

Generator set data sheet



Model: C20 N6
kW rating: 20.0 natural gas Standby
20.0 propane Standby
Frequency: 60 Hz
Fuel type: Natural gas/propane
Emissions level: EPA emissions

Fuel consumption	Natural gas				Propane			
	Standby				Standby			
	kW (kVA)				kW (kVA)			
Ratings	20.0 (25.0)				20.0 (25.0)			
Load	1/4	1/2	3/4	Full	1/4	1/2	3/4	Full
scfh	115.3	163.4	211.5	259.6	47.8	66.9	86.0	105.1
m ³ /hr	3.27	4.63	5.99	7.35	1.35	1.86	2.44	2.98

Engine	Natural gas		Propane
	Standby rating		Standby rating
Engine model	QSJ2.4		
Configuration	Cast iron, in-line 4 cylinder		
Aspiration	Naturally aspirated		
Gross engine power output, kW _m (bhp)	30 (40)		32 (43.5)
Bore, mm (in.)	86.5 (3.41)		
Stroke, mm (in.)	100.0 (3.94)		
Rated speed, rpm	1800		
Compression ratio	9.5:1		
Lube oil capacity, L (qt)	4 (4.54)		
Overspeed limit, rpm	2250		

Fuel supply pressure

Minimum operating pressure, kPa (in H ₂ O)	1.5 (6.0)
Maximum operating pressure, kPa (in H ₂ O)	3.2 (13.0)

Air	Natural gas	Propane
	Standby rating	Standby rating
Combustion air, m ³ /min (scfm)	0.9 (32.6)	0.88 (31.5)
Maximum air cleaner restriction, kPa (in H ₂ O)	1.24 (5.0)	
Alternator cooling air, m ³ /min (scfm)	N/A	

Exhaust

Exhaust flow at rated load, m ³ /min (cfm)	3.2 (115.4)	3.1 (110.7)
Exhaust temperature, °C (°F)	594 (1101)	618 (1144)
Exhaust back pressure (maximum allowable at engine), kPa (in H ₂ O)	5.0 (20)	5.0 (20)
Exhaust back pressure (actual with factory fitted muffler), kPa (in H ₂ O)	1.1 (4.3)	

Standard set-mounted radiator cooling

Ambient design, °C (°F)	50 (122)
Fan load, kW (HP)	0.74 (1.0)
Coolant capacity (with radiator), L (US gal)	12 (3.1)
Cooling system air flow, m ³ /min (scfm)	60.2 (2150)
Maximum cooling air flow static restriction, kPa (in H ₂ O)	0.12 (0.5)

Weights²

Unit dry weight kgs (lbs)	465 (1027)
Unit wet weight kgs (lbs)	482 (1063)

Notes:

¹For non-standard remote installations contact your local Cummins representative.

²Weights represent a set with 1-phase with sound level 1 enclosure.

Alternator data

Standard alternators		Natural gas/ propane single phase table	Natural gas/propane three phase table			
Maximum temperature rise above 40 °C ambient		120 °C	120 °C	120 °C	120 °C	120 °C
Feature code		B949-2	B986-2	B946-2	B943-2	B952-2
Alternator data sheet number		ADS-570	ADS-568	ADS-568	ADS-568	ADS-568
Voltage ranges		120/240	120/240	120/208	277/480	347/600
Voltage feature code		R104-2	R106-2	R098-2	R002-2	R114-2
Surge kW		24.2/26.3	24.1/26.3	24.1/26.3	24.1/26.3	24.1/26.3
Motor starting kVA (at 90% sustained voltage)	Shunt	38	48	48	48	48
	EBS	62	75	75	75	75
Full load current amps at Standby rating		83	60	69	30	24

Optional alternators for improved motor starting capability		Natural gas/ propane single phase table	Natural gas/propane three phase table			
Maximum temperature rise above 40 °C ambient		105 °C	105 °C	105 °C	105 °C	105 °C
Feature code		BB96-2	BB94-2	BB93-2	BB95-2	BB92-2
Alternator data sheet number		ADS-571	ADS-571	ADS-571	ADS-571	ADS-571
Voltage ranges		120/240	120/240	120/208	277/480	347/600
Voltage feature code		R104-2	R106-2	R098-2	R002-2	R114-2
Surge kW		24.4/26.7	24.8/27.1	24.8/27.1	24.8/27.1	24.8/27.1
Motor starting kVA (at 90% sustained voltage)	Shunt	48	59	59	59	59
	EBS	78	94	94	94	94
Full load current amps at Standby rating		83	60	69	30	24

Derating factors

Natural gas/propane

Standby	Engine power available up to 1005 m (3300 ft) at ambient temperatures up to 40 °C (104 °F). Above these elevations derate at 4% per 305 m (1000 ft) and 2% per 10 °C above 40 °C (104 °F).
---------	--

Ratings definitions

Emergency Standby Power (ESP):	Limited-Time Running Power (LTP):	Prime Power (PRP):	Base Load (Continuous) Power (COP):
Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.	Applicable for supplying power to a constant electrical load for limited hours. Limited-Time Running Power (LTP) is in accordance with ISO 8528.	Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.	Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) is in accordance with ISO 8528, ISO 3046, AS 2789, DIN 6271 and BS 5514.

Formulas for calculating full load currents:

Three phase output

$$\frac{\text{kW} \times 1000}{\text{Voltage} \times 1.73 \times 0.8}$$

Single phase output

$$\frac{\text{kW} \times \text{SinglePhaseFactor} \times 1000}{\text{Voltage}}$$

Warning: Back feed to a utility system can cause electrocution and/or property damage. Do not connect to any building's electrical system except through an approved device or after building main switch is open.

For more information contact your local Cummins distributor
or visit power.cummins.com





Our energy working for you.™



REL NO	LTR	NO	REVISION	DWN	CKD	APVD	DATE
ECO-178681	E	-	--	PPP	KAM	M. WINGFIELD	09JUL18



REFER TO PAGE 1 (F231-2 ENCLOSURE) FOR
OTHER F217-2 ENCLOSURE DIMENSIONS.

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS				S/W TO: NONE		DWN: S_GAMBHIRE		 CUMMINS POWER GENERATION			
DO NOT SCALE PRINT						CKD: T_RADKE					
DIM	X ± 1	0.00 - 4.99 + 0.15/-0.08			APVD: J_MATTHEWS		OUTLINE, ENCLOSURE				
	.X ± 0.8	5.00 - 9.99 + 0.20/-0.10			DATE: 17 JAN 13						
	.XX ± 0.38	10.00 - 17.49 + 0.25/-0.13			SITE CODE						
HOLE							PGF				
POWER TOL: ± 0.5° SCALE: 1/10			- CONFIDENTIAL - PROPERTY OF CUMMINS POWER GENERATION GROUP		FOR INTERPRETATION OF DIMENSIONS AND TOLERANCING, SEE ASME Y14.5M-1994					FIRST USED 	
					Dwg ID: A043U604					SHEET 2 of 2 Dwg E	



OTEC Transfer Switch Open Transition

40 – 1200 amp



Description

OTEC transfer switches are designed for operation and switching of electrical loads between primary power and Standby generator sets. They are suitable for use in emergency, legally required, and optional Standby applications. The switches monitor both power sources, signal generator set startup, automatically transfer power, and return the load to the primary power source once a stable utility is available. The fully integrated controller is designed for practical functionality, with LED indicators and digital pushbuttons for ease of operator use.

Features

Microprocessor control - Easy-to-use, standard control. LEDs display transfer switch status; pushbuttons allow operator to activate control test, exercise timing and transfer mode.

Programmed transition – Open transition timing can be adjusted to completely disconnect the load from both sources for a programmed time period, as recommended by NEMA MG-1 for transfer of inductive loads.

Advanced transfer switch mechanism – Unique bi-directional linear actuator provides virtually frictionfree, constant force, straight-line transfer switch action during automatic operation.

Manual operation - Manual operating handles, shielded termination, and over-center contact mechanisms allow effective manual operation under deenergized conditions.

Positive interlocking - Mechanical and electrical interlocking prevent source-to-source connection through the power or control wiring.

Main contacts - Heavy-duty silver alloy contacts and multi-leaf arc chutes are rated for motor loads or total system load transfer. They require no routine contact maintenance. Continuous load current not to exceed 100% of switch rating and Tungsten loads not to exceed 30% of switch rating.

Easy service/access - Single-plug harness connection and compatible terminal markings simplify servicing. Access space is ample. Door-mounted controls are field-programmable; no tool is required.

Complete product line - Cummins offers a wide range of equipment, accessories and services to suit virtually any backup power application.

Warranty and service - Products are backed by a comprehensive warranty and a worldwide network of distributors with factory-trained service technicians.

Transfer switch mechanism



- Transfer switch mechanism is electrically operated and mechanically held in the Source 1 and Source 2 positions. The transfer switch incorporates electrical and mechanical interlocks to prevent inadvertent interconnection of the sources.
- Independent break-before-make action is used for both 3-pole and 4-pole/switched neutral switches. This design allows use of sync check operation when required, or control of the operating speed of the transfer switch for proper transfer of motor and rectifier-based loads (programmed transition feature).
- True 4-pole switching allows for proper ground (earth) fault sensing and consistent, reliable operation for the life of the transfer switch. The neutral poles of the transfer switch have the same ratings as the phase poles and are operated by a common crossbar mechanism, eliminating the possibility of incorrect neutral operation at any point in the operating cycle, or due to failure of a neutral operator.
- Electrical interlocks prevent simultaneous closing signals to normal and emergency contacts and interconnection of normal and emergency sources through the control wiring
- High pressure silver alloy contacts resist burning and pitting. Separate arcing surfaces further protect the main contacts. Contact wear is reduced by multiple leaf arc chutes that cool and quench the arcs. Barriers separate the phases to prevent interphase flashover. A transparent protective cover allows visual inspection while inhibiting inadvertent contact with energized components.
- Switch mechanism, including contact assemblies, is third-party certified to verify suitability for applications requiring high endurance switching capability for the life of the transfer switch. Withstand and closing ratings are validated using the same set of contacts, further demonstrating the robust nature of the design.

Specifications

Voltage rating	Transfer switches rated from 40 A through 1200 A are rated up to 600 VAC, 50 or 60 Hz.
Arc interruption	Multiple leaf arc chutes cool and quench the arcs. Barriers prevent interphase flashover.
Neutral bar	A full current-rated neutral bar with lugs is standard on enclosed 3-pole transfer switches.
Auxiliary contacts	Two contacts (one for each source) are provided for customer use. Wired to terminal block for easy access. Rated at 10A Continuous and 250 VAC maximum.
Operating temperature	-22 °F (-30 °C) to 140 °F (60 °C)
Storage temperature	-40 °F (-40 °C) to 140 °F (60 °C)
Humidity	Up to 95% relative, non-condensing
Altitude	Up to 10,000 ft (3,000 m) without derating
Total transfer time (source-to-source)	Will not exceed 6 cycles at 60 Hz with normal voltage applied to the actuator and without delayed transition enabled.
Manual operation handles	Transfer switches are equipped with permanently attached operating handles and quickbreak, quick-make contact mechanisms suitable for manual operation under de-energized conditions.

Transition Modes

Open transition/programmed – Controls the time required for the device to switch from source to source, so that the load-generated voltages decay to a safe level before connecting to an energized source. Recommended by NEMA MG-1 to prevent nuisance tripping breakers and load damage. Adjustable 0-10 seconds, default 0 seconds.

Open transition/in-phase – Initiates open transition transfer when in-phase monitor senses both sources are in phase. Operates in a break-before-make sequence. Includes ability to enable programmed transition as a backup. If sources are not in phase within 120 seconds, the system will transfer using programmed transition.

Microprocessor control

- Simple, easy-to-use control provides transfer switch information and operator controls
- LED lamps for source availability and source connected indication, exercise mode, and test mode. LED status lamps also provided for control set-up and configuration.
- Pushbutton controls for initiating test, overriding time delays and setting exercise time.
- Field-configurable for in-phase open or programmed open transition.
- Integral exerciser clock
- Control is prototype-tested to withstand voltage surges per EN60947-6-1.
- Gold-flashed generator start contacts



Control functions

Voltage sensing: All phases on the normal source and single phase on generator source. Normal Source Pickup: adjustable 90-95%, Dropout: adjustable 70-90% of nominal voltage; Generator Source Pickup: 90%, dropout: 75% of nominal voltage.

Frequency sensing: Generator Source Pickup: 90% of nominal frequency; Dropout: 75% of nominal frequency.

Exerciser clock: Switch is furnished with an integral engine exerciser configurable for operation on a 7, 14, 21, or 28-day cycle with a fixed exercise period duration of 20 minutes. A 12-hr exerciser time offset allows for the convenient setting of exercise time without the need to activate the timer at the exact time that you need to schedule the generator exercise for. Software selectable capability allows for the exercising of the generator with or without load.

Time-delay functions

Engine start: Prevents nuisance genset starts due to momentary power system variation or loss. Adjustable: 0-10 seconds; default: 3 seconds

Transfer normal to emergency: Allows genset to stabilize before application of load. Prevents power interruption if normal source variation or loss is momentary. Allows staggered transfer of loads in multiple transfer switch systems. Adjustable 0-300 seconds, default 5 seconds.

Retransfer emergency to normal: Allows the utility to stabilize before retransfer of load. Prevents needless power interruption if return of normal source is momentary. Allows staggered transfer of loads in multiple transfer switch systems. Adjustable 0-30 minutes, default 10 minutes.

Genset stop: Maintains availability of the genset for immediate reconnection in the event that the normal source fails shortly after transfer. Allows gradual genset cool down by running unloaded. Adjustable 0-30 minutes, default 10 minutes.

Delayed (programmed) transition: Controls the speed of operation of the transfer switch power contacts to allow load generated voltages from inductive devices to decay prior to connecting a live source. Adjustable 0-10 seconds, default 0 seconds.

Elevator signal: Provides a relay output contact for the elevator signal relay (load disconnect). The signal can also be configured to provide a post transfer delay of the same duration. Adjustable: 0-300 seconds (requires optional elevator signal relay for use).

Options

Elevator signal relay: Provides a relay output contact for the signal relay function

Programmable exerciser clock: Provides a fully-programmable 7-day clock to provide greater flexibility in scheduling exercise periods than standard integral exerciser. Time-of-day setting feature operates generator during periods of high utility rates.

UL withstand and closing ratings

The transfer switches listed below must be protected by circuit breakers or fuses. Referenced drawings include detailed listings of specific breakers or fuse types that must be used with the respective transfer switches. Consult with your distributor/dealer to obtain the necessary drawings. Withstand and Closing Ratings (WCR) are stated in symmetrical RMS amperes..

Transfer switch ampere	MCCB protection			Special circuit breaker protection		
	WCR @ volts max with specific manufacturers MCCBs	Max MCCB ratings	Drawing reference	With specific current limiting breakers (CLB)	Max CLB rating	Drawing reference
40, 70, 125 3-pole	14,000 at 600	225 A	A050J441	200,000 @ 600	225 A	A048J566
40, 70, 125 4-pole	30,000 at 600	400 A	A048E949	200,000 @ 600	400 A	A051D533
150, 225, 260	30,000 at 600	400 A	A048E949	200,000 @ 600	400 A	A051D533
300, 400, 600	65,000 at 600	1200 A	A056M829	200,000 @ 600	1200 A	A048J564
800, 1000	65,000 @ 480	1400 A	A056M821	200,000 @ 600	1400 A	A048J562
	50,000 @ 600					
1200	85,000 @ 480	1600 A	A056M825	200,000 @ 600	1600 A	A048P186
	65,000 @ 600					

Fuse Protection

Transfer switch ampere	WCR @ volts max. with current limiting fuses	Max fuse, size and type	Drawing reference
40, 70, 125 3- and 4-pole	200,000 at 600	200 A Class, J, RK1, RK5, T	A050J441
150, 225, 260	200,000 at 600	1200 A Class L or T, or 600 A class J, RK1, RK5	A048E949
300, 400, 600	200,000 at 600	1200 A Class L or T, or 600 A Class, J, RK1, RK5	A056M829
800, 1000	200,000 at 600	2000 A Class L or 1200 A class T or 600 A class J, RK1, RK5	A056M821
1200	200,000 at 600	2000 A Class L or 1200 A class T or 600 A class J, RK1, RK5	A056M825

3-cycle ratings

Transfer switch ampere	WCR @ volts max 3 cycle rating	Max MCCB rating	Drawing reference
300, 400, 600	25,000 at 600	1200 A	A056M829
800, 1000	35,000 at 600	1400 A	A056M821
1200	42,000 at 600	1600 A	A056M825
	50,000 at 480		

Enclosures

The transfer switch and control are wall-mounted in a key-locking enclosure. Wire bend space complies with 2008 NEC.

Dimensions - transfer switch in UL type 1 enclosure

Amp rating	Height		Width		Depth				Weight		Outline drawing
					Door closed		Door open				
	in	mm	in	mm	in	mm	in	mm	lb	kg	
40, 70, 125 3-pole	27.0	686	20.5	521	12.0	305	31.5	800	82	37	0310-0544
40, 70, 125 4-pole	35.5	902	26.0	660	16.0	406	41.0	1042	165	75	0500-4896
150, 225	35.5	902	26.0	660	16.0	406	41.0	1042	165	75	0310-0414
260	43.5	1105	28.5	724	16.0	406	43.0	1093	170	77	0310-0540
300, 400, 600	54.0	1372	25.5	648	18.0	457	42.0	1067	225	102	0310-1307
800, 1000	68.0	1727	30.0	762	19.5	495	48.5	1232	360	163	0310-0417
1200	90.0	2286	39.0	991	27.0	698	63.0	1600	730	331	A030L411

Dimensions - transfer switch in UL type 3R, 4, 4x, or 12 enclosure

Amp rating	Height		Width		Depth				Weight		Cabinet type	Outline drawing
					Door closed		Door open					
	in	mm	in	mm	in	mm	in	mm	lb	kg		
40, 70, 125 3-pole	34.0	864	26.5	673	12.5	318	36.5	927	125	57	3R, 12	0310-0453
											4	0310-0445
	46.0	1168	32.0	813	16.0	406	46.0	1168	255	102	4X	0500-4184
40, 70, 125 4-pole	42.5	1080	30.5	775	16.0	406	44.0	1118	215	97	3R, 12	0500-4896
											4	0500-4896
	46.0	1168	32.0	813	16.0	406	46.0	1168	215	102	4X	0500-4184
150, 225	42.5	1080	30.5	775	16.0	406	44.0	1118	215	97	3R, 12	0310-0453
											4	0310-0446
	46.0	1168	32.0	813	16.0	406	46.	1168	255	102	4X	0500-4184
260											3R, 12	0310-0455
	46.0	1168	32.0	813	16.0	406	46.0	1168	255	102	4	0310-0447
											4X	0500-4184
300, 400, 600	59.0	1499	27.5	699	16.5	419	41.5	1054	275	125	3R, 12	0310-1315
											4	0310-1316
	73.5	1867	32.5	826	19.5	495	49.5	1257	410	186	4X	0500-4185
800, 1000											3R, 12	0310-0457
	73.5	1867	32.5	826	19.5	495	49.5	1257	410	186	4	0310-0449
											4X	0500-4185
1200	90.0	2286	39.0	991	27.0	698	63.0	1600	730	331	3R, 12	A030L411
											4, 4X	A041N370

Transfer switch lug capacities

All lugs 90°C rated and accept copper or aluminum wire unless indicated otherwise.

Transfer switch ampere	Cables per phase	Size
40, 70, 125 3-pole	1	#12 AWG-2/0
40 4-pole	1	#12 AWG-2/0
70, 125 4-pole	1	#6 AWG - 300 MCM
150, 225	1	#6 AWG - 300 MCM
260	1	#6 AWG - 400 MCM
300, 400	2	One accepts 3/0 AWG - 600 MCM and One #4 AWG - 250 MCM
600	2	250 - 500 MCM
800, 1000	4	250 - 500 MCM
1200	4	#2 AWG to 600 MCM standard (feature N045) 1/0 AWG to 750 MCM optional (feature N066) Compression Lug Adapter optional (feature N032)

Certification



All switches are UL 1008 Listed with UL Type Rated cabinets and UL Listed CU-AL terminals.



All switches comply with NEMA ICS 10.



All switches are certified to CSA 282 Emergency Electrical Power Supply for Buildings, up to 600 VAC.



All switches comply with IEEE 446 Recommended Practice for Emergency and Standby Power Systems.

NEC

Suitable for use in emergency, legally required and Standby applications per NEC 700, 701 and 702.



This transfer switch is designed and manufactured in facilities certified to ISO9001.



All switches comply with NFPA 70, 99 and 110 (Level 1).

Submittal detail

Amperage ratings

- 40
- 70
- 125
- 150
- 225
- 260
- 300
- 400
- 600
- 800
- 1000
- 1200

Voltage ratings

- R020 120
- R038 190
- R021 208
- R022 220
- R023 240
- R024 380
- R025 416
- R035 440
- R026 480
- R027 600

Pole configuration

- A028 Poles - 3 (solid neutral)
- A029 Poles - 4 (switched neutral)

Frequency

- A044 60 Hertz
- A045 50 Hertz

Application

- A035 Utility-to-genset

System options

- A041 Single phase, 2-wire or 3-wire
- A042 Three phase, 3-wire or 4-wire

Enclosure

- B001 Type 1: general purpose indoor (similar to IEC Type IP30)
- B002 Type 3R: intended for outdoor use, provides some protection from dirt, rain and snow (similar to IEC Type IP34)
- B003 Type 4: indoor or outdoor use, provides some protection from wind-blown dust and water spray (similar to IEC Type IP65)
- B010 Type 12: indoor use, some protection from dust (similar to IEC Type IP61)
- B025 Type 4X: stainless steel, indoor or outdoor use, provides some protection from corrosion (similar to IEC Type IP65)

Standards

- A046 UL 1008/CSA certification
- A080 Seismic certification

Control voltage

- M033 12V, Genset starting voltage
- M034 24V, Genset starting voltage

Control options

- J030 External exercise clock
- M032 Elevator signal relay

Battery chargers

- K001 2 Amps, 12/24 Volts
- KB59 15 Amps, 12 Volts
- KB60 12 Amps, 24 Volts

Auxiliary relays

Relays are UL Listed and factory installed. All relays provide (2) normally closed isolated contacts rated 10A @ 600 VAC. Relay terminals accept (1) 18 gauge to (2) 12 gauge wires per terminal.

- L101 24 VDC coil - installed, not wired (for customer use).
- L102 24 VDC coil - emergency position – relay energized when switch is in source 2 (emergency) position.
- L103 24 VDC coil - normal position - relay energized when switch is in source 1 (normal) position
- L201 12 VDC coil installed, not wired (for customer use)
- L202 12 VDC coil - emergency position – relay energized when switch is in source 2 (emergency) position
- L203 12 VDC coil - normal position - relay energized when switch is in source 1 (normal) position

Miscellaneous options

- C027 Cover - guard
- M003 Terminal block - 30 points (not wired)

Optional lug kits

- N032 Lug adapters, compression, ½ stab (1200A only)
- N045 Cable lugs, mechanical, 600 MCM, 4 per pole (1200A only)
- N066 Cable lugs, mechanical, 750 MCM, 4 per pole (1200A only)

Warranty

- G009 1 year comprehensive
- G004 2 year comprehensive
- G006 5 year basic
- G007 5 year comprehensive
- G008 10 year major components

Shipping

- A051 Packing – export box (800-1000 A)

Accessories

- AC-170 Accessories specifications sheet

Specifications are subject to change without notice.

**For more information contact your local Cummins distributor
or visit power.cummins.com**

Our energy working for you.™

