

```
(CNC PROGRAMMING #o9021)
(X,Y ZERO BOTTOM LEFT CORNER OF PART)
(Z ZERO TOP OF PART)
(PROGRAMMER- J. DAILEY 2/27/03)
%
N0010 G17 G20 G40 G50 G80 G90
N0020 T1 (.748 DIA. 4 FL. E.M.)
N0030 G43 H1
N0040 G41 D1
N0050 G00 X0 Y-.3750 Z.1000
N0060 M03 S2000
N0070 G01 Z-.5000 F40
N0080 G01 X0 Y2.2500
N0090 G01 X1.2500 Y3.2500
N0100 G01 X2.2500
N0110 G01 Y2.7500
N0120 G03 X3.2500 Y2.7500 R.5000 (G03 X3.2500 Y2.7500 I2.7500 J2.7500)
N0130 G01 Y3.2500
N0140 G01 X4.0000
N0150 G02 X4.7500 Y2.5000 R.7500 (G02 X4.7500 Y2.5000 I4.0000 J2.5000)
N0160 G01 Y1.0000
N0170 G03 X3.7500 Y0 R1.0000 (G03 X3.7500 Y0 I4.7500 J0)
N0180 G01 X-.375
N0190 G00 Z1.0000
N0200 G00 X-2.0000 Y-2.0000
N0210 M05
N0220 M30
%
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(X,Y ZERO BOTTOM LEFT CORNER OF PART)
(Z ZERO TOP OF PART)
(PROGRAMMER- J. DAILEY 2/27/03)
%
N0010 G17 G20 G40 G50 G80 G90
N0020 T1 (.748 DIA. 4 FL. E.M.)
N0030 G43 H1
N0040 G41 D1
N0050 G00 X0 Y-.3750 Z.1000
N0060 M03 S2000
N0070 G01 Z-.5000 F40
N0080 G01 X0 Y2.2500
N0090 G01 X1.2500 Y3.2500
N0100 G01 X2.2500
N0110 G01 Y2.7500
N0120 G03 X3.2500 Y2.7500 R.5000 (G03 X3.2500 Y2.7500 I2.7500 J2.7500)
N0130 G01 Y3.2500
N0140 G01 X4.0000
N0150 G02 X4.7500 Y2.5000 R.7500 (G02 X4.7500 Y2.5000 I4.0000 J2.5000)
N0160 G01 Y1.0000
N0170 G03 X3.7500 Y0 R1.0000 (G03 X3.7500 Y0 I4.7500 J0)
N0180 G01 X-.375
N0190 G00 Z1.0000
N0200 G00 X-2.0000 Y-2.0000
N0210 M05
N0220 M30
%
```