

# One, two, three ways to recycle with the Xerox® Green World Alliance.®

## **We support waste-free practices under the hierarchy of “reduce, reuse, recycle.”**

We design products, packaging and supplies that make efficient use of resources, reuse materials where feasible and recycle what can't be reused. Our supplies recycling programs have kept millions of pounds of waste out of landfills. The Xerox Green World Alliance makes returning supplies a breeze.

### **1 Single (individual) returns**

- On our web site, select an item by model or reorder number.
- Return items via UPS.
- Xerox pays return shipping for items on our Take Back list and all recycling costs.

### **2 Eco Box returns for over 4 items**

- Order a kit of three boxes and bags—ships at no charge to you.
- Fill box with used supplies, seal and ship via UPS.
- Xerox pays for return shipping and all recycling costs.

### **3 Pallet returns for over 30 items**

- Consolidate items on your own pallet.
- Complete bill of lading and schedule pickup with Ryder Logistics.
- Xerox pays for return shipping and all recycling costs.



# Xerox Green World Alliance

## Supplies recycling process

### Commonly asked questions

#### Where do I go for more detailed information?

- Visit the *Frequently Asked Questions* section at: [www.xerox.com/gwa](http://www.xerox.com/gwa)

#### Who do I contact for further assistance?

- Contact the Xerox Recycling Team via the Xerox Webmaster at: [www.xerox.com/webmaster](http://www.xerox.com/webmaster)

#### Are all supplies accepted by Xerox?

- All Genuine Xerox Branded supplies are accepted by Xerox's authorized recycling partner Close the Loop®

#### What if an item is not on the "Take Back" list?

Use one of the following methods:

1. Recycle locally
2. Return the single item using a carrier of your choice to our Authorized Recycling Partner at the following address:

Xerox Recycling  
2051 Meridian Place, Building 3  
Hebron, KY 41048

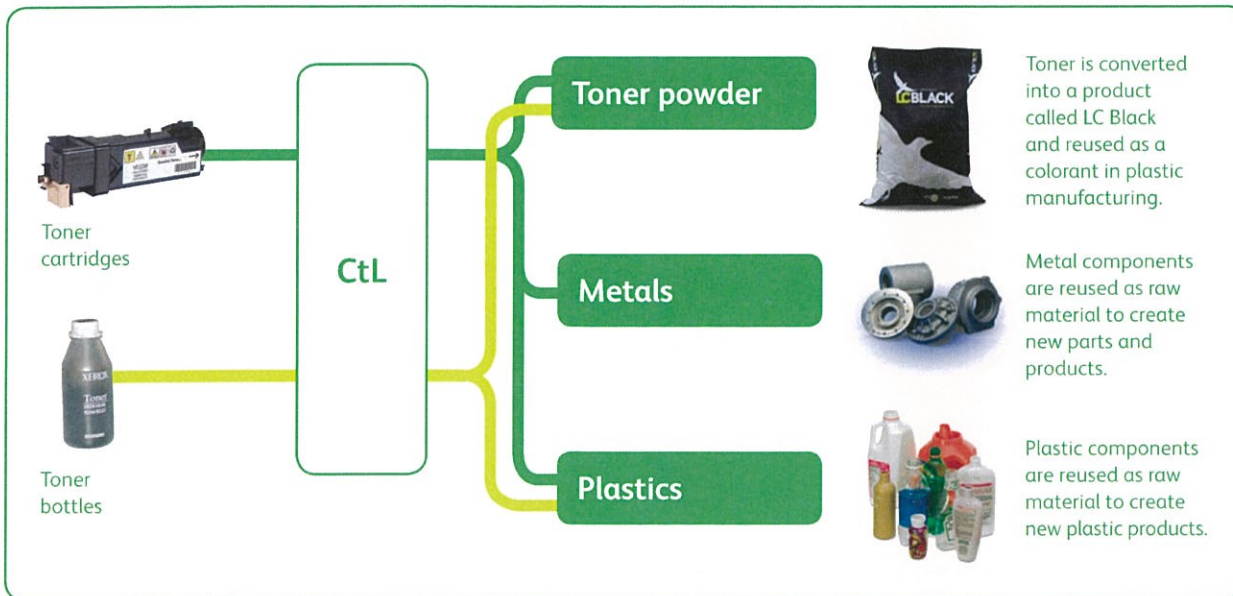
We will pay for the resource recovery of used supply items via "zero waste" recycling. You only pay for the return shipping

3. Return used item in multiple quantities using the Xerox Eco Box or Pallet Returns Process.

#### What happens to the supplies I return to Xerox?

- Xerox's *Zero Waste to Landfill* approach means we work to:
  - Reduce waste generated by Xerox products by designing for the environment and utilizing extended life components
  - Reuse components via remanufacturing
  - Recycle components that cannot be reused

### Close the Loop's recycling process



### Resources for more information

The primary resource for recycling information is the Xerox Green World Alliance website. The site includes *Frequently Asked Questions*, the Xerox "Take Back" List and more:

[www.xerox.com/gwa](http://www.xerox.com/gwa)

At Xerox, sustainability is our way of doing business. We have aligned our goals for the environment, health and safety in five key areas. Learn more at:

[www.xerox.com/environment](http://www.xerox.com/environment)

We take our responsibilities as a global corporate citizen seriously. You can read about our efforts and see a report on our recycling statistics at:

[www.xerox.com/citizenship](http://www.xerox.com/citizenship)



https://www.xerox.com/perl-bin/product.pl?mode=recycling

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Printers & Supplies Solutions & Services Customer Support Partners

## Xerox Green World Alliance

Xerox customers return more than 7.5 million cartridges and lower containers annually through the Green World Alliance recycling program. Together, we've kept more than 145 million pounds of waste out of landfills over the past 20 years.

Please [recycle locally](#), or choose one of the options below to return your used supply items. Thank you for doing your part!

We encourage the return of items on the [Take Back List](#). Where possible, it is best to recycle after used consumables locally.

**Eco Box Program** **Supply Item Returns** **Print Programs**

When you replace your spent consumable, save the box, the new consumable comes in. Place your spent consumable inside the box. Then put that box into the Eco Box or your own cardboard box to return the spent supply item to Xerox.

Do you have 5-30 items to return? Our Eco Box option makes it simple. First, choose whether you want to use your own cardboard box or order boxes.

**Use Your Own Box** +

**Order Boxes** +

We always look for new ways to advance our recycling customer experience.

**PLEASE NOTE:** Xerox's Green World Alliance cartridge return program is a service for Xerox customers. Third-party recyclers, waste consolidating businesses, and similar entities are not authorized to utilize this program. Xerox reserves the right to refuse unauthorized shipments and/or return such shipments to the originator at the originator's expense.

### Recycling at Xerox

- Return Unused Cartridge Printer Supplies
- Xerox Eco-Value Solutions
- Xerox Environment & Sustainability
- Product Take Back List
- Returning Containers Responsibly
- Take 30 or to Recycle Xerox Supplies
- Take 30 or to Recycle Xerox Supplies Pallets
- Employee Recycling

### Create your own Eco Box.

See requirements.

### Frequently Asked Questions

General recycling questions:  
How do I return used supplies?  
What items can be recycled?  
How do I handle bulk?  
Can I recycle HP, Brother or Lexmark original and Xerox remanufactured cartridges?

# Xerox® Green World Alliance® Product Take-Back List

Xerox diverts millions of pounds of used supplies from the landfill every year through our industry-leading Green World Alliance® supplies take-back program. Use this document to see which Xerox® supplies and Xerox® replacement cartridges are eligible for recycling.

Learn more at [xerox.com/GWA](http://xerox.com/GWA).

## XEROX® BRANDED REPLACEMENT CARTRIDGES

Part Number	Description	HP® Equipment using this part
All	Toner Cartridge	HP® replacement cartridges by Xerox
All	Toner Cartridge	Brother® replacement cartridges by Xerox
All	Toner Cartridge	Lexmark® replacement cartridges by Xerox

## XEROX® CARTRIDGES

Part Number	Description	Part Number	Description	Part Number	Description
005K09880	Fuser Web	008R13139	Fuser Web Cartridge	059K58220	Transfer Detack
005K12521	Fuser Web Cartridge	008R13140	Fuser Web Cartridge	059K58791	Pressure Roller Assy
005K12640	Fuser Web Cartridge	008R13141	Fuser Web Cartridge	059K60570	Fuser
005K12641	Fuser Web Cartridge	008R13146	Cleaning Web	059K60580	Fuser
005K12642	Fuser Web	008R13167	Fuser Web	059K60581	Tension Steering Roller
005K12790	Fuser Web Cartridge	008R13170	Pressure Roll Kit CRU	059K64542	Pressure Roll Assy
005K12791	Fuser Web Cartridge	013R00591	Drum Cartridge	059K64621	Heat Roller
008R12988	Fuser	013R00657	Copy Cartridge	059K75490	Pressure Roller Assy
008R13000	Fuser Web	013R00658	Copy Cartridge	059K77570	Fuser Roller Assy
008R13022	Fuser	013R00659	Copy Cartridge	059K77710	Fuser Roller Assy
008R13026	2ND BTR Unit	013R00660	Copy Cartridge	059K78323	2nd BTR Assy
008R13039	Fuser	013R00669	Drum Cartridge	059K84130	Fuser
008R13042	Fuser Web	013R00675	Drum Cartridge	059K84430	Pressure Roller Assy
008R13044	Fuser	042K03451	IBT Cleaner Assy	059K84742	Pressure Roller Assy
008R13052	Fuser Web	059K29200	Fuser Roller Assy	059K86850	Fuser Roller Assy
008R13062	Fuser	059K34363	Pressure Roller Assy	059K89130	Tension Steering Roller
008R13065	Fuser	059K34717	Transfer Detack	064K02120	2nd Tranfer Assy
008R13085	Fuser Web	059K35364	Transfer Detack	064K92030	2nd Tranfer Assy
008R13087	Fuser	059K35793	Fuser Roller Assy	064K92040	2nd Tranfer Assy
008R13091	Fuser Web Cartridge	059K39923	Pressure Roller Assy	064K93251	Belt Module Assy
008R13102	Fuser	059K43800	Fuser Roller Assy	064K93252	Fuser
008R13103	Fuser Web Cartridge	059K58210	Transfer Detack	084K09014	Fuser

# Xerox® Green World Alliance® Product Take-Back List

## XEROX® CARTRIDGES (CONT'D.)

Part Number	Description	Part Number	Description	Part Number	Description
084K29920	Fuser	126K24982	Fuser	604K91254	Fuser
101R00435	Drum Cartridge	126K24983	Fuser	604K91255	Fuser
101R00474	Drum Cartridge	126K24984	Fuser	604K91256	Fuser
106R01047	Toner Cartridge	126K28343	Fuser	604K91257	Fuser
106R01048	Toner Cartridge	126K28344	Fuser	604K91258	Fuser
106R01370	Print Cartridge	126K29391	Fuser	604K91259	Fuser
106R01371	Print Cartridge	126K29392	Fuser	604K92470	Pressure Roller Assy
106R01372	Print Cartridge	126K29393	Fuser	604K94280	Fuser
106R01373	Print Cartridge	126K29394	Fuser	604K94290	Fuser
106R01374	Print Cartridge	126K29395	Fuser	607K08900	Fuser
106R01408	Toner Cartridge	126K34180	Fuser	607K08990	Fuser
106R01409	Toner Cartridge	126K34181	Fuser	607K08991	Fuser
106R01411	Print Cartridge	126K34182	Fuser	607K08992	Fuser
106R01412	Print Cartridge	126K34183	Fuser	607K08993	Fuser
106R01485	Copy Cartridge	126K34184	Fuser	607K08994	Fuser
106R01486	Copy Cartridge	126K34185	Fuser	607K09000	Fuser
106R01527	Print Cartridge	126K34186	Fuser	607K09001	Fuser
106R01528	Print Cartridge	126K34187	Fuser	607K09002	Fuser
106R01530	Print Cartridge	126K34651	Fuser	607K09003	Fuser
106R01532	Toner Cartridge	126K34853	Fuser	607K09004	Fuser
106R01533	Toner Cartridge	126K34854	Belt Module Assy	607K10830	Dev Housing Kit
106R01535	Toner Cartridge	126K34855	Belt Module Assy	607K12182	Fuser
106R02311	Print Cartridge	126K37000	Fuser	622S00040	Fuser Roller Assy
106R02626	Toner Cartridge	126K38640	Fuser	622S00044	Fuser
106R02733	Toner Cartridge	126K39680	Fuser	622S00191	Fuser
106R02734	Toner Cartridge	502S67618	Toner Waste Bottle	622S00343	Fuser Web Cartridge
106R02775	Toner Cartridge	544P24382	Fuser	622S00344	Fuser Web Cartridge
106R02777	Toner Cartridge	604K20340	Fuser	622S00807	Fuser
108R00795	Print Cartridge	604K20342	Fuser	622S00915	Fuser
109R00494	Fuser	604K20343	Fuser	622S00916	Fuser
109R00496	Fuser	604K62200	Fuser	622S01521	Belt Module Assy
109R00752	Fuser	604K62201	Fuser	622S01801	Fuser Heat Roller
109R00773	Fuser	604K62210	Fuser	622S01880	Fuser
109R00847	Fuser	604K62211	Fuser	622S01881	Fuser
109R00848	Fuser	604K62320	Belt Module Assy	622S01882	Fuser
109R00849	Fuser	604K62321	Belt Module Assy	622S01883	Fuser
109R00850	Fuser	604K62322	Belt Module Assy	622S01884	Fuser
113R00670	Drum Cartridge	604K63570	Dev Housing Kit	622S01899	Fuser
113R00755	Drum Cartridge	604K63571	Dev Housing Kit	622S01901	Fuser
113R00762	Drum Cartridge	604K63572	Dev Housing Kit	622S01902	Fuser
113R00776	Copy Cartridge	604K67480	Fuser Heat Roller	622S02011	Belt Module Assy
115R00114	Fuser	604K86351	Dev Housing Kit	622S02023	Belt Module Assy
126K16480	Fuser	604K91250	Fuser	622S02058	Fuser
126K16481	Fuser	604K91251	Fuser	622S02061	Fuser
126K24980	Fuser	604K91252	Fuser	622S02084	Fuser
126K24981	Fuser	604K91253	Fuser	622S02085	Fuser

# Xerox® Green World Alliance® Product Take-Back List

## XEROX® CARTRIDGES (CONT'D.)

Part Number	Description
848K65672	Dev Housing Kit
848K65673	Dev Housing Kit
848K65674	Dev Housing Kit
848K65675	Dev Housing Kit
848K65676	Dev Housing Kit
848K65677	Dev Housing Kit
848K65678	Dev Housing Kit
859K05410	Pressure Roller Assy
948K21190	Dev Housing Kit

## HP® REPLACEMENT CARTRIDGES

Part Number	Description	HP® Equipment using this part
CF226A	HP #26A (CF226A)	M402DN
CF226X	HP #26X (CF226X)	M402DN
CF287A	HP #87A (CF287A)	M506DN/N/X/MFP M527C/DN/F/Z
CF287X	HP #87X (CF287X)	M506DN/N/X/MFP M527C/DN/F/Z
CE400A	HP CE400A (#507A) Black	M551DN/M551N/M551XH
CE400X	HP CE400X (#507X) Black XL	M551DN/M551N/M551XH
CE401A	HP CE401A (#507A) Cyan	M551DN/M551N/M551XH
CE403A	HP CE403A (#507A) Magenta	M551DN/M551N/M551XH
CE402A	HP CE402A (#507A) Yellow	M551DN/M551N/M551XH
Q5950A	HP Q5950A (#642A) Black	LJ 4700/CP4005
Q5951A	HP Q5951A (#642A) Cyan	LJ 4700/CP4005
Q5953A	HP Q5953A (#642A) Magenta	LJ 4700/CP4005
Q5952A	HP Q5952A (#642A) Yellow	LJ 4700/CP4005
CB400A	HP Q5950A (#642A) Black	LJ 4700/CP4005
CB401A	HP Q5951A (#642A) Cyan	LJ 4700/CP4005
CB402A	HP Q5952A (#642A) Yellow	LJ 4700/CP4005
CB403A	HP Q5953A (#642A) Magenta	LJ 4700/CP4005
CE260A	HP CE260A (#647A) Black	LJ CP4025/CP4525
CE261A	HP CE261A (#648A) Cyan	LJ CP4025/CP4525
CE263A	HP CE263A (#648A) Magenta	LJ CP4025/CP4525
CE262A	HP CE262A (#648A) Yellow	LJ CP4025/CP4525
CF330X	HP CF330X (#653X) Black XL	M651xh/M651dn/M651n
CF333A	HP CF333A (#653A) Magenta	M651xh/M651dn/M651n
CF331A	HP CF331A (#653A) Cyan	M651xh/M651dn/M651n
CF332A	HP CF332A (#653A) Yellow	M651xh/M651dn/M651n
CF410X	HP CF410X (#410X) Black XL	M452/M477
CF411X	HP CF411X (#410X) Cyan XL	M452/M477
CF413X	HP CF413X (#410X) Magenta XL	M452/M477
CF412X	HP CF412X (#410X) Yellow XL	M452/M477
CF360X	HP CF360X (#508X) Black XL	M553X/DN/N
CF361X	HP CF361X (#508X) Cyan XL	M553X/DN/N
CF363X	HP CF363X (#508X) Magenta XL	M553X/DN/N
CF362X	HP CF362X (#508X) Yellow XL	M553X/DN/N
CF237A	HP #37A (CF237A)	M633/M608/M632/M607/M609/M631
CF237X	HP #37X (CF237X)	M633/M608/M632/M607/M609/M631
CF237Y	HP #37Y (CF237Y)	M633/M608/M632/M607/M609/M631
Q5942A	HP #42A (Q5942A)	LaserJet 4240/4250/4350
C8543X	HP #43X (C8543X)	LaserJet 9000/9040/9050/ MFP M9040/M9050
Q6460A	HP Q6460A (#644A) Black	LaserJet 4730/CM4730
Q6461A	HP Q6461A (#644A) Cyan	LaserJet 4730/CM4730
Q6463A	HP Q6463A (#644A) Magenta	LaserJet 4730/CM4730
Q6462A	HP Q6462A (#644A) Yellow	LaserJet 4730/CM4730
CE250A	HP CE250A (#504A) Black	LJ CM3530/MFP/CP3525/ Canon LBP-5460/7750cdn
CE250X	HP CE250X (#504X) Black XL	LJ CM3530/MFP/CP3525/ Canon LBP-5460/7750cdn

# Xerox® Green World Alliance® Product Take-Back List

## HP® REPLACEMENT CARTRIDGES (CONT'D)

Part Number	Description	HP® Equipment using this part
CE251A	HP CE251A (#504A) Cyan	LJ CM3530/MFP/CP3525/ Canon LBP-5460/7750cdn
CE252A	HP CE252A (#504A) Yellow	LJ CM3530/MFP/CP3525/ Canon LBP-5460/7750cdn
CE253A	HP CE253A (#504A) Magenta	LJ CM3530/MFP/CP3525/ Canon LBP-5460/7750cdn
CE260X	HP CE260X (#649X) Black XL	LJ CP4025/CP4525
CF401X	HP CF401X (#201X) Cyan HY	LaserJet M252
CF402X	HP CF402X (#201X) Yellow HY	LaserJet M252
CF403X	HP CF403X (#201X) Magenta HY	LaserJet M252
CF450A	HP CF450A (#655A) Black	LJ M652/M682/M653/M681
CF451A	HP CF451A (#655A) Cyan	LJ M652/M682/M653/M681
CF452A	HP CF452A (#655A) Yellow	LJ M652/M682/M653/M681
CF453A	HP CF453A (#655A) Magenta	LJ M652/M682/M653/M681
CF460X	HP CF460X (#656X) Black HY	LJ M652/M682/M653/M681
CF461X	HP CF461X (#656X) Cyan HY	LJ M652/M682/M653/M681
CF462X	HP CF462X (#656X) Yellow HY	LJ M652/M682/M653/M681
CF463X	HP CF463X (#656X) Magenta HY	LJ M652/M682/M653/M681
CF470X	HP CF470X (#657X) Black HY	LJ Enterprise M652/M653/MFP M681/ M682
CF471X	HP CF471X (#657X) Cyan HY	LJ Enterprise M652/M653/MFP M681/ M682
CF472X	HP CF472X (#657X) Yellow HY	LJ Enterprise M652/M653/MFP M681/ M682
CF473X	HP CF473X (#657X) Magenta HY	LJ Enterprise M652/M653/MFP M681/ M682

Learn more at [xerox.com/GWA](http://xerox.com/GWA).