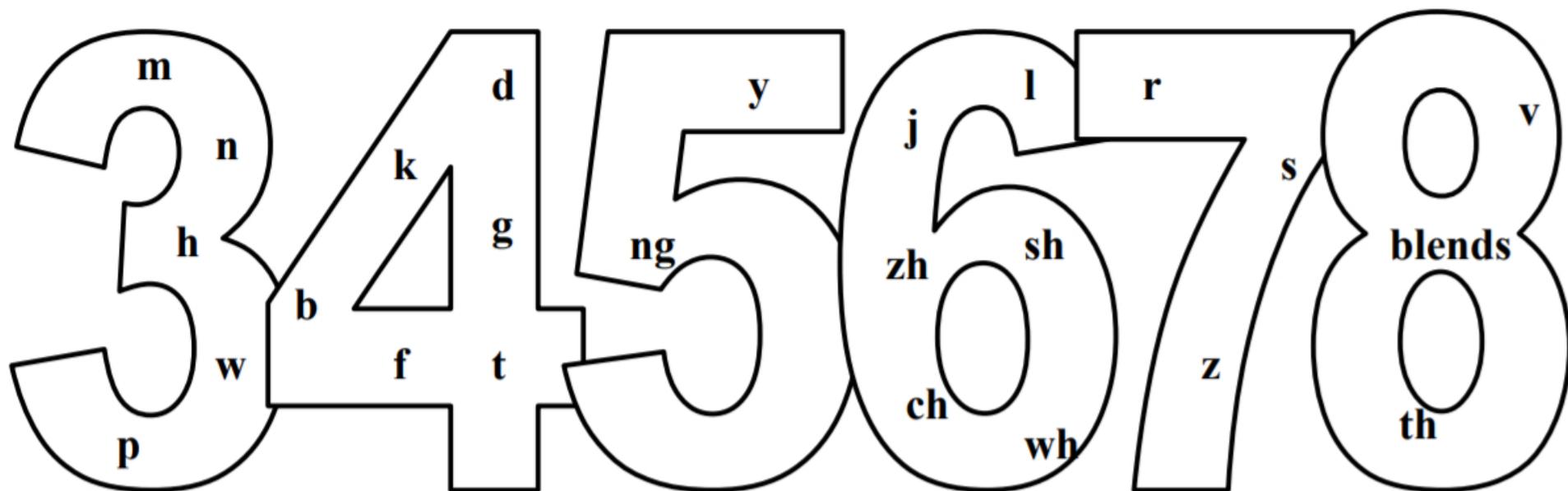


The Development of Speech Sounds in Children
(Age at which 90% of boys and girls can articulate English consonants correctly)



Sources consulted for the development of these norms: Poole, Sander, Hena, Fudala, Templin and Wellman