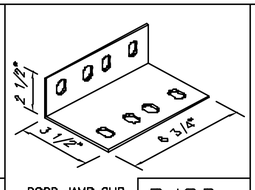
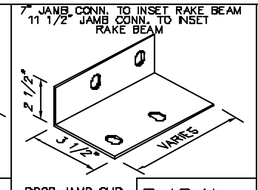
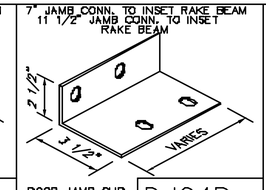
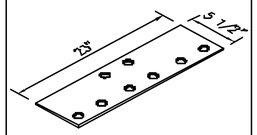
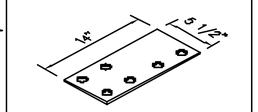
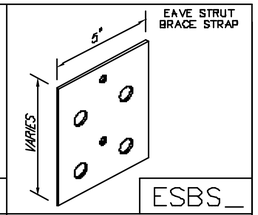
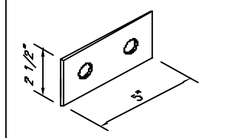
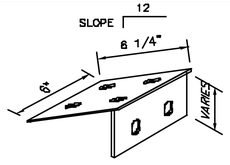
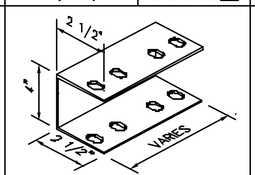
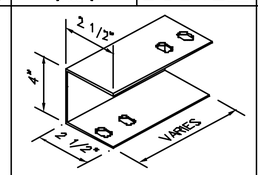
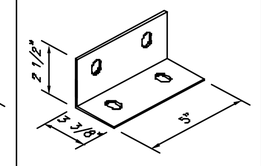
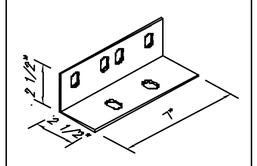
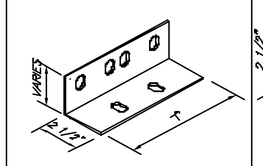
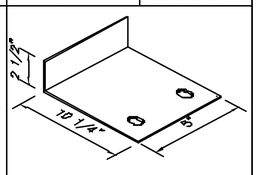
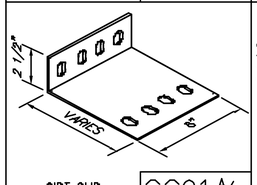
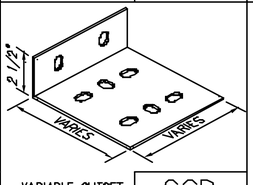
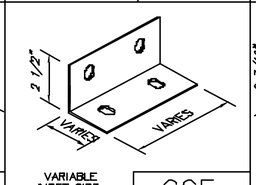
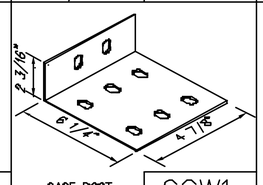
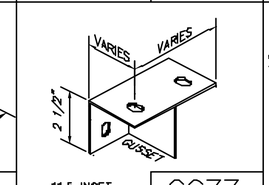
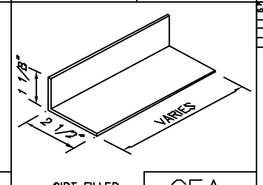
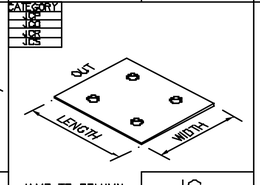
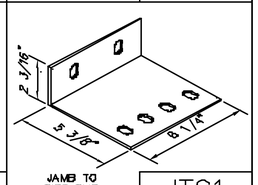
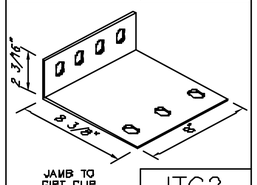
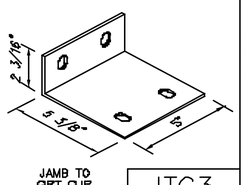
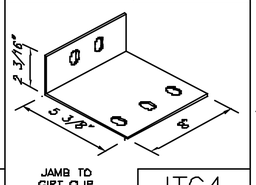
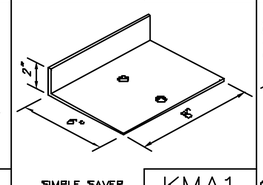
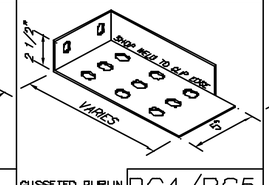
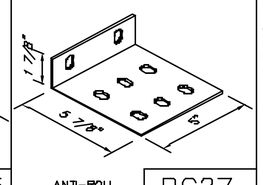
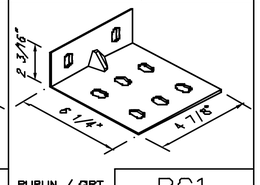
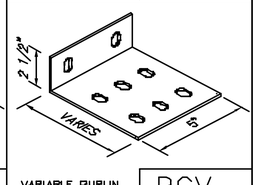
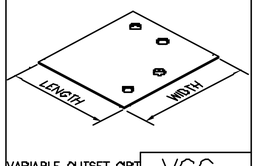
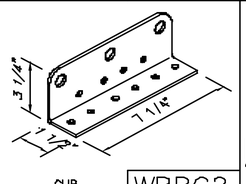
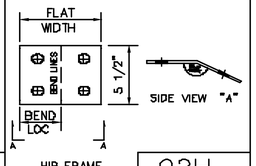
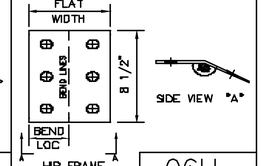
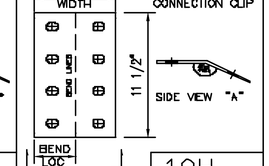
PAGE	32

 ANTI-ROLL CLIP ARC1	 DOOR JAMB CLIP (OUTSET) DJC1–	 DOOR JAMB CLIP (INSET) DJC2_	 DOOR JAMB CLIP (INSET) DJC4L_	 DOOR JAMB CLIP (INSET) DJC4R_	 EAVE ATTACHMENT PLATE EAP1	 ENDFRAME EAVE ATTACHMENT PLATE EAP2	 ESBS_
 EAVE STRUT SHIM PLATE ESH–	 BOLTED FULL FRAME CLIP FFC_	 GIRT CLIP TO RAFTER GC18_	 INSET GIRT CLIP TO RAFTER LEFT / RIGHT GC19 L/R	 GIRT / JAMB CLIP GC5	 INSET GIRT TO GAGE COLUMN FLG. CLIP GC53	 VARIABLE LEG CLIP 8.5 GIRTS GC71_	 CORNER COLUMN TO RAKE CHANNEL CLIP GC9
 GIRT CLIP GAGE ENDWALL GC91 A/B	 VARIABLE OUTSET GIRT CLIP GCD	 VARIABLE INSET GIRT CLIP GCE	 CAGE POST GIRT CLIP GCW1	 11.5 INSET GIRT CLIP GCZZ	 GIRT FILLER ANGLE GFA	 JAMB TO COLUMN MISC. PLATE JC_	 JAMB TO GIRT CLIP 8.5 – 8.5 JTG1
 JAMB TO GIRT CLIP 11.5 –10 / 11.5 JTG2	 JAMB TO GIRT CLIP 7 – 7 JTG3	 JAMB TO GIRT CLIP 10 – 10 JTG4	 SIMPLE SAVER FB CLIP KMA1	 GUSSETED PURLIN GIRT CLIP PC4/PC5	 ANTI-ROLL PURLIN CLIP PC27	 PURLIN / GIRT CLIP PG1	 VARIABLE PURLIN GIRT CLIP PGV_
 VARIABLE OUTSET GIRT CORNER CLIP VCC_	 CLIP WBBC2	 HIP FRAME CONNECTION CLIP 02H_	 HIP FRAME CONNECTION CLIP 06H_	 10H_			

BENT CLIPS			
DRAWN BY	CHECKED BY	GROUP NUMBER: – –	
NF	RJR	B	B–081765 04
FIRST RELEASE DATE: 01/28/13	REVISION DATE 07/21/16		

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

REV	DATE	BY	DESCRIPTION

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

NTS

4/22/2022 SEDSheet 16:56:56

B-081765

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
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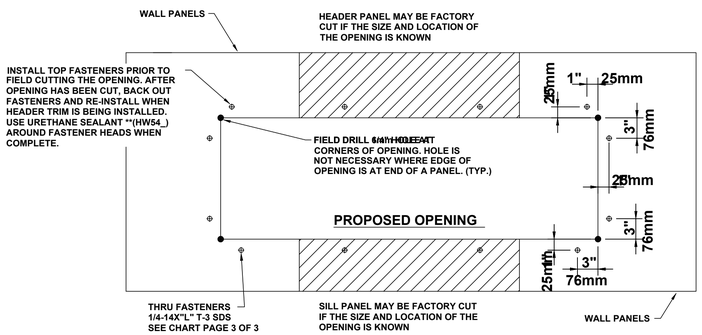
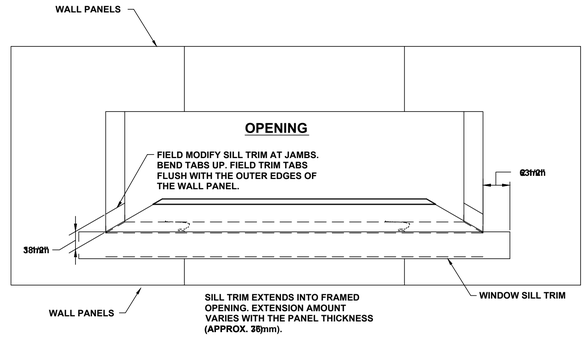
a division of BlueScope Buildings North America, Inc.

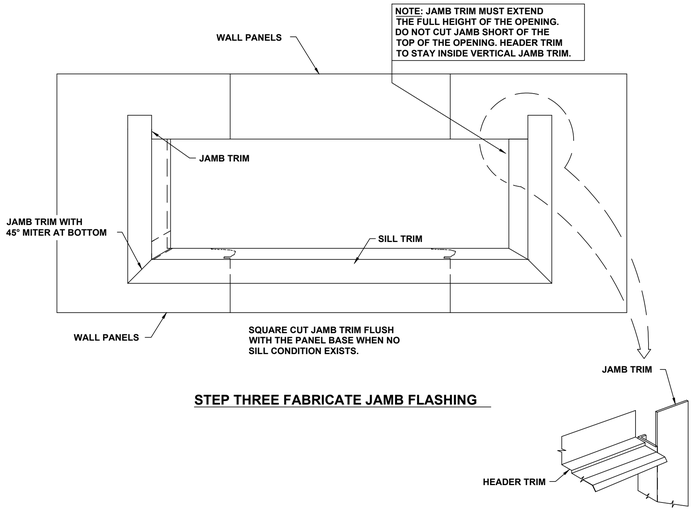


STEP ONE - LAYOUT / CUT OPENING

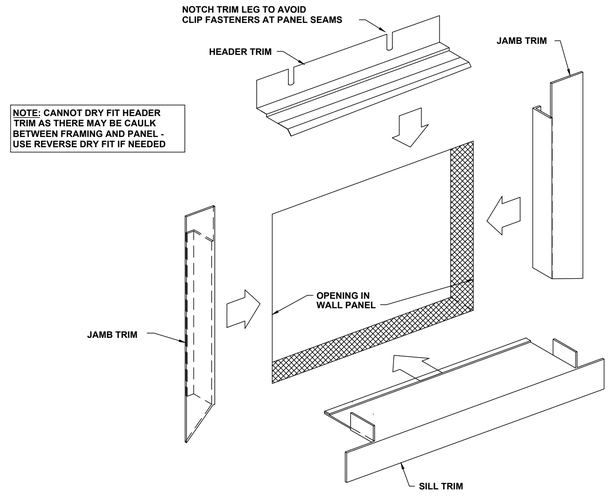


STEP TWO FABRICATE SILL FLASHING

NOTE: IF SILL TRIM IS NOT REQUIRED, PROCEED TO THE NEXT STEP



STEP THREE FABRICATE JAMB FLASHING



STEP FOUR - DRY FIT TRIMS TO OPENING

TRIM INSTALLATION DRAWING 1 OF 3
FOR INSULATED PANELS

DRAWN BY	CHECKED BY	GROUP NUMBER: 00 000 00		
BSN	RLB			
FIRST RELEASE DATE	REVISION DATE	C	B-FRMOP2	02
11/15/10	11/06/14			

HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER STATE OF ALASKA 49th

12/05/2022

FOR CONSTRUCTION

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REV	DATE	BY	DESCRIPTION
D			

NTS

VP Buildings
3200 Players Club Circle Memphis TN 38125

B-FRMOP2

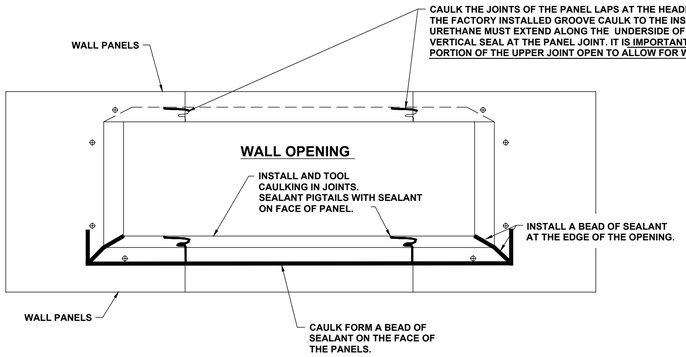
BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

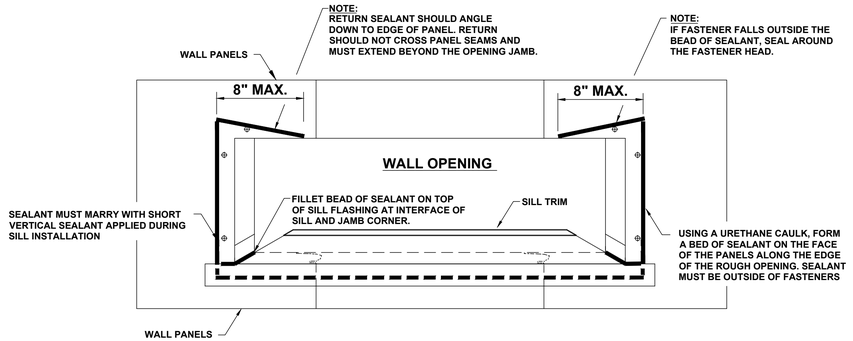
JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	34

SAVE DATE: 4/22/2022 SAVE TIME: 18:31:02 LAST SAVED BY: jarmeida

NOTE:
PRIOR TO INSTALLING ANY OF THE METAL FLASHING CAULKING, CLEAN ALL METAL SURFACES TO BE SEALED, BY USING THE "TWO-CLOTH" CLEANING METHOD, CONSISTING OF A RUBBING ALCOHOL WIPE FOLLOWED BY A DRY CLOTH WIPE. INSTALL ALL SEALANTS WITH PROPER TOOLS AND IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.

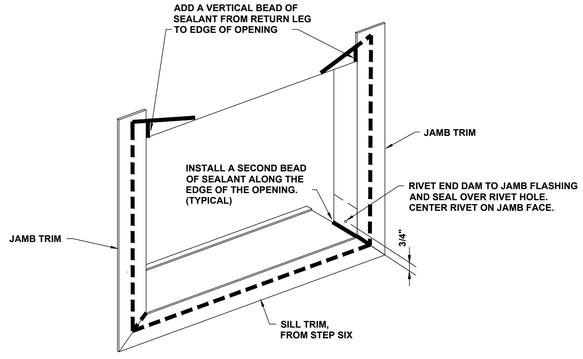


STEP FIVE - INSTALL SEALANT AT SILL



STEP SIX - INSTALL SILL FLASHING AND JAMB SEALANT

IMPORTANT NOTE:
INSTALL METAL SILL AND JAMB TRIM PIECES AND PRESS INTO ALL UNDERLYING SEALANTS ENSURING ENGAGEMENT OF SEALANT TO BOTH THE METAL PANEL AND THE TRIM PIECES.



STEP SEVEN - INSTALL JAMB FLASHING

NOTE:

1. USE URETHANE SEALANT FOR ALL TRIM INSTALLATION. BEAD SIZE SHALL ALLOW FOR A DURABLE SEAL AT TRIM PIECES.
2. INSTALL SEALANT 1 1/4" FROM EDGE OF WINDOW ROUGH OPENING AS WELL AS ALL CORNERS AND PANEL JOINTS AT SILL, SEALANT INSTALLED AT PANEL JOINTS SHOULD TURN DOWN AND TIE INTO SILL SEALANT AROUND EDGE OF WINDOW TO ALLOW PROPER SEAL AT TRIM PIECES.

TRIM INSTALLATION DRAWING 2 OF 3
FOR INSULATED PANELS

DRAWN BY	CHECKED BY	GROUP NUMBER: 00 000 00		
BSN	RLB			
FIRST RELEASE DATE	REVISION DATE	C	B-FRMOP3	01
11/15/10	12/04/18			

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

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VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

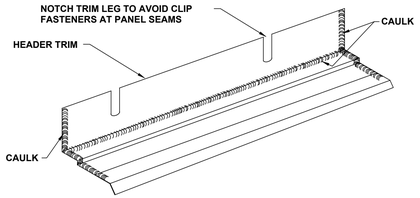
B-FRMOP3

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

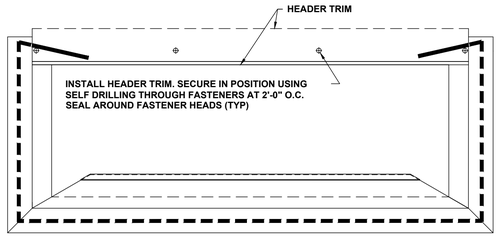
VP BUILDINGS VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	35

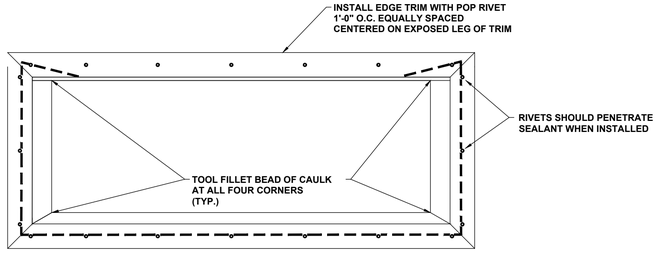
SAVE DATE: 4/22/2022 SAVE TIME: 18:27:25 LAST SAVED BY: jarmeida



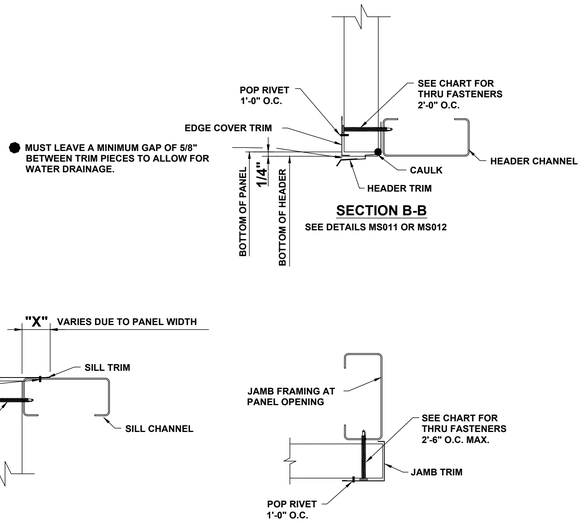
STEP EIGHT - PREPARE HEADER TRIM



STEP NINE - INSTALL HEADER TRIM



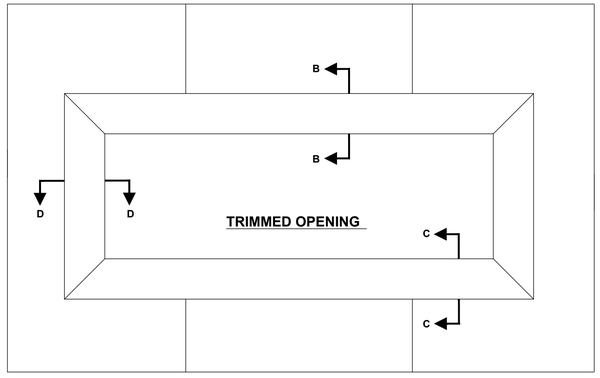
STEP TEN - INSTALL EDGE TRIM



SECTION B-B
SEE DETAILS MS011 OR MS012

SECTION C-C
SEE DETAIL MS015

SECTION D-D
SEE DETAIL MS013



FINISHED OPENING DETAILS

THRU FASTENERS		
PANEL THK.	FASTENERS AT STRUCTURAL	PART NUM.
2"	1/4-14 X 3" PANCAKE HD T-3	1424PNC
2 1/2"	1/4-14 X 4" PANCAKE HD T-3	1432PNC
3"	1/4-14 X 4" PANCAKE HD T-3	1432PNC
4"	1/4-14 X 5" PANCAKE HD T-3	1440PNC

TRIM INSTALLATION DRAWING 3 OF 3
FOR INSULATED PANELS

DRAWN BY	CHECKED BY	GROUP NUMBER: 00 000 00		
BSN	RLB	C	B-FRMOP4	04
FIRST RELEASE DATE	REVISION DATE			
11/16/10	07/19/18			

STATE OF ALASKA 49121 HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

MODIFIED IN AUTOCAD

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

THE GENERAL CONTRACTOR AND/OR ERECTOR IS SOLELY RESPONSIBLE FOR ACCURATE GOOD QUALITY WORKMANSHIP IN ERECTING THIS BUILDING IN ACCORDANCE WITH THIS DRAWING, DETAILS REFERENCED IN THIS DRAWING, ALL APPLICABLE VP BUILDINGS ERECTION GUIDES, AND INDUSTRY STANDARDS PERTAINING TO PROPER ERECTION, INCLUDING THE CORRECT USE OF TEMPORARY BRACING.

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

B-FRMOP4

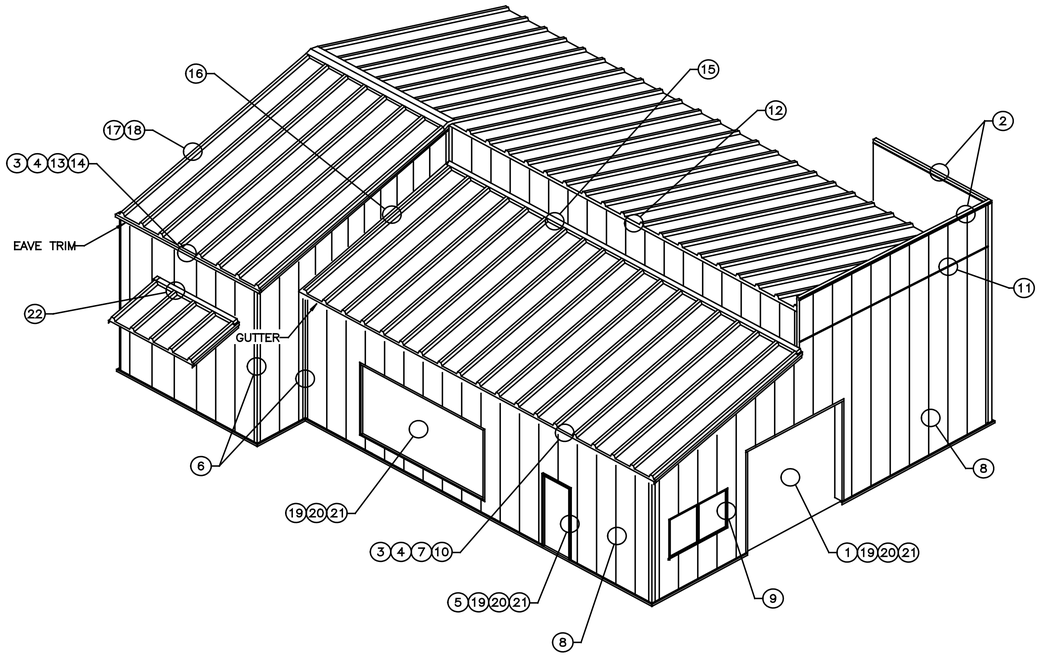
BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	36

SAVE DATE: 4/22/2022 SAVE TIME: 18:29:26 LAST SAVED BY: jarmeida

a division of BlueScope Buildings North America, Inc.



INSULATED WALL PANEL DRAWINGS AND DETAILS		
ITEM	DRAWING NUMBER	DRAWING TITLE
1	B–080830	OVERHEAD DOOR INSTALLATION
2	B–080836	INSULATED WALL PANEL – PARAPET INSTALLATION
3	WC11J1	WALL AT EAVE (STANDARD PURLIN)
4	RC16J3	FLOATING LOW EAVE
5	B–081379	HOLLOW METAL DOOR – PANEL AND TRIM INSTALLATION
6	B–081398	CORNER TRIM INSTALLATION
7	RC32AD	EAVE GUTTER
8	B–081517	GENERAL PANEL INSTALLATION – INSULATED WALL PANEL
9	XXXXXXX	ERECTION DRAWINGS FOR WINDOW INSTALLATION WILL BE FURNISHED BY THE WINDOW SUPPLIER
10	RC37H8	FLOATING EAVE GUTTER
11	SEE DETAILS	STACKED JOINT DETAILS MS019 AND MS020
12	RC35AA	HIGH EAVE FASCIA
13	RC31A8	LOW EAVE FASCIA
14	RC36H8	LOW EAVE FLOATING FASCIA
15	RC50P1	WALL TO ROOF
16	RC52A7	ROOF HEIGHT CHANGE
17	RC30AF	RAKE TRIM
18	RC10J3	STARTING RAKE
19	B–FRMOP2	TRIM INSTALLATION FOR FRAMED OPENING 1 OF 3
20	B–FRMOP3	TRIM INSTALLATION FOR FRAMED OPENING 2 OF 3
21	B–FRMOP4	TRIM INSTALLATION FOR FRAMED OPENING 3 OF 3
22	S–081370	ROOF – WALL CANOPY FLASHING DETAILS AT BELOW EAVE

NOTE:

ONLY THOSE DRAWINGS REQUIRED SPECIFICALLY ON A GIVEN BUILDING ORDER WILL BE FURNISHED WITH THE ORDER.

INSULATED WALL PANEL
DRAWING INDEX

DRAWN BY	CHECKED BY	GROUP NUMBER: 33 031 01		
BSN	PDW			
FIRST RELEASE DATE	REVISION DATE	B	S–080879	02
02/17/11	09/22/14			

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

THE VP ENGINEER'S SEAL APPLIES ONLY TO THE WORK PRODUCT OF VP AND DESIGN AND PERFORMANCE REQUIREMENTS SPECIFIED BY VP. THE VP ENGINEER'S SEAL DOES NOT APPLY TO THE PERFORMANCE OR DESIGN OF ANY OTHER PRODUCT OR COMPONENT FURNISHED BY VP EXCEPT TO ANY DESIGN OR PERFORMANCE REQUIREMENTS SPECIFIED BY VP.

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D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

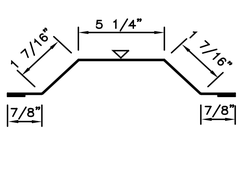
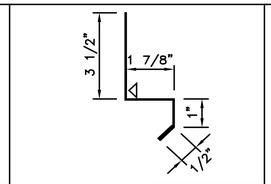
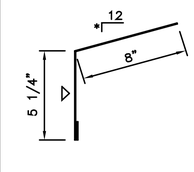
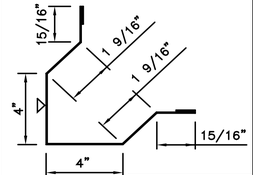
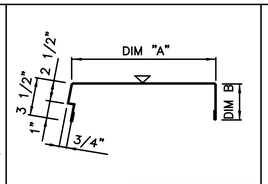
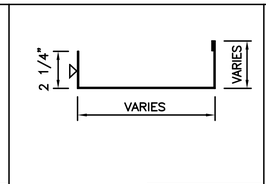
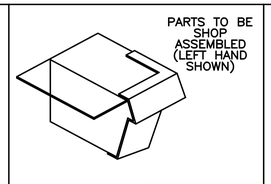
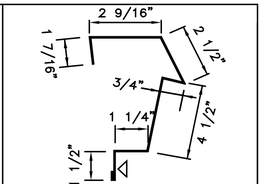
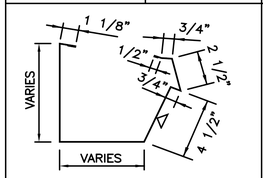
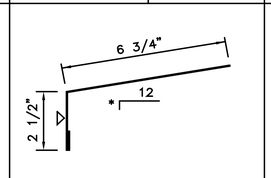
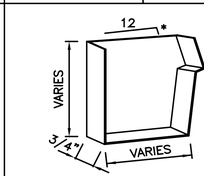
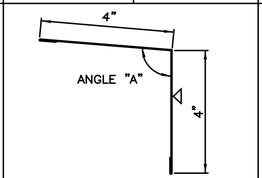
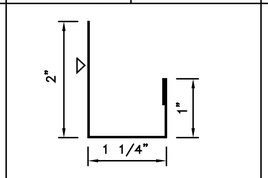
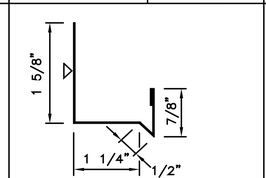
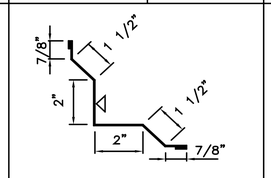
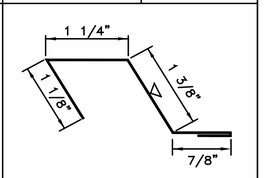
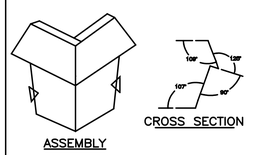
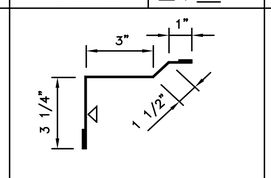
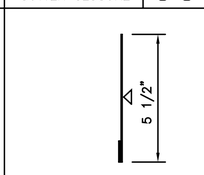
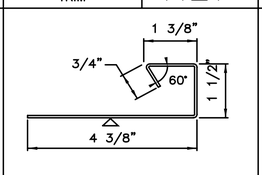
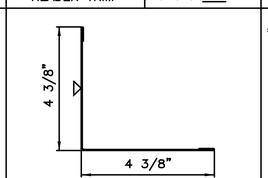
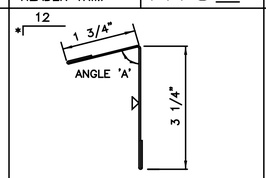
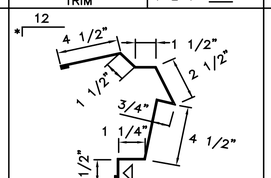
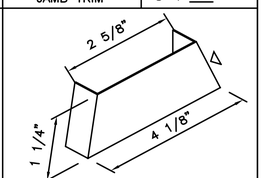
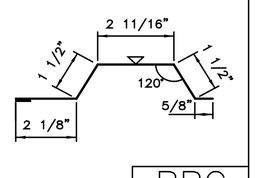
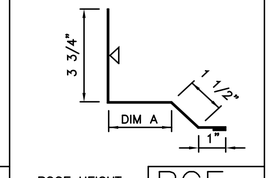
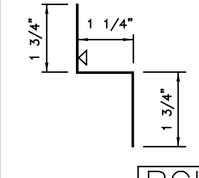
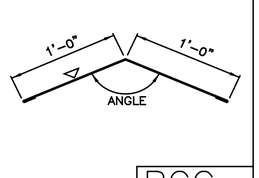
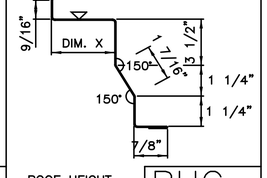
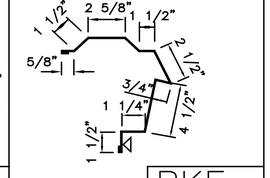
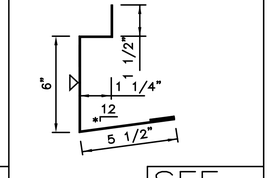
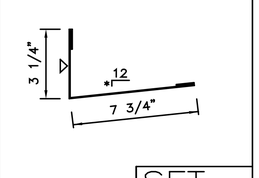
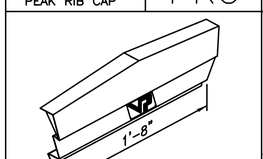
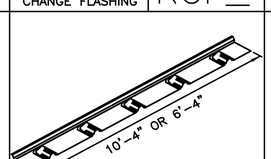
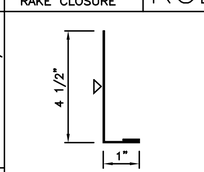
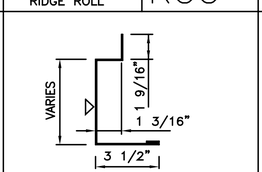
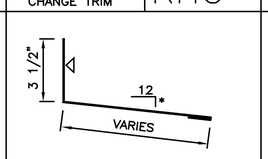
4/22/2022 SEDSheet 17:03:59

S-080879

BUILDER B3 Contractors
CUSTOMER Arrowhead Transfer
LOCATION Craig, Alaska
PROJECT Arrowhead Shop
BUILDERS PO#
FILENAME: JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO 21-028358-01
DATE 06/09/2022
DRAWN/CHECK OE JS
PAGE 37

 ADAPTOR TRIM **AT__**	 BASE TRIM **BT__**	 CANOPY EAVE TRIM **CET__**	 CORNER TRIM **CT__**	 CAP TRIM FACADE (MANSARD) **CTF**	 DOOR FLASHING **DF__**	 EAVE ASSEMBLY **EA__**	 EAVE FASCIA **EF__**
 EAVE GUTTER **EG__**	 EAVE TRIM **ET__**	 GUTTER CLOSURE **GGC__**	 HIGH EAVE TRIM **HET**	 HEADER TRIM **HT__**	 HEADER TRIM **HTS__**	 INSIDE CORNER TRIM **ICF__**	 JAMB TRIM **JT__**
 METAL CORNER CAP **MCC1**	 MASONRY TRIM **MS__**	 MASONRY EAVE TRIM **MT__**	 MASONRY FLASHING **MWT**	 OUTSIDE CORNER TRIM **OCT__**	 PANEL CLOSURE ANGLE **PCA**	 PEAK FASCIA **PKF__**	 PANEL RIB FILLER **FPRF1**
 PEAK RIB CAP **PRC**	 ROOF HEIGHT CHANGE FLASHING **RCF__**	 RAKE CLOSURE **RCL__**	 RIDGE ROLL **RGC**	 ROOF HEIGHT CHANGE TRIM **RHC**	 RAKE FASCIA **RKF__**	 SOFFIT EAVE FLASH **SEF__**	 SOFFIT EAVE TRIM **SET__**
 SHEET METAL PEAK CAP **SPC**	 SSR RIDGE COVER **SRCF** **SRCM**	 SOFFIT TRIM **ST__**	 SOFFIT TRIM (ROOF EXT.) **STC__**	 WALL TO ROOF FLASHING **WRF__**			

TRIM COLOR NOTE
△ DESIGNATES COLOR SIDE

STANDARD TRIMS

DRAWN BY	CHECKED BY	GROUP NUMBER: – –		
NF	RJR			
FIRST RELEASE DATE	REVISION DATE	B	S–081766	02
03/05/13	12/05/18			

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

D

VP Buildings
3200 Players Club Circle Memphis TN 38125

REV	DATE	BY	DESCRIPTION

NTS

4/22/2022 SEDSheet 17:07:56

S-081766

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
DRAWN/CHECK	OE JS
PAGE	38

ROOF/WALL STRUCTURAL FASTENER

(T-2) #12-14 x 1 1/4", 5/16" HEX HD, SS CAP W/WASHER

MARK NUMBER	COLOR
097584___	SEE COLOR SUFFIX CHART BELOW

ROOF/WALL STRUCTURAL FASTENER

(T-2) #12-14 x 1 1/2", 5/16" HEX HD, SS CAP W/WASHER

MARK NUMBER	COLOR
097585___	SEE COLOR SUFFIX CHART BELOW

WALL STRUCTURAL FASTENER

(T-2) #17/#12-14 x 1 7/8", STAND OFF 5/16" HEX HD, SS CAP W/WASHER

MARK NUMBER	COLOR
097597___	SEE COLOR SUFFIX CHART BELOW

ROOF/WALL STITCH FASTENER

(T-1) 1/4-14 x 7/8", 5/16" HEX HD, SS CAP W/WASHER

MARK NUMBER	COLOR
097581___	SEE COLOR SUFFIX CHART BELOW

COLOR SUFFIX CHART

SUFFIX	COLOR
100	COOL ARCTIC WHITE
101	COOL EGYPTIAN WHITE
102	COOL COTTON WHITE
103	COOL COLONIAL RED
104	COOL STRAW GOLD
105	COOL DARK BRONZE
106	COOL WEATHERED COPPER
107	COOL BERMUDA GREEN
108	COOL HEMLOCK GREEN
109	COOL LEAF GREEN
110	COOL EBONY
111	COOL IMPERIAL BLUE
112	COOL GRANITE GRAY
113	COOL SIERRA TAN
115	COOL COLBALT BLUE
116	COOL ZINC GRAY
117	COOL COPPER PENNY
118	COOL METALLIC SILVER
119	COOL JADE GREEN
120	COOL BRIGHT RED
121	COOL PARCHMENT
122	COOL OLD TOWN GRAY
UNPNTD	UN PAINTED
SPR	SPECIAL REQUEST

MISC. STRUCTURAL FASTENERS

MARK NUMBER	
55307	(T-3) 1/4-14 x 1 1/4", 5/16" HEX HD
55309	(T-3) 1/4-14 x 2", 5/16" HEX HD
55310	(T-3) 1/4-14 x 3", 3/8" HEX HD
55311	(T-3) 1/4-14 x 4", 3/8" HEX HD
56104	(T-5) #12-24 x 1 1/2", 5/16" HEX HD
59227	(T-5) 1/4-28 x 3", 5/16" HEX HD
59228	(T-5) 1/4-28 x 4", 5/16" HEX HD
55308	(T-AB) #17-14 x 1", 5/16" HEX HD, SS CAP W/WASHER (BAG of 50)
58015	(T-1) 1/4-14 x 1 1/8", 5/16" HEX HD, SS CAP W/ 7/8" WASHER

RIVETS

BULB TITE STRUCTURAL BLIND RIVET

MARK NUMBER	DESCRIPTION	COLOR
55160	VP200 RIVET (RV6604-6-8W OLYMPIC BULB TITE)	ALUMINUM
55181	VP205 RIVET (RV6604-6-4W OLYMPIC BULB TITE)	COOL ARCTIC WHITE
55185	VP205 RIVET (RV6604-6-4W OLYMPIC BULB TITE)	COOL DARK BRONZE

SEALANT

MARK NUMBER	DESCRIPTION
016688	GRAY SKINNING
025392	GRAY NON-SKINNING
80507	BRONZE SKINNING
80531	FLEXIBLE FLASHING SILICONE ADHESIVE (GRAY)

TAPE MASTIC

MARK NUMBER	DESCRIPTION
97663	3/16" X 1 1/2" X 40' ROLL
97662	3/16" X 1" X 28" BOX OF 100 200 LINEAL FEET OF COVERAGE PER BOX
80347	1/8" X 1" X 9" (50) AND 3" (150) BOX 100 LINEAR FEET OF COVERAGE PER BOX
027893	1/8" X 1" X 25' ROLL
025390	3/16" X 1/4" X 40' ROLL

PANEL CLOSURES

MARK NUMBER	DESCRIPTION
80130	PANEL RIB 3' INSIDE CLOSURE
80140	PANEL RIB 3' OUTSIDE CLOSURE
80360	VEE RIB 3' INSIDE CLOSURE
80362	VEE RIB 3' OUTSIDE CLOSURE
80140	RPR 3' INSIDE PANEL CLOSURE
80130	RPR 3' OUTSIDE PANEL CLOSURE
80135	SSR FOAM INSIDE CLOSURE
80136	SSR HARD RUBBER INSIDE CLOSURE

POP RIVETS

POP RIVET 1/8 x 3/8"

MARK NUMBER	COLOR
097580___	SEE COLOR SUFFIX CHART BELOW

VP COMMON WAREHOUSE PARTS

DRAWN BY	CHECKED BY	GROUP NUMBER:		
BJW	RJR			
FIRST RELEASE DATE	REVISION DATE	B	S-081767	07
01/22/13	05/16/18			

STATE OF ALASKA 49TH HUMBERTO AGUILAR No. CE121417 REGISTERED PROFESSIONAL ENGINEER

12/05/2022

FOR CONSTRUCTION

REV	DATE	BY	DESCRIPTION
D			

VP Buildings
3200 Players Club Circle Memphis TN 38125

NTS

4/22/2022 SEDSheet 17:09:31

S-081767

BUILDER	B3 Contractors
CUSTOMER	Arrowhead Transfer
LOCATION	Craig, Alaska
PROJECT	Arrowhead Shop
BUILDERS PO#	
FILENAME:	JCA Arrowhesd Transfer Shop

VP BUILDINGS
VARCO PRUDEN
A BlueScope Steel Company
VPC VERSION: 2021.3c

JOBNO	21-028358-01
DATE	06/09/2022
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