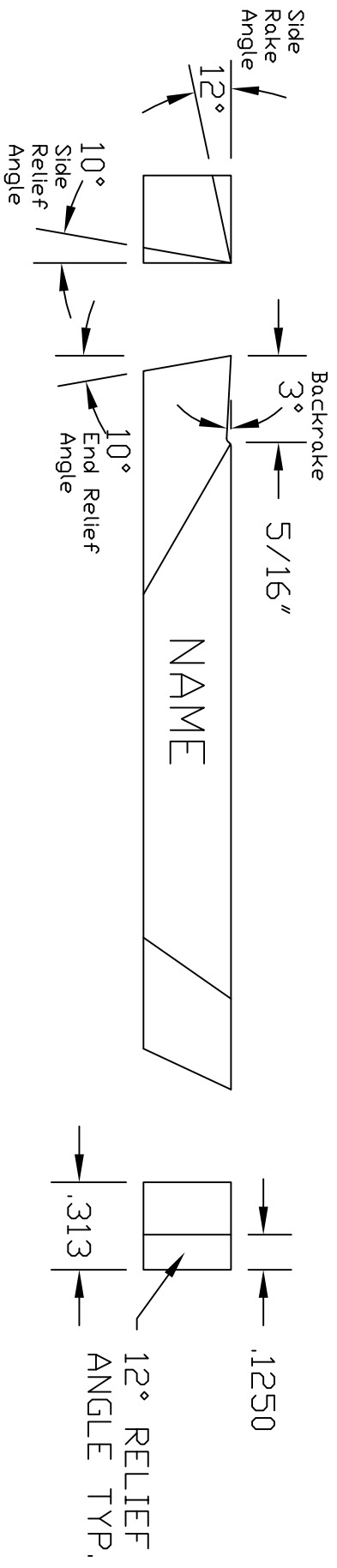
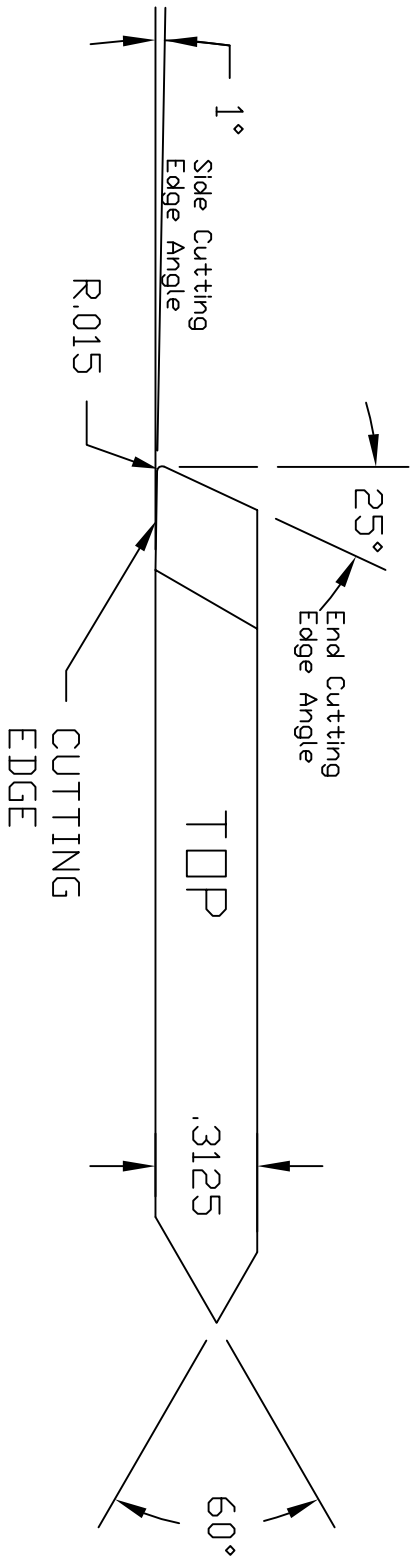


Grading:  
 Threading End Must be a perfect 60° angle  
 Turning end must be a close as possible to print  
 Overall Grade will be either a 100% or Zero



TOLERANCE BLOCK  
 FRACTIONAL: +/- 1/64  
 TWO PLACE: +/- .010  
 THREE PLACE: +/- .005  
 FOUR PLACE: +/- .0005  
 ANGLES: +/- 1 deg.

South Adams Area 18 Precision Machine Technology		HSS LATHE BIT	
R.H. TURNING/THREADING		R.H. TURNING/THREADING	
MAT'L. 5/16" HSS	SIZE CHECKED BY:	DWG BY. J. DAILEY	REV
TOOL BLANK	SCALE	PART NO.: PMT1-A	SHEET